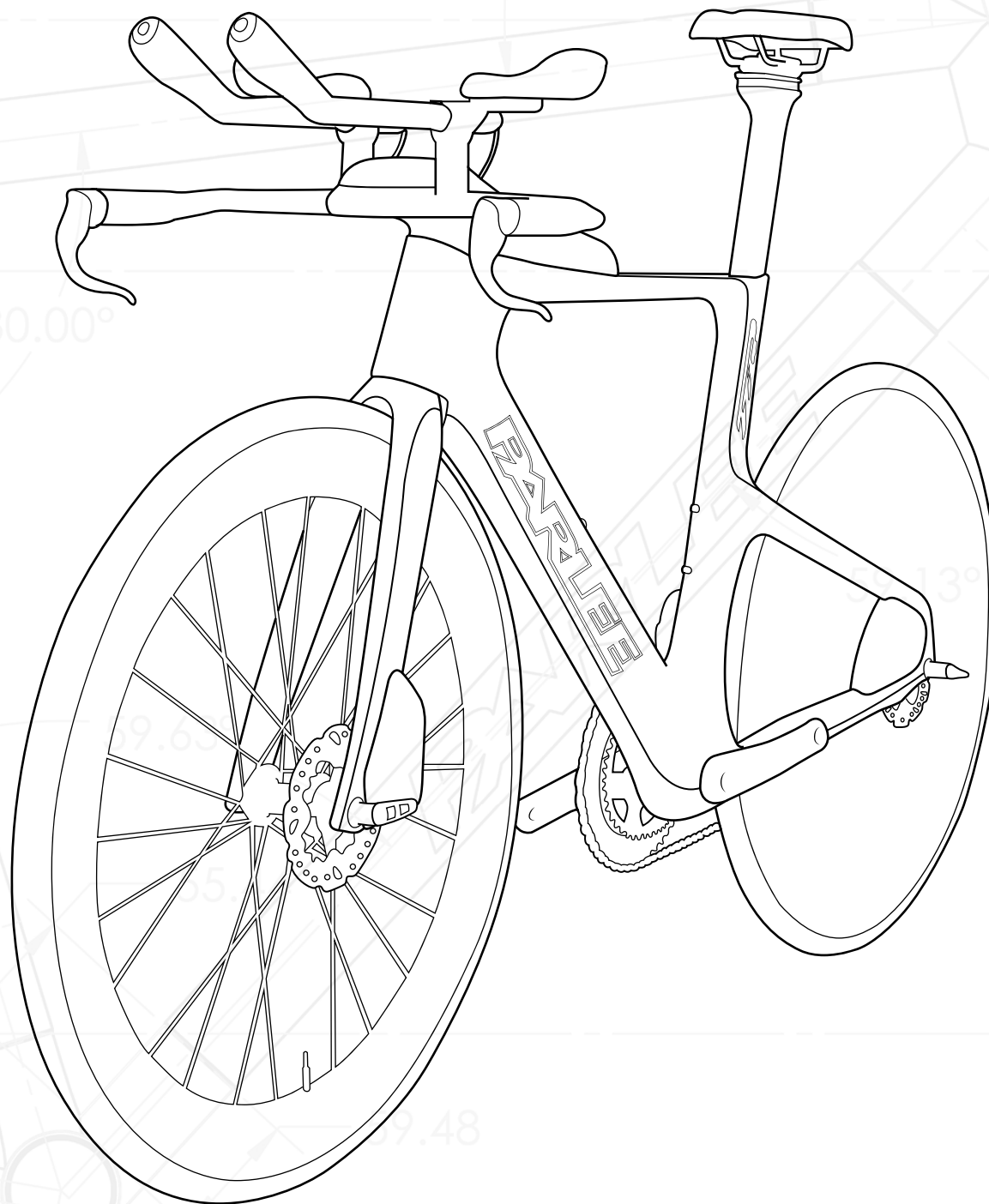




Electronic Drive-train

Cabling Guide

R 2, V. 08012018





Congratulations on the purchase of your new PARLEE TTiR!

We have designed the TTiR to be the most advanced Triathlon/Time-Trial/Multisport Bicycle on the market today, with many segment innovations such as disc brakes and through-axles.

This manual contains important assembly and service information. All assembly and service of PARLEE bicycles must be carried out by an authorized PARLEE Dealer/Mechanic.

Note to PARLEE Dealers/Mechanics: We strongly advise that you read this manual in its entirety before assembly of the bicycle to familiarize yourself with the systems and proprietary procedures of its assembly.

If you have any questions contact PARLEE at

Phone 978.998.4880

Email: Info@parleecycles.com

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60 - Final Cable Routing

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pg. 31, step 23

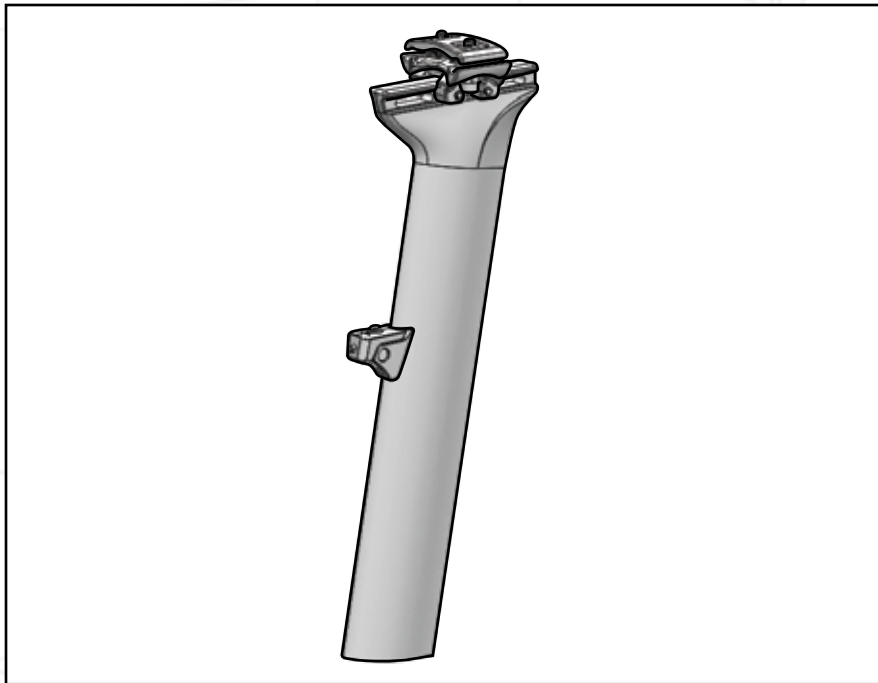
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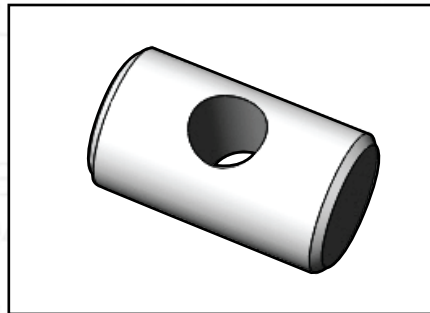
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pg. 36, step 28

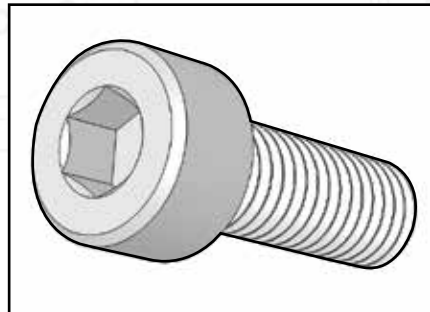


Seat Post Assembly



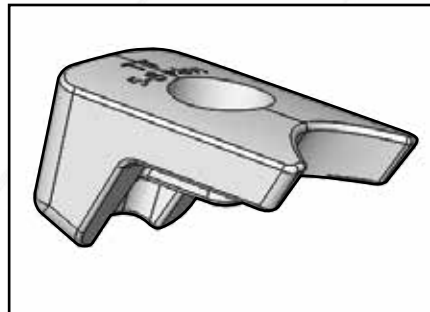
Compact Clamp Nut

x1



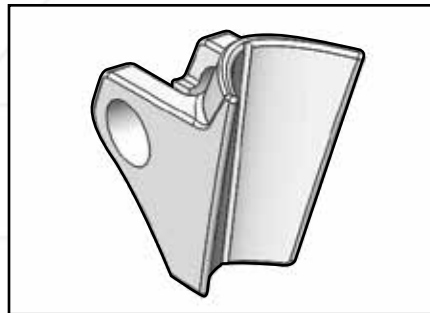
M5 Wedge Clamp Bolt

x1 - Red Loctite



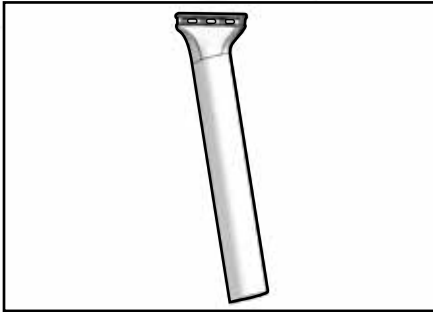
Clamp Top

x1



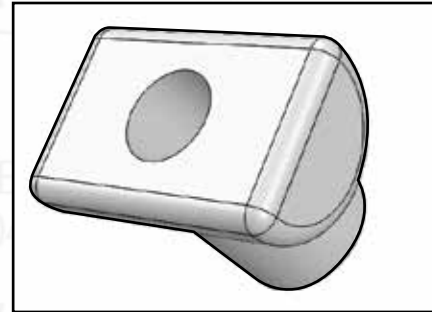
Seat Post Follower

x1



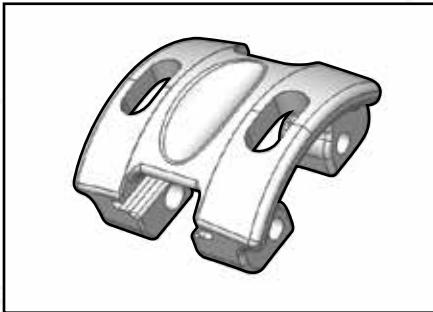
Seat Post

x1



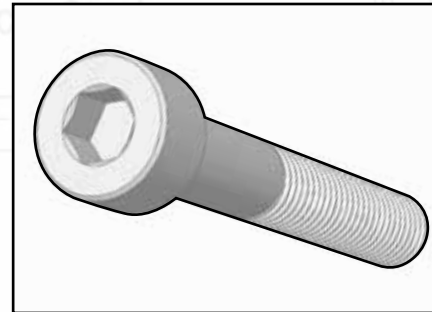
Seat Rail Clamp Nut

x2



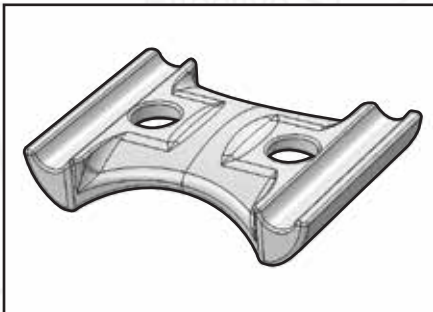
Seat Post Rail Clamp

x1



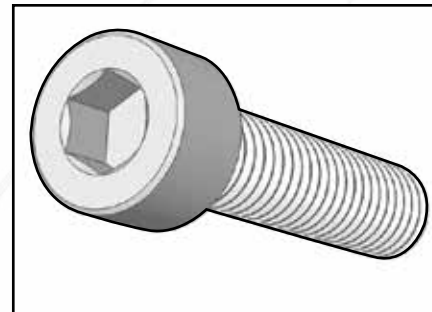
M5 Socket Head 35mm
Screw

x2 - Greased



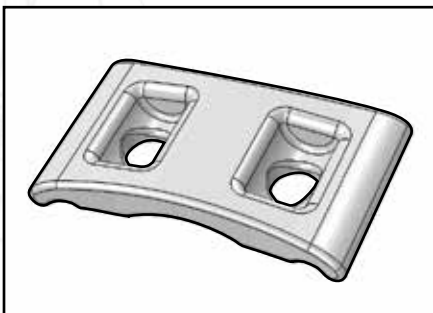
Seat Rail Clamp Bottom

x1



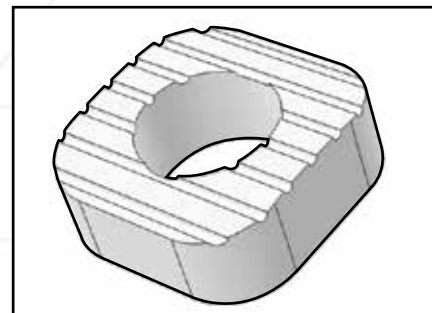
M6 Socket Head 25mm
Screw

x2 - Blue Loctite



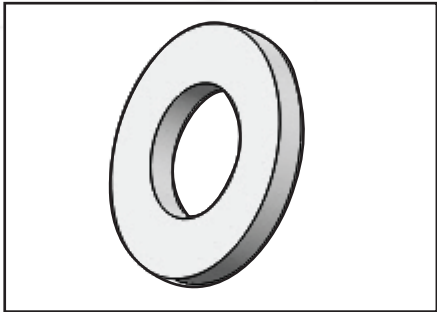
Seat Rail Clamp Top

x1



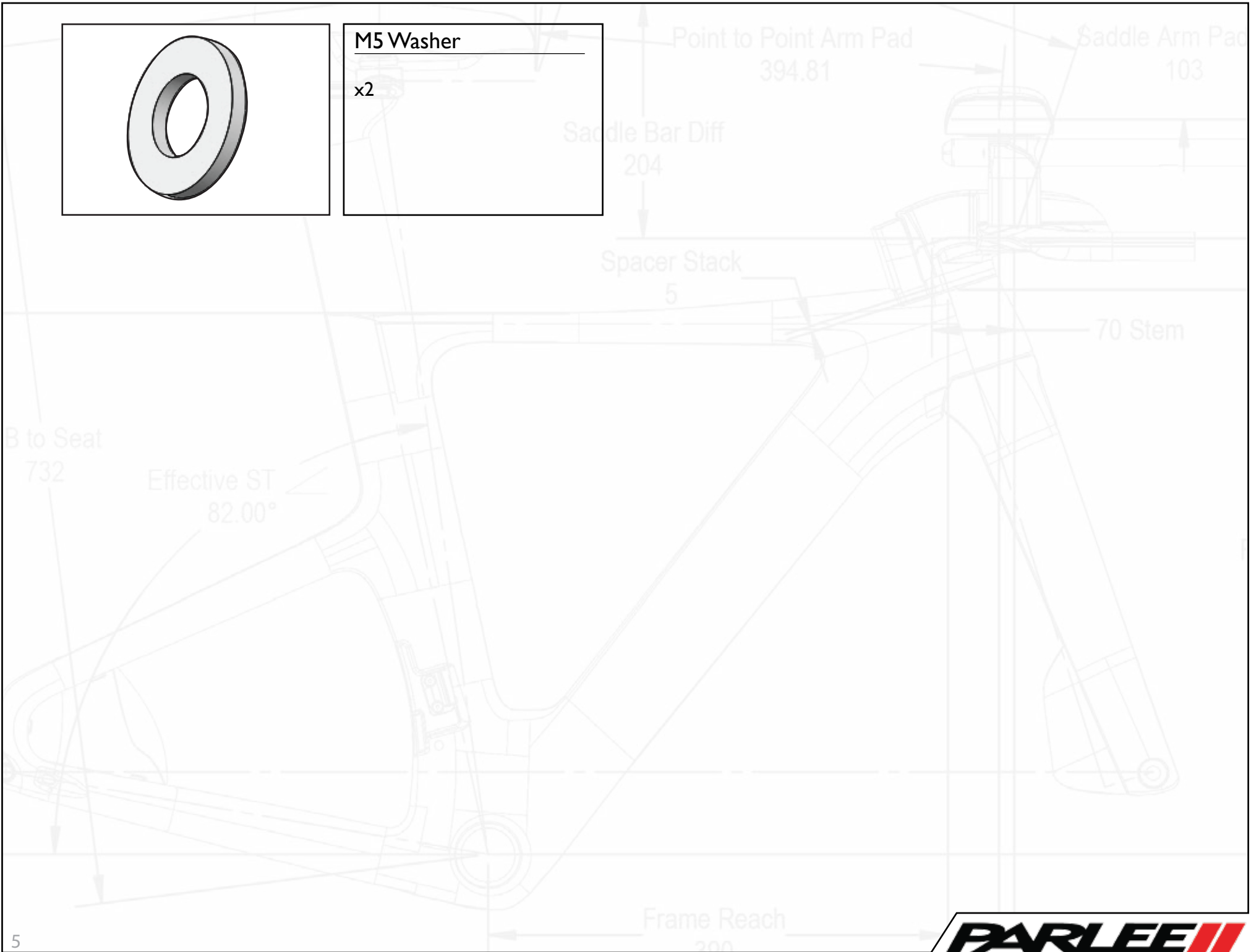
Seat Rail Washer

x2 - Grooves face left to right.



M5 Washer

x2

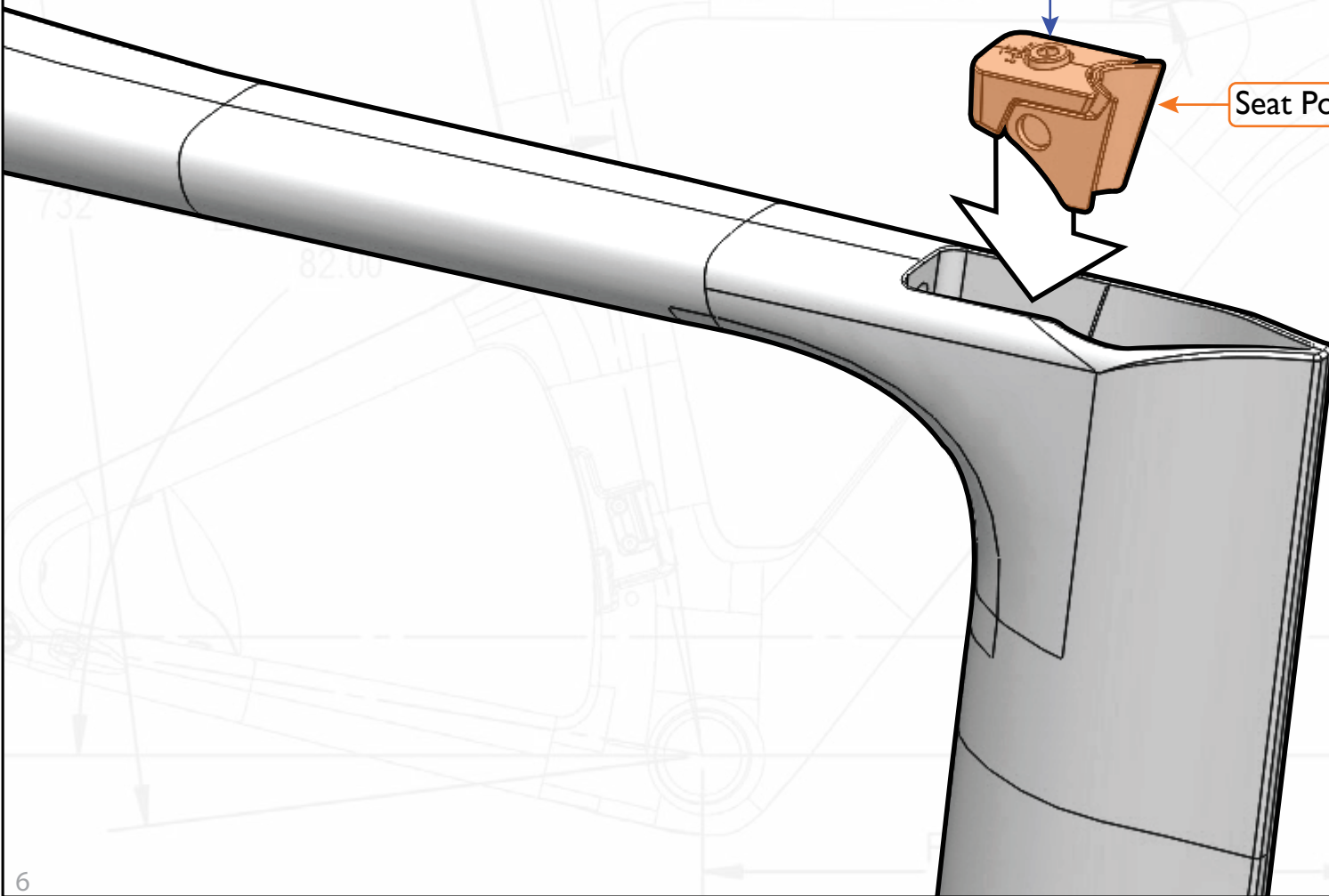


Red Loctite All Threaded Surfaces.

