



# iPH3 Series Packaged Heat Pump

13.4 SEER2

Capacity: 24 - 60 kBTU/h



## Contents:

1 NOMENCLATURE.....	2
2 SPECIFICATIONS.....	3
3 DIMENSIONS.....	5
4 AIRFLOW DATA.....	6
5 ELECTRIC HEAT KIT DATA.....	11
6 WIRING DIAGRAMS.....	12



## Features :

- Quiet horizontal discharge.
- Power-painted galvanized steel cabinet.
- Electric heat kit available as a field-installed option: 5/8/10/15/20kW.
- High-efficiency compressors operate smoothly, quietly, consistently.
- Internal safeguards protect compressor against high and low pressure, coil temperature.
- Copper tube/aluminum fil coil.
- High efficiency ECM blower motor (not all models).
- AHRI Certified and ETL listed.

**1 Nomenclature**

i	P	H	-	3	0	2	4	-
1	2	3		4	5	6	7	9-13

Legend		
No.	Code	Remarks
1	i	Brand: iAir
2	P	Packaged unit
3	H	Unit Type: H: Heat Pump Side discharge
4	3	Efficiency: 13.4 SEER
5	0	Future Use
6-7	24	Capacity: 24: 24 kBtu/h; 30: 30 kBtu/h; 36: 36 kBtu/h; 42: 42 kBtu/h; 48: 48 kBtu/h; 60: 60 kBtu/h;
9-13	Not used	Future Use

**2 Specifications**

	<b>iPH3024E100A</b>	<b>iPH3030E100A</b>	<b>iPH3036E100A</b>
<b>NOMINAL CAPACITY</b>			
Cooling (BTU/h)	24,000	30,000	36,000
Heating (BTU/h)	/	/	/
<b>ELECTRICAL DATA</b>			
Voltage / Phase (60 Hz)	208/230 / 1	208/230 / 1	208/230 / 1
Min. / Max. Voltage	187/253	187/253	187/253
MCA	15	18	22.6
MOP	20	25	35
<b>COMPRESSOR</b>			
Type	Rotary	Rotary	Scroll
Stage	Single	Single	Single
RLA	9.2	10.2	13.0
LRA	43.0	58.0	75.0
<b>OUTDOOR COIL</b>			
Type	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size(O.D)	9/32	9/32	3/16
<b>OUTDOOR FAN MOTOR</b>			
Motor Type	ECM	ECM	ECM
Capacitor(uF)	/	/	/
Horsepower (HP)	1/4	1/4	1/4
Full Load Amps (FLA)	1.0	2.0	2.0
Rated RPM	800	980	980
<b>INDOOR COIL</b>			
Type	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size(O.D)	9/32	9/32	9/32
<b>INDOOR BLOWER MOTOR</b>			
Motor Type	PSC	ECM	ECM
Capacitor(uF)	12	/	/
Horsepower (HP)	1/4	1/2	1/2
Full Load Amps (FLA)	2.5	3.2	4.3
Rated RPM	1050	1050	1050
<b>REFRIGERATION SYSTEM</b>			
Refrigerant Control	Orifice	Orifice	Orifice
Refrigerant Charge (lbs. - oz.)	5-13	5-12	4-13
<b>OPERATION RANGE</b>			
Cooling(°F)	55-115	55-115	55-115
Heating(°F)	5-86	5-86	5-86
<b>SOUND POWER (DB)</b>	80	81	81

**2 Specifications**

	<b>iPH3042E100A</b>	<b>iPH3048E100A</b>	<b>iPH3060E100A</b>
<b>NOMINAL CAPACITY</b>			
Cooling (BTU/h)	42,000	48,000	60,000
Heating (BTU/h)	/	/	/
<b>ELECTRICAL DATA</b>			
Voltage / Phase (60 Hz)	208/230 / 1	208/230 / 1	208/230 / 1
Min. / Max. Voltage	187/253	187/253	187/253
MCA	24.2	26.8	34.9
MOP	35	40	55
<b>COMPRESSOR</b>			
Type	Scroll	Scroll	Scroll
Stage	Single	Single	Single
RLA	15.2	17.3	21.5
LRA	112.3	108.0	127.9
<b>OUTDOOR COIL</b>			
Type	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size(O.D)	3/16	3/16	9/32
<b>OUTDOOR FAN MOTOR</b>			
Motor Type	ECM	ECM	ECM
Capacitor(uF)	/	/	/
Horsepower (HP)	1/4	1/4	1/4
Full Load Amps (FLA)	2.0	2.0	2.0
Rated RPM	980	980	980
<b>INDOOR COIL</b>			
Type	Tube & Fin	Tube & Fin	Tube & Fin
Tube Size(O.D)	9/32	9/32	9/32
<b>INDOOR BLOWER MOTOR</b>			
Motor Type	PSC	PSC	ECM
Capacitor(uF)	/	/	/
Horsepower (HP)	3/4	3/4	3/4
Full Load Amps (FLA)	2.9	2.9	6.0
Rated RPM	1050	1050	1050
<b>REFRIGERATION SYSTEM</b>			
Refrigerant Control	Orifice	Orifice	Orifice
Refrigerant Charge (lbs. - oz.)	6-10	6-10	9-4
<b>OPERATION RANGE</b>			
Cooling(°F)	55-115	55-115	55-115
Heating(°F)	5-86	5-86	5-86
<b>SOUND POWER (DB)</b>	80	80	80

### 3 Dimensions



	iPH3024E100A	iPH3030E100A	iPH3036E100A
<b>UNIT DIMENSION AND WEIGHTS</b>			
Height (in.)	24-13/16	24-13/16	24-13/16
Width (in.)	52	52	52
Depth (in.)	38-1/4	38-1/4	38-1/4
Net Weight (lbs.)	326	346	351

