

REPORT DATE: February 18, 2009 Revised Date: May 4, 2009

TEST REPORT

CUSTOMER Time Timer LLC

7707 Camargo Rd. Cincinnati, OH 45243

USA

Attn: Jan Rogers

Product Name: 8" Audible – TTA1-W

Age labeling: Not for children under 3 years
Age grading: Not for children under 3 years

Supplier: Time Timer LLC
Sample received date: February 6, 2009
Date of testing ended: May 04, 2009

TEST CONDUCTED:

AS REQUESTED BY THE APPLICANT, FOR DETAILS REFER TO ATTACHED PAGE(S)

CONCLUSION:

Tested SamplesStandardResult8" Audible – TTA1-W1. ASTM F963 Physical & Mechanical1. Does Comply2. 16 CFR 1500.442. Does Comply3. ASTM F963 Heavy Metals3. Does Comply4. Total Lead in Substrate – CPSIA4. Does Comply

5. EN-71 Part 3 Heavy Metals

6. Phthalates Partial (3) CPSIA 6. Did Not Exceed the Limits

5. Does Comply

PAGE 1/TO BE CONTINUED

TOTAL 15 PAGES

PREPARED BY:

SIGNED FOR THE COMPANY BY:

Michael Kim Account Manager Ming Lam

Technical Knowledge Manager

The test results stated in this report relate only to the item(s) tested. This test report may not be reproduced except in full, without written approval of Intertek.

Tests identified with an asterisk (*) have been subcontracted.

Intertek



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(1) Mechanical Hazards: Safety of Toys (ASTM F963-07⁶¹)

Labeled Age Group:Not for children under 3Appropriate Warning Labeling:YesRecommended Age Grading:Not for children under 3Machine Washable Plush Toy:N/ATested Age Grade specified by customer:Not for children under 3Number of Samples:15

<u>Procedure:</u> The submitted samples were tested to the applicable sections of *ASTM F963-07*^{ϵ 1} requirements.

P = Pas	s F = Fail	N/A = Not A	pplicable	
Clause	Description	P	F	N/A
4	SAFETY REQUIREMENTS			
4.1	4.1 Material quality (visual check on cleanliness)			
4.3.7	Stuffing materials (visual check on contaminations)			\boxtimes
4.5	Sound producing toys			
4.5.1.1	Continuous sound produced by close to the ear toys – L_{A}	eq		
4542	Continuous sound produced by all other toys – L _{Aeq}			
4.5.1.2	Maximum sound produced by pull along toys – L _{Amax}			\boxtimes
4.5.1.3	Impulsive sound produced by close to the ear toys – L_{Cpez}	k		
4.5.1.4	.5.1.4 Impulsive sound produced by all other toys - L _{Cpeak}			\boxtimes
4.5.1.5	Impulsive sound produced by percussion caps and explos	sive – L _{Cpeak}		\boxtimes
4.6	Small objects			
4.6.1	Toys intended for children under 36 months of age			
4.6.2	Mouth actuated toys			
4.6.3	Toys and games for 36 months to 72 months—Small par	t warning		
4.7	Accessible edges (under 8 years of age)			
4.7.1	Potential sharp metal and glass			
4.7.2	4.7.2 Functional sharp edge 48 to 96 monthswarning			
4.7.3	Metal toys			
4.7.4	Molded toys			
4.7.5	Exposed bolts or threaded rods			



P = Pass		F = Fail	N/A =	Not Ap	plicable	
4.8	Projection	ns (under 8 years of age)				\boxtimes
4.9	Accessible points (under 8 years of age)					
4.9.1	.9.1 Potential sharp point					
4.9.2	Functiona	l sharp point 48 to 96 monthswarning				\boxtimes
4.9.3	Wood					\boxtimes
4.10	Wires or r	rods				\boxtimes
4.11	Nails and	fasteners		\boxtimes		
*4.12	Packaging	g film		\boxtimes		
4.13	Folding m	nechanisms and hinges				
4.13.1	Folding m	echanisms				\boxtimes
4.13.2	Hinge line	clearance				\boxtimes
4.14	Cords and	d elastics				
4.14.1	Cords, str	aps and elastics (less than 18 months of age)				\boxtimes
4.14.1.1	Break-awa	Break-away feature				\boxtimes
4.14.2	Self retrac	cting pull cords (less than 18 months of age)				\boxtimes
4.14.3	Pull toys (less than 36 months of age)				\boxtimes
4.14.4	Strings an	d lines for flying devices				\boxtimes
4.14.4	Cords on t	toy bags intended for children up to 18 months				\boxtimes
4.15	Stability a	and overload requirement				
4.15.2	Sideways	stability requirements (60 months of age or less)				\boxtimes
4.15.2.1	Feet avail	lable for stabilization:				\boxtimes
4.15.2.2	Feet unav	vailable for stabilization:				\boxtimes
4.15.3	Fore and a	aft stability (60 months of age or less)				\boxtimes
4.15.4	Stationary	y floor toys				\boxtimes
4.15.5	Overload	requirements for ride on toys and seat				\boxtimes
4.16	Confined	spaces				
4.16.1	Ventilatio	n				\boxtimes
4.16.2	Closures					\boxtimes



