



FRAG4156

**RECIPE - 30CL**

**PASSION FRUIT & MANGO IN RCX**



# CANDLE SHACK

## DESCRIPTION



## INGREDIENTS FOR EACH CANDLE

<a href="#">1x 30cl glass jar</a>
<a href="#">22.0g of Passion Fruit and Mango Fragrance Oil</a>
<a href="#">198.0g Candle Shack Ecosystem RCX Wax</a>
<a href="#">1x CL12 Wick</a>
<a href="#">1x 15mm Adhesive Wick Pad</a>
<a href="#">1x WickClaw Tool for 30cl Glass</a>

## WAX

Candle Shack's EcoSystem Rapeseed & Coconut (RCX) is a natural wax blend. It was developed in Europe exclusively for Candle Shack and is made from rapeseed and coconut oil... and nothing else! It is free from paraffin, soy, palm, beeswax and synthetic additives.

## VESSEL

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance. Height: 90mm Diameter: 78mm Internal height: 75mm

## WICK

Crafted from unbleached cotton and interwoven with a linen thread, CL candles wicks are innovative flat wicks designed to minimise afterglow and smoking while maintaining rigidity. All wicks are 110mm long with a thin paraffin coating for stability.

## USAGE RECOMMENDATIONS

- We recommend heating RCX to 60°C to melt.
- Add the fragrance at 60°C and stir for 60 seconds.
- The mixture is ready to pour at 38°C into glasses at room-temperature.
- If the top is uneven once set, you can flash the surface with a heat gun or do a top-up pour to get a clean finish.
- Leave the candle to cure for at least 2 days for the best results.

## DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.

Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing and fire safety testing

Date of Report: 20/09/21

Testing Period: 22/08/2021 - 30/08/2021

Sample Ref	CS02990-1	No. of Samples	3
Candle Name	30cl Passionfruit & Mango, 10% in RCX		
Description	220g Rapeseed & Coconut Wax Fragranced Candle		
Fragrance	Passionfruit & Mango,	Weight per candle	22.0g
Wax	Ecosystem RCX	Weight per candle	198.0g
Colour	White	Height	92mm
Wick Type	CL12	Top Diameter (ext)	82mm
Wick Positioning	Centred	Top Diameter (int)	76mm
Surface Defects	None	Base Diameter	76mm

## TECHNICAL REPORT

### Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15426:2018** (Candles. Specification for sooting behaviour)

### Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15493:2019** (Candles. Specification for fire safety)

## Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

### Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was  $20 \pm 5^\circ\text{C}$

Wicks were trimmed to 5mm before lighting.

Cycles: 3 x  $240 \pm 5$  min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter:  $300 \pm 10$  mm)

Sample Ref.	Total burn time $t_m$ (h)	Hourly soot index $Si_h$	Average soot index per hour $Si_h$	Result
CS02990-1	12.33	0.11	0.07	PASS
CS02990-2	12.33	0.07		
CS02990-3	12.33	0.02		

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## Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Requirements	Result
Stability	EN 15493:2019 4.1 (Visual Check)	Candle should not tip over when placed on a 10° incline plane	PASS
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights shall not exceed 30mm	PASS Maximum: 30 mm
Behaviour after extinguishing	EN 15493:2019 4.5.1 (Visual Check)	After extinguishing the candle shall not spontaneously re-light	PASS
	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than 30 s after extinguishing	PASS Average: 7 s
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	PASS

The room temperature during testing was 20±5°C  
 Wicks were trimmed to 5mm before lighting.

Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

Sample Ref.	Gross Weight (g)	Total Wax Consumed (g)	*Total Burning Time (h)	Wax Consumption Rate (g/h)
CS02990-1	541.9	208.4	47.3	4.40
CS02990-2	590.8	210.5	47.3	4.45
CS02990-3	546.5	203.9	47.3	4.31

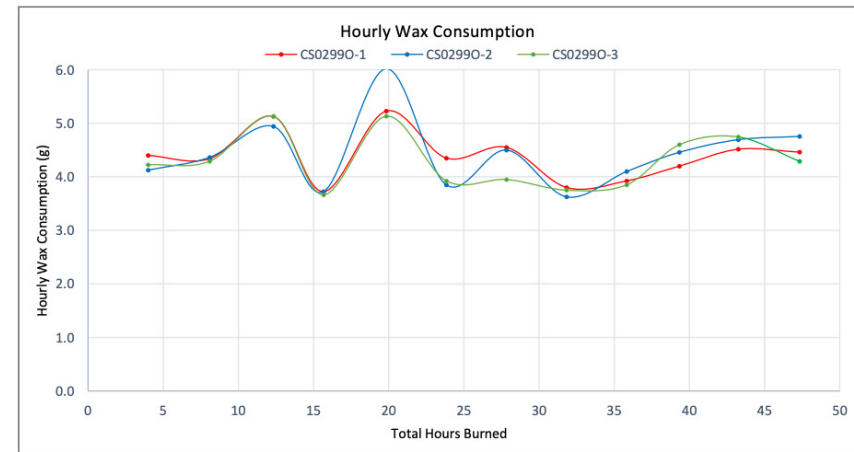
\*If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated.

### Notes and Discussion:

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## CHARTS

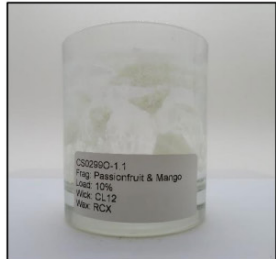




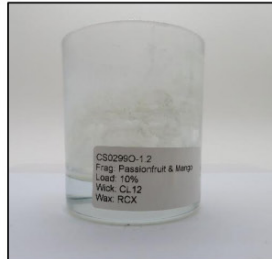
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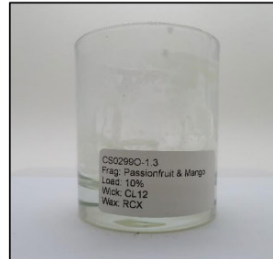
## IMAGE GALLERY



End of Burn Front - Sample 1



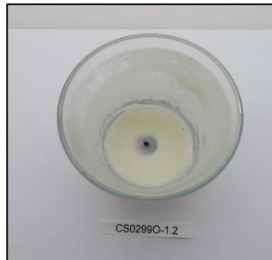
End of Burn Front - Sample 2



End of Burn Front - Sample 3



End of Burn Top - Sample 1



End of Burn Top - Sample 2



End of Burn Top - Sample 3

## END OF REPORT

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