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	iPH3042E100A	iPH3048E100A	iPH3060E100A
<b>UNIT DIMENSION AND WEIGHTS</b>			
Height (in.)	33-3/16	33-3/16	33-3/16
Width (in.)	28	28	29-1/8
Depth (in.)	42-1/16	42-1/16	42-1/16
Net Weight (lbs.)	463	463	479

4 Airflow Data

Duct Application (208V)

Model Number	Motor Speed		SCFM								
			External Static Pressure-Inches W.C.[kPa]								
			0[0]	0.1[.02]	0.2[.05]	0.3[.07]	0.4[.10]	0.5[.12]	0.6[.15]	0.7[.17]	0.8[.20]
24	Low-Tap(1)	SCFM	787	744	691	643	/	/	/	/	/
		Watts	187	185	182	152	/	/	/	/	/
		Amps	0.98	0.77	0.75	0.73	/	/	/	/	/
	Mid-Tap(2) (Factory)	SCFM	/	/	/	882	828	751	698	/	/
		Watts	/	/	/	269	262	253	246	/	/
		Amps	/	/	/	1.37	1.34	1.31	1.27	/	/
	High-Tap(3)	SCFM	/	/	/	/	/	964	896	759	621
		Watts	/	/	/	/	/	360	330	307	276
		Amps	/	/	/	/	/	1.78	1.71	1.64	1.57
30	Low-Tap(1)	SCFM	956	908	860	815	771	/	/	/	/
		Watts	1.2	1.27	1.35	1.44	1.52	/	/	/	/
		Amps	114	122	131	141	151	/	/	/	/
	Mid-Tap(2)	SCFM	1082	1039	996	958	917	881	831	780	/
		Watts	1.54	1.63	1.73	1.82	1.92	2.01	2.12	2.21	/
		Amps	153	164	175	186	119	209	221	231	/
	High-Tap(3) (Factory)	SCFM	/	/	/	1102	1066	1031	998	964	916
		Watts	/	/	/	2.34	2.46	2.56	2.66	2.76	2.88
		Amps	/	/	/	248	261	274	286	297	312
36	Low-Tap(2)	SCFM	1082	1039	996	958	917	/	/	/	/
		Watts	1.54	1.63	1.73	1.82	1.92	/	/	/	/
		Amps	153	164	175	186	119	/	/	/	/
	Mid-Tap(3)	SCFM	1219	1179	1140	1102	1066	1031	998	964	916
		Watts	2.03	2.14	2.24	2.34	2.46	2.56	2.66	2.76	2.88
		Amps	211	223	235	248	261	274	286	297	312
	High-Tap(4) (Factory)	SCFM	1350	1321	1283	1248	1214	1181	1147	1115	1084
		Watts	2.63	2.75	2.86	2.97	3.09	3.2	3.32	3.43	3.53
		Amps	283	297	309	322	337	351	365	378	391
42	Low-Tap(1) (Factory)	SCFM	1545	1507	1463	1418	1366	1307	1239	1144	/
		Watts	487	479	469	458	447	433	418	400	/
		Amps	2.58	2.55	2.52	2.49	2.46	2.42	2.38	2.33	/
	Mid-Tap(2)	SCFM	/	/	/	/	1551	1488	1414	1318	1200
		Watts	/	/	/	/	728	712	693	672	644
		Amps	/	/	/	/	4.1	4.05	3.99	3.92	3.84
	High-Tap(3)	SCFM	/	/	/	/	/	/	1570	1499	1380
		Watts	/	/	/	/	/	/	812	787	759
		Amps	/	/	/	/	/	/	4.57	4.49	4.4
Amps		/	/	/	4.76	4.7	4.63	4.57	4.49	4.4	

48	Low-Tap(1) (Factory)	SCFM	1545	1507	1463	1418	1366	1307	1239	/	/
		Watts	487	479	469	458	447	433	418	/	/
		Amps	2.58	2.55	2.52	2.49	2.46	2.42	2.38	/	/
	Mid-Tap(2)	SCFM	1740	1699	1654	1606	1551	1488	1414	1318	1200
		Watts	783	768	756	742	728	712	693	672	644
		Amps	4.27	4.22	4.18	4.14	4.1	4.05	3.99	3.92	3.84
	High-Tap(3)	SCFM	/	/	/	1800	1740	1671	1595	1499	1380
		Watts	/	/	/	874	854	833	812	787	759
		Amps	/	/	/	4.76	4.7	4.63	4.57	4.49	4.4
60	Low-Tap(3) (Factory)	SCFM	1777	1728	1680	1635	1592	1549	/	/	/
		Watts	2.8	2.9	3	3.1	3.2	3.3	/	/	/
		Amps	323	338	352	365	378	391	/	/	/
	Mid-Tap(4) (Factory)	SCFM	1937	1889	1842	1792	1758	1720	1678	1636	1593
		Watts	3.5	3.6	3.7	3.8	3.9	4	4.1	4.2	4.3
		Amps	412	428	444	457	471	486	499	513	527
	High-Tap(5)	SCFM	2235	2191	2144	2091	2050	2010	1971	1936	1892
		Watts	4.5	5.1	5.3	5.4	5.5	5.6	5.7	5.8	5.8
		Amps	623	642	660	673	689	704	719	734	744