P = Pa	rss F = Fail	N/A = Not A	pplicable	
4.16.3	Toys that enclose the head			
4.17	Wheels, tires, and axles (aged 96 months or less)			
4.18	Holes, clearance, and accessibility of mechanisms			
4.18.2	Accessible clearances for moveable segments (under 96 months of	age)		
4.18.2	Circular holes in rigid materials (aged 60 months or less)			
4.18.3	Chains and belts			\boxtimes
4.18.3.2	Supporting chains (36 months or less in age)			
4.18.3.2	Chains or belts for ride on toys			
4.18.4	Inaccessibility of mechanisms (aged 60 months or less)			
4.18.5	Winding keys (under 36 months of age)			
4.18.6	Coil springs			
4.19	Simulated protective devices			
4.19.2	Eye protection			
4.19.2	2 Simulate safety protective deviceslabel			
4.20	Pacifiers (under 36 months of age)			
4.20.2	2 Small objects			
4.20.2	Nipple length:			
	16 CFR 1511: NOT APPLICABLE			
*4.21	Projectile toys			
4.21.1.1	Sharp point/edge, small part			\boxtimes
4.21.1.2	2 Tip radius			\boxtimes
4.21.1.3	Kinetic energy and resilient impact surface			
4.21.1.4	Protective tip			
4.21.2	Discharge mechanisms—improvised projectiles			
4.21.3	3 Arrow			
4.22	Teethers and teething toys		1	
4.22.2	Rattle fixture			
4.22.2	Supplemental fixture			
4.22.2	z supplemental fixture			



P = Pass		5	F = Fail	N/A =	Not Ap	plicable	
4.23		Rattles		1			
		16 CFR 1510 requirement and rattle fixture					
	4.23.1	Suppleme	Supplemental fixture				\boxtimes
4.24		Squeeze t	oys (under age of 18 months)				
,	4.24.1	Rattle fixt	ure				\boxtimes
	4.24.2	Suppleme	ntal fixture				\boxtimes
4.25		Battery o	perated toys				
4	4.25.1	Marking o	f Battery compartment		\boxtimes		
4.2	25.1.1	Toys cont with 5.15	aining non-replaceable batteries shall be labeled	in accordance			\boxtimes
4	4.25.2	Maximum	DC potential		\boxtimes		
4	4.25.3	Unable to	charge non-rechargeable batteries				\boxtimes
4	4.25.4 Accessibility of batteries (under 3)				\boxtimes		
4	4.25.5	Accessibil	Accessibility of batteries - small parts				\boxtimes
4	4.25.6	Isolated c	ircuits				\boxtimes
4	4.25.7	Surface te	emperature of batteries (less than 71°C)				
4	4.25.8	No short	circuits		\boxtimes		
4	4.25.9	Instructio	ns				\boxtimes
4.	.25.10	Battery O	perated Ride On Toys				\boxtimes
4.26		Toys inter	nded to be attached to a crib or playpen				
,	4.26.1	Protrusion	ns				\boxtimes
,	4.26.2	Crib mobi	e				\boxtimes
,	4.26.3	Crib gyms					\boxtimes
*4.27		Toy chests					
	4.27.1	Lid suppor	t				\boxtimes
4	27.1.1	0.5 inch d	rop				\boxtimes
4	27.1.2	after 7000	open close cycles				\boxtimes
4	27.1.3	Not requir	re adjustment				\boxtimes
4.:	27.1.4	Lid support mechanism clearance					\boxtimes



