



Installation Instructions

PLEASE READ BEFORE INSTALLING

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little rubbing alcohol works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



3 STAR INDUSTRIES

Instructions

Door / Rear Window - Modular

Arctic Cat Prowler

GENERAL INSTRUCTIONS

The full cab with vinyl windshield for the Arctic Cat Prowler is one of our modular cab designs. Each section of the enclosure is independent of the others, giving you multiple coverage options. When it's cold, windshield/top, back panel, and doors will be the coverage needed. When it's a little warmer, windshield/top and back panel may be all you need. Warmer still and the back panel can be removed. You control your coverage. If you only ordered the door panels then only refer to the section regarding the door panels.

With the modular design, install the sections in the following order:

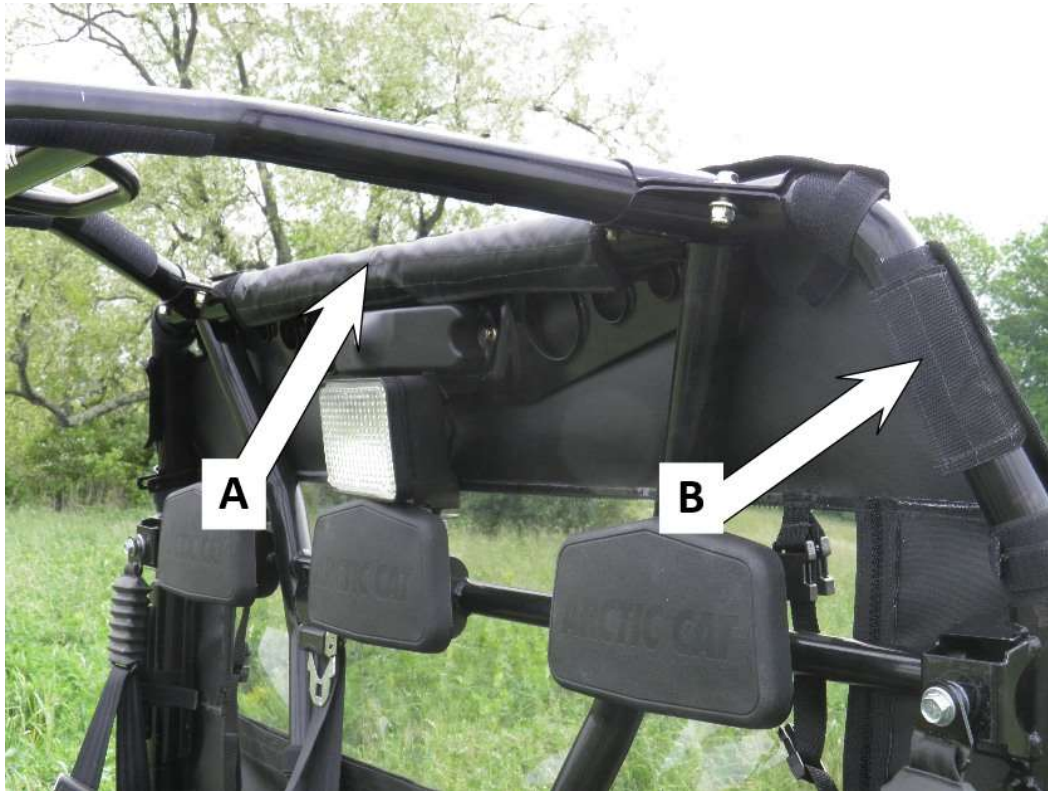
1. Back Panel
2. Door Panels
3. Top Cap

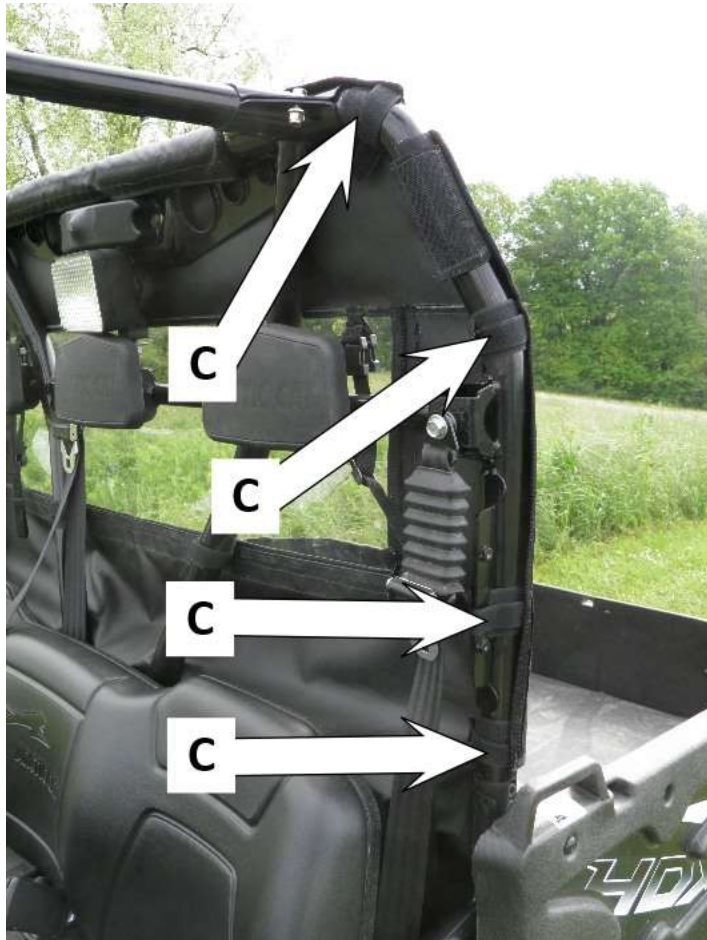
INSTALLATION INSTRUCTIONS

The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations. The table and pictures below detail the adhesive hook installation:

BACK PANEL		
Reference	Quantity/Size	Placement
<i>Raise bed before installing back panel.</i>		
A	1-25"	Attach horizontally to the lower/inside edge of the rear cross bar. The back panel loops over the cross bar from the outside. The sewn-in loop attaches to the adhesive hook..

B	2-5"	Attach vertically to the outside edge of the rear roll bar uprights corresponding to the sewn-in 5" webbing/loop tab. The sewn-in loop on the tab attaches to the adhesive hook strip.
C	8-6"	Wrap around rear roll bar uprights corresponding to the sewn-in double-sided straps on each side of the back panel. Wrap the straps around the adhesive hook strips.
D	2-9"	Attach horizontally just above and below the rear brake light. The sewn-in loop at the top and bottom of the opening in the back panel attaches to the adhesive hook strips.
E	2-3"	Attach vertically to the back side of the rear roll bar uprights corresponding to the sewn-in loop on the lower sides of the back panel. The sewn-in loop attaches to the adhesive strips to hold the bottom of the back panel in place.