**4 Airflow Data**

**Duct Application (230V)**

Model Number	Motor Speed		SCFM								
			External Static Pressure-Inches W.C.[kPa]								
			0[0]	0.1[.02]	0.2[.05]	0.3[.07]	0.4[.10]	0.5[.12]	0.6[.15]	0.7[.17]	0.8[.20]
24	Low-Tap(1)	SCFM	885	841	795	743	/	/	/	/	/
		Watts	227	224	221	216	/	/	/	/	/
		Amps	2.07	2.07	2.06	2.05	/	/	/	/	/
	Mid-Tap(2) (Factory)	SCFM	/	/	/	988	957	882	767	/	/
		Watts	/	/	/	339	323	307	291	/	/
		Amps	/	/	/	2.31	2.28	2.26	2.24	/	/
	High-Tap(3)	SCFM	/	/	/	/	/	996	967	928	896
		Watts	/	/	/	/	/	412	392	379	361
		Amps	/	/	/	/	/	2.65	2.57	2.52	2.46
30	Low-Tap(1)	SCFM	956	908	860	815	771	/	/	/	/
		Watts	1.2	1.27	1.35	1.44	1.52	/	/	/	/
		Amps	114	122	131	141	151	/	/	/	/
	Mid-Tap(2)	SCFM	1082	1039	996	958	917	881	831	780	/
		Watts	1.54	1.63	1.73	1.82	1.92	2.01	2.12	2.21	/
		Amps	153	164	175	186	119	209	221	231	/
	High-Tap(3) (Factory)	SCFM	/	/	/	1102	1066	1031	998	964	916
		Watts	/	/	/	2.34	2.46	2.56	2.66	2.76	2.88
		Amps	/	/	/	248	261	274	286	297	312
36	Low-Tap(2)	SCFM	1082	1039	996	958	917	/	/	/	/
		Watts	1.54	1.63	1.73	1.82	1.92	/	/	/	/
		Amps	153	164	175	186	119	/	/	/	/
	Mid-Tap(3)	SCFM	1219	1179	1140	1102	1066	1031	998	964	916
		Watts	2.03	2.14	2.24	2.34	2.46	2.56	2.66	2.76	2.88
		Amps	211	223	235	248	261	274	286	297	312
	High-Tap(4) (Factory)	SCFM	1350	1321	1283	1248	1214	1181	1147	1115	1084
		Watts	2.63	2.75	2.86	2.97	3.09	3.2	3.32	3.43	3.53
		Amps	283	297	309	322	337	351	365	378	391
42	Low-Tap(1) (Factory)	SCFM	/	/	/	/	1554	1495	1429	1340	1230
		Watts	/	/	/	/	527	510	3046	465	432
		Amps	/	/	/	/	2.29	2.22	13.24	2.02	1.88
	Mid-Tap(2)	SCFM	/	/	/	/	/	/	/	1503	1384
		Watts	/	/	/	/	/	/	/	566	533
		Amps	/	/	/	/	/	/	/	2.46	2.32
	High-Tap(3)	SCFM	/	/	/	/	/	/	/	/	1548
		Watts	/	/	/	/	/	/	/	/	662
		Amps	/	/	/	/	/	/	/	/	2.88
48	Low-Tap(1) (Factory)	SCFM	1735	1701	1654	1608	1554	1495	1429	1340	/
		Watts	579	573	561	545	527	510	469	465	/
		Amps	2.52	2.49	2.44	2.37	2.29	2.22	2.15	2.02	/



	Mid-Tap(2)	SCFM	/	/	/	1790	1730	1665	1591	1503	1384
		Watts	/	/	/	658	642	614	592	566	533
		Amps	/	/	/	2.86	2.79	2.67	2.57	2.46	2.32
	High-Tap(3)	SCFM	/	/	/	/	/	/	1761	1666	1548
		Watts	/	/	/	/	/	/	732	704	662
		Amps	/	/	/	/	/	/	3.18	3.06	2.88
60	Low-Tap(3) (Factory)	SCFM	1777	1728	1680	1635	1592	1549	/	/	/
		Watts	2.8	2.9	3	3.1	3.2	3.3	/	/	/
		Amps	323	338	352	365	378	391	/	/	/
	Mid-Tap(4) (Factory)	SCFM	1937	1889	1842	1792	1758	1720	1678	1636	1593
		Watts	3.5	3.6	3.7	3.8	3.9	4	4.1	4.2	4.3
		Amps	412	428	444	457	471	486	499	513	527
	High-Tap(5)	SCFM	2235	2191	2144	2091	2050	2010	1971	1936	1892
		Watts	4.5	5.1	5.3	5.4	5.5	5.6	5.7	5.8	5.8
		Amps	623	642	660	673	689	704	719	734	744

The above airflow data for reference only.

\* In any situation, the airflow of the unit should be in the range of 80% to 130% of 400CFM/Ton.

- The air distribution system has the greatest effect on airflow. The duct system is totally controlled by the contractor. For this reason, the contractor should use only industry-recognized procedures.
- Heat pump systems require a specified airflow. Each ton of cooling requires between 300 and 450 cubic feet of air per minute (CFM), or 400 CFM nominally.
- Duct design and construction should be carefully done. System performance can be lowered dramatically due to poor duct design.
- Air supply diffusers must be selected and located carefully. They must be sized and positioned to deliver treated air along the perimeter of the space. If they are too small for their intended airflow, they become noisy. If they are not located properly, they cause drafts. Return air grilles must be properly sized to carry air back to the blower. If they are too small, they also cause noise.
- The installers should balance the air distribution system to ensure proper quiet airflow to all rooms in the home. This ensures a comfortable living space.
- An air velocity meter or airflow hood can give a reading of system CFM.
- During installation, installer should select the air speed according to the actual setting static pressure.

**4 Airflow Data**

Electric Heat Pressure Drop Tables (IN.W.C)

**Small Cabinet: 24K, 30K, 36K**

STATIC	STANDARD CFM (SCFM)					
	900	1000	1100	1200	1300	1400
5kW	0.05	0.05	0.05	0.05	0.05	0.1
7.5kW	0.05	0.05	0.05	0.05	0.05	0.1
10kW	0.05	0.05	0.05	0.05	0.05	0.1
15kW	/	/	0.1	0.1	0.1	0.1

**Large Cabinet: 42K, 48K, 60K**

STATIC	STANDARD CFM (SCFM)							
	1500	1600	1700	1800	1900	2000	2100	2200
5kW	0.1	0.1	0.1	0.1	0.15	0.15	0.15	0.15
7.5kW	0.1	0.1	0.1	0.1	0.15	0.15	0.15	0.15
10kW	0.1	0.1	0.15	0.15	0.15	0.15	0.15	0.15
15kW	/	/	0.2	0.2	0.2	0.2	0.2	0.2
20kW	/	/	0.2	0.2	0.2	0.2	0.2	0.25

