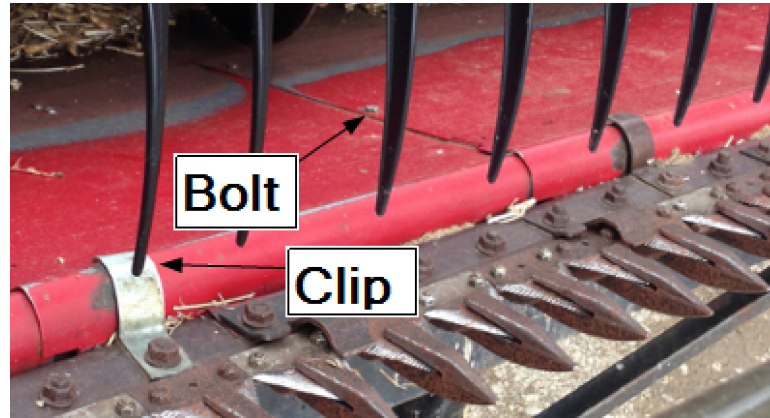
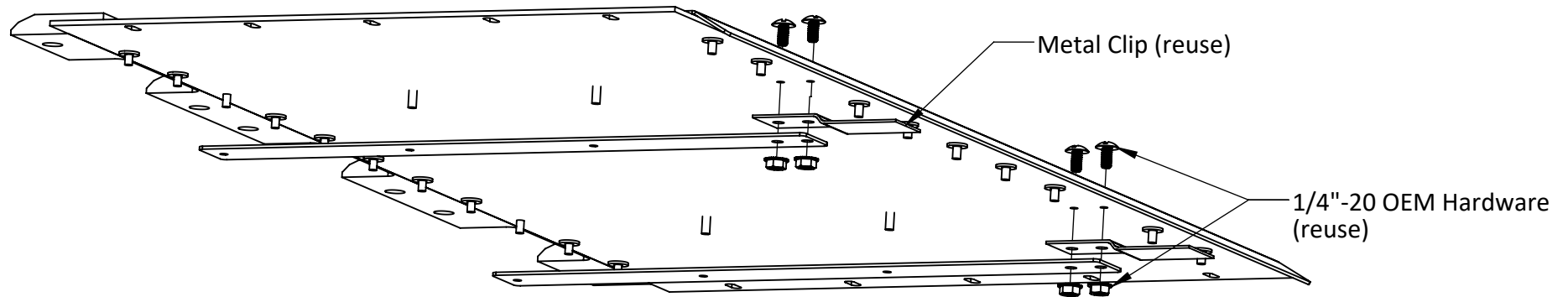


CASE IH 1020 POLY TIN REPLACEMENT INSTALLATION INSTRUCTIONS

Step 1. Remove the existing tin panels. To do this, first remove the rounded metal clips that hold down the leading edge. Next, remove the small sheet metal bolts that hold the seams of the tin panels together. The tins can now be removed.



Step 2. Remove the holding clips from the tin panels and place them on the poly replacement panels. The clips will line up the 1/4" holes on the trailing edge of the replacement pieces. Using the 1/4" bolts and nuts from the original header tin, fasten clips to the replacement panel as shown. The clip should be placed between the poly panel and the metal strap. Tighten as much as possible.