STEP
1

Torque to 5-8nm

Seat Post Clamp



STEP
2

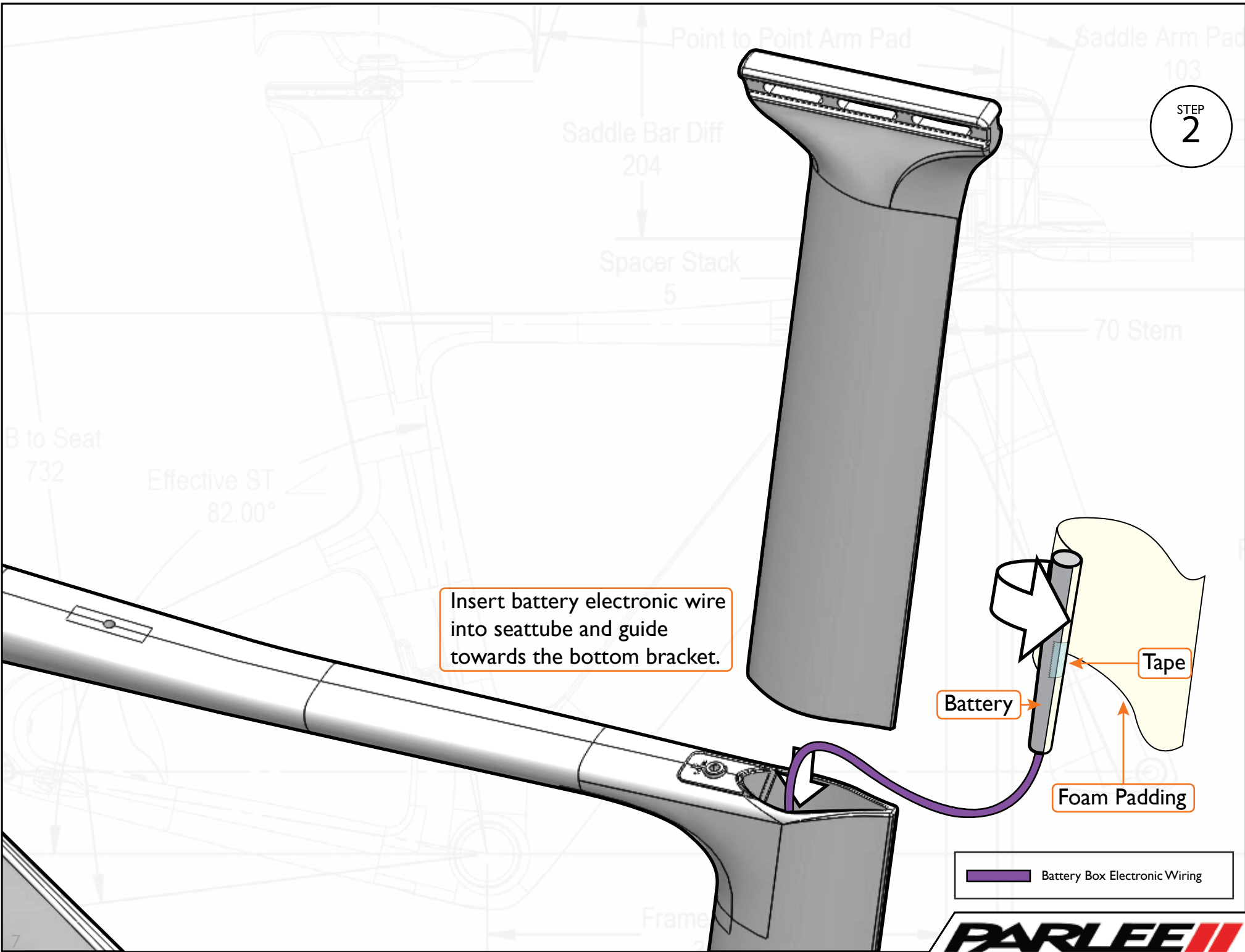
Insert battery electronic wire into seat tube and guide towards the bottom bracket.

Battery

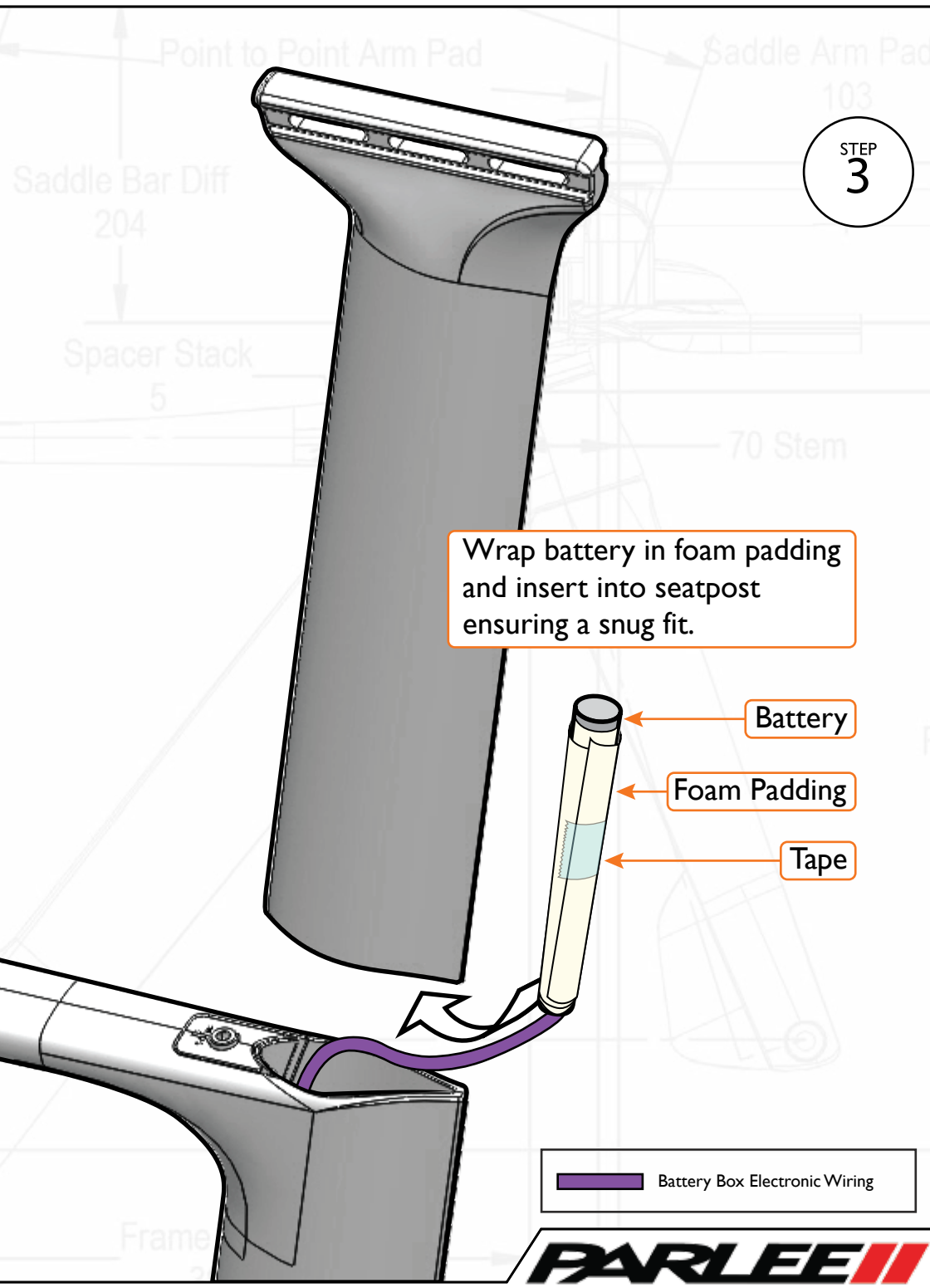
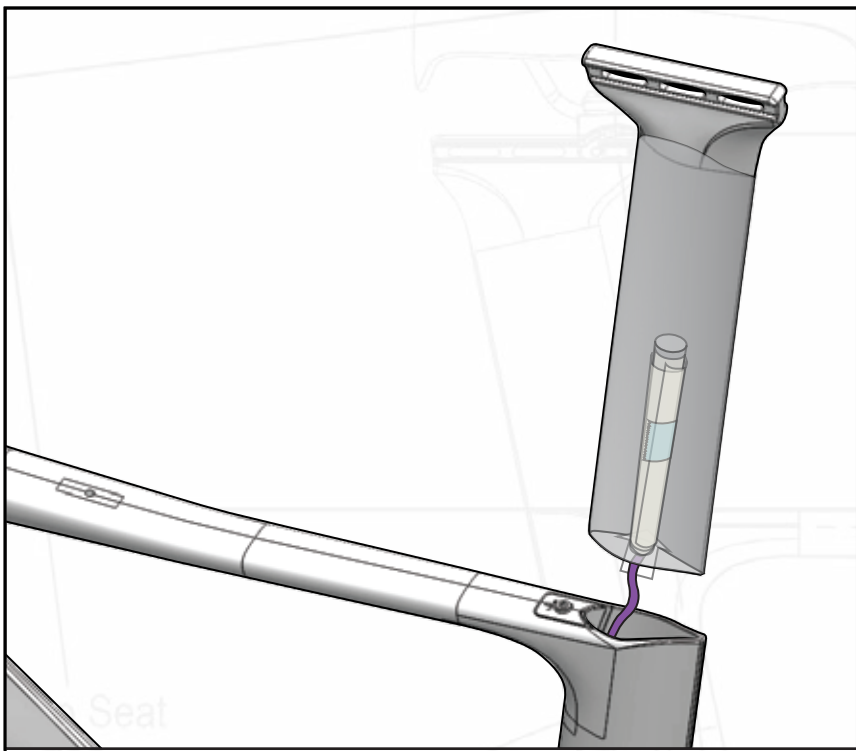
Tape

Foam Padding

Battery Box Electronic Wiring



STEP
3



Wrap battery in foam padding and insert into seatpost ensuring a snug fit.

Battery

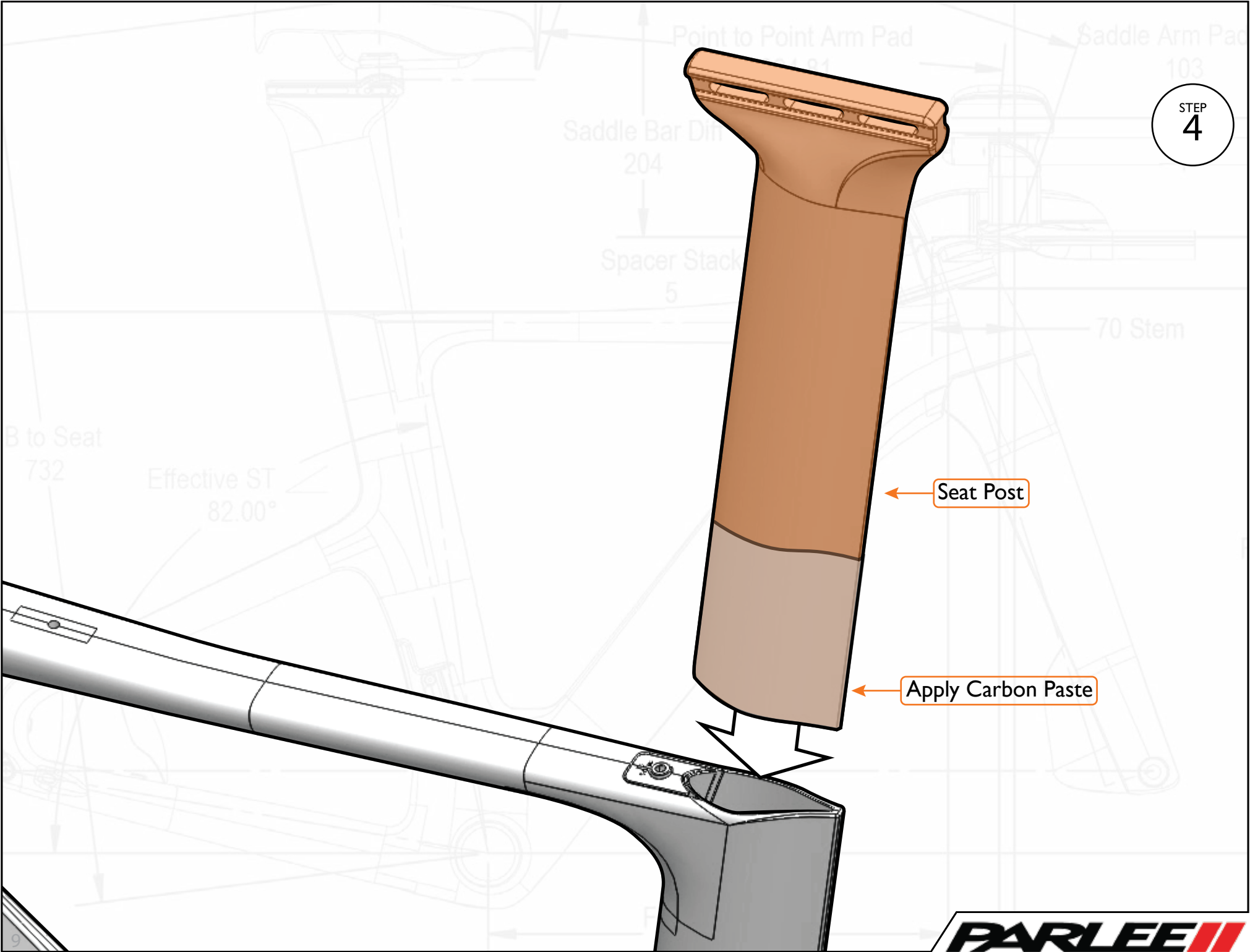
Foam Padding

Tape

Battery Box Electronic Wiring



STEP
4



Blue Loctite All Threaded Surfaces.

