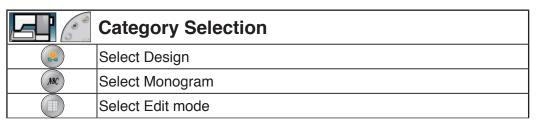
## **Quick Reference Chart (Embroidery Mode)**



	Embroidery Pattern and Ready to Sew Screen
Ç,	Browse designs by category
d	Browse designs by hoop size
***	Show color section of design
	Color list
	Pattern tracing
	Open manual setting window
	Move carriage to home position
	Adjust foot height and sewing speed by foot type
- +	Stitch back/forward keys
	Jump to the entered sewing point
	① Jog keys
2	② Display current sewing point
	View previous/next color section
<b>(3)</b>	Return to previous pattern selection

A8C	Monogramming		
AA	Font selection		Save monogram design
AB - AB	Lettering orientation	<b></b>	Adjust spacing size
S L S L	Letter size		
¾ <del></del> A	Letter case		Move cursor left/right and select letter
	Delete selected pattern		

	Embroidery Edit Screen
	Display other editing tools
OK	Confirm settings
×	Return to category selection
	① Move pattern
2	② Move pattern to center of edit screen
- +	Select pattern
	Select hoop size
	Resize pattern
	Duplicate pattern
	Delete pattern
	Rotate pattern
	Create Vertical/Horizontal mirror image
<b>₽</b> BC	Arc layout
	Group all/selected patterns
	Create vertical, horizontal and diagonal mirror images
24	Arrange sewing order
	Change background and pattern colors (see next page)
	Group and unite patterns by thread colors
	Sew patterns in one color
	Magnifying Edit screen
	Grab and drag Edit screen
	Save embroidery patterns

## **Quick Reference Chart (Embroidery Mode)**

	Change Background and Pattern Color
一类	Design color key
	Background color key
	Rename key
JPX	Background image key
DFT	Default key

ABC	Monogramming Ready to Sew Screen
ABC	Stop monogramming to change thread color
ABC	Left alignment
ABC	Center alignment
ABC	Right alignment

Ready to Sew Screen (Sewing AcuFil Design)*	
180)	Flip design pattern

\*AcuFil Designs are optional item. 862-875-000 (ENG)