## 5 Electric Heat Kit Data

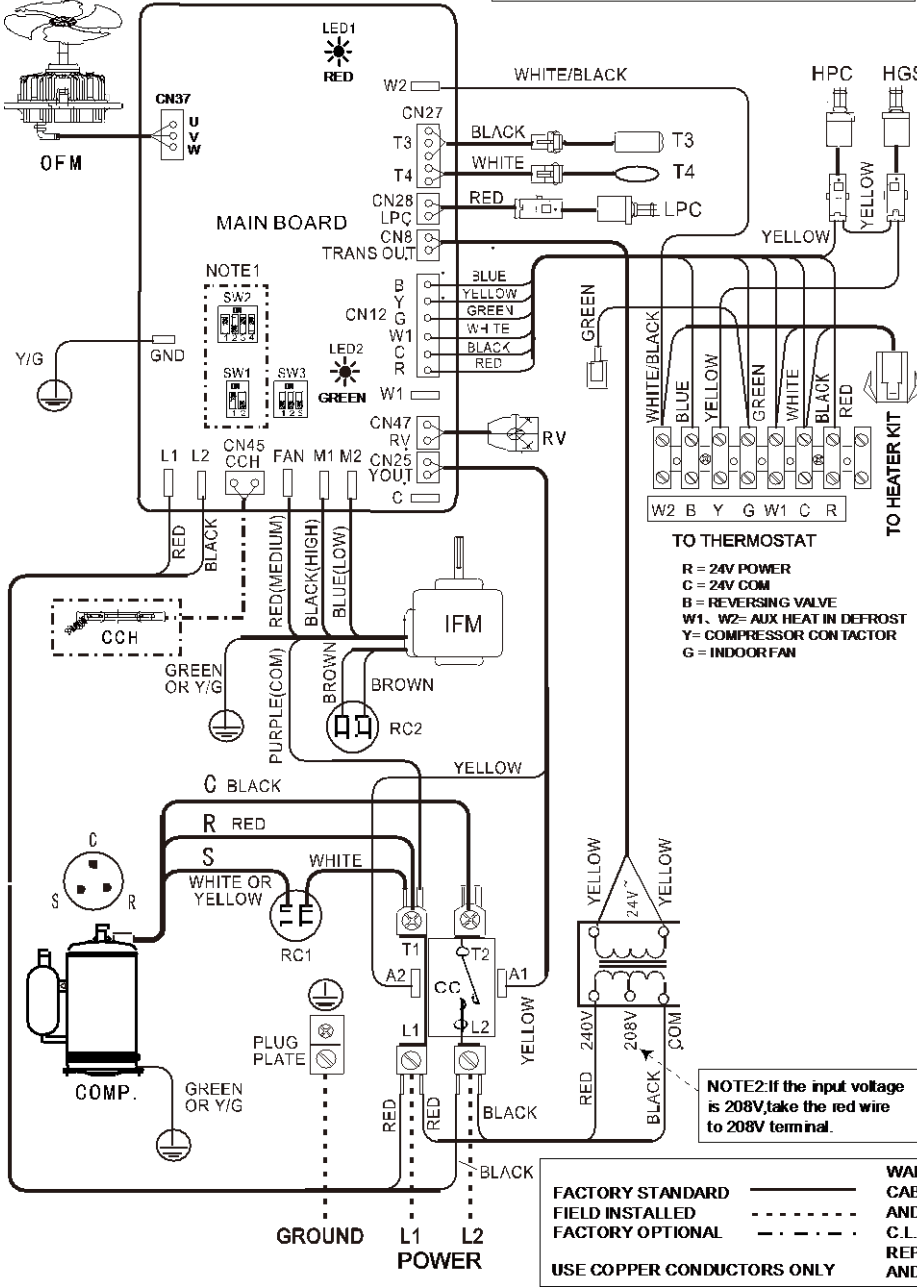
Capacity KBTU	Heater Circuit (without units)					
	Model	KW	Stages	Amps	MCA	Max Fuse Breaker Amps
24	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
30	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
	EHK-15G	11.3/15	2	54.2/62.5	68/79	70/80
36	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
	EHK-15G	11.3/15	2	54.2/62.5	68/79	70/80
42	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
	EHK-15G	11.3/15	2	54.2/62.5	68/79	70/80
	EHK-20G	15/20	2	72.3/83.4	91/105	100/110
48	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
	EHK-15G	11.3/15	2	54.2/62.5	68/79	70/80
	EHK-20G	15/20	2	72.3/83.4	91/105	100/110
60	EHK-05G	3.8/5	1	18.1/20.8	23/26	25/30
	EHK-08G	5.6/7.5	1	27.1/31.3	34/40	35/40
	EHK-10G	7.5/10	1	36.1/41.7	46/53	50/60
	EHK-15G	11.3/15	2	54.2/62.5	68/79	70/80
	EHK-20G	15/20	2	72.3/83.4	91/105	100/110

6  
Wiring Diagrams

IPH3024E100A

The wiring diagram shown is for reference only, it maybe different from the actual product.

NOTE1: The SW1 and SW2 has been set by software before leaving the factory. It needs to be manually set by dialing the dial code when replacing the main board.



