

GMRW55

GM, ISUZU

Rear suspension package
Ensemble pour suspension arrière
Ensemble para suspensión de trasero

INSTALLATION INSTRUCTIONS

- Raise vehicle allowing the axle to hang freely.
 - Remove existing bump stop assembly.
 - Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
 - Mount Timbren assembly to axle using Timbren supplied fasteners as shown in the adjacent diagram.
- Note:** Narrow taper towards front.
- Lower vehicle.

NOTES:

Check that brake line or brake cable locations do not interfere with Aeon spring bracket.

Torque 1/2" fasteners to 75 lb-ft.

INSTRUCTIONS DE MONTAGE

- Soulever le véhicule de sorte que l'essieu soit dégagé.
- Retirer l'assemblage de la butée de suspension existante.
- Assembler le ressort en caoutchouc Aeon et le support comme il est indiqué dans le schéma adjacent.
- Monter l'assemblage Timbren sur l'essieu en utilisant la boulonnerie fournie avec l'assemblage Timbren tel qu'indiqué dans le schéma adjacent. Diriger la partie conique vers l'avant.
- Redescendre le véhicule.

REMARQUES:

Vérifier que les emplacements de la conduite de frein et du câble de frein ne nuisent pas au support du ressort Aeon.

Resserer la boulonnerie de 1/2" avec une torsion de 75 livres par pied.

INSTRUCCIONES DE INSTALACIÓN

- Levante el vehículo dejando que los ejes cuelguen libremente.
- Retire la unidad del tope de suspensión existente.
- Ensamble el resorte de caucho Aeon y la abrazadera como se muestra en el diagrama adyacente.
- Monte la unidad Timbren sobre al eje utilizando los elementos de sujeción Timbren provistos como se muestra en el diagrama adyacente. Dirigir la parte cónica hacia el frente.
- Baje el vehículo.

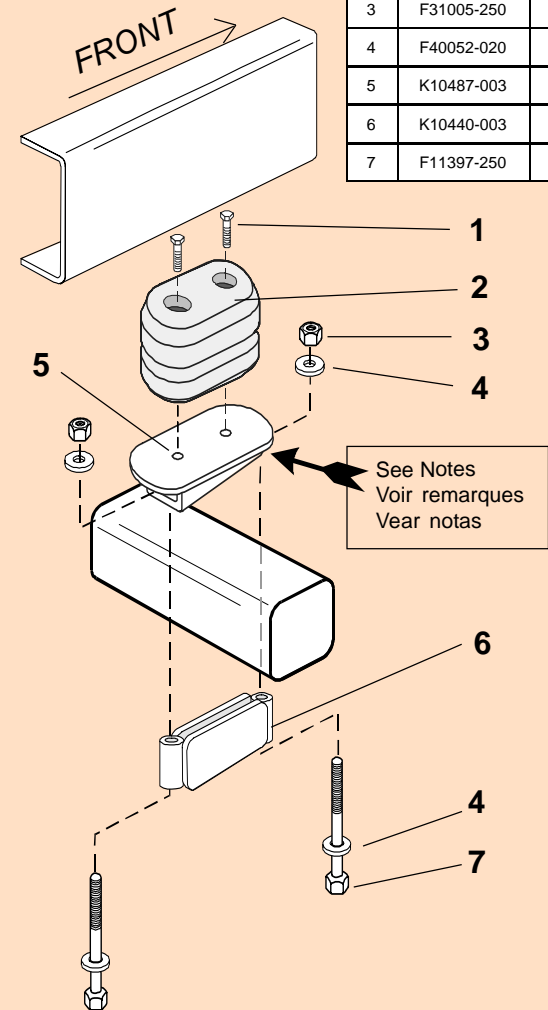
NOTAS:

Verifique que la ubicación de la tubería de freno o del cable del freno no interfiera con la abrazadera del resorte Aeon.

Apretar los pernos de 1/2" con una torsión de 75 libras por pie.

Ref. = Reference = No. de référence = Núm. de referencia
Part = Part #. = No. de pièce = Núm. de pieza
Qty. = Quantity = Quantité = Cantidad

Ref	Part	Qty
1	F11064-250	4
2	A00200-65Q30	2
3	F31005-250	4
4	F40052-020	8
5	K10487-003	2
6	K10440-003	2
7	F11397-250	4



Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.

Ne pas dépasser le poids nominal sur l'essieu recommandé par le fabricant du véhicule. Vérifier que le ressort AEON® n'a pas d'incidence sur d'autres pièces du véhicule - Le ressort AEON® augmentera son diamètre avec la charge.

No exceda la carga nominal en el eje recomendada por el fabricante del vehículo. Compruebe que no haya interferencia entre el resorte AEON® y los otros componentes del vehículo. Bajo carga, el resorte AEON® se ampliará en diámetro.

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TIMBREN INDUSTRIES INC.

www.timbren.com

PART NUMBER	DESCRIPTION	QTY	LOCATION
F31005-250	NYLOCK LOCKNUT 1/2 UNC GR 5 Z	4	G1B
F40052-020	WASHER FLAT USS 1/2 x 1-3/8 GR 2 Z	8	G1D
F11064-250	HCS 3/8 x 1-3/4 UNC GR 5 Z	4	G3D
F11397-250	HCS 1/2 x 7-1/2 UNC GR 5 Z	4	G3A

A00200-65Q30	Hollow Rubber Spring	2	C17B
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K10487-003	GMRW55 WELDMENT PAINTED	2	D12C
K10440-003	GMRW55 WELDMENT PAINTED	2	D12C

B90223	10-3/4 x 9-1/2 x 7 DW Carton	1	A1A
B10100	NEWSPRINT 18" ROLL	1	
B00029-010	BARCODE LABEL FOR KIT	1	

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Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.

Lifetime Warranty:

Timbren SES Kits are warranted against defects in material and workmanship, under normal use and service, for the life of the vehicle on which the kit was originally installed. The warranty is not transferable and proof of purchase is required. The warranty is limited to the replacement of the failed part.

TIMBREN will not be responsible for any labour or freight charges involved in the replacement of any product. TIMBREN shall be entitled to make its own inspection to determine the validity of the claim. TIMBREN shall not be liable nor warranty the product in the event of alteration, misuse, overload, negligence or damage caused by others.

If ride or performance of our product is unsatisfactory in any way, please call: 1-800-263-3113 or email sales@timbren.com

ASSEMBLY NOTES:

**PACK F11397-250 BOLTS
LOOSE IN CARTON.**