	P = Pass		F = Fail	N/A =	Not Ap	plicable	
	4.27.2	Hinge line clearance					\boxtimes
	4.27.3	Closures	Closures				
	4.27.4	Ventilation	Ventilation				
	4.27.5	Safety labe	eling and instruction				\boxtimes
4.28		Stuffed an	d beanbag type toys				\boxtimes
4.29		Stroller an	d carriage toys				\boxtimes
4.30		Art materi	als				\boxtimes
*4.31		Toy gun m	arking				\boxtimes
4.32		Balloons—	-safety labeling				
4.33		Certain to	ys with spherical ends				
	4.33.1	Spherical e	ends attached to a shaft (up to the age of 18 month	ns)			
	4.33.3	Preschool	Preschool play figures (under 3 years of age)				
4.34		Marbles (3	Marbles (3 years of age or older)				
	4.34.1	Toys and g	Toys and games contain marble (at least 3 but less than 8 years of age)				\boxtimes
4.35		Balls					
	4.35.1	Balls/loose	balls in toys for children under 36 months of age				\boxtimes
	4.35.2	Toys conta	in loose small ball (at least 3 but less than 8 years	of age)			\boxtimes
4.36		Pompoms	(under 3 years of age)				\boxtimes
*4.37		Hemisphe	rical shaped objects (under 3 years of age)				
		Have at lea	ast 2 opening: YES/NO				
		Interrupte	d at center: YES/NO				\boxtimes
		Have 3 ope	enings: YES/NO				
		Scalloped 6	edge: YES/NO				\boxtimes
		One big opening: YES/NO				\boxtimes	
*4.38		Yo Yo elas	tic tether toys (3 years and older)				\boxtimes
4.39		Magnets					
	4.39.1	Safety labe	eling				
	4.39.2	After abus	e testing				\boxtimes



P = Pas		F = Fail	N/A =	Not Ap	plicable		
5		LABELING REQUIREMENTS					
5.4		Aquatic toys				\boxtimes	
5.5							
	5.5.1	Age grading	ge grading				
	5.5.2	Safety labeling				\boxtimes	
5.6		Mobile					
	5.6.1	Age grading				\boxtimes	
	5.6.2	Safety labeling				\boxtimes	
5.7		Stroller and carriage toys				\boxtimes	
5.8		Toys intended to be assembled by an adult				\boxtimes	
5.9		Simulated protective devices				\boxtimes	
5.10		Toys with functional sharp edges or points				\boxtimes	
5.11		Small objects, small balls, marbles, and balloons				\boxtimes	
5.12		Toy caps				\boxtimes	
5.13		Art materials				\boxtimes	
5.14		Electric toys				\boxtimes	
5.15		Battery operated toys					
5	5.15.1	Battery operated toys				\boxtimes	
5.16		Promotional materials		\boxtimes			
5.17		Magnets				\boxtimes	
6		INSTRUCTIONAL LITERATURE					
6.1		Definition and description		\boxtimes			
6.2		Toy chests				\boxtimes	
6.3		Crib and playpen toys				\boxtimes	
6.4		Mobiles				\boxtimes	
6.5		Toys intended to be assembled by an adult				\boxtimes	
6.6		Battery operated toys					
	6.6.3	Battery powered ride on toys				\boxtimes	

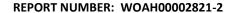


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	P = Pass	F = Fail N/A =		Not Applicable		
6.7	Toys in co	Toys in contact with food				
7	PRODUCE	R'S MARKING				
7.1	Name Yes Address Y					
7.2	Toy chests	S			\boxtimes	
7.3	Battery po	owered ride on toys				

<u>Conclusion</u>: When tested as specified, the submitted sample **does comply** with the *ASTM F963-07*⁶¹ requirements for Mechanical Hazards.

Remark: Received the retest sample for the physical and mechanical test -8" Audible – TTA1-W .





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CHOKING HAZARD – Toy Contains A Small parts
Not For Children Under 3 Years

- 1. The equilateral triangle shall be equal to or larger than the proper height of the signal word.
- 2. The Exclamation Point inside the triangle shall be at least half of the height of the triangle.
- 3. The triangle shall be separated from the signal word by a distance of at least equal to the space occupied by the first letter of the signal word, i.e. "W".
- 4. The statements shall be blocked together within a square or rectangular area, with or without a border. The statements must appear on at least 2 lines. The statement shall be separated from all other graphic materials by a space no smaller than the minimum allowable height of the type size for "other cautionary material". If not separated by that distance, the warning statements must be surrounded by a border.
- 5. The warning background and type shall be in contrast to the primary packaging background.

The measurement of the primary packaging for 8" Audible clock is 58.14 sq. in. therefore the following type sizes must be strictly adhered to:

The Signal word of "WARNING" shall be no smaller than 12/64 in height.

The Statement of Hazard of "CHOKING HAZARD" shall be no smaller than 9/64 in height.

Other Cautionary Material such as "Toy Contains A Small Ball" and "Not For Children Under 3 Years" shall be no smaller than 6/64 in height.