STEP
5

Seat Rail Clamp Nut

Seat Rail Clamp Top

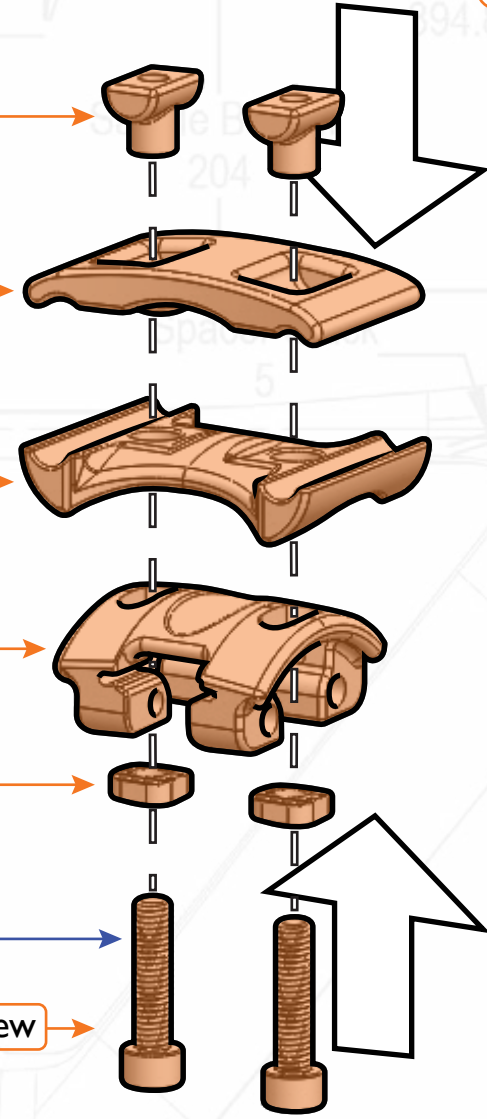
Seat Rail Clamp Bottom

Seat Post Rail Clamp

Seat Rail Washer

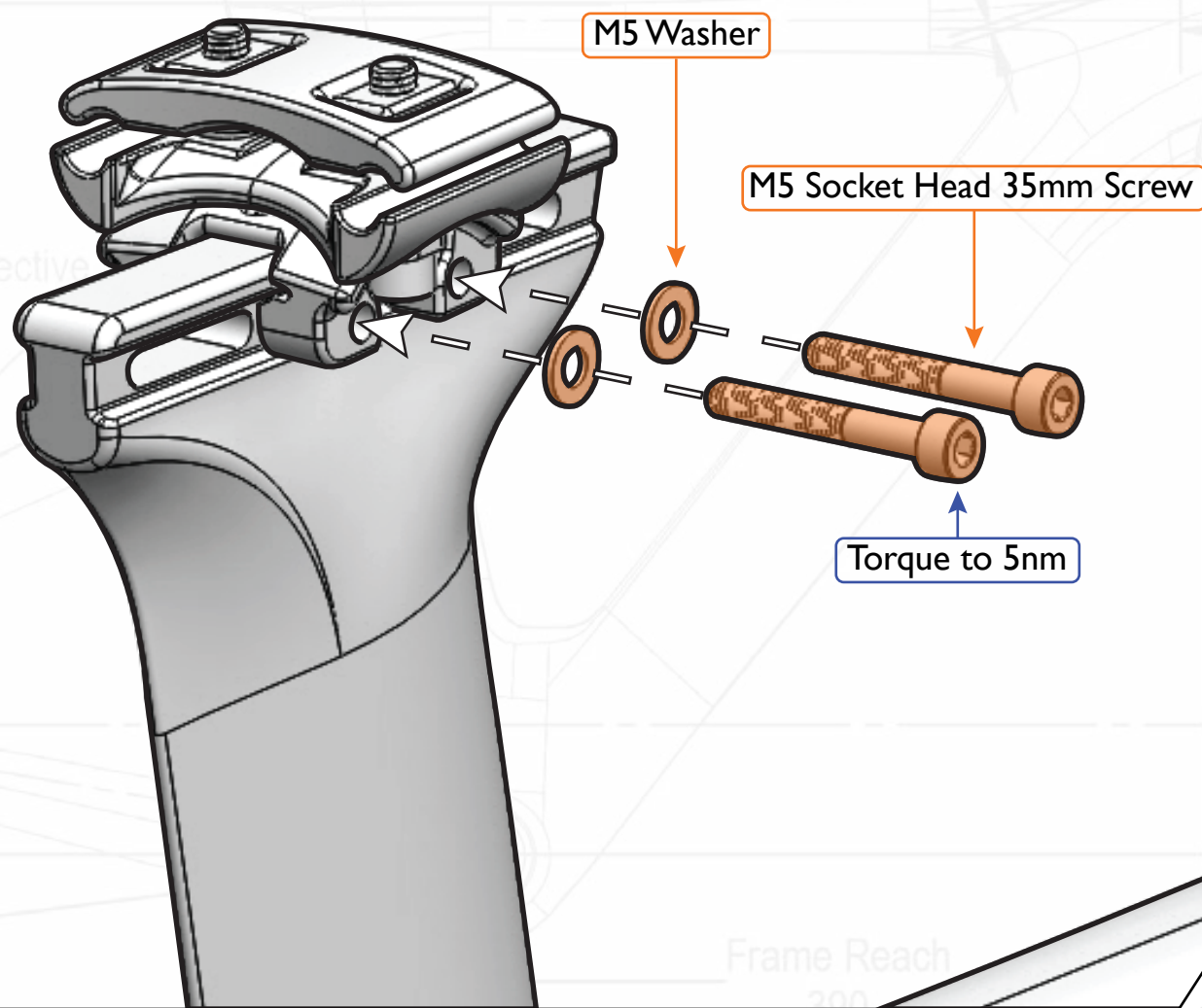
Torque to 8nm

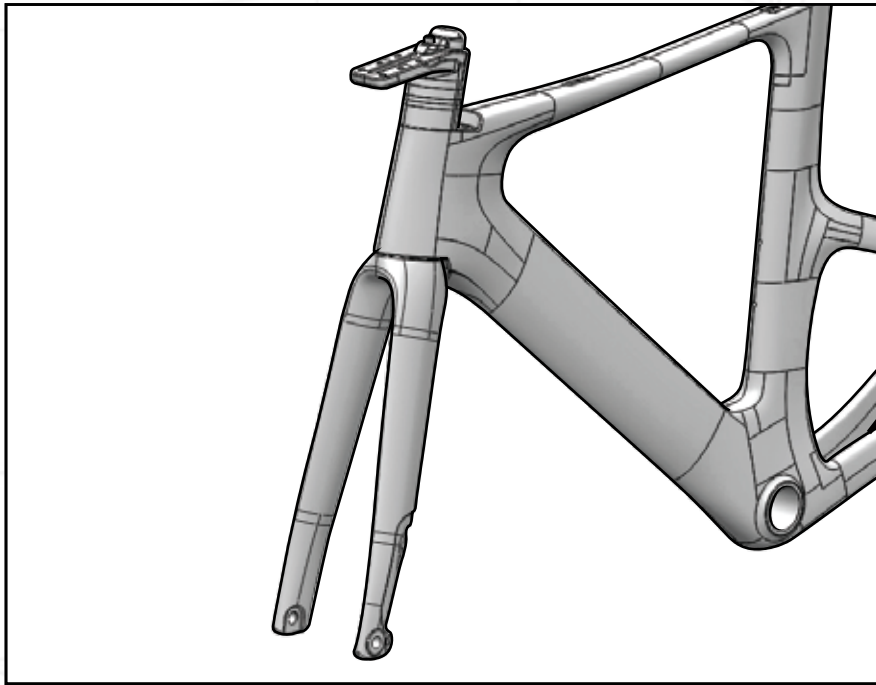
M6 Socket Head 25mm Screw



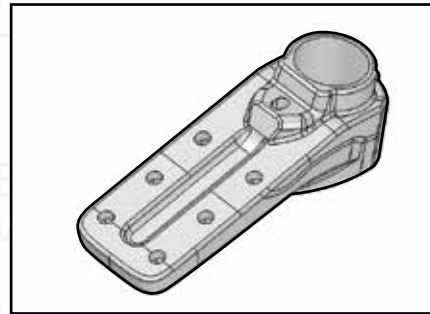
Grease All Threaded Surfaces.

STEP
6



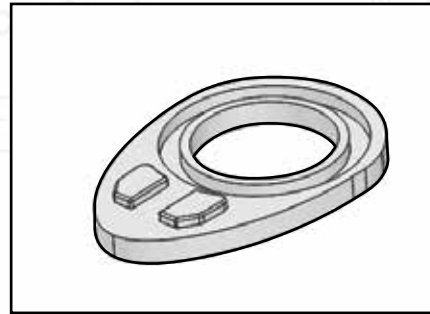


Frame Set Assembly Part 1



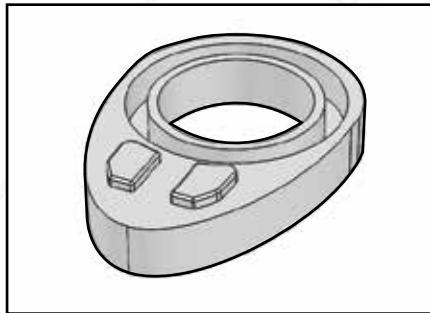
Stem

x1



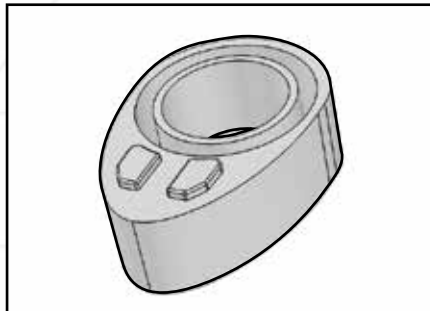
Stem Spacer 5mm

x2



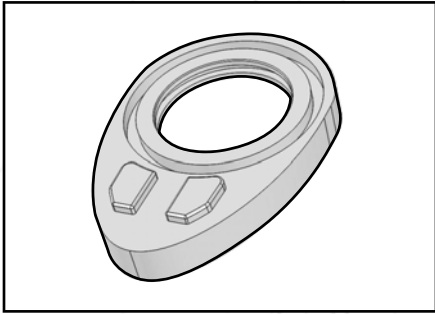
Stem Spacer 10mm

x1

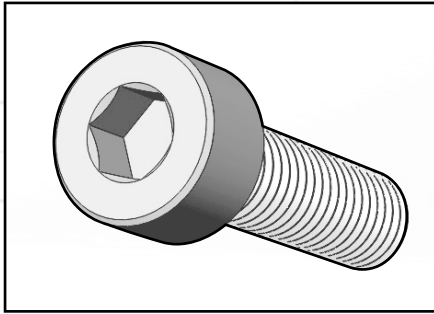


Stem Spacer 20mm

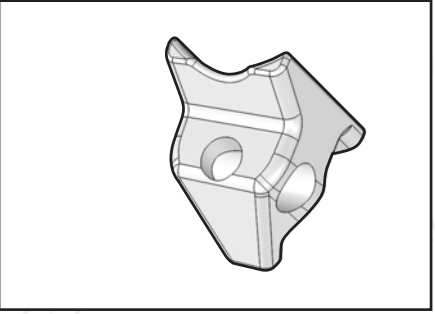
x1



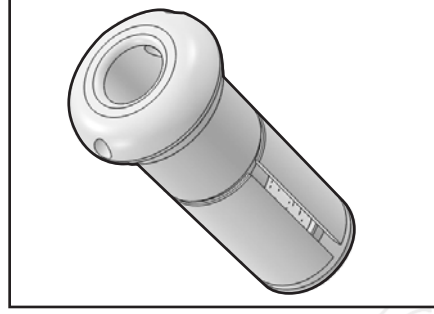
Top Cap
x1
Top Cap For Headset



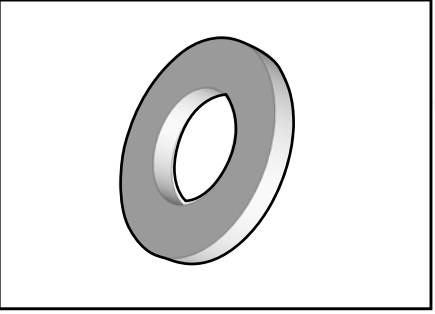
M5 Socket Head 18mm Screw
x1 - Red Loctite



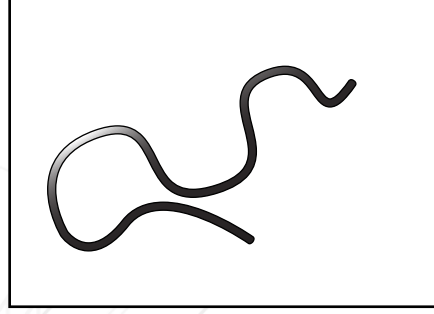
Stem Clamp Follower
x1



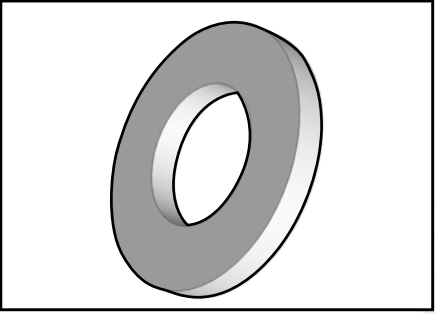
Compression Plug Assembly
x1 - Greased Inside



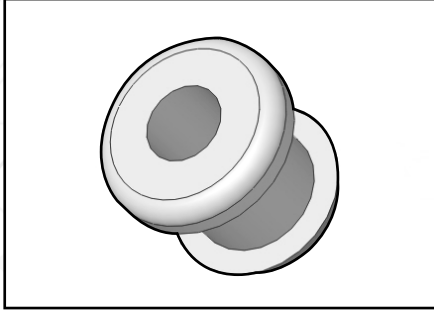
M5 Washer
x1



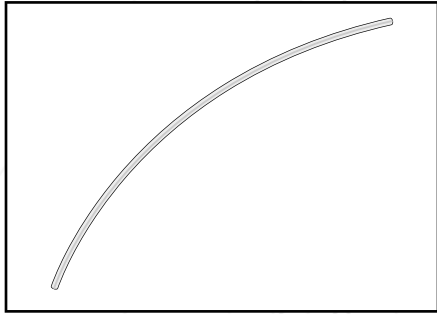
Foam Silencer Tubing
x3



#10 Washer
x1



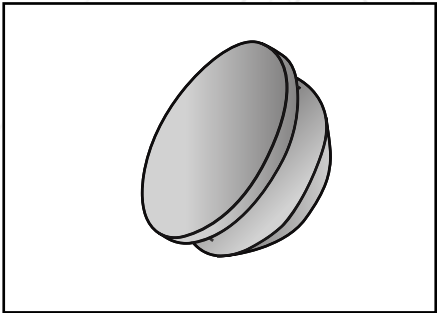
Head Tube Cable Grommet
x3



Teflon Tubing

x1

For Mechanical Front
Derailer



Blind Grommet

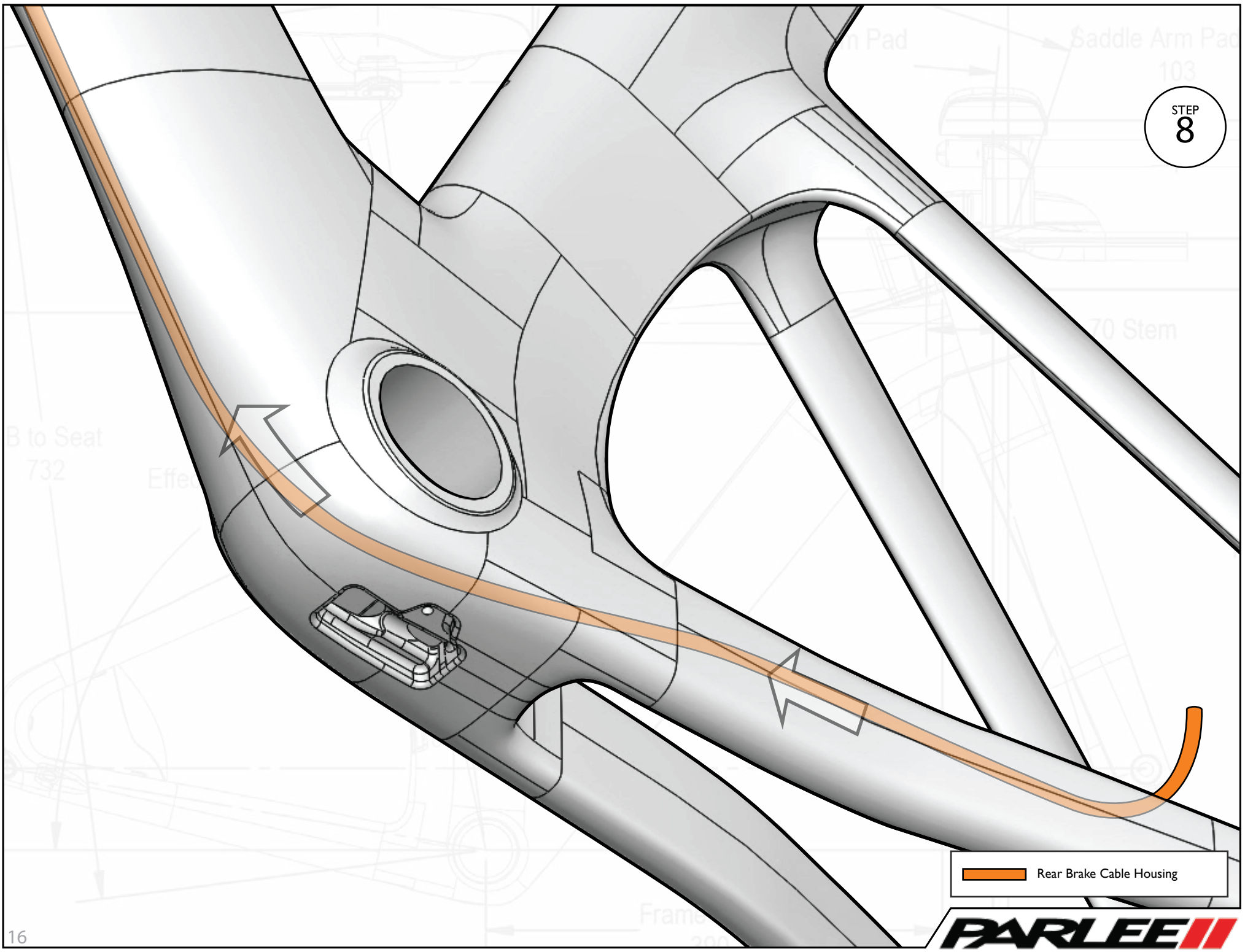
x4

STEP
7

Insert brake housing into chainstay port and guide toward headtube.

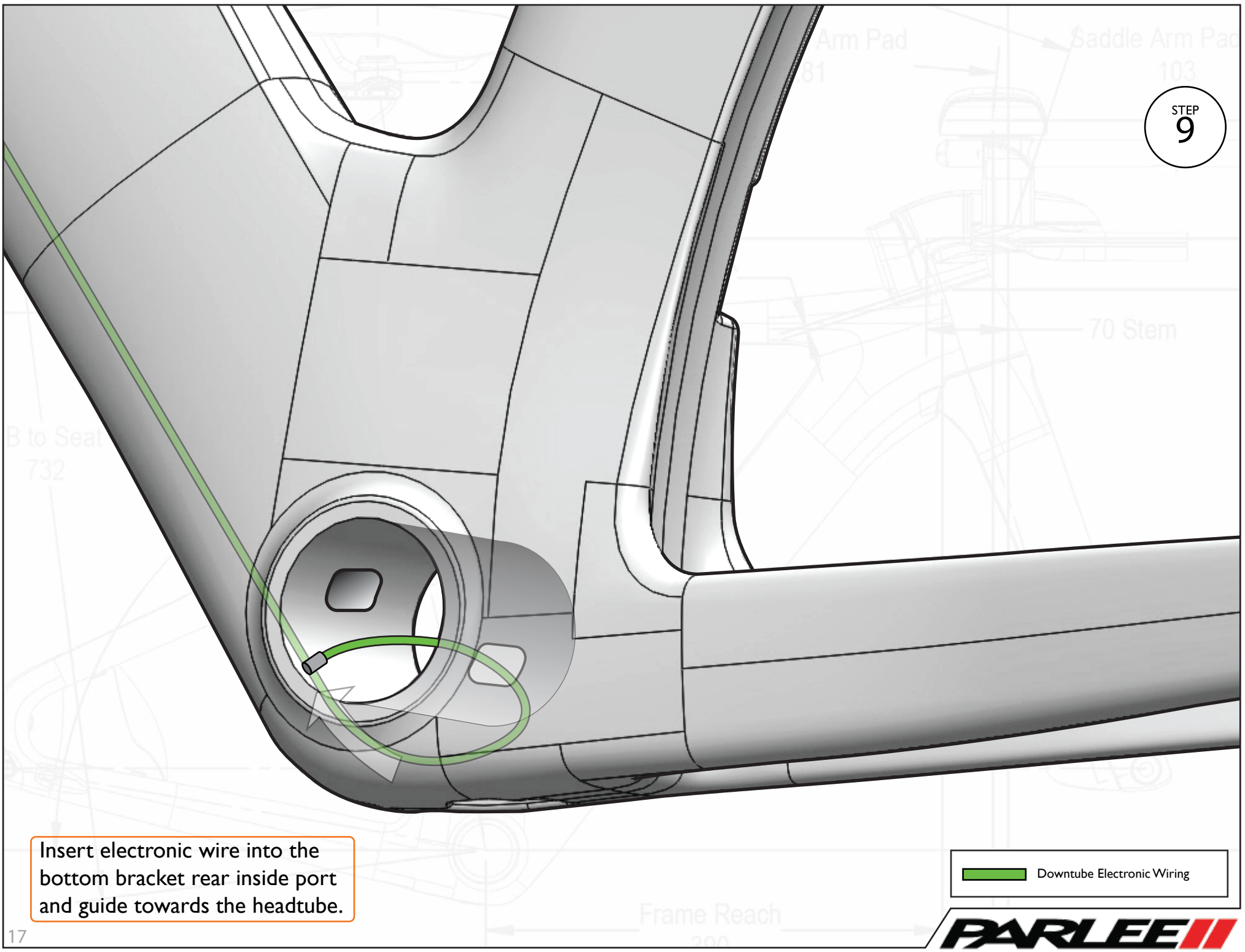
— Rear Brake Cable Housing

STEP
8




— Rear Brake Cable Housing

STEP
9





Insert electronic wire into the bottom bracket rear inside port and guide towards the headtube.

 Downtube Electronic Wiring

STEP
10

Sleeve foam silencer tubing over brake housing.
(use a small amount of lubricant to aid installation)

Foam Silencer Tubing

	Foam Silencer Tubing
	Rear Brake Cable Housing

STEP
11

Run the brake housing cable and electronic wire through the ports on the headtube.

