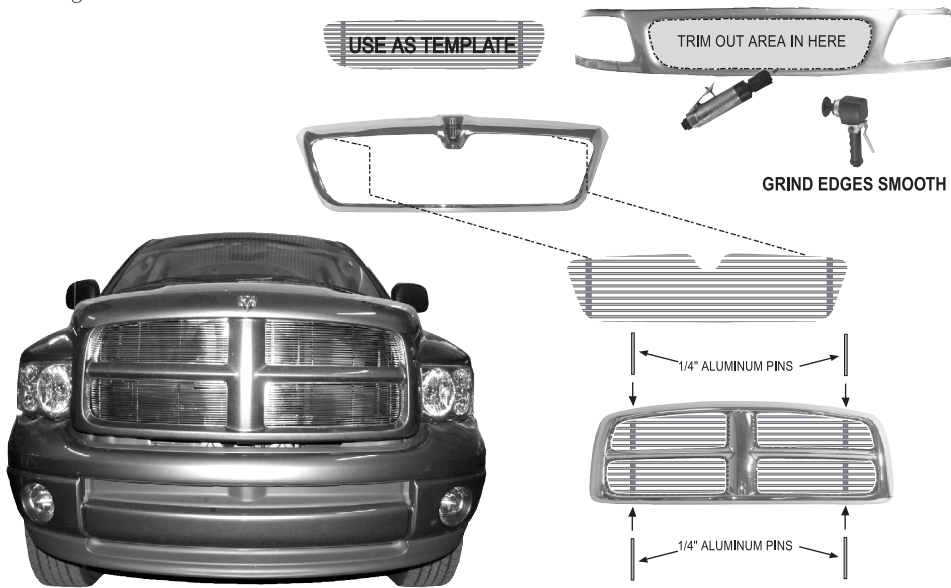
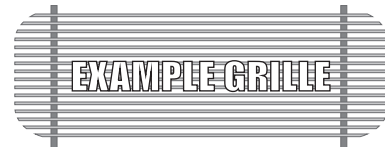


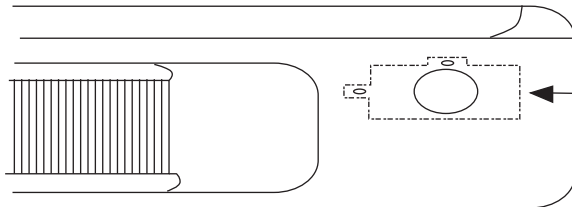
BILLET GRILL INSERT INSTALL



1. REMOVE GRILL FROM VEHICLE CAREFULLY. AS THIS WILL VARY BY APPLICATION FOLLOW DIRECTIONS FOR YOUR VEHICLE.
2. REMOVE HEADLIGHT WIRING HARNESS, HEADLIGHTS, AND ANYTHING ELSE ON THE GRILL SHELL.
3. SET BILLET INSERT ON GRILL WHERE IT WILL BE INSTALLED. BE CAREFUL NOT TO SCRATCH THE FINISH.
4. USING MASKING TAPE, MARK AROUND INSERT WHERE YOU WILL NEED TO CUT OUT.
5. USE A SMALL DIE GRINDER OR SIMILAR CUTTING DEVICE TO CAREFULLY REMOVE AREA OF GRILL SHELL WHERE INSERT WILL BE INSTALLED.
NOTE: BE CAREFUL TO CUT CLEAN STRAIGHT LINES, THESE WILL OUTLINE YOUR NEW GRILL.
6. TEST FIT INSERT. MARK PIN HOLES WITH AWL OR SCRIBE.
7. USING A LONG 1/4" DRILL BIT, DRILL OUT HOLES WHERE MARKED.
8. INSTALL GRILL USING SUPPLIED PINS.



PHANTOM GRILL INSERT INSTALL

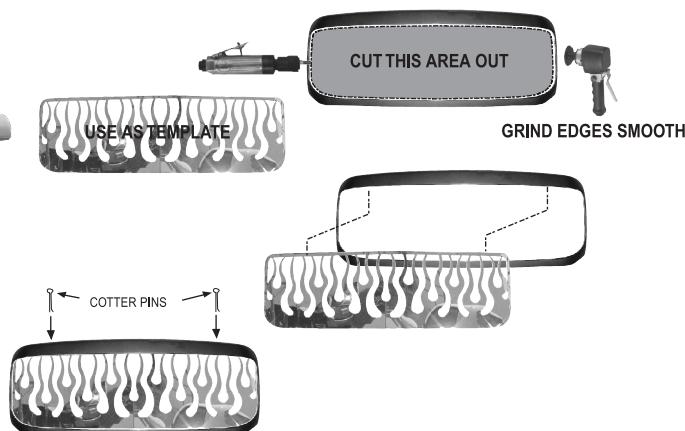


TRUCK FRONT WITH GRILL SHELL REMOVED
(DRIVER'S SIDE HALF)

1. FIRST REMOVE OLD GRILL SHELL, HEADLIGHTS, AND ANYTHING ELSE IN THE WAY OF THE HEADLIGHT MOUNTING AREA.
2. HEADLIGHTS MUST BE RECESSED FOR NEW SHELL TO FIT, SO MARK AREA AROUND WHERE HEADLIGHT MOUNTS TO CORE SUPPORT.
NOTE: BE SURE TO INCLUDE ALL MOUNTING POINTS AND ADJUSTORS. THIS AREA WILL BE SET BACK TO CLEAR THE NEW SHELL.
3. CAREFULLY CUT OUT MARKED AREA, TRYING TO KEEP LINES AS PRECISE AS POSSIBLE. DO NOT DISCARD PIECE YOU CUT OUT.
4. USING THE PIECE JUST REMOVED, SET IT BACK IN PLACE, RECESSED AREA BACK TO CLEAR NEW SHELL. USE WHATEVER SPACER MATERIAL REQUIRED.
5. NOW USING FACTORY HARDWARE REINSTALL HEADLIGHTS. ADJUST AIM AS NEEDED.
6. TEST FIT SHELL TO GRILL OPENING. TRIM OFF ANY EXCESS MATERIAL FOR EXACT FIT.
7. INSTALL WITH INCLUDED ALUMINUM BRACKETS, BENDING AND DRILLING AS NECESSARY FOR SECURE FIT.

LASER GRILL INSERT INSTALL

WE WILL CUT YOUR PATTERN!
SEND IT TO US AND WE'LL GET YOU A
QUOTE.



1. REMOVE GRILL FROM VEHICLE.
2. USING THE LASER CUT GRILL AS A TEMPLATE, TRACE THE OUTLINE ONTO YOUR GRILL SHELL. REMEMBER TO ALIGN AS CENTERED AS POSSIBLE FOR BEST FIT.
3. USING AN AIR SAW OR SIMILAR DEVICE CAREFULLY CUT OUT THE AREA YOU MARKED. USE A GRINDER TO SMOOTH EDGES.
4. TEST FIT GRILL, THEN MARK AREAS FOR THE HOLES TO ATTACH. USE AN AWL OR OTHER DEVICE TO MARK YOUR HOLES.
5. DRILL HOLES MARKED. PUT GRILL IN PLACE AND ATTACH USING SMALL COTTER PINS.
NOTE: YOU MAY WISH TO ADD SOME MESH BEHIND THE GRILL, AS THE DESIGN HOLES MAY ALLOW BUGS OR DEBRIS TO COME IN CONTACT RADIATOR.