Factory code	Date	Revision
16027700002975	Dec. 16th, 2022	B

CODE	TITLE
CC	COMPRESSOR CONTACTOR
COMP.	COMPRESSOR
CCH	CRANKCASE HEATER
T4	AMBIENT TEMPERATURE SENSOR
T3	PIPE TEMPERATURE SENSOR
HPC	HIGH PRESSURE CUT-OUT CONTROL
LPC	LOW PRESSURE CUT-OUT CONTROL
HGS	HOT GAS SENSOR
IFM	INDOOR FAN MOTOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
RV	REVERSING VALVE
GND	GROUND

LED1 ERROR CODE	CONTENT
STEADY ON	NORMAL OPERATION
OFF	POWER SUPPLY FAILURE
KEEP FLASHING 0.2s ON 0.2s OFF	STANDBY
1FLASH/CYCLE	INTER INTEGRATED CIRCUIT COMMUNICATION ERROR
2FLASH/CYCLE	MOTOR CURRENT ERROR
3FLASH/CYCLE	INVERTER MODULE TEMPERATURE ERROR
4FLASH/CYCLE	DC BUS VOLTAGE ERROR
5FLASH/CYCLE	MOTOR PARAMETER ERROR
6FLASH/CYCLE	MOTOR STARTUP FAILURE
7FLASH/CYCLE	PHASE SEQUENCE ERROR

LED2 ERROR CODE	CONTENT
STEADY ON	NORMAL OPERATION
OFF	POWER SUPPLY FAILURE
1FLASH/CYCLE	T3 SENSOR FAILURE
2FLASH/CYCLE	T4 SENSOR FAILURE
3FLASH/CYCLE	LPC OPEN
5FLASH/CYCLE	OFM FAILURE
6FLASH/CYCLE	NO MACHINE TYPE

SW3	SW3-1 ON	MANUAL DEFROST	*
	SW3-1 OFF	AUTOMATIC DEFROST	
	SW3-2 ON	RESERVED	*
SW3-2	SW3-2 OFF	NORMAL DEFROST	
	SW3-3 ON	DEFROSTING CYCLE:30MIN	*
SW3-3	SW3-3 OFF	DEFROSTING CYCLE:60MIN	*

SW1	SW1-1 ON	MUST BE SET AT ON POSITION	*
	SW1-1 OFF	UNUSED	
SW1-2	SW1-2 ON	RESERVED	*
	SW1-2 OFF	RESERVED	*

SW2	1011	FOR 24K MODEL	*
	0111	FOR 30K/36K/42K/48K/60K MODEL	

NOTE2: If the input voltage is 208V, take the red wire to 208V terminal.

**WARNING**  
CABINET MUST BE PERMANENTLY GROUNDED AND ALL WIRING TO CONFORM TO I.E.C., N.E.C., C.I.C. AND LOCAL CODES AS APPLICABLE. REPLACEMENT WIRE MUST BE THE SAME GAUGE AND INSULATION TYPE AS ORIGINAL WIRE.

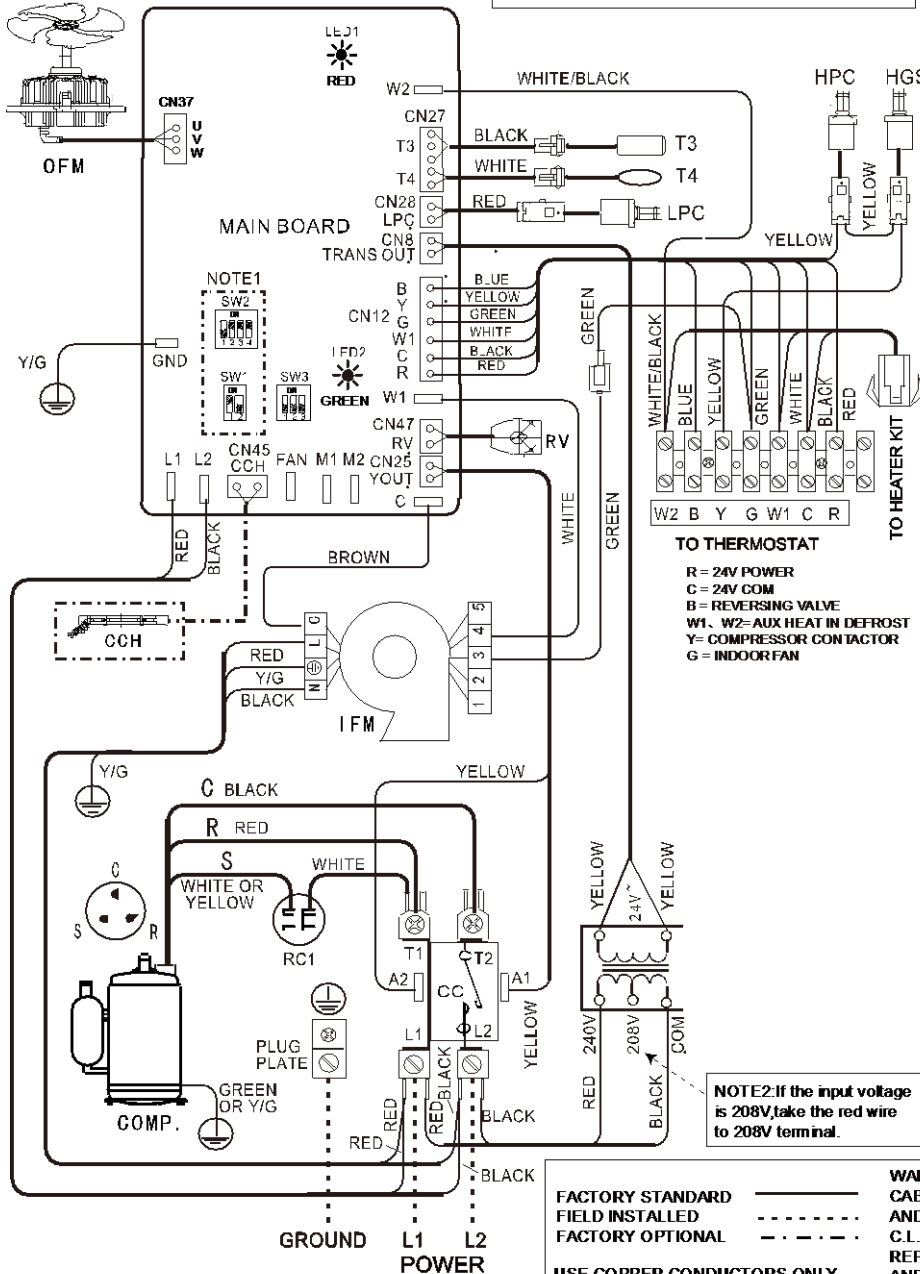
FACTORY STANDARD ————  
FIELD INSTALLED - - - - -  
FACTORY OPTIONAL - - - - -  
USE COPPER CONDUCTORS ONLY

# Wiring Diagrams

IPH3030E100A

The wiring diagram shown is for reference only, it may be different from the actual product.