Area of Principal Display Panel (Square Inches)	Warning Symbol	Signal Word	Statement of Hazard	Other Cautionary Material
	Size A	Size B	Size C	Size D
0 - 2	≥ 3/64"	3/64"	3/64"	1/32"
>2 – 5	≥ 1/16"	1/16"	3/64"	3/64"
>5 - 10	≥ 3/32"	3/32"	1/16"	1/16"
>10 – 15	≥ 7/64"	7/64"	3/32"	1/16"
>15 – 30	≥ 1/8"	1/8"	3/32"	5/64"
>30 – 100	≥ 5/32"	5/32"	7/64"	3/32"
>100 – 400	≥ 1/4"	1/4"	5/32"	7/64"
>400	≥ 1/2"	1/2"	1/4"	5/32"



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(2) Flammability: Federal Hazardous Substances Act and ASTM F963-07⁶¹

<u>Procedure:</u> The method of testing was that described in **16** *CFR* **1500.44** of the *Federal Hazardous Substances Act and ASTM F963-07*^{ϵ 1} for rigid and pliable solids.

<u>Requirement:</u> A material is considered "flammable" if it ignites and burns with a self-sustained flame at a rate greater than 0.1 inches per second along its major axis.

NOTE:

It is our understanding that a sample is considered as having passed the test requirement if it self-extinguishes before burning 6 inches and prior to the lapse of 60 seconds.

	Area of Initial Flame Contact	Burn Length (inches)	Time (seconds)	Burn Rate (inches/second)
Burn 1	Clear Plastic (Bottom)	1.75	60	0.03
Burn 2	Clear Plastic (Top)	-	-	DNI

- All components were tested; the above result represented the strictest burn-rate.

DNI = Did Not Ignite

- X This sample exhibited Flaming Dripping Residue.
- X This sample exhibited a Flame Height of <u>1.5</u> inches.

<u>Conclusion</u>: Based upon the results of the test reported above, the submitted sample **does comply** with the requirements of the U.S. Federal Hazardous Substances Act, 16 CFR 1500.44 and ASTM F963- 07^{e1} , Section 4.2.



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(3) Chemical Analysis: Heavy Metals

<u>Procedure</u>: Analysis of the paints or coatings was performed by *Inductively Coupled Argon Plasma Spectroscopy* to determine compliance with the ASTM F963-07^{ϵ 1}, paragraph 4.3.5 and 16 CFR 1303.

Requirements:

- A. ASTM F-963- 07^{ϵ_1} : Coating materials, to be deemed suitable for use where dry film might be ingested by children, shall not contain weak acid extractable metals.
- B. <u>CPSC</u>: The lead content shall not exceed 0.06 weight percent (600 ppm) of the dried paint film as required by 16 CFR 1303.

However, as of August 14, 2009, the limit for total lead content will be lowered to 90 ppm in accordance with the Consumer Product Safety Improvement Act of 2008 (CPSIA).

	Results (ppm)		Limit (ppm)
	1	2	
Soluble Antimony	<2	<2	60
Soluble Arsenic	<2	<2	25
Soluble Barium	<2	885.5	1000
Soluble Cadmium	<2	<2	75
Soluble Chromium	<2	<2	60
Soluble Lead	<2	<2	90
Soluble Mercury	<2	<2	60
Soluble Selenium	<2	<2	500
Total Lead	<10	<10	600

Component	Description				
1	Black Coating				
2	Red Coating Timer				

<u>Conclusion</u>: When tested as specified, the submitted sample **does comply** with the requirements of 16 CFR 1303 and ASTM F963-07^{ϵ 1} for lead and other heavy metals.



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(4) Chemical Analysis: Total Lead in Substrates

<u>Procedure:</u> Acid digestion per **EPA 3050B/3051** was used and the total lead content was determined by Inductively Coupled Argon Plasma Spectrometry.

<u>Requirement:</u> The lead content shall not exceed 600 ppm of any part of the product as required by the **Consumer Product Safety Improvement Act of 2008 (CPSIA 2008).**

However, as of August 14, 2009, the limit for total lead content will be lowered to 300 ppm.

<u>Sample Utilized:</u> Complete Product Digested

Test Results:

Parameter		Results (ppm)					
	1	2	3	4	5		
Total Lead	<10	<10	<10	<10	<10	600	

Parameter	Results (ppm) Limit (ppm)				
	6	7	8		
Total Lead	<10	13.9	<10	600	

Component	Description
1	Black Plastic
2	Black Plastic On/Off Switch
3	Clear Plastic Cover/Stand
4	Black Ribbon in Battery Compartment
5	Clear Plastic Timer
6	White Plastic
7	Gold Metal Timer Wheel
8	Metal Tabs in Battery Compartment

<u>Conclusion</u>: When tested as specified, the submitted sample **does comply** with the requirements set forth in the **Consumer Product Safety Improvement Act of 2008** (CPSIA 2008/H.R. 4040), Title I, Section 101 for total lead content in substrates.