- Foam Silencer Tubing
- Downtube Electronic Wiring
- Rear Brake Cable Housing





STEP
12

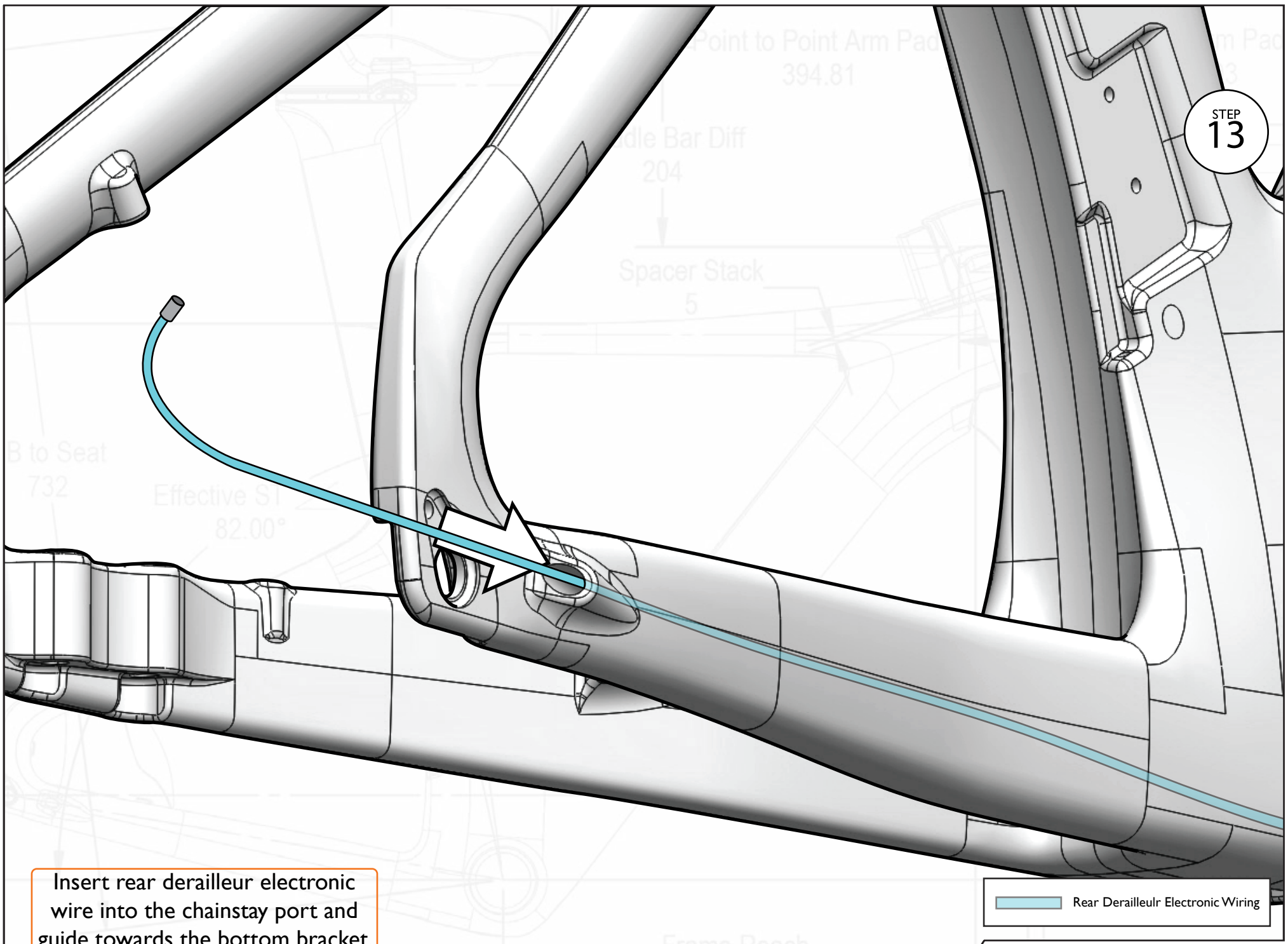
Blind Grommet

Head Tube Cable Grommet

Sleeve the grommets over the brake housing cable and electronic wire and then insert grommets into the headtube ports.

-  Downtube Electronic Wiring
-  Rear Brake Cable Housing

STEP
13





Insert rear derailleur electronic wire into the chainstay port and guide towards the bottom bracket.

— Rear Derailleur Electronic Wiring

Saddle Arm Pad
103
Saddle
70 Stem
Seat
2
Effective ST
82.00°
Frame Reach
200

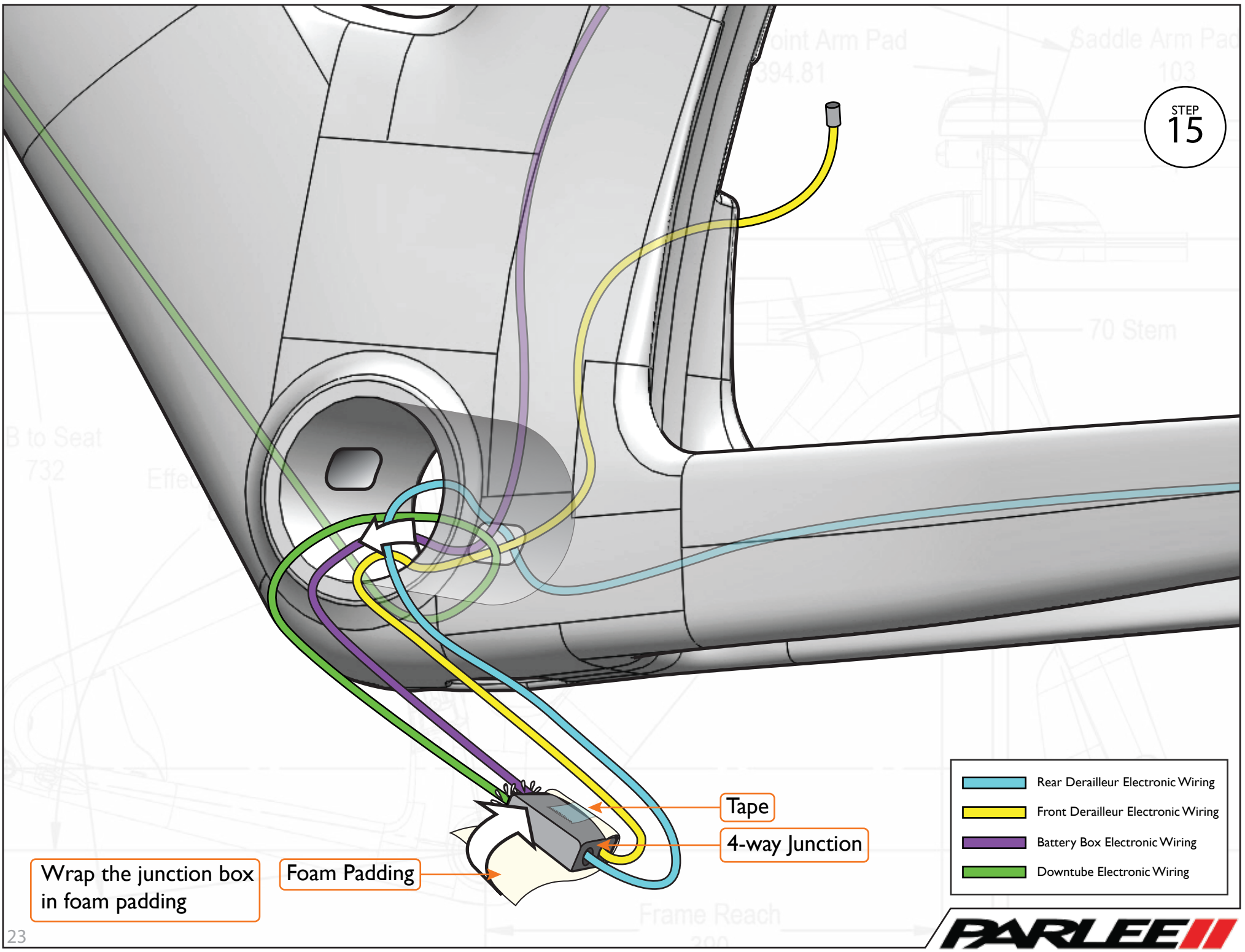
STEP
14

Insert front derailleur electronic wire into the seat tube port and guide it toward the bottom bracket.

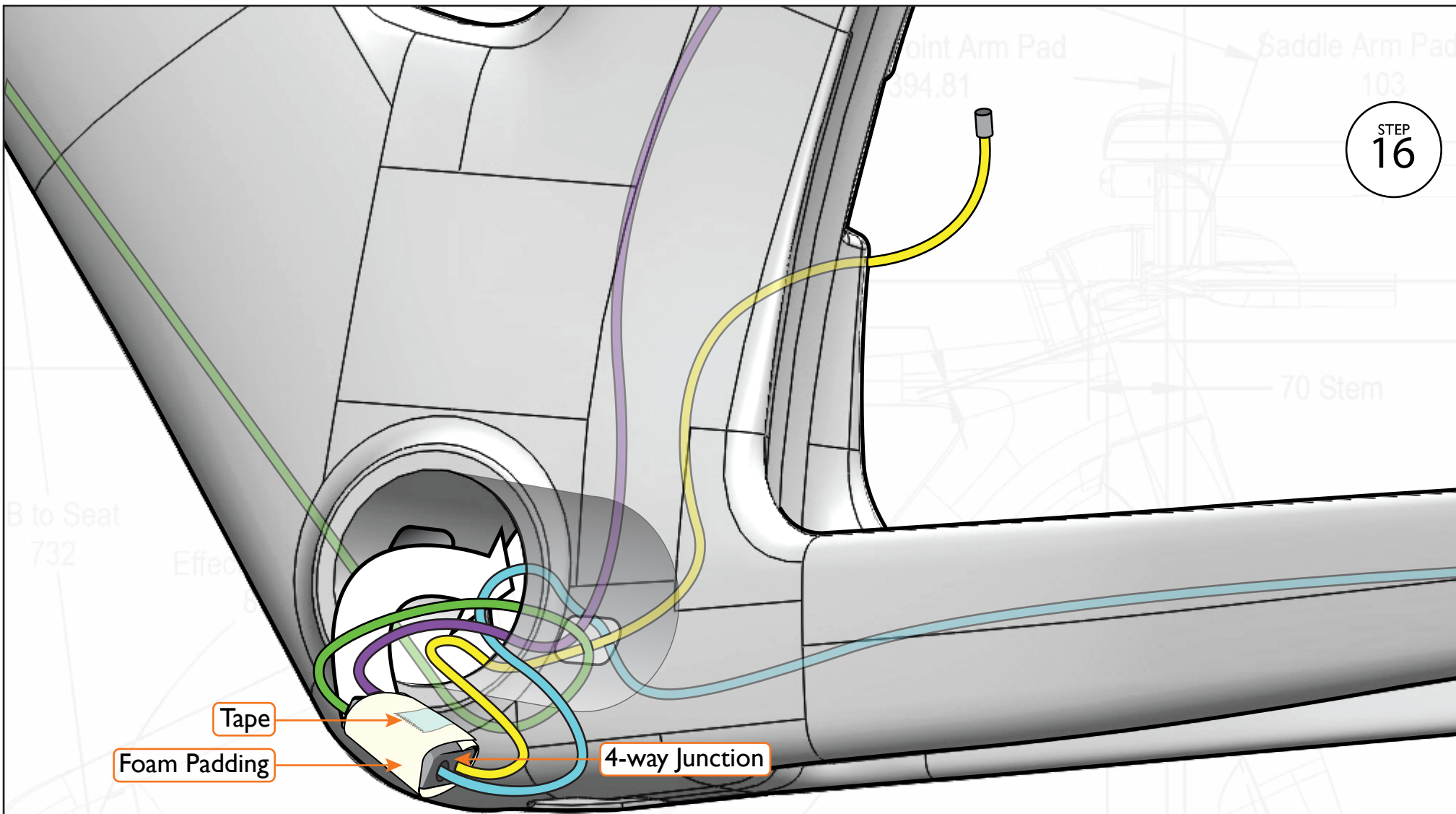
-  Rear Derailleur Electronic Wiring
-  Front Derailleur Electronic Wiring



STEP
15



STEP
16







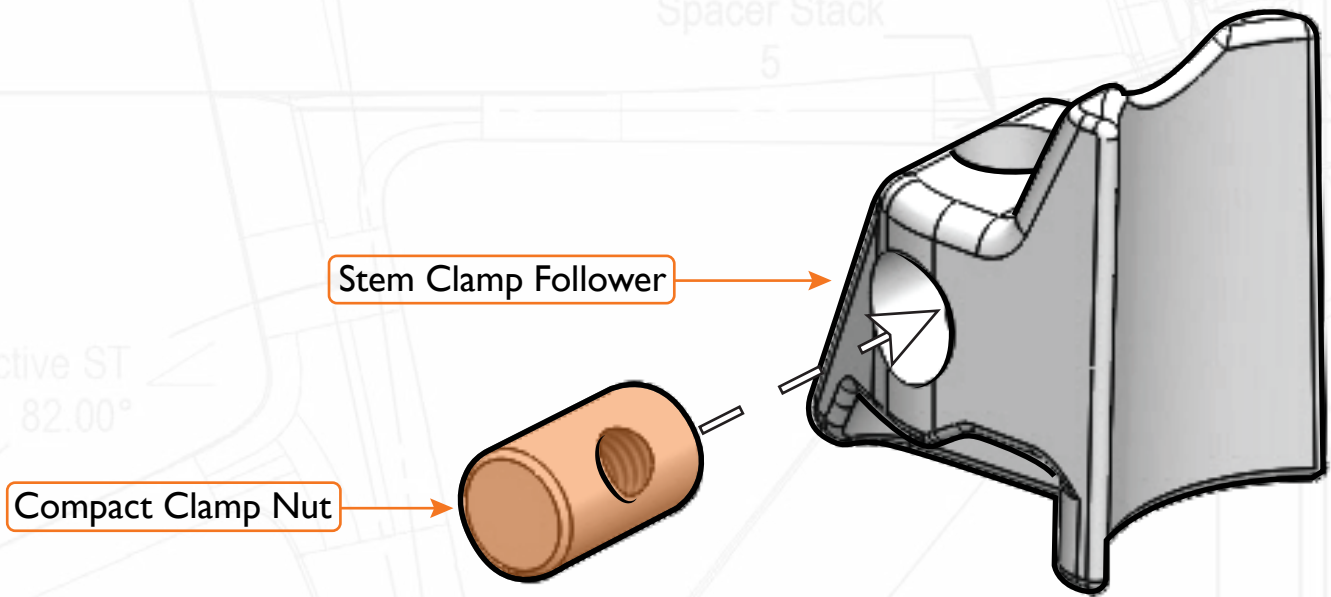
Tape

Foam Padding

4-way Junction

Push all wires and junction box into rear port in bottom bracket.

-  Rear Derailleur Electronic Wiring
-  Front Derailleur Electronic Wiring
-  Battery Box Electronic Wiring
-  Downtube Electronic Wiring



Assemble stem clamp follower.

Blue Loctite All Threaded Surfaces.