NOTE1: The SW1 and SW2 has been set by software before leaving the factory. It needs to be manually set by dialing the dial code when replacing the main board.



Factory code	Date	Revision
1602770002877	Dec. 8th, 2022	B

CODE	TITLE
CC	COMPRESSOR CONTACTOR
COMP.	COMPRESSOR
CCH	CRANKCASE HEATER
T4	AMBIENT TEMPERATURE SENSOR
T3	PIPE TEMPERATURE SENSOR
HPC	HIGH PRESSURE CUT-OUT CONTROL
LPC	LOW PRESSURE CUT-OUT CONTROL
HGS	HOT GAS SENSOR
IFM	INDOOR FAN MOTOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
RV	REVERSING VALVE
GND	GROUND

LED1 ERROR CODE	CONTENT
● STEADY ON	NORMAL OPERATION
● OFF	POWER SUPPLY FAILURE
● KEEP FLASHING	STANDBY
● 2s ON 2s OFF	INTER INTEGRATED CIRCUIT COMMUNICATION ERROR
● 1FLASH/CYCLE	MOTOR CURRENT ERROR
● 2FLASH/CYCLE	INVERTER MODULE TEMPERATURE ERROR
● 3FLASH/CYCLE	DC BUS VOLTAGE ERROR
● 4FLASH/CYCLE	MOTOR PARAMETER ERROR
● 5FLASH/CYCLE	MOTOR STARTUP FAILURE
● 6FLASH/CYCLE	PHASE SEQUENCE ERROR

LED2 ERROR CODE	CONTENT
● STEADY ON	NORMAL OPERATION
● OFF	POWER SUPPLY FAILURE
● 1FLASH/CYCLE	T3 SENSOR FAILURE
● 2FLASH/CYCLE	T4 SENSOR FAILURE
● 3FLASH/CYCLE	LPC OPEN
● 5FLASH/CYCLE	OFM FAILURE
● 6FLASH/CYCLE	NO MACHINE TYPE

SW3	ON	MANUAL DEFROST	*
	OFF	AUTOMATIC DEFROST	*
	RESERVED		
SW3-2	ON	NORMAL DEFROST	*
	OFF	DEFROSTING CYCLE:30MIN	*
	OFF	DEFROSTING CYCLE:60MIN	*

SW1	ON	MUST BE SET AT ON POSITION	*
	OFF	UNUSED	*
	RESERVED		
SW1-2	ON	RESERVED	*
	OFF	RESERVED	*

SW2	0111	FOR 24K MODEL	*
	0111	FOR 30K/36K/42K/48K/60K MODEL	*

NOTE2: If the input voltage is 208V, take the red wire to 208V terminal.

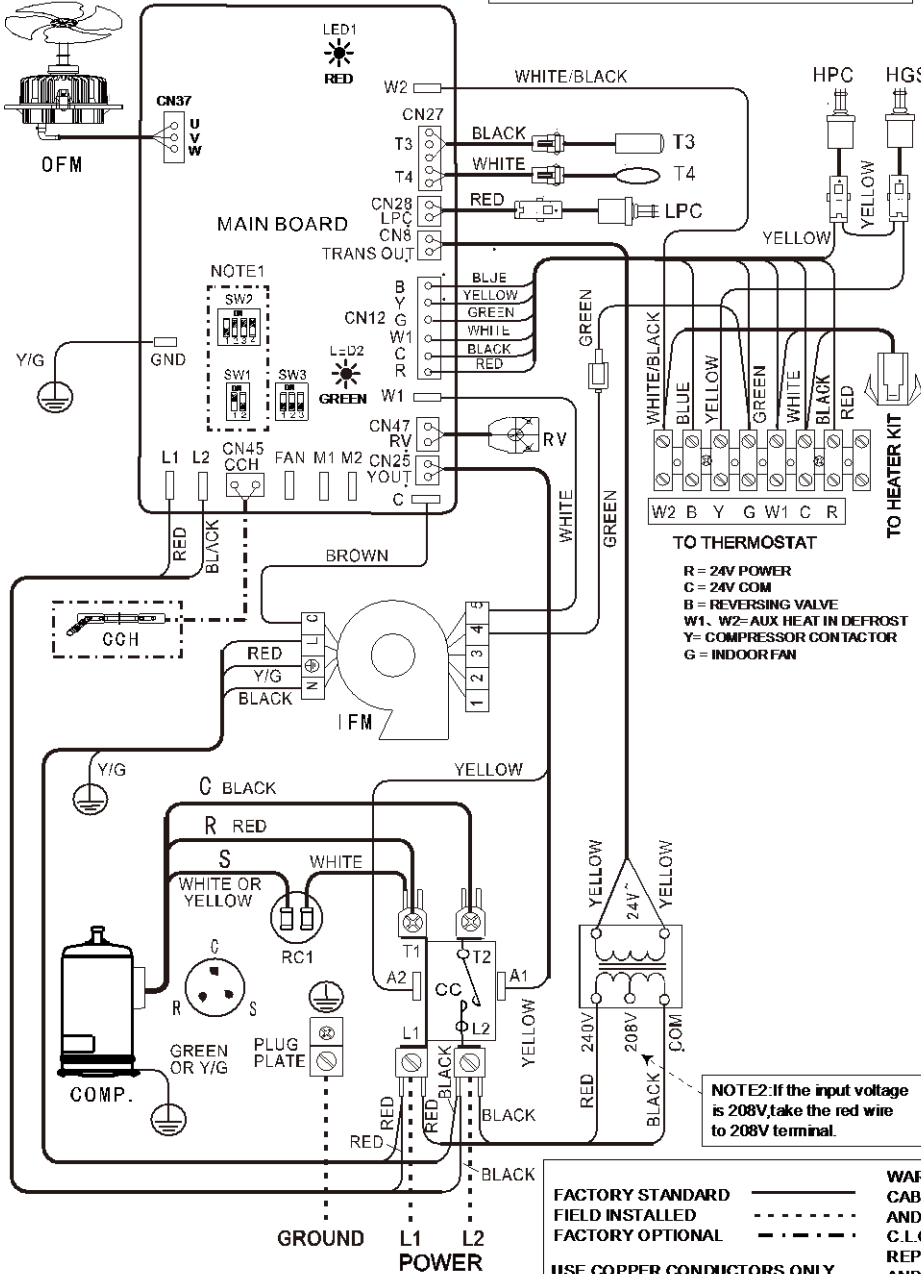
**WARNING**  
 CABINET MUST BE PERMANENTLY GROUNDED AND ALL WIRING TO CONFORM TO I.E.C.N.E.C, C.I.C AND LOCAL CODES AS APPLICABLE  
 REPLACEMENT WIRE MUST BE THE SAME GAUGE AND INSULATION TYPE AS ORIGINAL WIRE.

