



## 2015 Arctic Cat XR Series with Composite Rack

Thank You for considering or buying the SawGrip ATV Chainsaw Carrier  
[info@sawgrip.com](mailto:info@sawgrip.com)

### INSTALLATION

Remove the existing cargo rack bolts. Place mounting plate on top of cargo rack, center and reinstall the 2 M6 x 30MM button head bolts and washers (FIG. 2) furnished. A #4 MM or 1/8" USS allen wrench is needed to tighten bolts. Tighten bolts firmly but be careful not to over tighten and strip the threads in the round tubing of the rack.

**EXCESSIVE** tightening will break the UBolts.

### SET RESISTANCE

After the SawGrip is bolted to the ATV rack, open the bar clamp enough so chainsaw bar will go between the rubber pads. Tighten the 2 bottom lock nuts leaving about 1/8" or less gap. (FIG 4) then tighten top T-handle until snug. Pull on saw. If the saw moves easily in or out you may have to tighten the bottom 2 lock nuts more. Once the right tension is applied you can put the saw in or out by just loosening the top T-handle. No other tightening should be needed to the 2 bottom nuts. It is recommended to remove saw from the SawGrip before transporting ATV on trailer or any other means of transportation. If long trips are planned with your ATV we suggest you tighten the top T handle securely so that the saw is held firmly.

**Total chainsaw length must not exceed the width of the ATV.**