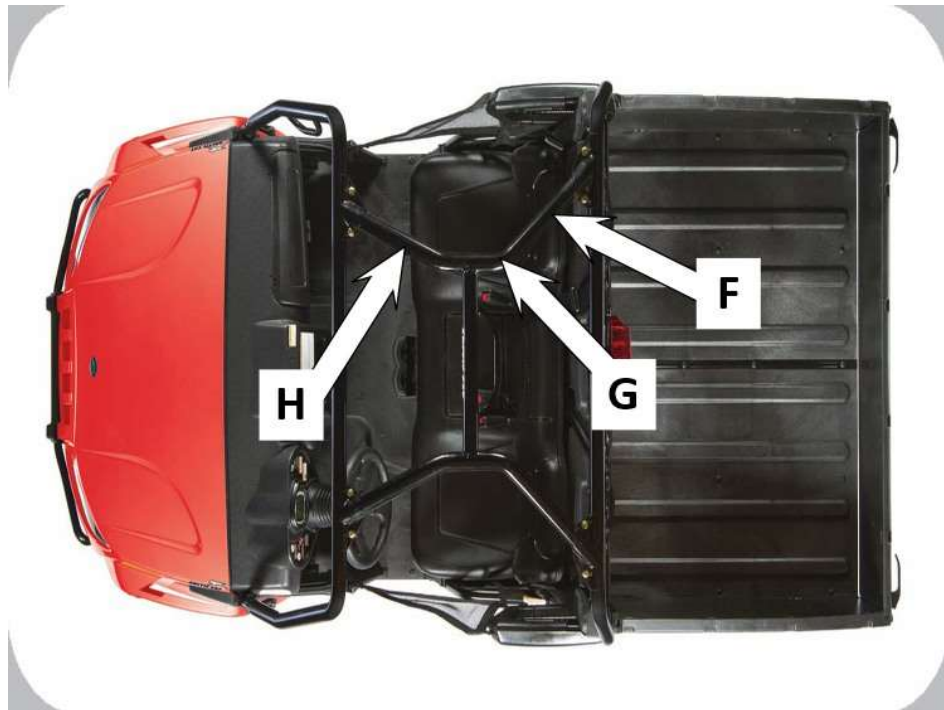


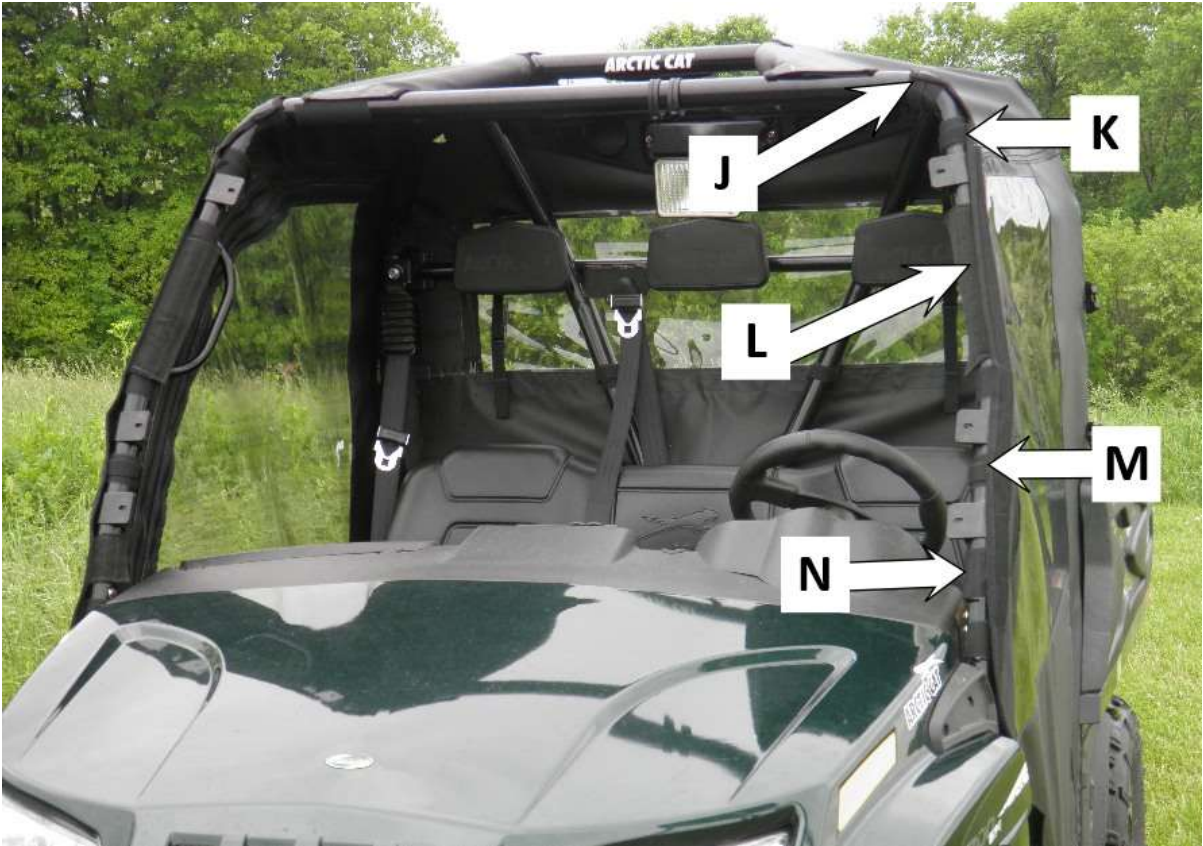


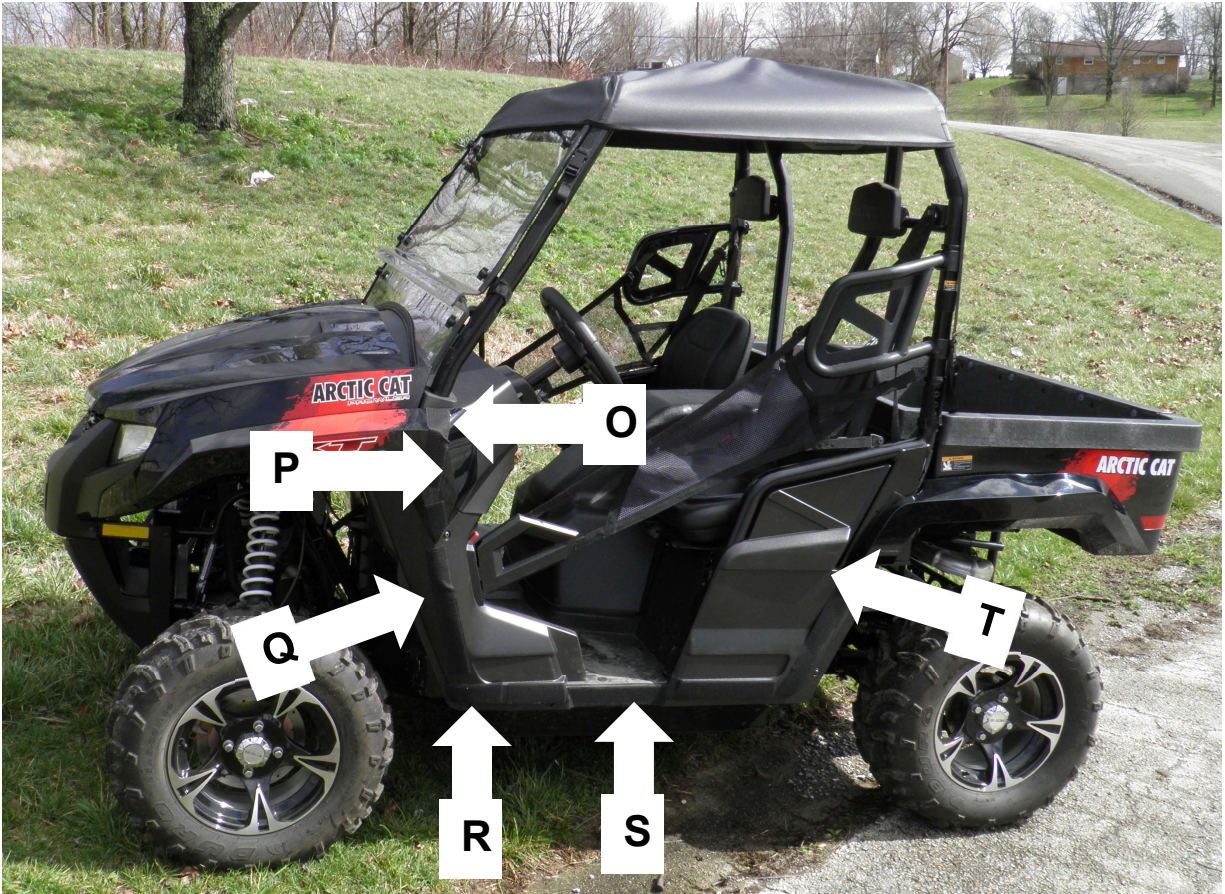
MODULAR DOOR PANELS

Reference	Quantity/Size	Placement
<i>The adhesive hook strips are attached corresponding to the sewn-in loop or double-sided straps on the door panels. The sewn-in loop strips on the upper back side of the door panels attaches to the sewn-in hook strips on the back panel.</i>		
F	2-8"	Attach horizontally to the inside edge of the overhead roll bars.
G	2-4"	Attach horizontally to the inside edge of the overhead roll bars.
H	2-12"	Attach horizontally to the inside edge of the overhead roll bars.
I	2-7"	Attach to top of front cross bars.
J	2-6"	Wrap around roll bar near corner of front roll bar uprights and cross bar.
K	2-6"	Wrap around roll bar near corner of front roll bar uprights and cross bar.
L	2-10"	Attach vertically to the inside edge of the front roll bar uprights corresponding to the 10" webbing/loop tab.
M	2-6"	Wrap horizontally around roll bar on front uprights.
N	2-3"	Attach vertically to the inside edge of the front roll bar uprights corresponding to the 3" webbing/loop tab.