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(5) Chemical Analysis: EN71 Part III: 1994 Migration of Certain Elements

Coating paints, Varnishes, Lacquers, Printing inks, Plastic, Paper, Wood, Crayons, Modeling Clay, Finger Paints, Glass / Ceramics

<u>Procedure:</u> A test portion is mixed with 50 times its mass of an aqueous solution of 0.07N HCl. Check pH if greater than 1.5 adjust to a pH 1.5 or less with 2.0N HCl. Protect from light. Agitate the mixture for 1 hour at a temperature of $37 \pm 2^{\circ}$ C. Allow the mixture to stand for 1 hour at $37^{\circ} \pm 2^{\circ}$ C. Centrifuge or filter the mixture and examine the resulting solution to determine the presence and quantity of the appropriate elements specified below. Analysis is performed by using *ICAP Emission Spectroscopy*.

Sample Utilized: Substrate

Test Results:

		Results Soluble (mg/kg)					
		Sample	Sample	Sample	Sample	Sample	Sample
		1	2	3	4	5	6
Element	Max Limit mg/kg						
Antimony	60	<2	<2	<2	<2	<2	<2
Arsenic	25	<2	<2	<2	<2	<2	<2
Barium	1000	<2	<2	<2	6.2	<2	<2
Cadmium	75	<2	<2	<2	<2	<2	<2
Chromium	60	<2	<2	<2	3.2	<2	<2
Lead	90	<2	<2	<2	2.5	<2	<2
Mercury	60	<2	<2	<2	<2	<2	<2
Selenium	500	<2	<2	<2	<2	<2	<2

Component	Description		
1	Black Plastic		
2	Black Plastic On/Off Switch		
3	Clear Plastic Cover/Stand		
4	Black Ribbon in Battery Compartment		
5	Clear Plastic Timer		
6	White Plastic		

<u>Conclusion:</u> When tested as specified, the submitted sample **does comply** with the requirements of *EN71 Part III:* 1994.



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(6) Chemical Analysis: Consumer Product Improvement Act of 2008 – Sec. 108 Phthalate Content:

PHTHALATE BAN: - Beginning February 10th, 2009 it shall be unlawful for any person to manufacture for sale, offer for sale, distribute in commerce, or import into the United States any children's toy or child care article that contains concentrations of more than 0.1 percent of di-(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate (DBP), or benzyl butyl phthalate (BBP).

INTERIM PROHIBITION: - Beginning February 10th, 2009 and until a final rule is promulgated, it shall be unlawful for any person to manufacture for sale, offer for sale, distribute in commerce, or import into the United States any children's toy that can be placed in a child's mouth or child care article that contains concentrations of more than 0.1 percent of diisononyl phthalate (DINP), diisodecyl phthalate (DIDP), or di-n-octyl phthalate (DnOP).

PROCEDURE: Sample extraction by Soxhlet (ASTM D3421); Ultrasonic; or Microwave method

Analysis: Gas Chromatographic-Mass Spectrometric (GC-MS)

REQUIREMENTS:

DEHP, DBP, or BBP – not to exceed 0.1%

• Interim Prohibition - DINP, DIDP, or DnOP - not to exceed 0.1%

	RESULT (% (w/w))				Limit(% (w/w))	
	1	2	3	4	5	
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	ND	0.1
Butyl Benzyl Phthalate (BBP)	ND	ND	ND	ND	ND	0.1
Diethyl Hexyl Phthalate (DEHP)	ND	ND	ND	ND	ND	0.1
Di-(n-octyl) Phthalate (DnOP)	ND	ND	ND	ND	ND	0.1
Di-(iso-nonyl) Phthalate (DINP)	ND	ND	ND	ND	ND	0.1
Di-(iso-decyl) Phthalate (DIDP)	ND	ND	ND	ND	ND	0.1

Component	Description
1	Black Plastic
2	Black Plastic On/Off Switch
3	Clear Plastic Cover/Stand
4	Black Ribbon in Battery Compartment
5	Clear Plastic Timer
6	White Plastic

^{**}ND=Not Detected (<0.005%)



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<u>Conclusion:</u> The submitted toy and / or Childcare article(s) **did not exceed** the limit for the Phthalates specified in the Section 108 (a) and (b) of the Consumer Product Safety Improvement Act of 2008.





