



FRAG4341

RECIPE - 20CL TIN

GERANIUM & PEPPERMINT IN RCX

CANDLE SHACK

DESCRIPTION

GERANIUM & PEPPERMINT

TOP NOTES - GERANIUM
CEDARWOOD, LITSEA CUBEBA

HEART NOTES - PATCHOULI,
GERANIUM

BASE NOTES - VANILLA, CISTE,
LABDANUM

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INGREDIENTS FOR EACH CANDLE

1x 20cl Candle Tin
16g of Geranium & Peppermint Fragrance Oil
184g of Eco System RCX Wax
1x Stabilo20 Wick
1x 15mm Adhesive Wick Pad

WAX

Candle Shack's EcoSystem Rapeseed & Coconut (RCX) is a natural wax blend. It was developed in Europe exclusively for Candle Shack and is made from rapeseed and coconut oil... and nothing else! It is free from paraffin, soy, palm, beeswax and synthetic additives.

VESSEL

Our 20cl tins are made from high quality metal with a welded seam construction and a solid lid, making them perfect for outdoor candle vessels.

Height: 62mm

Diameter: 77mm

Label Depth Circumference: 44mm

WICK

Stabilo candle wicks are one of the best and brightest wicks for home and professional scented candles alike. They are coreless, non-directional flat-braided wicks with a special paper filament woven around them. With their unique configuration, they enable consistent capillary action while ensuring a wick-trimming flame posture. All wicks are 110mm long with a thin paraffin coating for stability.

USAGE RECOMMENDATIONS

- We recommend heating RCX to 60°C to melt.
- Add the fragrance at 60°C and stir for 60 seconds.
- The mixture is ready to pour at 38°C into glasses at room-temperature.
- If the top is uneven once set, you can flash the surface with a heat gun or do a top-up pour to get a clean finish.
- Leave the candle to cure for at least 2 days at 20°C for the best results.

DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.

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Technical report on a test set of candles made in Candle Shack R&D department for sooting
behaviour testing and fire safety testing

Date of Report: 30/01/23

Testing Period: 23/01/2023 - 27/01/2023

Sample Ref	RCP0093C-1	No. of Samples	3
Candle Name	20cl tin Geranium & Peppermint Candle, 8% in RCX		
Description	200g Rapeseed & Coconut Wax Fragranced Candle		
Fragrance	Geranium & Peppermint	Weight per candle	16.0g
Wax	Eco System RCX	Weight per candle	184.0g
Colour	Off White	Height	64mm
Wick Type	Stabilo20	Top Diameter (ext)	77mm
Wick Positioning	Centred	Top Diameter (int)	73mm
Surface Defects	None	Base Diameter	78mm

TECHNICAL REPORT

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15426:2018 (Candles. Specification for sooting behaviour)

Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15493:2019 (Candles. Specification for fire safety)



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Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting.

Cycles: 3 x 240 ± 5 min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter: 300 ± 10 mm)

Sample Ref.	Total burn time t_m (h)	Hourly soot index S_{i_h}	Average soot index per hour S_{i_h}	Result
RCP0093C-1.1	12.00	0.18	0.18	PASS
RCP0093C-1.2	12.00	0.24		
RCP0093C-1.3	12.00	0.14		



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Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Test Requirements	Result
Stability	EN 15493:2019 4.1 (Visual Check)	Candle should not tip over when placed on a 10° incline plane	PASS
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights shall not exceed 30mm	PASS Maximum: 25 mm
Behaviour after extinguishing	EN 15493:2019 4.5.1 (Visual Check)	After extinguishing the candle shall not spontaneously re-light	PASS
	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than 30 s after extinguishing	PASS Average: 12 s
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	PASS

The room temperature during testing was 20±5°C
Wicks were trimmed to 5mm before lighting.

Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

Sample Ref.	Gross Weight (g)	Total Wax Consumed (g)	*Total Burning Time (h)	Wax Consumption Rate (g/h)
RCP0093C-1.1	240.1	181.3	32.0	5.67
RCP0093C-1.2	232.8	176.2	28.0	6.29
RCP0093C-1.3	232.3	174.1	32.0	5.44

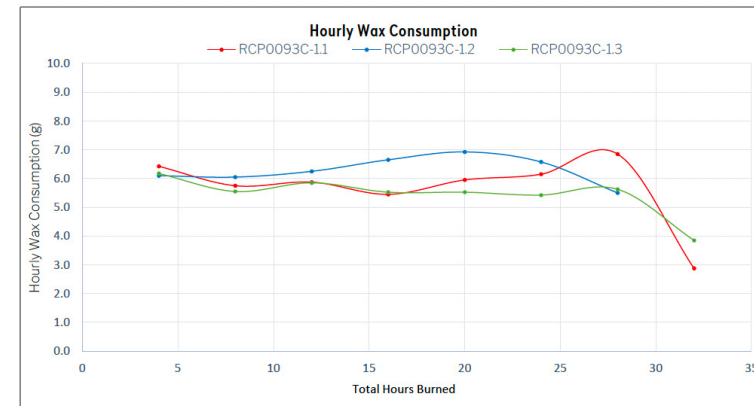
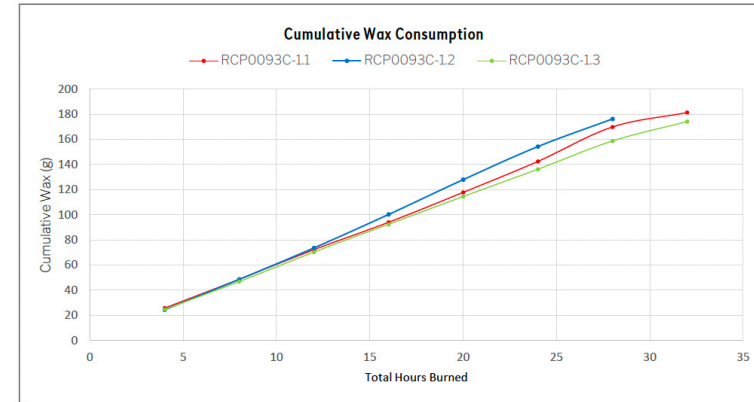
*If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated.

Notes and Discussion:



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CHARTS



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IMAGE GALLERY



End of Burn Front - Sample 1



End of Burn Front - Sample 2



End of Burn Front - Sample 3



End of Burn Top - Sample 1



End of Burn Top - Sample 2



End of Burn Top - Sample 3

END OF REPORT

Patrycja Krajewska

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Candle Making Technician

