



TECHNICAL NOTE
Handle Replacement Instructions
February 2022



Tools Required

- 13mm Combination wrench
- #4 Phillips screwdriver
- 13mm socket wrench with extender
- 6mm hex wrench
- Dry silicone lubricant



Replacement Parts Required

- Handle Assembly
- Locking pin

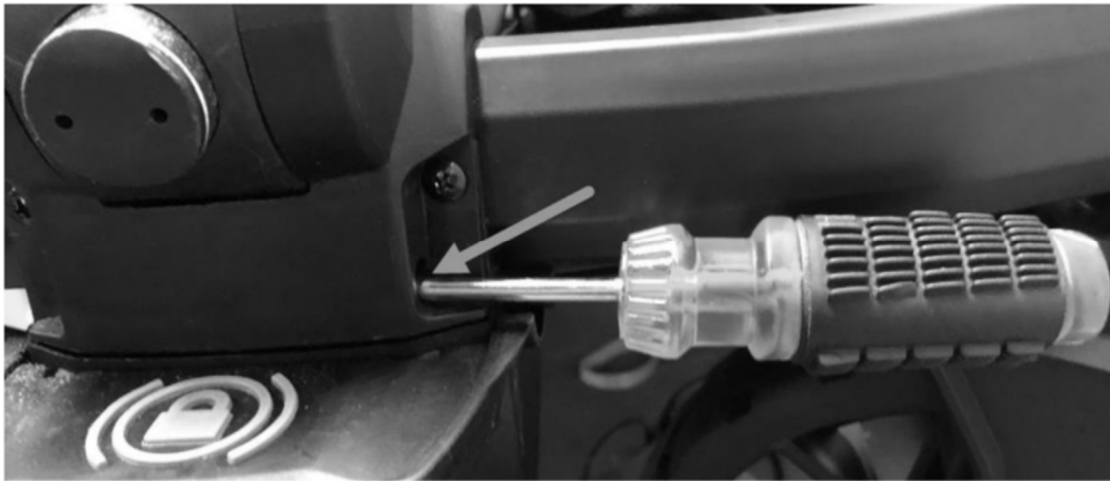
Step 1 : Remove the screw located between the handle and the seat back shown below with the screwdriver.



Step 2 : Remove two front screws from the Cruiser.



Step 3 : Remove the screw on the right side of the Cruiser handle shown below with the screwdriver.



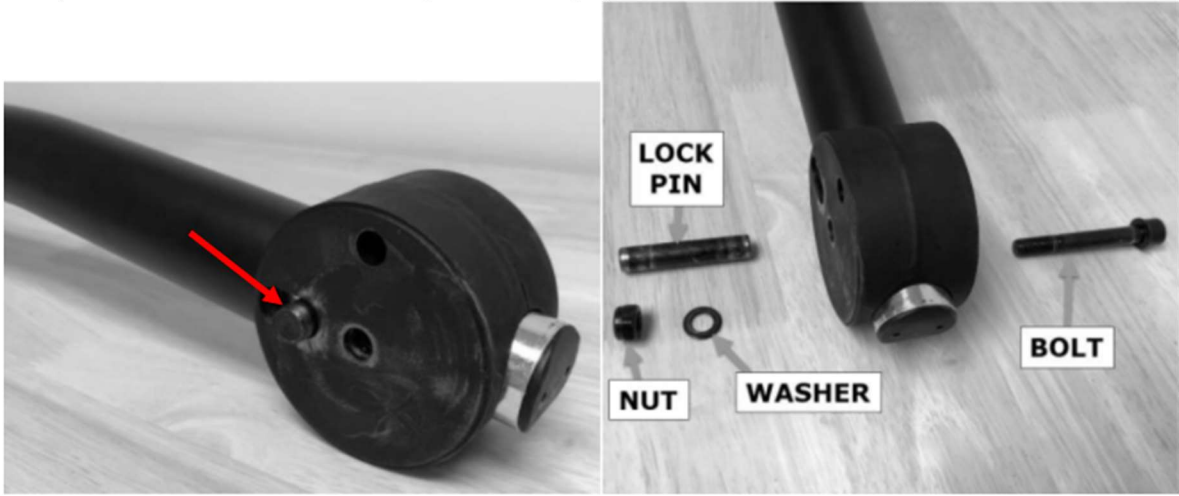
Step 4 : Remove handle pivot covers to expose the handle pivot nut and bolt.