STEP
18

M5 Socket Head 18mm Screw

M5 Washer

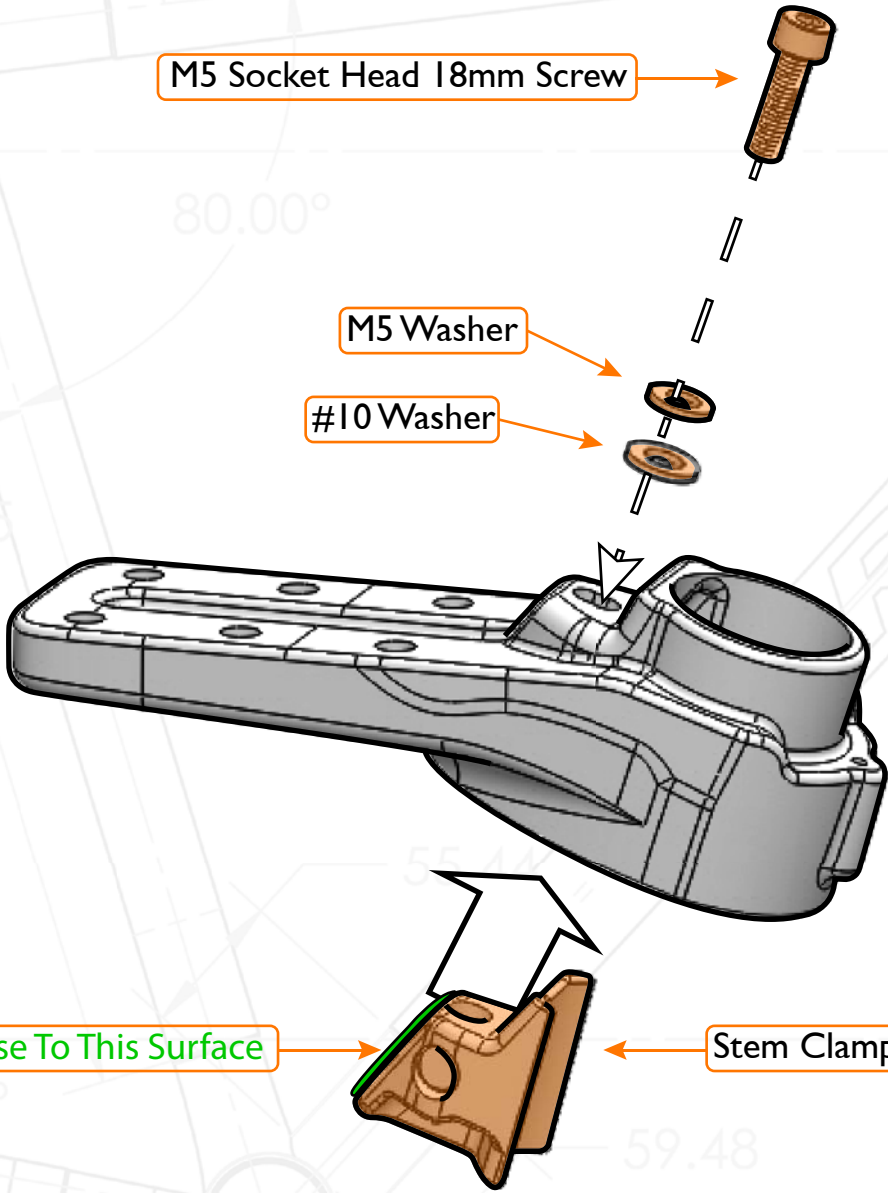
#10 Washer

Assemble loosely engaging a few threads

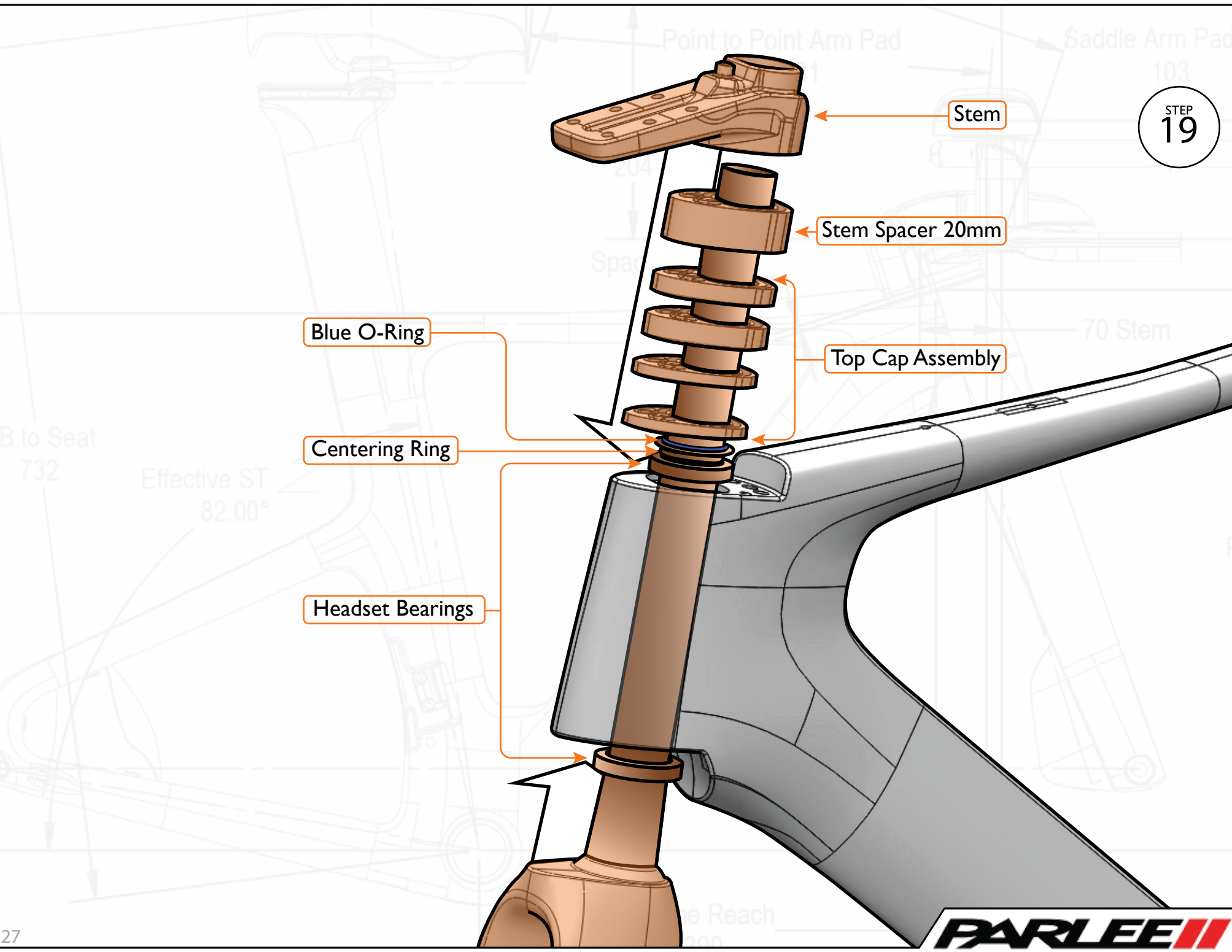
Stem

Apply Grease To This Surface

Stem Clamp Follower



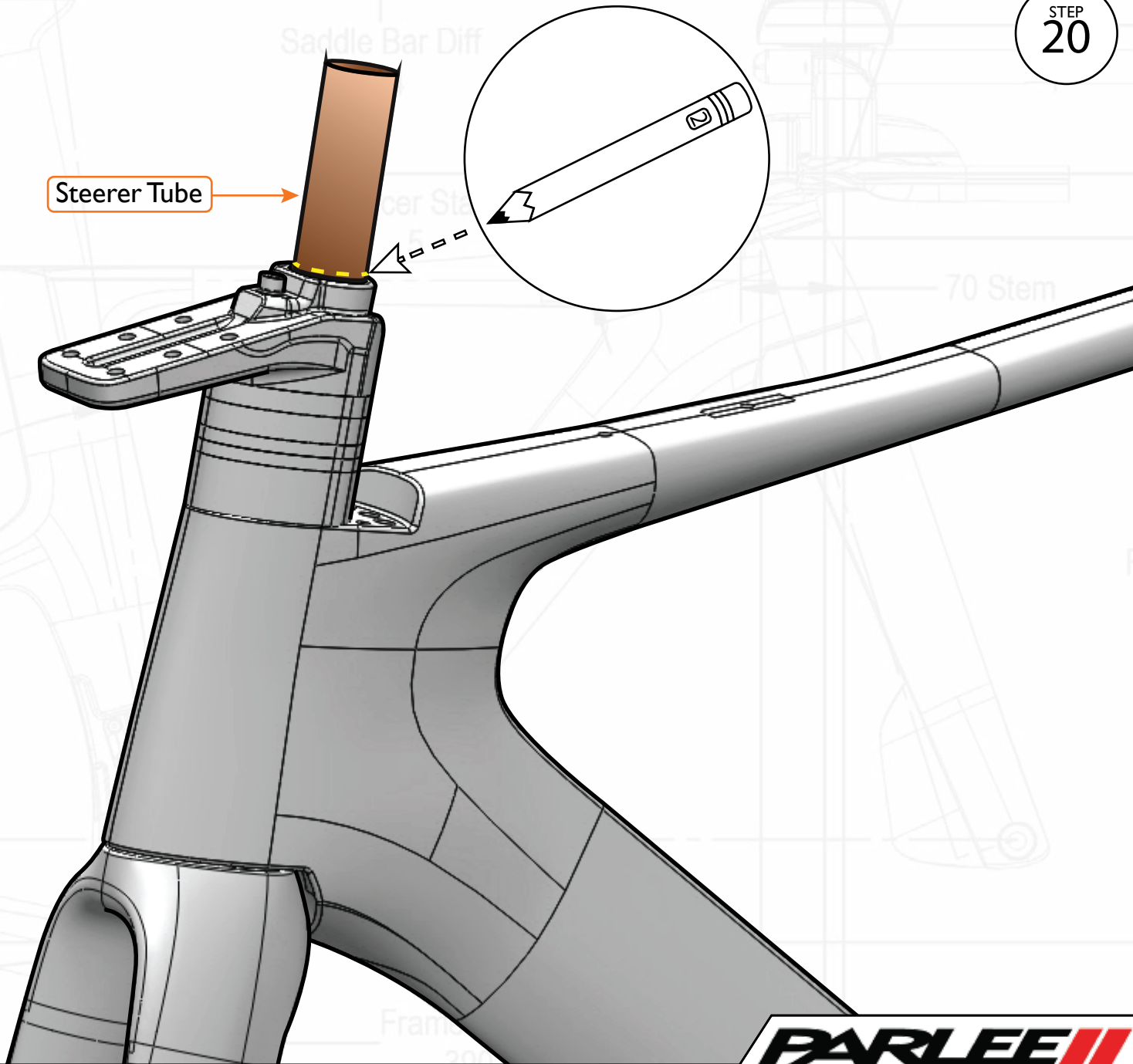
STEP
19



Mark the steerer tube at the top of the stem.

STEP
20

Steerer Tube



Steerer Tube

4mm

Cut steerer tube 4mm below the marked height from step 20.

Compression Plug

After cutting, reinstall the
fork, bearings, spacers,
and stem into frame.

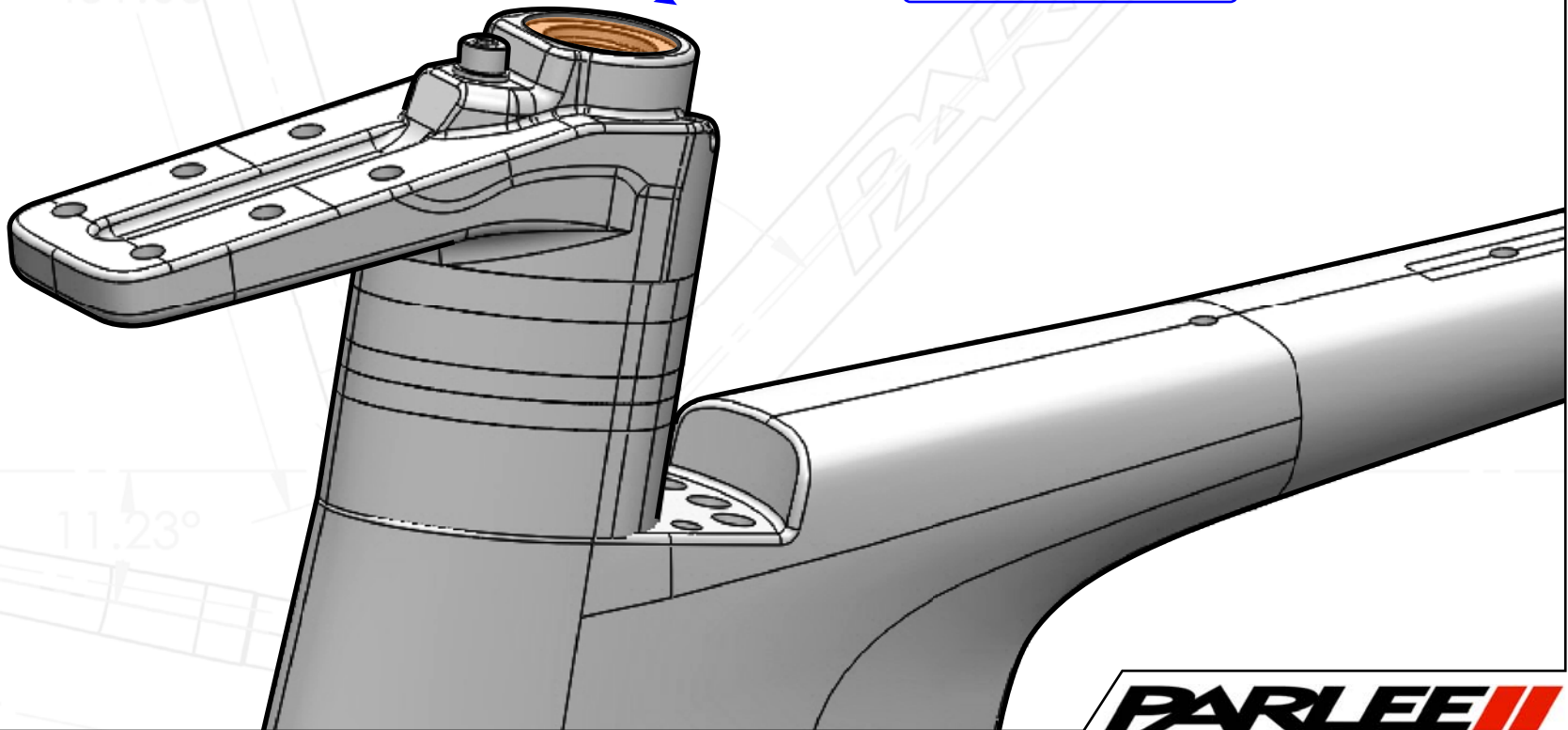


Proper compression of Head Set assembly is important for wedge to seat properly and achieve max holding rate

STEP
23



Using Torque Wrench
with M8 Allen Key
Tighten to 5-8Nm



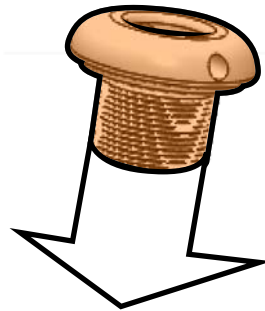


Proper compression of Head Set assembly is important for wedge to seat properly and achieve max holding rate

Grease All Threaded Surfaces.

STEP
24

A

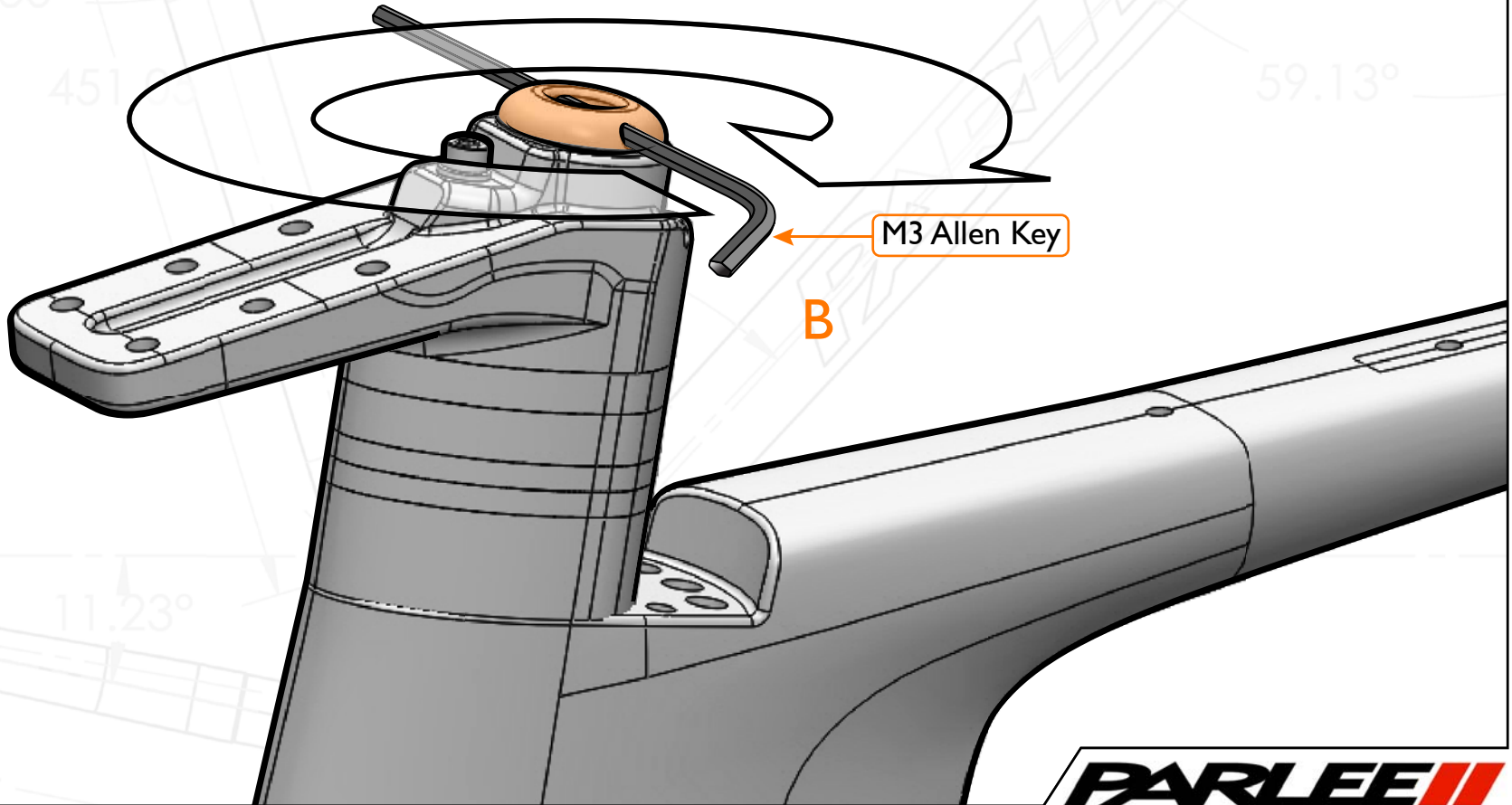


A. Insert Top Cap and Thread in to Compression Plug

B. Using M3 allen key torque until desired pre-load is reached, ensuring proper compression in Head Set and Stem assembly

M3 Allen Key

B

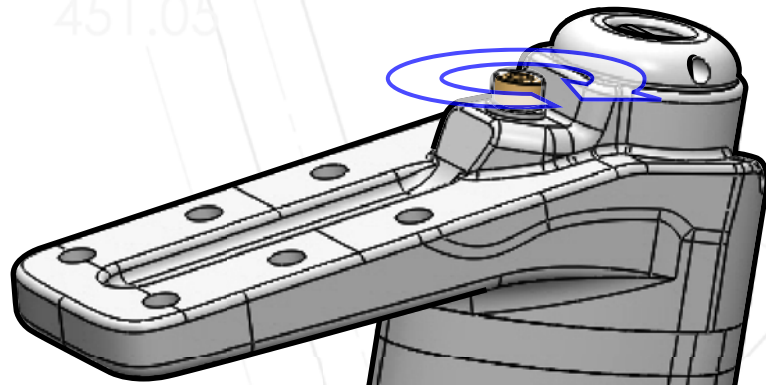


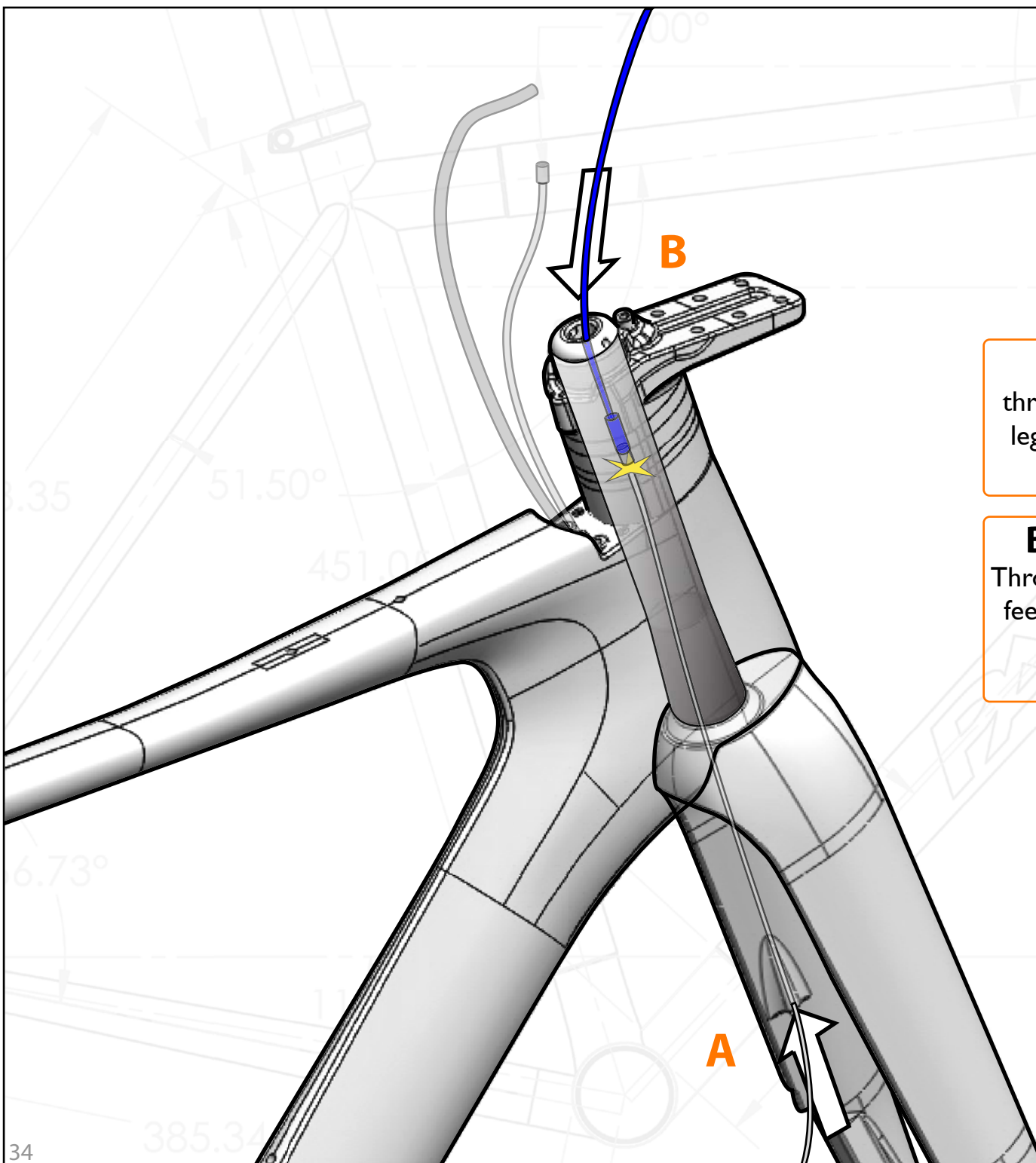


Proper compression of Head Set assembly is important for wedge to seat properly and achieve max holding rate

STEP
25


Check that you have installed both the #10 and M5 washers. Using torque wrench and M4 Allen Key, tighten Wedge bolt to 8-9 Nm