O	4-3"	Attach to the outside of the frame corresponding to the sewn-in loop at the front of the door panels.
P	2-3"	Attach to the outside of the frame corresponding to the sewn-in loop at the front of the door panels.
Q	2-14"	Attach to the outside of the frame corresponding to the sewn-in loop at the front of the door panels.
R	2-6"	Attach horizontally to the body corresponding to the sewn-in loop strip at the bottom of the door in front of the zipper.
S	2-29"	Attach horizontally to the body corresponding to the sewn-in loop strips at the bottom of the door behind the zipper.
T	2-24"	Attach diagonally to the body corresponding to the sewn-in loop at the lower back side of the door panels.
U	2-3"	ONLY USE IF BACK PANEL IS NOT INSTALLED. Attach to the top of the rear roll bar uprights corresponding to the sewn-in loop strip at the top/rear of the door panel.
V	2-3"	ONLY USE IF BACK PANEL IS NOT INSTALLED. Attach to the back side off the rear roll bar uprights corresponding to the sewn-in loop strip at the top/rear of the door panel.
W	2-3"	ONLY USE IF BACK PANEL IS NOT INSTALLED. Attach to the back side of the rear roll bar uprights corresponding to the sewn-in loop strip at the top/rear of the door panel.
X	2-23"	ONLY USE IF BACK PANEL IS NOT INSTALLED. Attach to the back side of the rear roll bar uprights corresponding to the sewn-in loop strip at the rear of the door panel.
No Ref	2-5"	ONLY USE IF BACK PANEL IS NOT INSTALLED. Attach to the back side of the rear roll bar uprights corresponding to the sewn-in loop strip at the bottom/rear of the door panel.

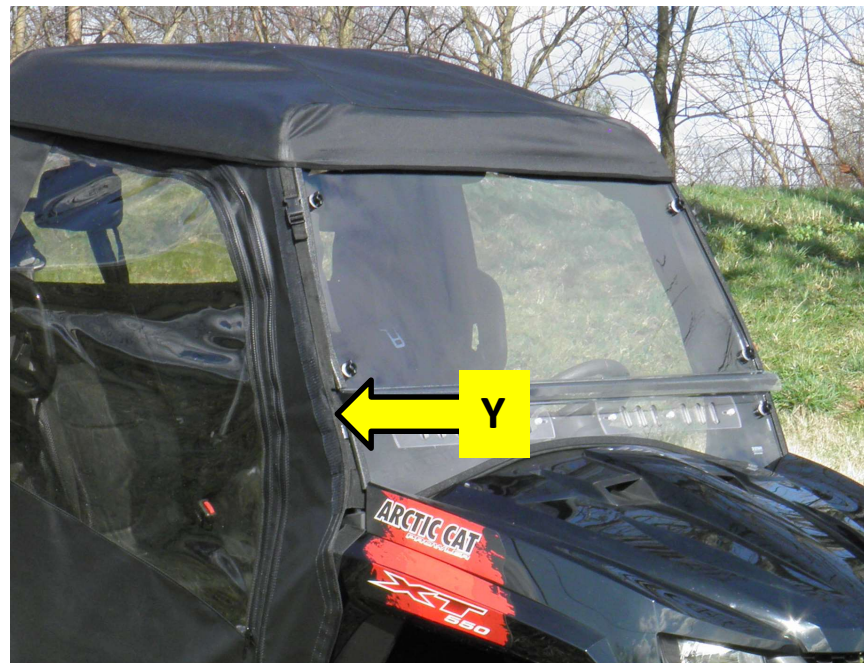






TOP CAP

Reference	Quantity/Size	Placement
Y	4 – 6"	Wrap around horizontal roll bars in the location shown by the arrows.



The double-sided velcro at the bottom of the straps on each corner of the top cap wrap around the 6" velcro strips that were installed on the roll bars.



Once the double-sided velcro is wrapped around the 6" velcro strips on each roll bar, pull down on the tension straps on each corner until the top cap is snug and tight on the utv frame.

Repeat any steps necessary to achieve a snug fit on the cab frame.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.



3 STAR INDUSTRIES

Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**