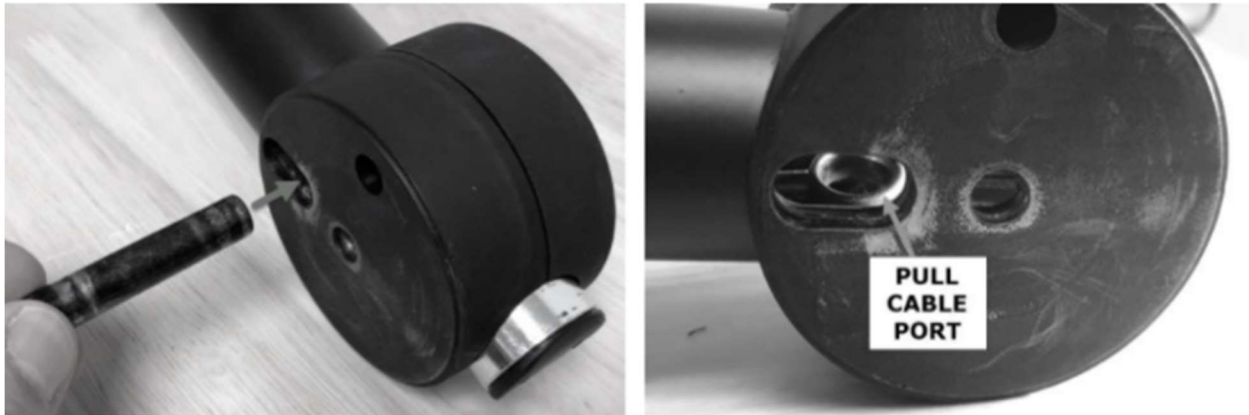
Step 5 : Remove handle pivot nut, washer and bolt using the wrench and hex wrench. Lift handle out of Cruiser.



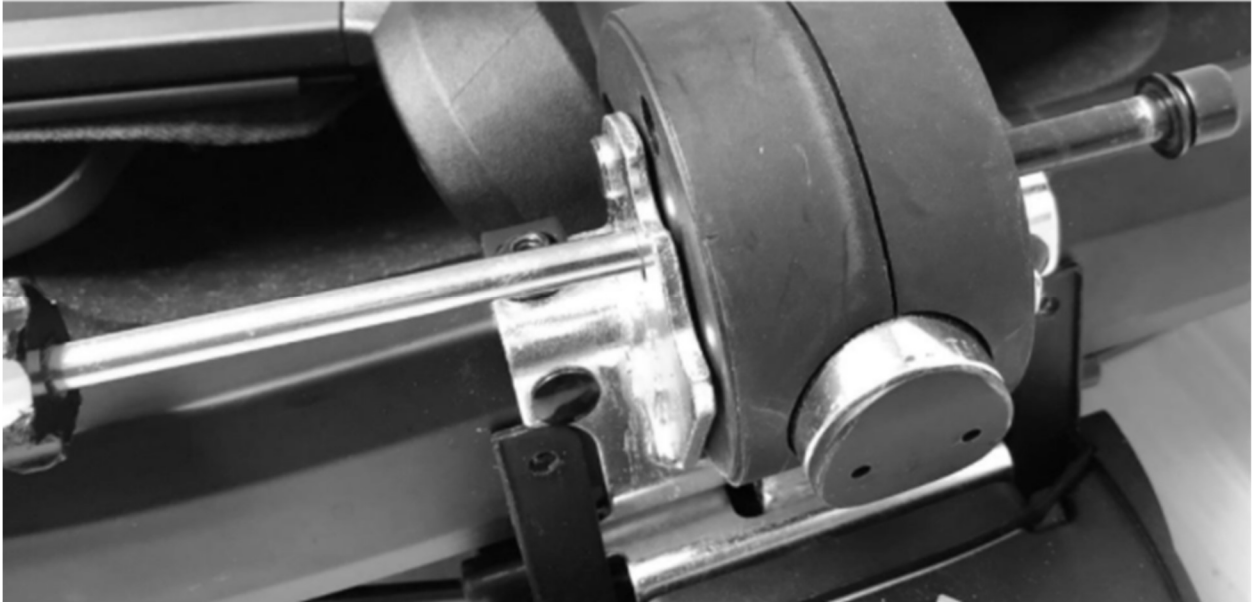
Step 6 : Remove the lock pin. Verify you have all of the parts shown below.



Step 7 : Insert the lock pin through the oval port on the new handle. Ensure the lock pin goes through the pull cable port. It is helpful to use a screwdriver to align the pull cable to the lock pin as you insert the lock pin. Verify the handle actuators pull on the lock pin.



Step 8 : Place the new handle onto the cruiser and insert the pivot bolt. To install the pivot bolt it is helpful to use a screwdriver to compress the spring in the lower lock pin as you slide the bolt through the hole.



Step 9 : Tighten the pivot nut to remove excessive side-to-side handle play. Verify the handle locking pin is able to slide freely to ensure proper handle function. Reference "Handle Locking Pin Function" video for more information.



Step 10 : Reinstall the handle pivot covers and screws by following the reverse process of Steps 1, 2, and 3.