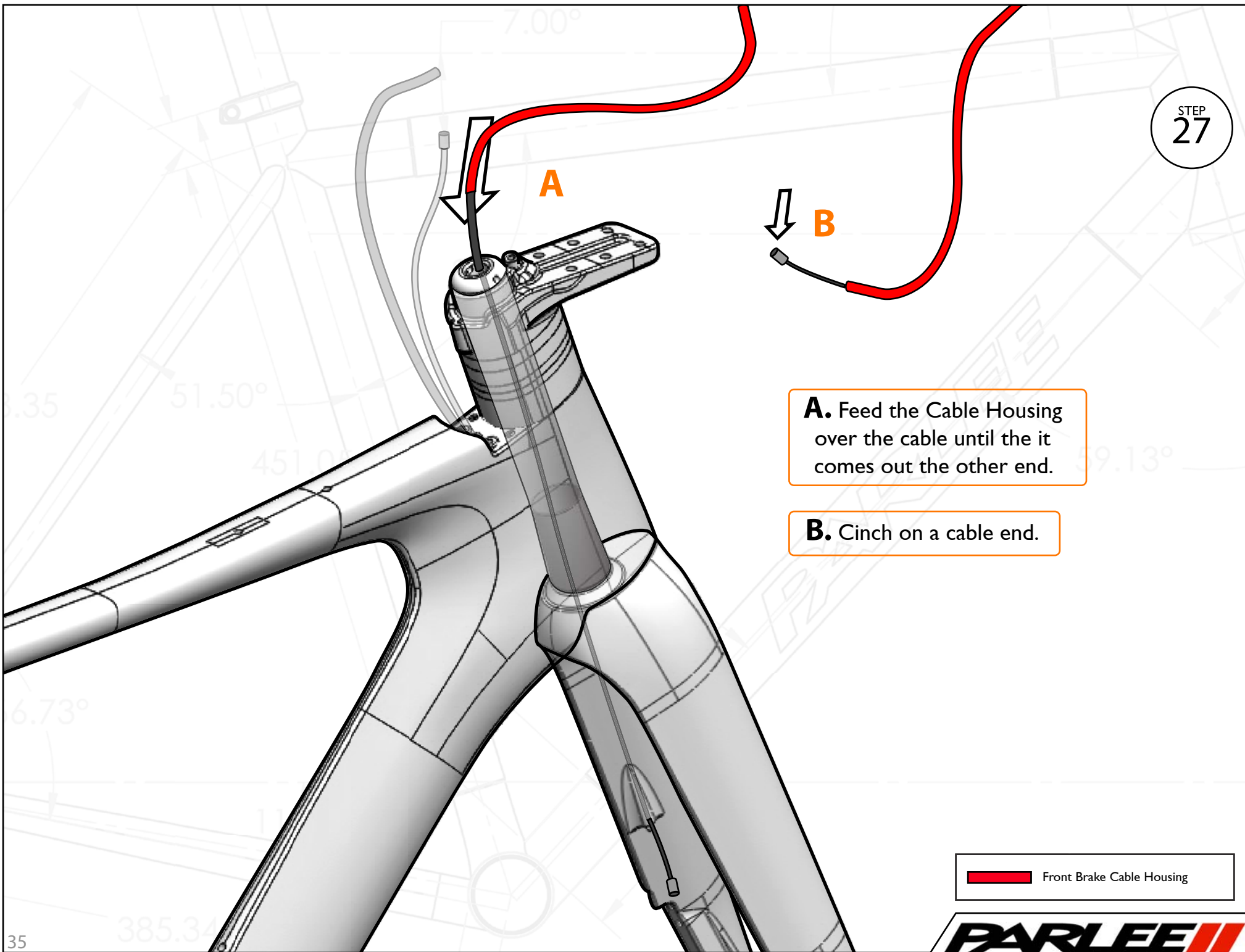


A. Feed a full run of cabling through the cable port in the fork leg until it stops at Compression Plug inside of steerer.

B. Feed a Magnet Cabling tool Through Compression plug until you feel it make contact with the cable end. Pull cable up through Compression plug.

 Front Brake Cable Housing

STEP
27



A. Feed the Cable Housing over the cable until the it comes out the other end.


B. Cinch on a cable end.

 Front Brake Cable Housing

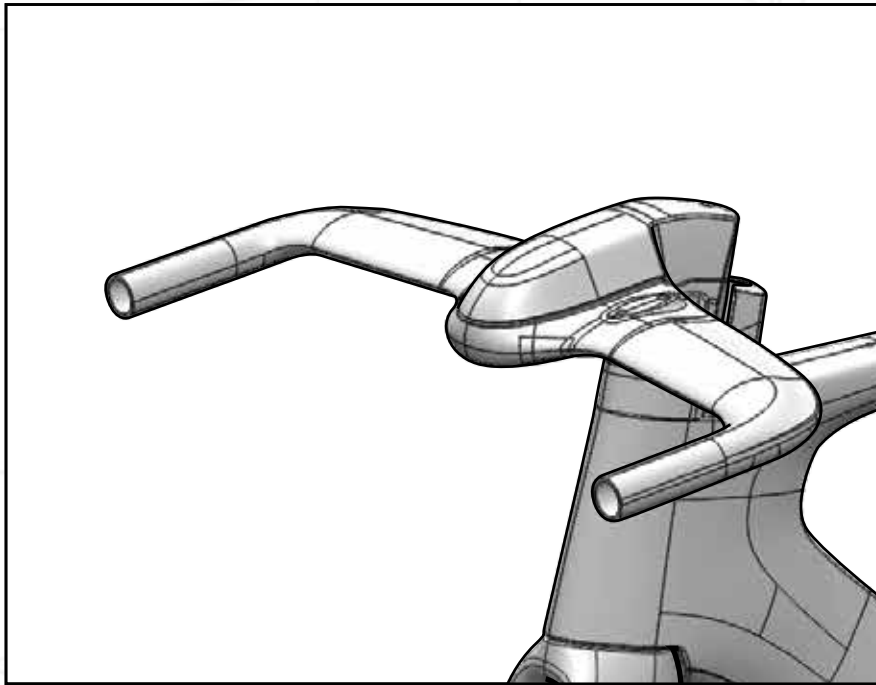
PARLEE 

STEP
28

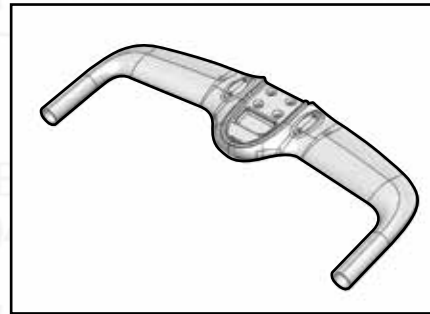
Use the cable to pull the housing down through steerer and out of cable port. A firm tug can be applied to get the housing through the interior opening of the port

 Front Brake Cable Housing

PARLEE 

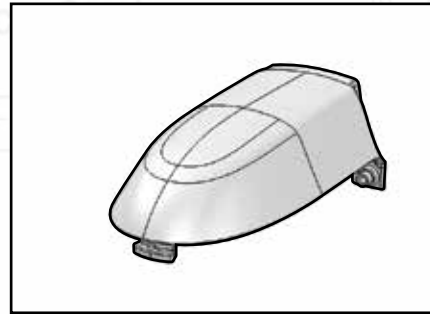


Base Bar Assembly



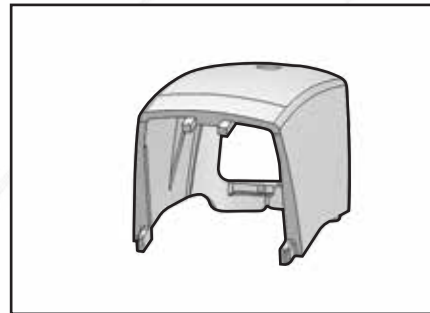
Base Bar

x1



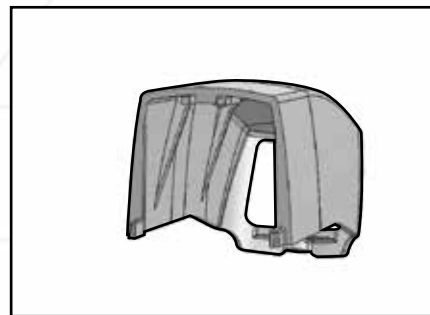
Base Bar Cover

x1



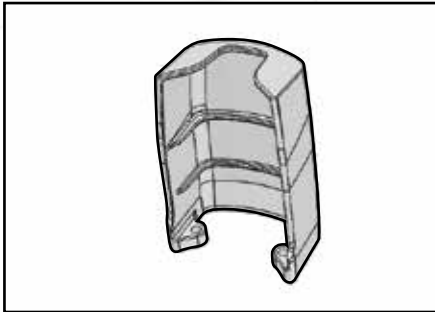
Stem Cover Short

x1



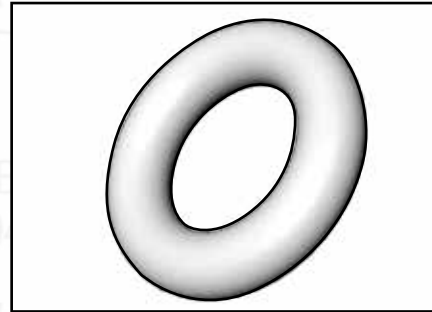
Stem Cover Long

x1



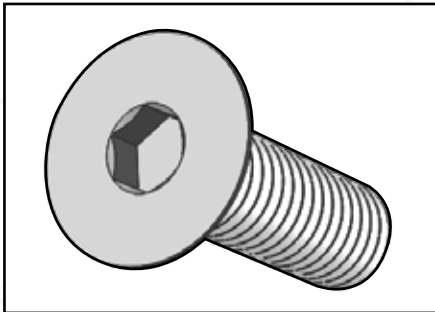
Cable Hood

x1



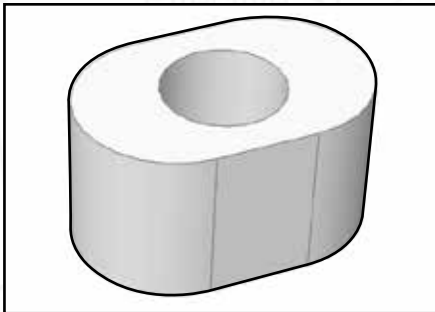
Stem Cover O-Ring

x2



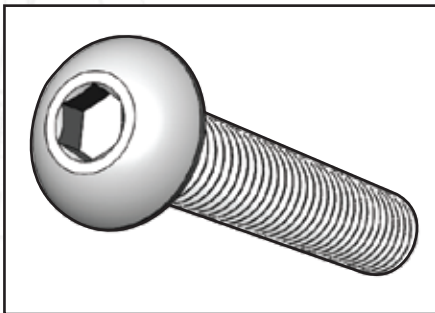
**M6 Flat Head 20mm
Screw**

x4 - Red Loctite



M6 Stem Nut

x4



**M3 Button Head 18mm
Screw**

x3 - Greased

Blue Loctite All Threaded Surfaces.

STEP
29

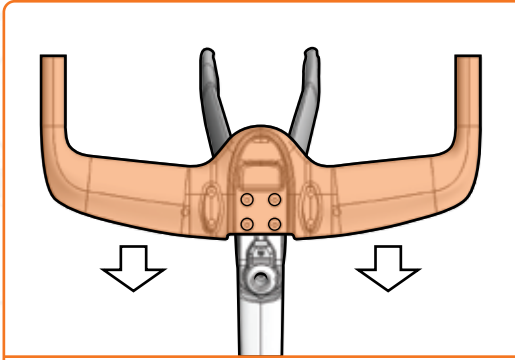
M6 Flat Head 20mm Screw

Torque to 5nm

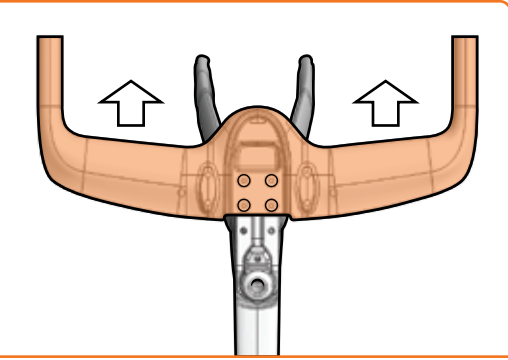
Base Bar

M6 Stem Nut

Stem length can be adjusted to 80mm or 105mm by using the forward or rearward mounting points on the stem.



80mm

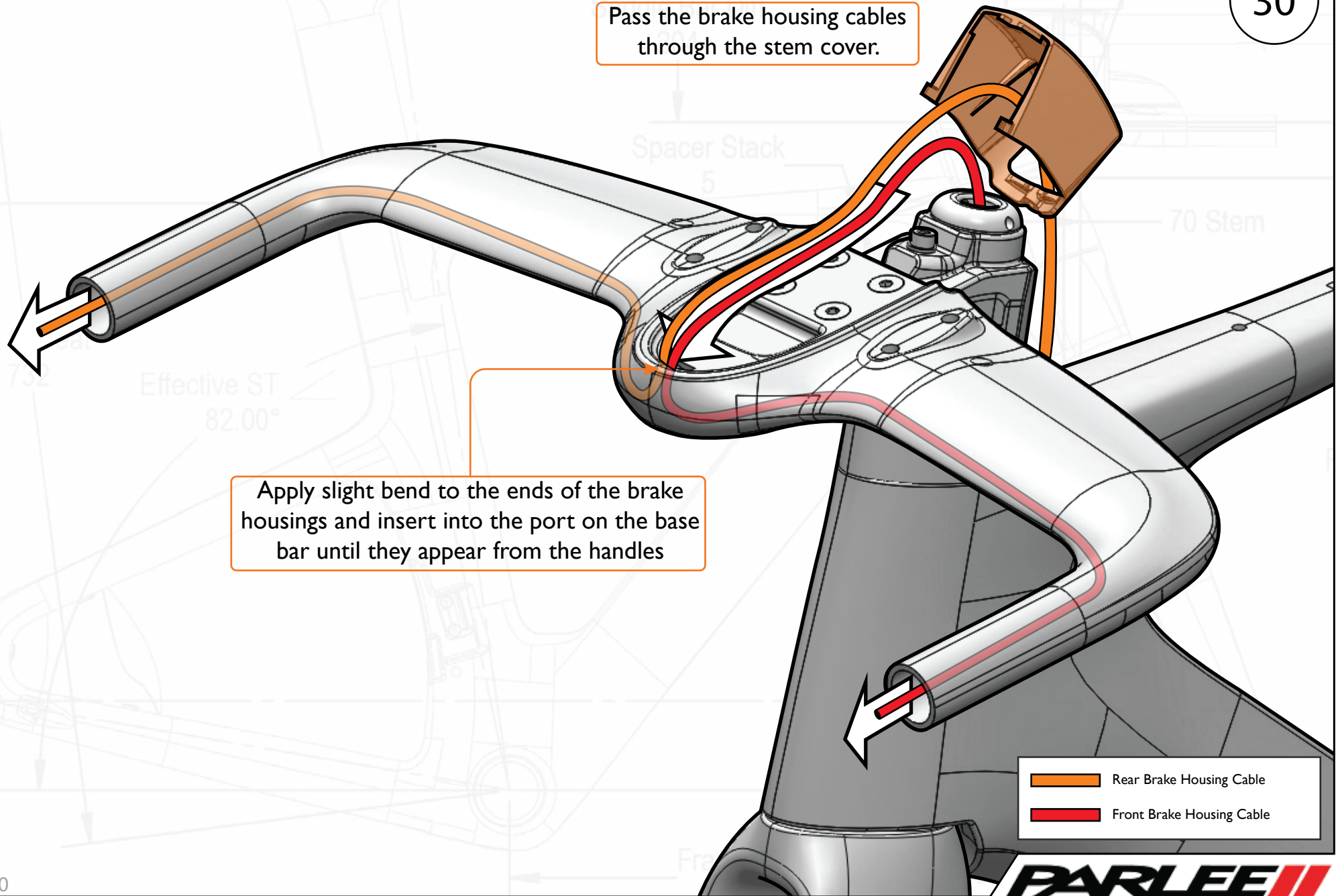


105mm



(A long and short stem cover are provided. The short cover is for an 80mm stem length and the long cover is for a 105mm stem length as determined in step 28.)

Pass the brake housing cables through the stem cover.

STEP
30






Apply slight bend to the ends of the brake housings and insert into the port on the base bar until they appear from the handles

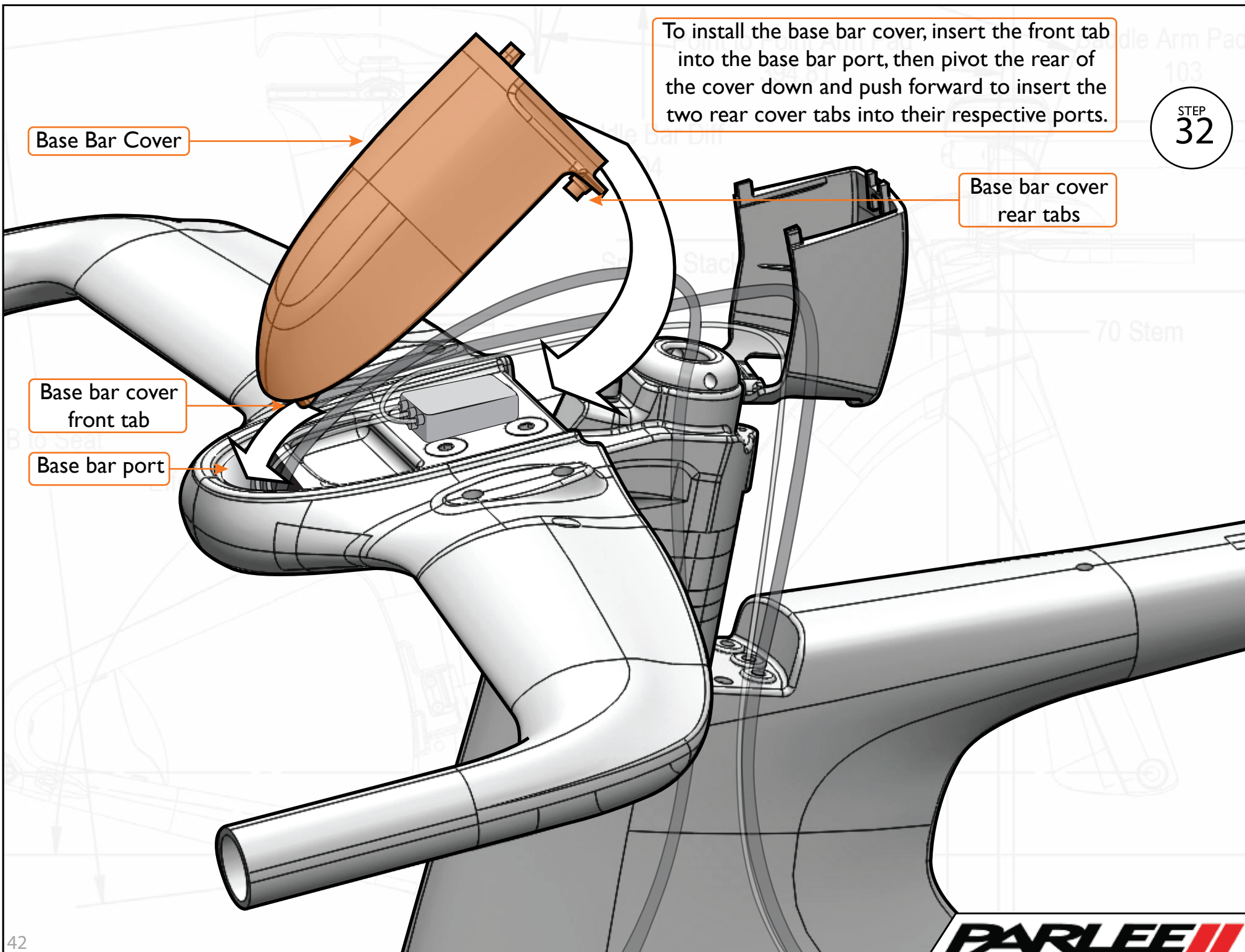
-  Rear Brake Housing Cable
-  Front Brake Housing Cable

STEP
31

Pass downtube electronic wire through stem cover

Insert electronic wiring and feed towards the port into the base bar

-  Rear Derailleur Electronic Wiring
-  Front Derailleur Electronic Wiring
-  DT Derailleur Electronic Wiring



Base Bar Cover

Base bar cover front tab

Base bar port

To install the base bar cover, insert the front tab into the base bar port, then pivot the rear of the cover down and push forward to insert the two rear cover tabs into their respective ports.