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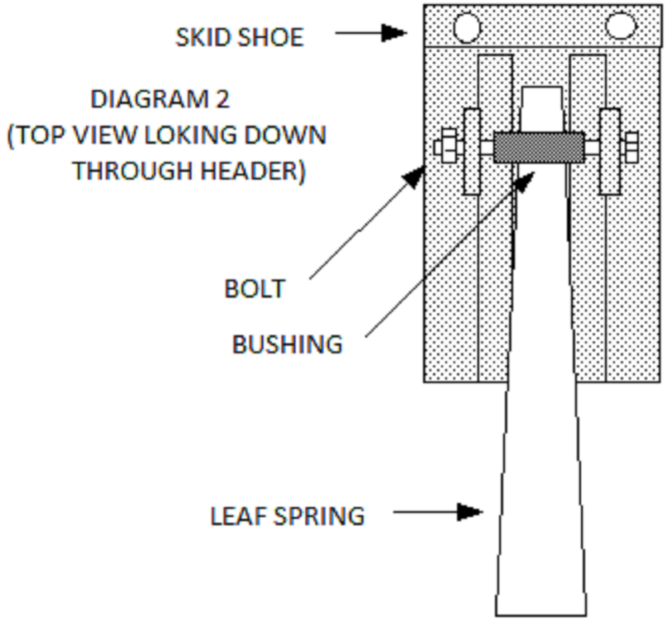
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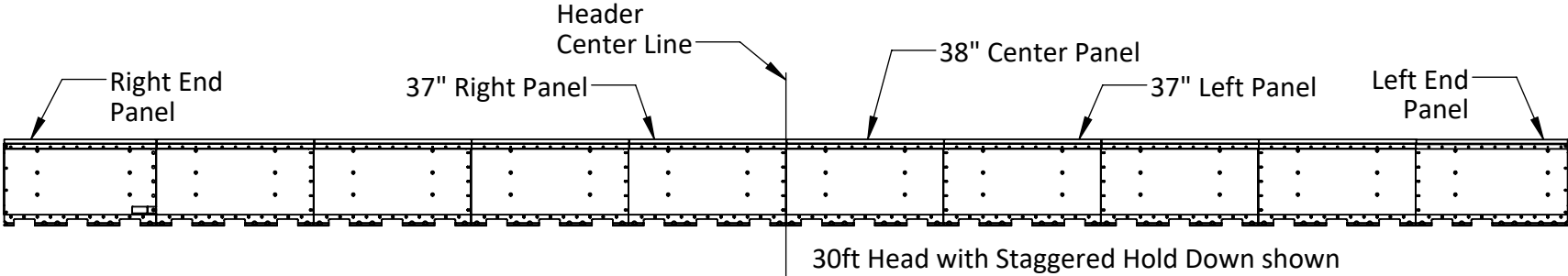
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CASE IH 1020 POLY TIN REPLACEMENT INSTALLATION INSTRUCTIONS

Step 3. Locate the skid shoes with leaf springs attached. Remove the bolt that holds the leaf spring in place. Place the included bushing between the bolt holders and replace the bolt as shown. The bushing will act as a spacer against the leaf spring, allowing the poly panels to lie flat on the header.



Step 4. Lay out the poly tin replacement panels in front of the header. Start with the center panel and work out towards the ends of the head.
Note: on all 20ft or 30ft heads, the center panel will be to the left or right of the center of the header and the right or left edge will lie at the middle of the throat intake. On all other headers, the center panel will lie directly in the middle of the header.



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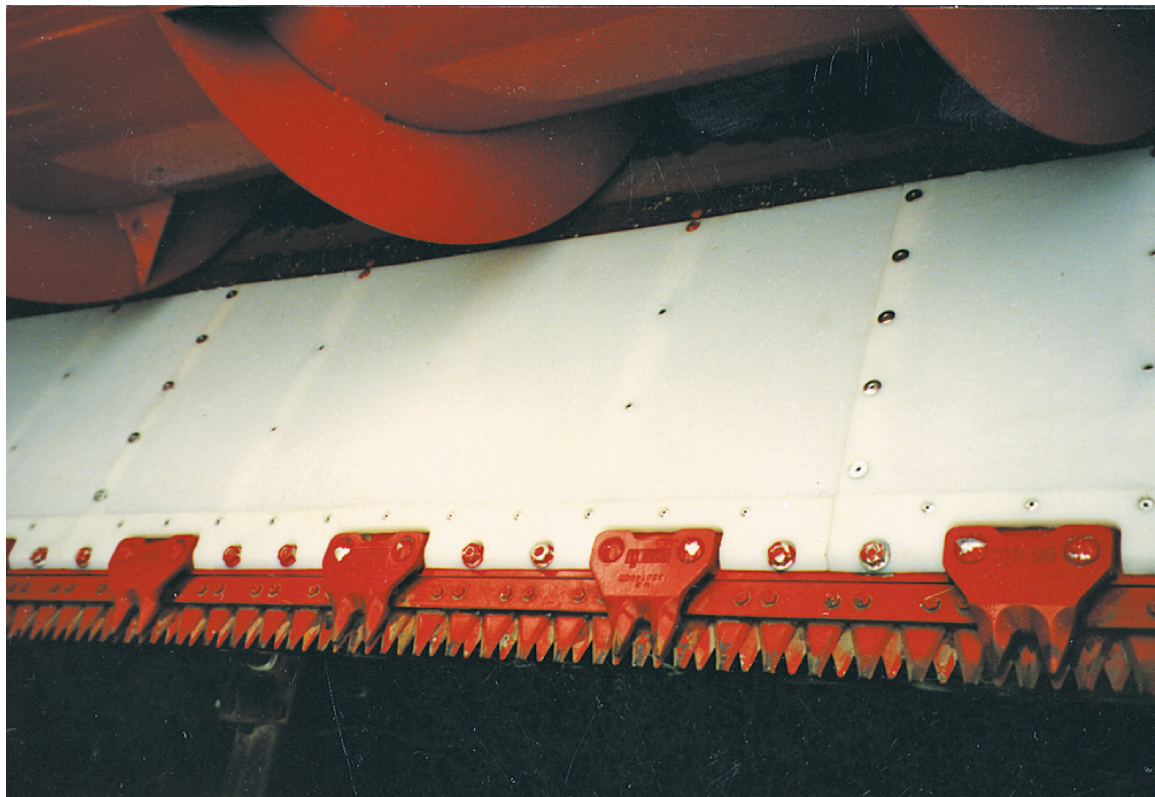
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Step 5. When installing panels, it is easiest to start with the 38" center panel in the location mentioned in Step 4. First loosen the tension bolts for the leaf springs in the rear of the header, each pair a little at a time. This will allow you to work the pad back into place after installing the replacement panel and prevent any possible injury if the spring would happen to snap down when the guard bolts are removed. Then, remove all of the bolts except the sickle hold-downs. When you remove these bolts, the floating bar springs will drop down. Now bolt the replacement panel in place using the original bolts from the header. The bolts used to hold down the replacement panel **must** be put in opposite of the way they were taken out (the nuts should now be on top).