Wiring Diagrams

IPH3036E100A, IPH3060E100A

The wiring diagram shown is for reference only, it maybe different from the actual product .

NOTE1: The SW1 and SW2 has been set by software before leaving the factory. It needs to be manually set by dialing the dial code when replacing the main board.



Factory code	Date	Revision
16027700002876	Dec. 8th, 2022	B

CODE	TITLE
CC	COMPRESSOR CONTACTOR
COMP.	COMPRESSOR
CCH	CRANKCASE HEATER
T4	AMBIENT TEMPERATURE SENSOR
T3	PIPE TEMPERATURE SENSOR
HPC	HIGH PRESSURE CUT-OUT CONTROL
LPC	LOW PRESSURE CUT-OUT CONTROL
HGS	HOT GAS SENSOR
IFM	INDOOR FAN MOTOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
RV	REVERSING VALVE
GND	GROUND

LED1 ERROR CODE	CONTENT
Steady ON	NORMAL OPERATION
OFF	POWER SUPPLY FAILURE
KEEP FLASHING	2s ON 2s OFF: STANDBY 0.2s ON 0.2s OFF: INTER INTEGRATED CIRCUIT COMMUNICATION ERROR
1FLASH/CYCLE	MOTOR CURRENT ERROR
2FLASH/CYCLE	INVERTER MODULE TEMPERATURE ERROR
3FLASH/CYCLE	DC BUS VOLTAGE ERROR
4FLASH/CYCLE	MOTOR PARAMETER ERROR
5FLASH/CYCLE	MOTOR STARTUP FAILURE
6FLASH/CYCLE	PHASE SEQUENCE ERROR

LED2 ERROR CODE	CONTENT
Steady ON	NORMAL OPERATION
OFF	POWER SUPPLY FAILURE
1FLASH/CYCLE	T3 SENSOR FAILURE
2FLASH/CYCLE	T4 SENSOR FAILURE
3FLASH/CYCLE	LPC OPEN
5FLASH/CYCLE	OFM FAILURE
6FLASH/CYCLE	NO MACHINE TYPE

SW3	SW3-1 ON	MANUAL DEFROST	
	SW3-1 OFF	AUTOMATIC DEFROST	*
	SW3-2 ON	RESERVED	
	SW3-2 OFF	NORMAL DEFROST	*
SW3-3	ON	DEFROSTING CYCLE:30MIN	
	OFF	DEFROSTING CYCLE:60MIN	*