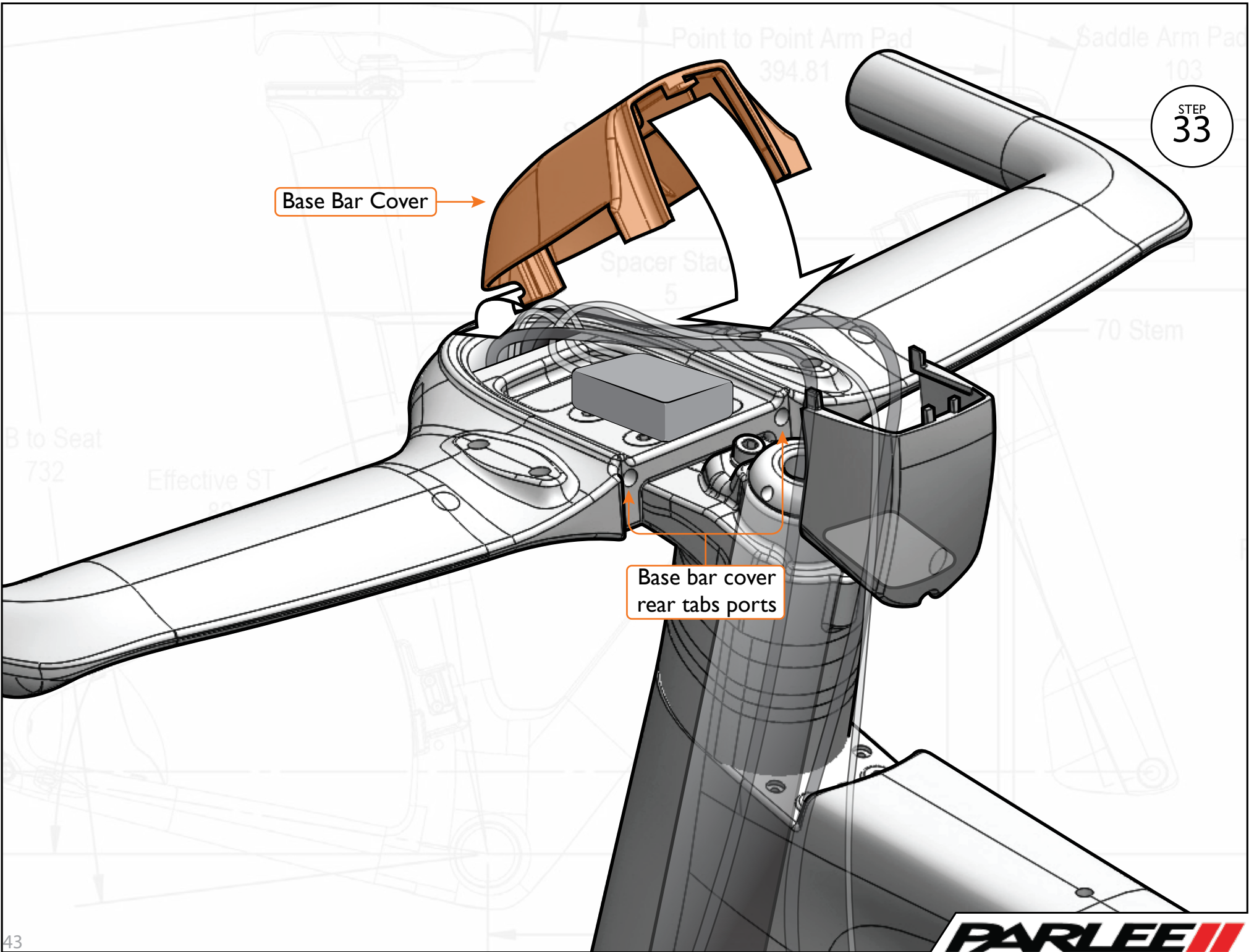
Base bar cover rear tabs

STEP 32

STEP
33

Base Bar Cover

Base bar cover
rear tabs ports



STEP
34

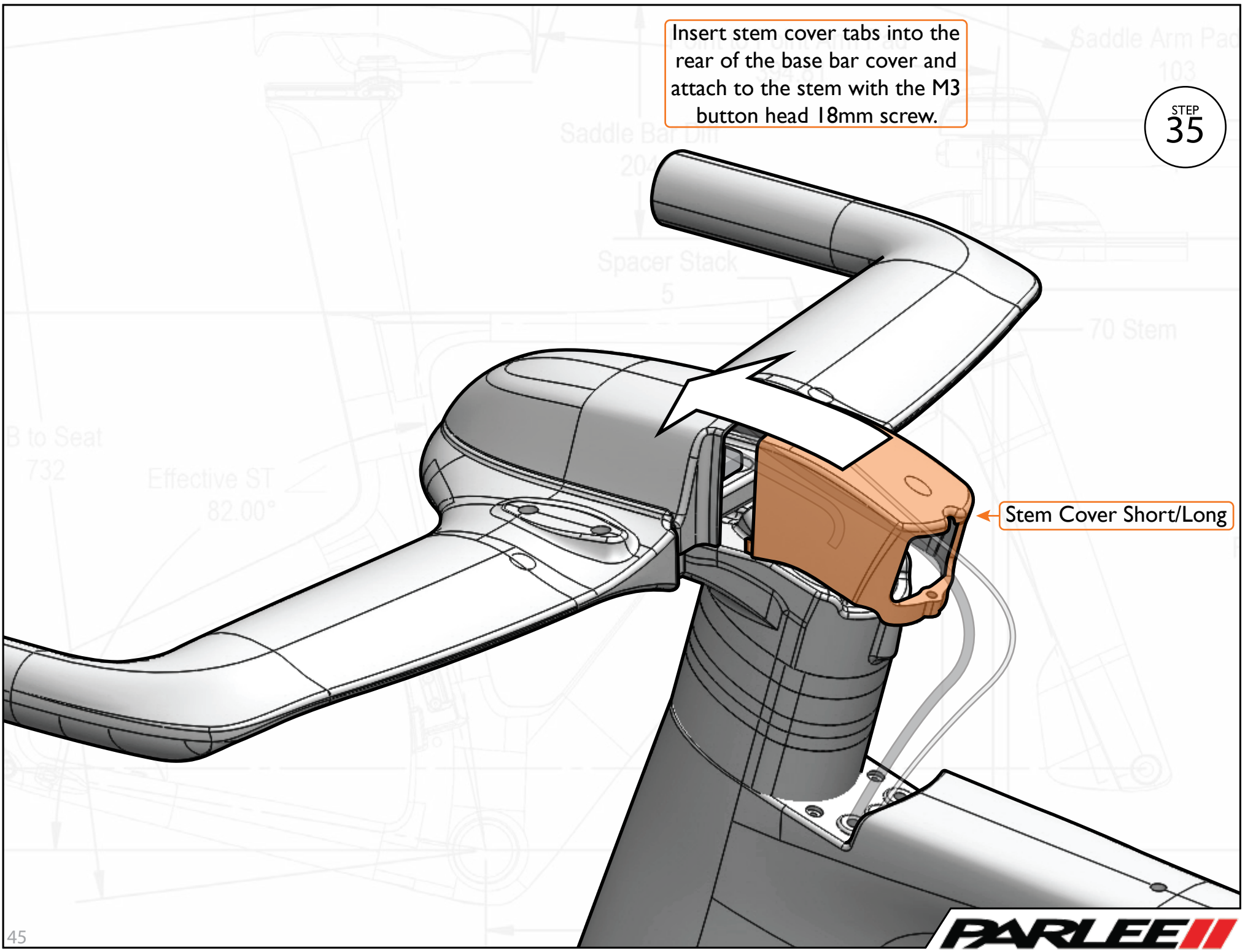
Base Bar Cover

Base bar cover
rear tabs ports

Insert stem cover tabs into the rear of the base bar cover and attach to the stem with the M3 button head 18mm screw.

STEP
35

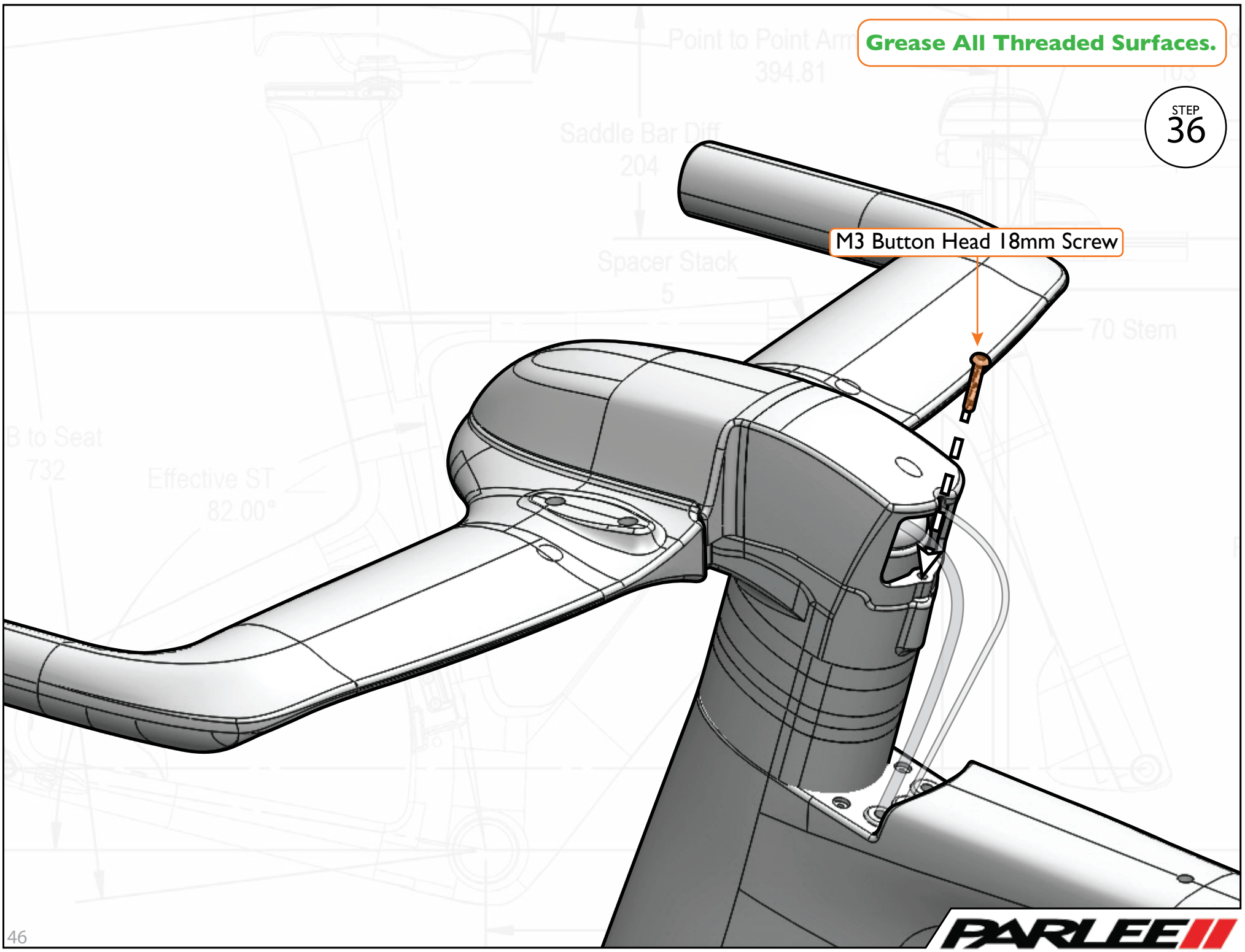
Stem Cover Short/Long



Grease All Threaded Surfaces.

STEP
36

M3 Button Head 18mm Screw



Grease All Threaded Surfaces.

STEP
37

M3 Button Head 18mm Screw

Cable Hood

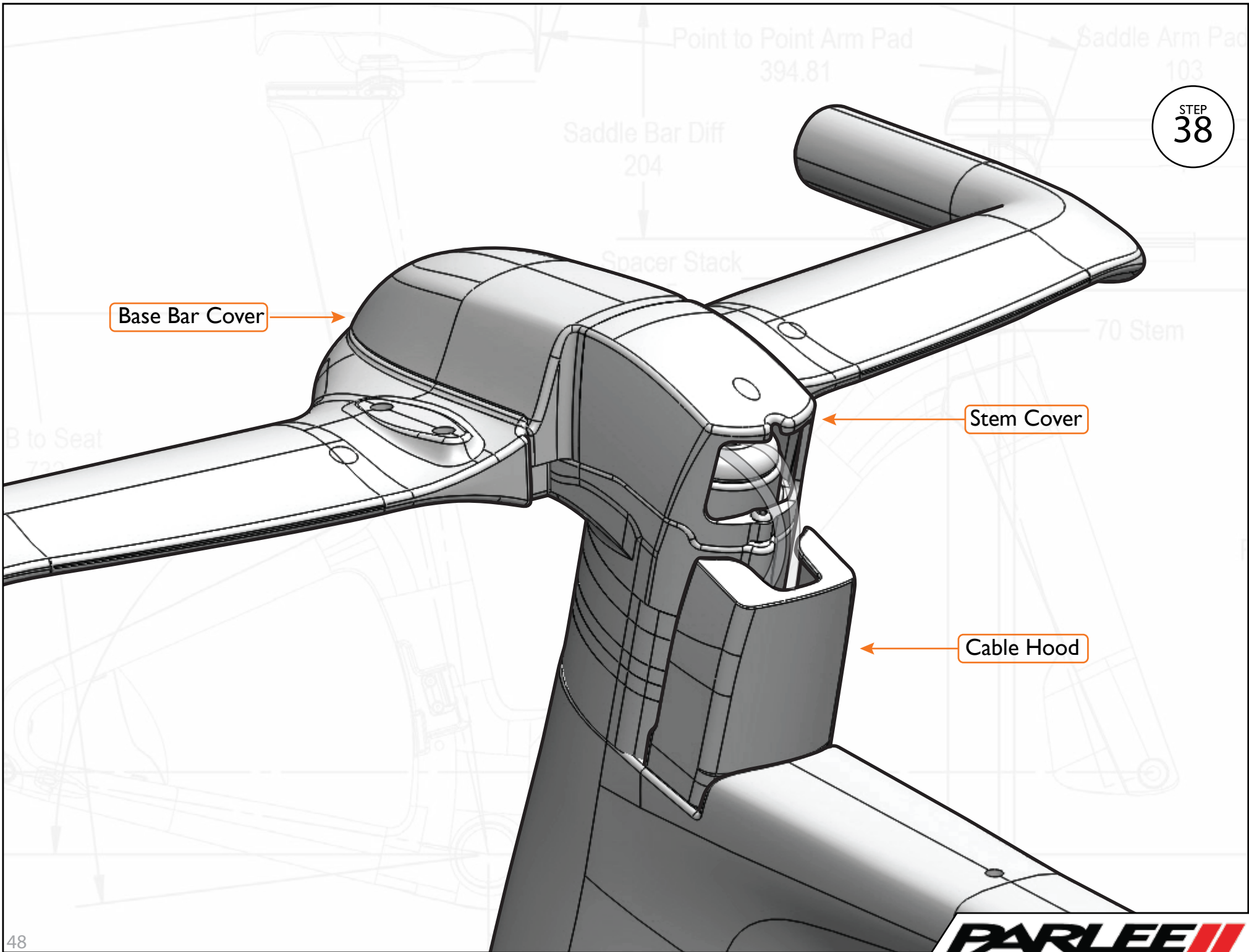
Stem Cover O-Ring

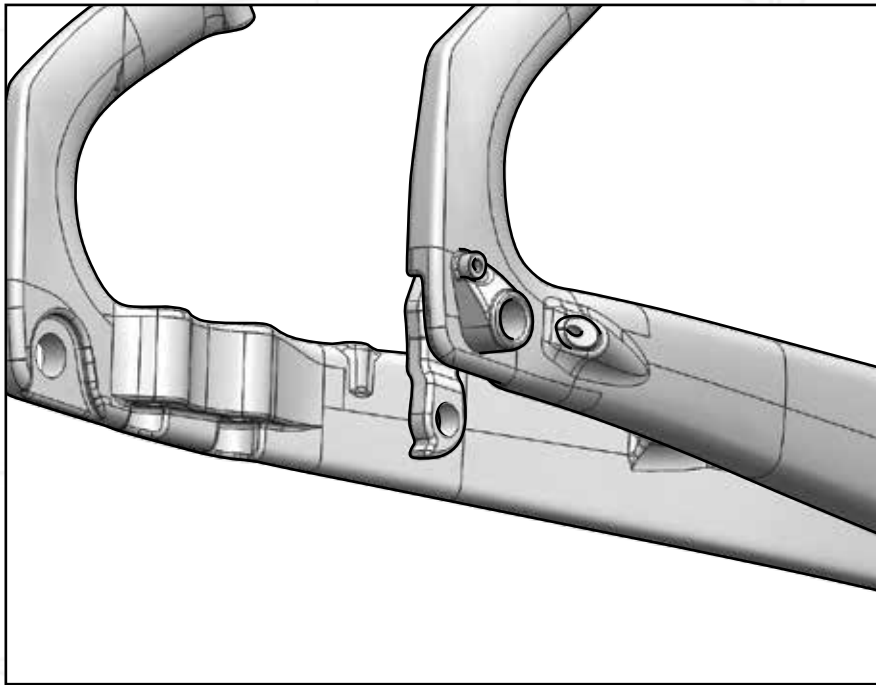
STEP
38

Base Bar Cover

Stem Cover

Cable Hood



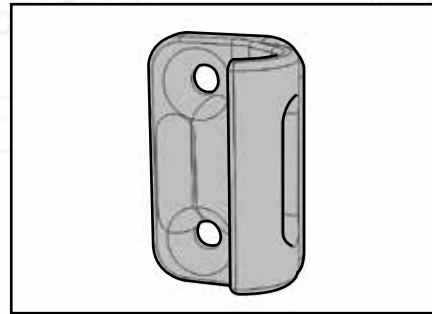


Frame Set Assembly Part 2



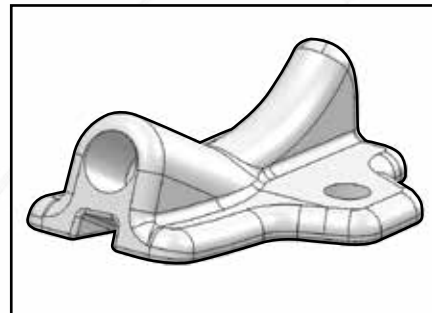
Rear Derailleur Hanger

x1



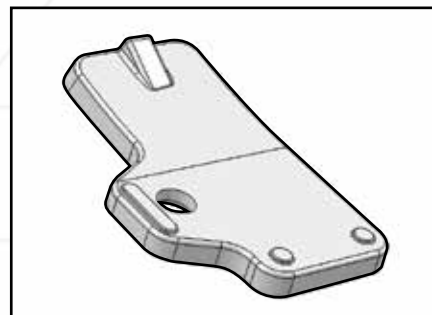
Front Derailleur Mount

x1



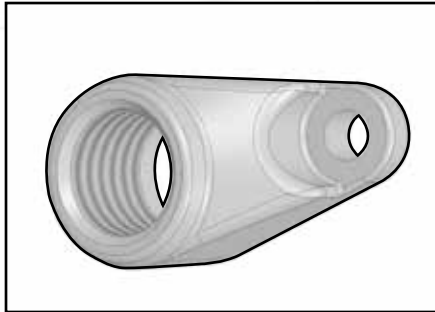
Cable Guide

x1



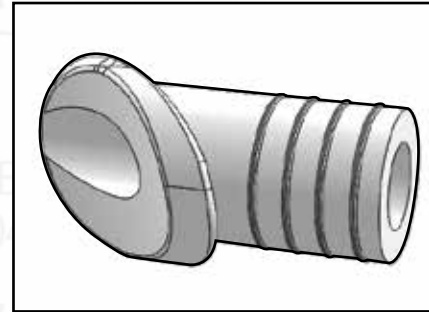
Cable Guide Cover

x1



Through Axle Nut

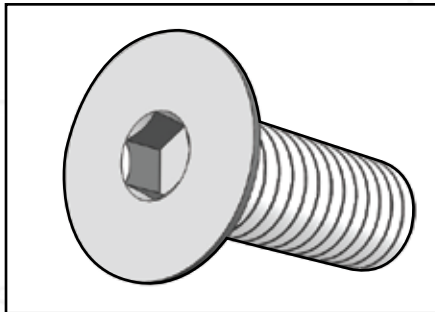
x1



**Rear Mechanical Brake
AR Grommet**

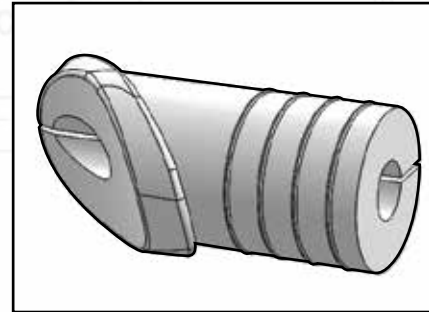
x1

Used if using mechanical.