Step 6. Install the remaining panels working from the center towards each end. Make sure the metal clips on the bottom side of the poly panels are inserted into the slots that they originally were in on the header.



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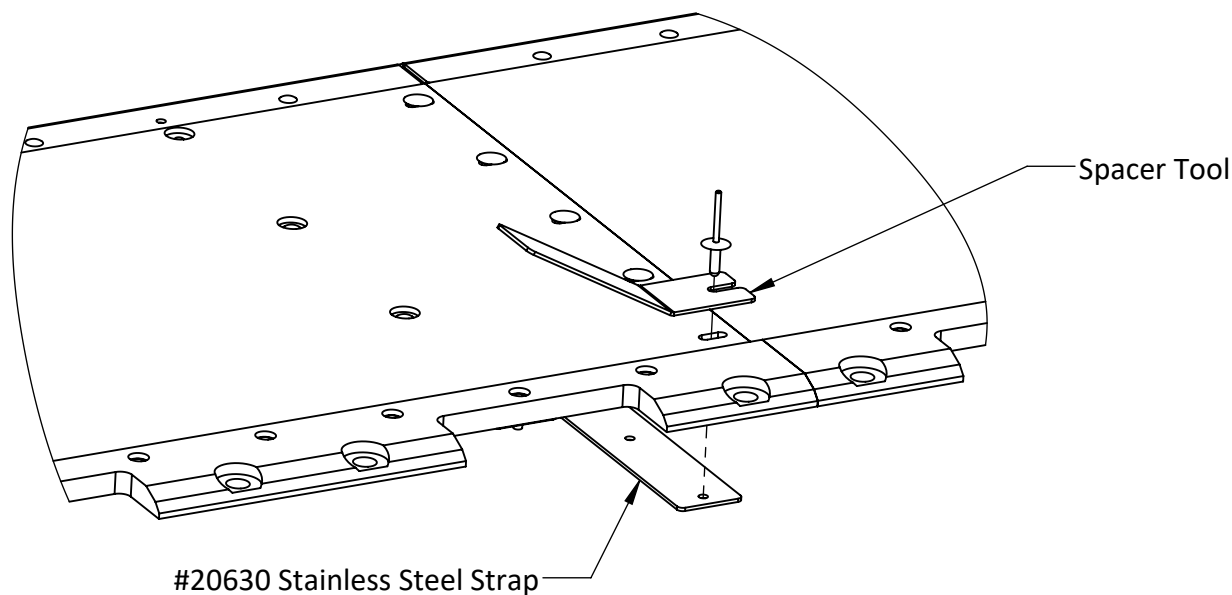
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CASE IH 1020 POLY TIN REPLACEMENT INSTALLATION INSTRUCTIONS

Step 7. Using the included rivets and Stainless Steel strap, rivet together the overlapping machined edges of the poly replacement panels. Push the rivet through the slots in both panels and the metal strip that you hold underneath the panels. Insert the rivet spacer tool (provided with kit) between the rivet head and the poly panel as shown. Now rivet the panels together and remove the spacer tool. The use of the spacer tool will prevent the rivet from fastening too tightly and the extra space will allow flexibility in the poly panels. Continue riveting until all slots have a rivet.



NOTE: When operating head and you wish to reverse head, lift reel all the way up. This will also lift the header auger approximately 3/4".



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