SW1	SW1-1 ON	MUST BE SET AT ON POSITION	*
	SW1-1 OFF	UNUSED	
	SW-2 ON	RESERVED	
	SW-2 OFF	RESERVED	*

SW2	1011	FOR 24K MODEL	
	D111	FOR 30K/36K/42K/48K/60K MODEL	*

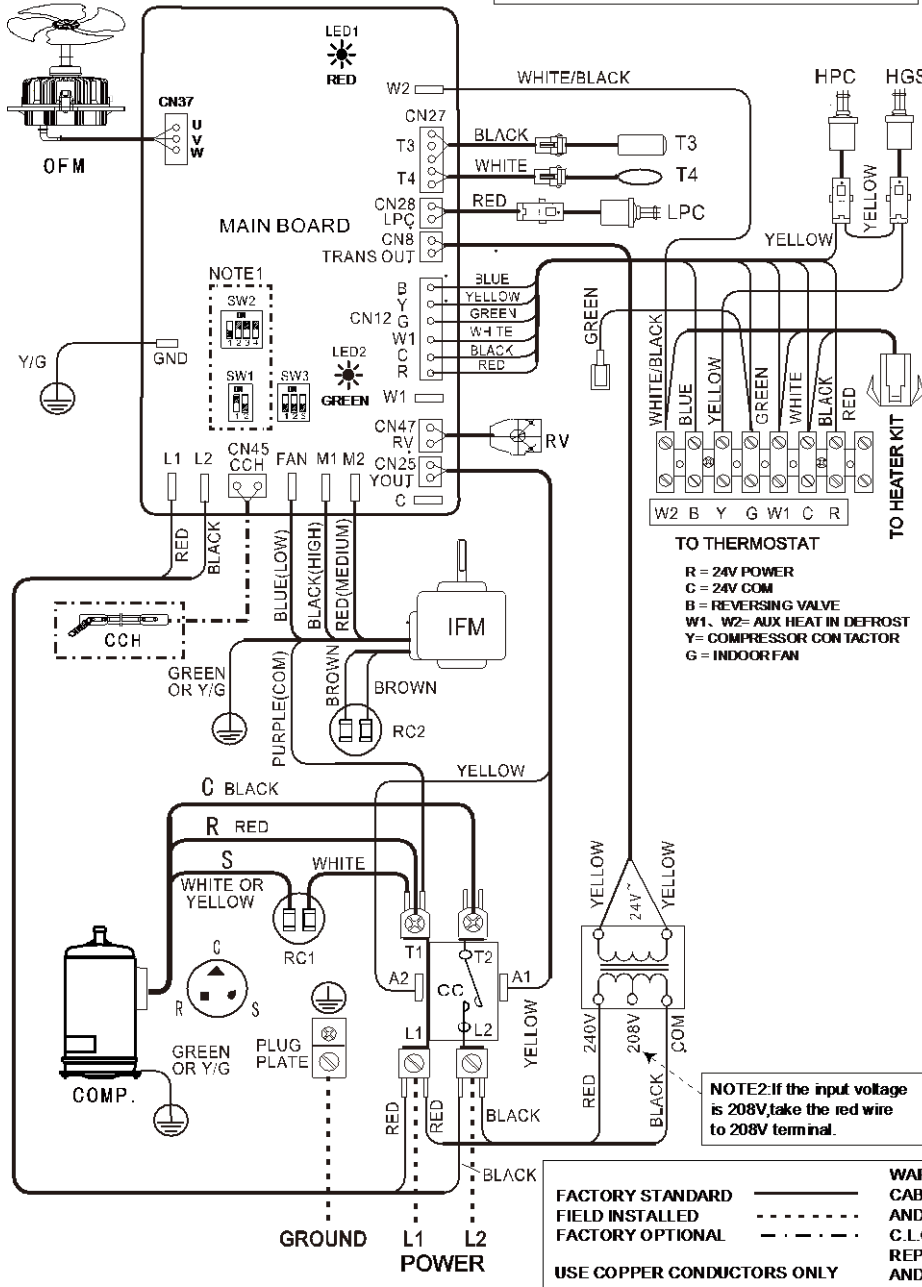
NOTE2: If the input voltage is 208V, take the red wire to 208V terminal.

# Wiring Diagrams

IPH3042E100A, iPH3048E100A

The wiring diagram shown is for reference only, it maybe different from the actual product .

NOTE1: The SW1 and SW2 has been set by software before leaving the factory. It needs to be manually set by dialing the dial code when replacing the main board.



Factory code	Date	Revision
16027700002875	Dec 16th, 2022	C

CODE	TITLE
CC	COMPRESSOR CONTACTOR
COMP.	COMPRESSOR
CCH	CRANKCASE HEATER
T4	AMBIENT TEMPERATURE SENSOR
T3	PIPE TEMPERATURE SENSOR
HPC	HIGH PRESSURE CUT-OUT CONTROL
LPC	LOW PRESSURE CUT-OUT CONTROL
HGS	HOT GAS SENSOR
IFM	INDOOR FAN MOTOR
OFM	OUTDOOR FAN MOTOR
RC	RUN CAPACITOR
RV	REVERSING VALVE
GND	GROUND

LED1 ERROR CODE	CONTENT
☀️ STEADY ON	NORMAL OPERATION
☀️ OFF	POWER SUPPLY FAILURE
☀️ KEEP FLASHING	STANDBY
☀️ 0.2s ON / 0.2s OFF	INTER INTEGRATED CIRCUIT COMMUNICATION ERROR
☀️ 1FLASH/CYCLE	MOTOR CURRENT ERROR
☀️ 2FLASH/CYCLE	INVERTER MODULE TEMPERATURE ERROR
☀️ 3FLASH/CYCLE	DC BUS VOLTAGE ERROR
☀️ 4FLASH/CYCLE	INDOOR PARAMETER ERROR
☀️ 5FLASH/CYCLE	MOTOR STARTUP FAILURE
☀️ 6FLASH/CYCLE	PHASE SEQUENCE ERROR

LED2 ERROR CODE	CONTENT
☀️ STEADY ON	NORMAL OPERATION
☀️ OFF	POWER SUPPLY FAILURE
☀️ 1FLASH/CYCLE	T3 SENSOR FAILURE
☀️ 2FLASH/CYCLE	T4 SENSOR FAILURE
☀️ 3FLASH/CYCLE	LPC OPEN
☀️ 5FLASH/CYCLE	OFM FAILURE
☀️ 6FLASH/CYCLE	NO MACHINE TYPE

SW3	ON	MANUAL DEFROST	*
	OFF	AUTOMATIC DEFROST	
SW3-2	ON	RESERVED	*
	OFF	NORMAL DEFROST	
SW3-3	ON	DEFROSTING CYCLE:30MIN	*
	OFF	DEFROSTING CYCLE:60MIN	

SW1	ON	MUST BE SET AT ON POSITION	*
	OFF	UNUSED	
SW1-2	ON	RESERVED	*
	OFF	RESERVED	

SW2	1011	FOR 24K MODEL	*
	0111	FOR 30K/36K/42K/48K/60K MODEL	

NOTE2: If the input voltage is 208V, take the red wire to 208V terminal.

**WARNING**  
 CABINET MUST BE PERMANENTLY GROUNDED AND ALL WIRING TO CONFORM TO I.E.C., N.E.C., C.I.C. AND LOCAL CODES AS APPLICABLE. REPLACEMENT WIRE MUST BE THE SAME GAUGE AND INSULATION TYPE AS ORIGINAL WIRE.

FACTORY STANDARD ———  
 FIELD INSTALLED - - - - -  
 FACTORY OPTIONAL - - - - -  
 USE COPPER CONDUCTORS ONLY

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Note: Product specifications change from time to time as product improvements and developments are released and may vary from those in this document.