**M4 Flat Head 17mm
Screw**

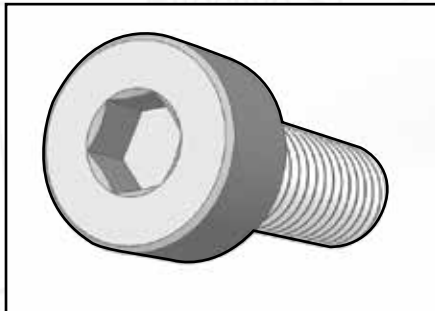
x3 - (x2 Red Loctite)
(x1 Greased)



**Rear Electronic Brake AR
Grommet**

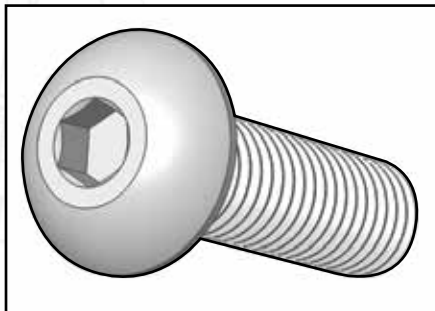
x1

Used if using electronic.



**M4 Socket Head 12mm
Screw**

x1 - Greased



**M5 Button Head 18mm
Screw**

x7 - Greased

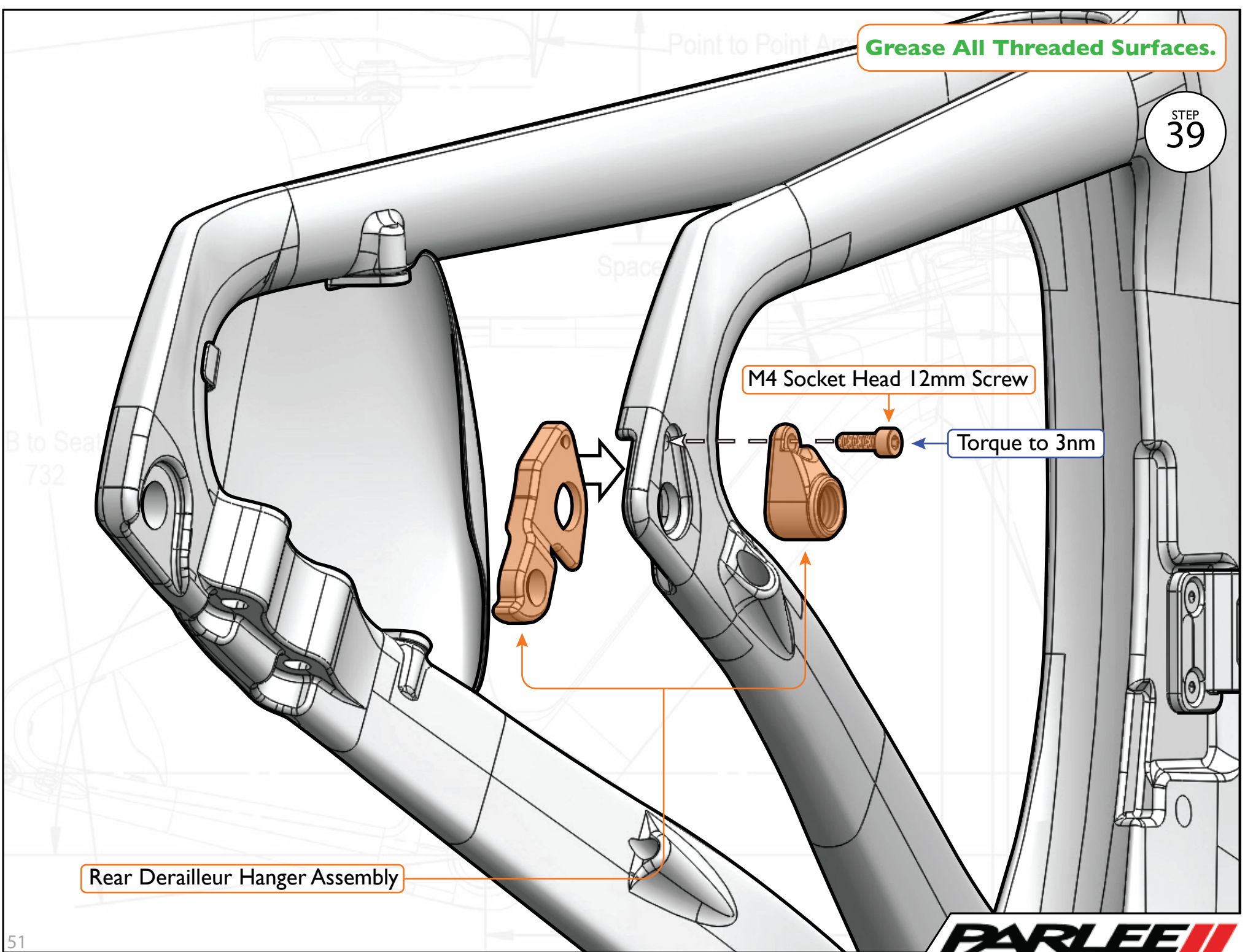
Grease All Threaded Surfaces.

STEP
39

M4 Socket Head 12mm Screw

Torque to 3nm

Rear Derailleur Hanger Assembly



STEP
40

AR Grommet

Sleeve the AR grommet over the electronic wire and insert it into the chainstay port.

— Rear Derailleur Di2 Cable

Blue Loctite All Threaded Surfaces.

STEP
41

Front Derailleur Mount

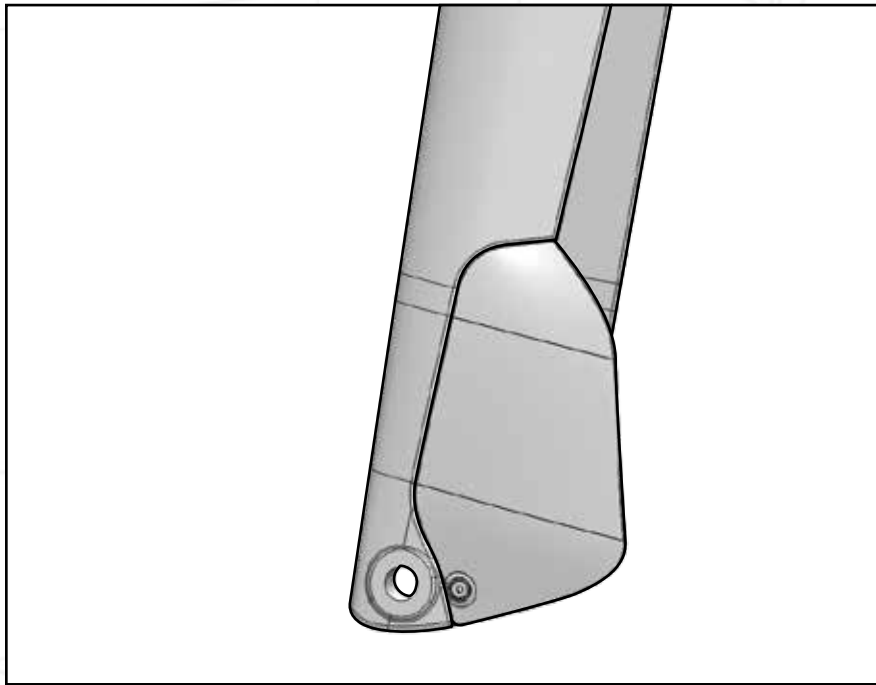
M4 Flat Head 17mm Screw

Torque to 3nm

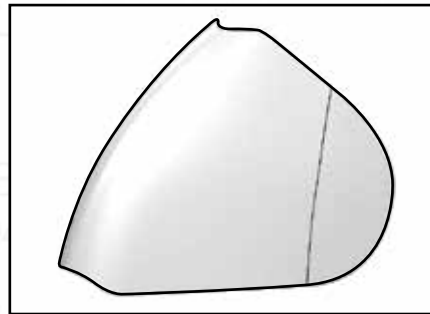
Grease All Threaded Surfaces.

STEP
42

- Cable Guide
- Cable Guide Cover
- Torque to 3nm
- M4 Flat Head 17mm Screw

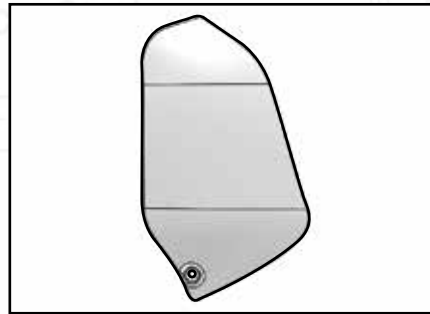


SpeedShield™ Assembly



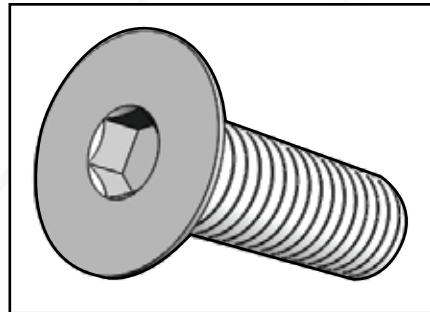
Rear SpeedShield™

x1



Front SpeedShield™

x1

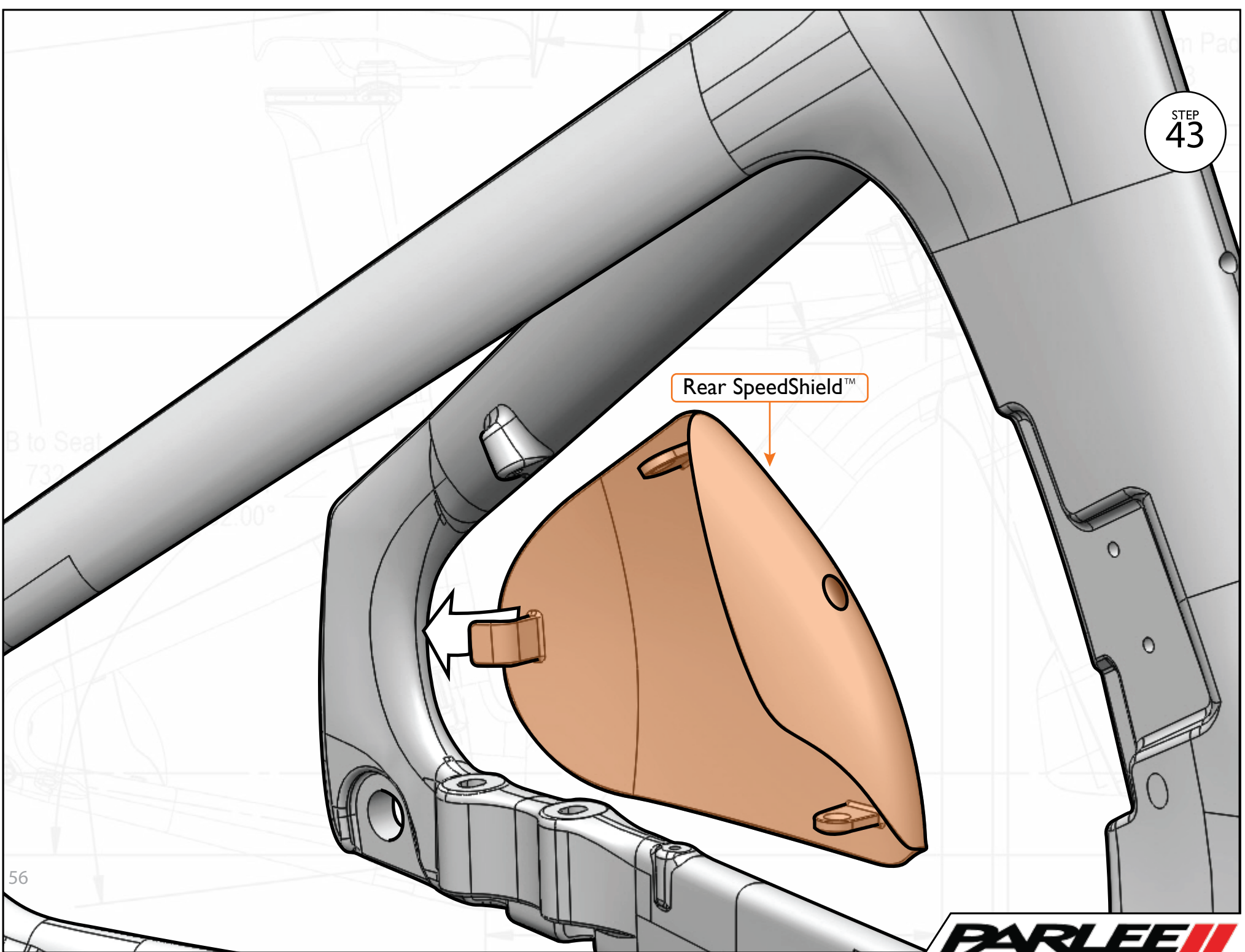


M3 Flat Head 10mm
Screw

x4 - Greased

STEP
43

Rear SpeedShield™



Grease All Threaded Surfaces.

STEP
44

M2 Allen Key

M3 Flat Head 10mm Screw



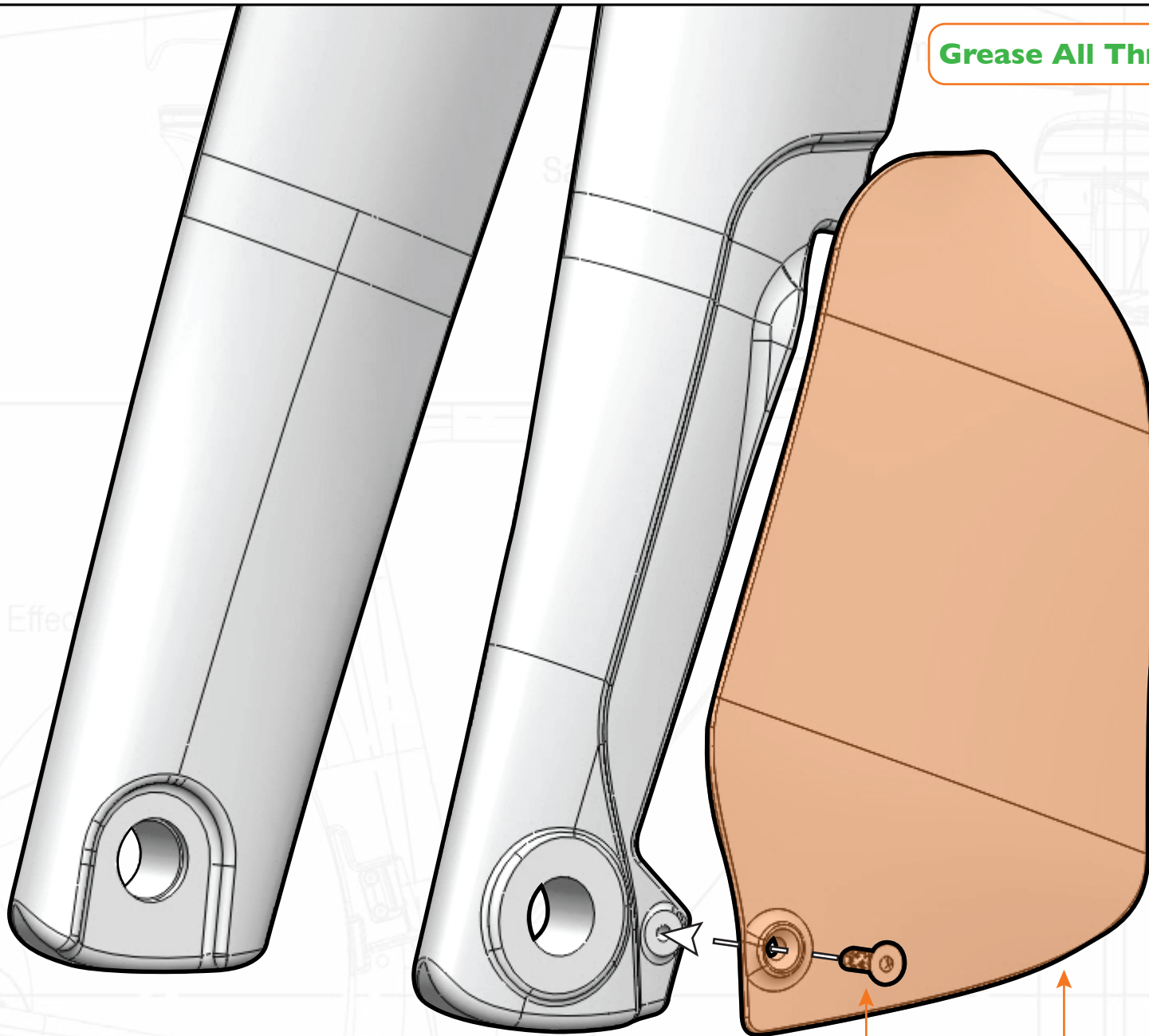
STEP
45

Insert a blind grommet
into the rear SpeedShield™
access hole.

Blind Grommet

Grease All Threaded Surfaces.

STEP
46



Front SpeedShield™

M3 Flat Head 10mm Screw

Grease All Threaded Surfaces.

STEP
47

Front Brake Fairing

M3 Flat Head 10mm Screw

