

Bench Kit

PN 10832, 10833, 10837, 10936

Assembly Instructions

RECOMMENDED TOOLS



Wrenches or sockets:
M14 (or 13/32")
M15 (or 5/8")



Cordless Drill
7/16" Drill Bit



Screwdriver
(Phillips)



Work Gloves

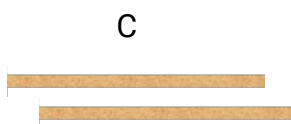
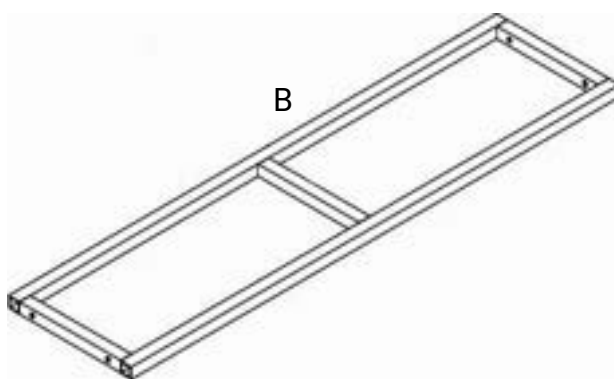
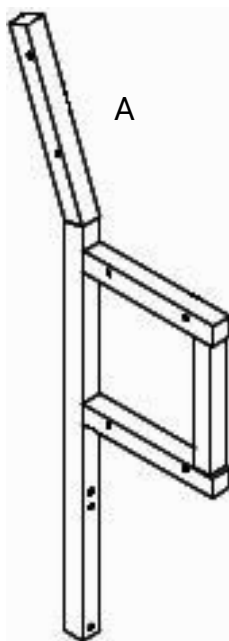


Bench Kit

Components

PARTS		
	DESCRIPTION	QTY
A	Aluminum Bench Uprights	2
B	Aluminum Bench Frames	2
C	11" Adhesive Cork Strips	2
D	Bench Boards	2-4

HARDWARE		
SIZE	DESCRIPTION	QTY
M10x80mm	Bench Kit Frame Assembly	8
M10x60mm	Bench Kit Mounting (Truss Frame Only)	4
M10x100mm	Bench Kit Mounting (Low-Pro Frame Only)	2
M4x40mm Panhead	Seat/Backrest Cover Mounting (Cedar/Poly)	12



*Aluminum boards are welded to the seat frame.

Bench Kit

Assembly Steps

- 1 Attach each 11" Adhesive Cork Strip (C) to the bottom of the Aluminum Bench Uprights (A) where the Upright will make contact with Decking.



- 2 Attach the Boards (D) to the Aluminum Bench Frame (B):



Aluminum: Boards are welded to the frame. Align Aluminum Bench Frame (B) to pre-drilled holes on the bottom side of the Aluminum panel using M10x80mm bolt/nuts (AA). Hand tighten bolts until Step 3



Cedar: Mount Aluminum Bench Frame (B), maintaining a 1/2" space between boards and a 1-1/2" space from the edge. using included M4x40mm Pan Head Screws (DD). Secure each Frame with (6) screws.



Poly: Align Aluminum Bench Frame (B) to pre-drilled holes on the bottom side of the Poly board using included M4x40mm Pan Head Screws (DD). Secure each Frame with (6) screws.

- 3 Mounting to Truss Frame (PN10800)** The Bench Kit is made to directly mount on the 4' end of any Patriot Dock Truss Frame (PN10800) with existing frame holes. Remove Truss Frame bolts and mount both Aluminum Bench Uprights (A) using M10x60mm bolt/nuts (BB). Tighten all bolts/nuts. When mounting to the 8' Side Rail some drilling may be required. When drilling is required assemble Bench Kit with Seat and Backrest. Mark hole locations, then drill using 7/16" drill bit.



Mounting to Low-Pro Frame (PN10835)

When mounting to Patriot Docks Low Profile Frame (PN10835) start with assembling Bench Kit, attaching Aluminum Bench Frames (B) to the Aluminum Bench Uprights (A) using M10x80mm bolt/nuts (AA). Find mounting location in 8' Side rail. With decking still in place secure Bench Kit assembly to 8' Side Rail using M10x100mm bolt/nuts (CC). Drilling is required for certain mounting locations. Generally use one pre-drilled hole in 8' side rail and mark second hole location. Drill using 7/16" drill bit.

