



— BABY LOCK —

# Gallant™

## Longarm Quilting Machine

You started your quilt, and now you can finish it with the Baby Lock Gallant. Packed full of features, the Gallant is just what you need to complete any quilting project.



Stitch  
Regulation

15"

Creative  
Workspace



Stitches  
Per Minute



"M" Class  
Bobbin



LED  
Lighting

**baby lock**

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# Gallant

## Longarm Quilting Machine



### 1,800 Stitches Per Minute

The Gallant is built for speed! Sewing at 1,800 SPM and consistent 4-18 stitches per inch, your quilt will be done before you know it.



### Large Workspace

Enjoy creative freedom with 15 inches of workspace and 8.5 inches of height on the Gallant.



### M-Class Bobbin

You'll need fewer bobbin changes with the high-speed rotary hook and large-capacity M-class bobbin.



### Stitch Regulation

Quilt your way to beautiful results with built-in stitch regulation including two modes for cruise and precision.



### LED Lighting

The convenient LED light ring makes it easy to see and keep your quilts on track.



\*Shown with optional Quilt Frame Tabletop

### Villa Frame

The Gallant comes with the height-adjustable 8-foot Villa frame, with an optional extension to give you more space to finish larger quilts.

### Machine Specifications

- Front handlebars with color display
- Simple icon-based display
- 1,800 stitches per minute
- LED light ring
- Two modes of stitch regulation: Precision and Cruise
- High-speed rotary hook with large-capacity M-class bobbin
- Manual thread tension control
- Consistent stitch formation from 4–18 stitches per inch
- Needle-stop positioning control
- Easy software updates

### Frame Specifications

- 8-foot free-standing frame
- Ratcheted pole ends hold quilt firmly for perfect stitching
- Height-adjustable table can be customized for the quilter
- Easy-assembly professional-grade system made of high quality, powder-coated steel
- Leveling feet adjust to floor surfaces
- Choose between High or Low loading modes

### Included Accessories

- Quarter inch ruler foot
- Open toe foot
- Bobbin winder
- Front handlebars
- Frame leader set and two side clamps
- Quick Reference Card
- Instruction & Reference Guide
- Five Bobbins
- Hex keys (2.5mm, 3.0mm, 4mm)
- Needle threader

### Optional Accessories

- Gallant Ruler Base (BLGT15-RB)
- 2-foot Frame Extension (BLGTF-EXT)
- Rear handlebars & laser (BLGT15-RH)
- Quilt Frame Tabletop (BLGTF-BT)
- Glide Foot (BLQ-GF2)
- Creative Couching Foot Set (BLQ-CCF)
- Ruler and Echo Foot Set (BLQ-REFS)
- Baby Lock Light Bar (BLQ-LIGHT10)
- Casters (BLTRT18-CASTER)

For complete list of specifications and accessories visit the Our Products section at [BabyLock.com](http://BabyLock.com)

## The Baby Lock Experience



### Education

We provide you with a comprehensive library of education and training so you'll always have something to learn.

### Service

We provide the highest quality products and services, and can meet your needs better than anyone else.



### Support

You can rely on Baby Lock for the support you need to get the most out of your machine.



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LBSP-BLGT15A