



Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 09/28/2023

Reviewed on 09/28/2023

1 Identification

- **Product Identifier**
- **Trade name:** Penetrate
- **Relevant identified uses of the substance or mixture and uses advised against:**
- **Product Description** Cleaning Compound
- **Details of the Supplier of the Safety Data Sheet:**
- **Manufacturer/Supplier:**
National Chemicals, Inc.
PO Box 506, Lewiston, MN 55952
Ph: 800-533- 0027 / 507-454- 5640
info@NationalChemicals.com
- **Emergency telephone number:** CHEMTREC 1-800-424-9300

2 Hazard(s) Identification

- **Classification of the substance or mixture:**



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- **Label elements:**
- **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms:**



GHS05 GHS07

- **Signal word:** Danger
- **Hazard-determining components of labeling:**
Potassium Hydroxide
Disodium Metasilicate
- **Hazard statements:**
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
- **Precautionary statements:**
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.

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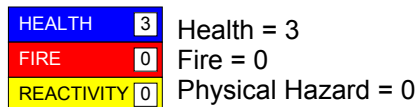
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- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a poison center/doctor.
- P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
- P363 Wash contaminated clothing before reuse.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Unknown acute toxicity:**

This value refers to knowledge of known, established toxicological or ecotoxicological values.
4 % of the mixture consists of component(s) of unknown toxicity.

· **Classification system:** NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme· **NFPA ratings (scale 0 - 4)**· **HMIS-ratings (scale 0 - 4)**· **Hazard(s) not otherwise classified (HNOC):** None known**3 Composition/Information on Ingredients**· **Chemical characterization: Mixtures**· **Description:** Mixture of substances listed below with non-hazardous additions.· **Dangerous Components:**

CAS: 1310-58-3 RTECS: TT 2102000	Potassium Hydroxide ⚠ Skin Corr. 1A, H314; ⚠ Acute Tox. 4, H302	25-50%
CAS: 6834-92-0	Disodium Metasilicate ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H302; STOT SE 3, H335	≤2.5%
CAS: 14960-06-6	Sodium Lauriminodipropionate ⚠ Eye Dam. 1, H318	≤2.5%

· **Additional information:**

The exact percentages of the ingredients of this mixture are considered to be proprietary and are withheld in accordance with the provisions of paragraph (i) of §1910.1200 of 29 CFR 1910.1200 Trade Secrets.

4 First-Aid Measures· **Description of first aid measures:**· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may occur after exposure to dust, fumes or particulates; seek medical attention if feeling unwell.

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- **After inhalation:**
Remove to fresh air.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
Immediate medical treatment is necessary. Failure to treat burns can prevent wounds from healing.
- **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
If easy to do so, remove contact lenses if worn.
- **After swallowing:**
Do not induce vomiting without medical advice.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed:** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed:**
No further relevant information available.

5 Fire-Fighting Measures

- **Extinguishing media:**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture:** No further relevant information available.
- **Advice for firefighters:**
- **Protective equipment:**
As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

6 Accidental Release Measures

- **Personal precautions, protective equipment and emergency procedures:**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
Dispose of the collected material according to regulations.
- **Reference to other sections:**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:		
1310-58-3	Potassium Hydroxide	0.18 mg/m ³
6834-92-0	Disodium Metasilicate	3.8 mg/m ³
· PAC-2:		
1310-58-3	Potassium Hydroxide	2 mg/m ³
6834-92-0	Disodium Metasilicate	42 mg/m ³

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· PAC-3:		
1310-58-3	Potassium Hydroxide	54 mg/m ³
6834-92-0	Disodium Metasilicate	250 mg/m ³

7 Handling and Storage

- **Handling**
- **Precautions for safe handling:**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities:**
- **Storage**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s):** No further relevant information available.

8 Exposure Controls/Personal Protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters:**
- **Components with occupational exposure limits:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

1310-58-3 Potassium Hydroxide	
REL	Ceiling limit value: 2 mg/m ³
TLV	Ceiling limit value: 2 mg/m ³

- **Additional information:** The lists that were valid during the creation of this SDS were used as basis.
- **Exposure controls:**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing and wash before reuse.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure, use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Select glove material based on penetration times, rates of diffusion and degradation.

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Trade name: Penetrate**Material of gloves:**

Solvent Resistant

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material:** Not applicable.

Eye protection:

Tightly sealed goggles

Body protection:

Protective work clothing

9 Physical and Chemical Properties**Information on basic physical and chemical properties****General Information****Appearance:****Form:**

Liquid

Color:

Clear

- **Odor:**

Characteristic

- **Odor threshold:**

Not determined.

- **pH-value:**

Not applicable.

Change in condition**Melting point/Melting range:**

Not determined.

Boiling point/Boiling range:

≥100 °C (≥212 °F)

- **Flash point:**

None

- **Flammability (solid, gaseous):**

Not applicable.

- **Ignition temperature:**

Not applicable

- **Decomposition temperature:**

Not determined.

- **Auto igniting:**

Product is not self-igniting.

- **Danger of explosion:**

Product does not present an explosion hazard.

Explosion limits:**Lower:**

Not determined.

Upper:

Not determined.

- **Vapor pressure @ 20 °C (68 °F):**

≤23 hPa (≤17.3 mm Hg)

Density:**Relative density:**

Not determined.

Vapor density:

Not determined.

Evaporation rate:

Not determined.

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Solubility in / Miscibility with:**Water:** Fully Soluble**Partition coefficient (n-octanol/water):** Not determined.**Viscosity:****Dynamic:** Not determined.**Kinematic:** Not determined.**Other information:** No further relevant information available.

10 Stability and Reactivity

- Reactivity:** No further relevant information available.
- Chemical stability:** Stable under normal conditions.
- Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- Possibility of hazardous reactions:** No dangerous reactions known.
- Conditions to avoid:** Exposure to moisture or moist air. Temperatures above 150°F (65 °C).
- Incompatible materials:** Acids. Bases. Water. Lime.
- Hazardous decomposition products:** At high temperature may liberate toxic gases.

11 Toxicological Information

Information on toxicological effects:**Acute toxicity:****LD/LC50 values that are relevant for classification:****1310-58-3 Potassium Hydroxide**

Oral	LD50	273 mg/kg (Rat)
Inhalative	LC50/96 hours	80 mg/l (Daphnia)

6834-92-0 Disodium Metasilicate

Oral	LD50	1,280 mg/kg (Rat)
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Primary irritant effect:**On the skin:** Strong caustic effect on skin and mucous membranes.**On the eye:**

Strong irritant with the danger of severe eye injury.

Corrosive effect.

Causes serious eye irritation.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Swallowing will lead to a corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach.

Carcinogenic categories:**IARC (International Agency for Research on Cancer):**

None of the ingredients are listed.

NTP (National Toxicology Program):

None of the ingredients are listed.

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Trade name: Penetrate**· OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed.

12 Ecological Information**· Toxicity:****· Aquatic toxicity:****6834-92-0 Disodium Metasilicate**

EC50 247 mg/l (Water flea)

· Persistence and degradability: No further relevant information available.**· Behavior in environmental systems:****· Bioaccumulative potential:** No further relevant information available.**· Mobility in soil:** No further relevant information available.**· Additional ecological information:****· General notes:**

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

· Results of PBT and vPvB assessment:**· PBT:** Not applicable.**· vPvB:** Not applicable.**· Other adverse effects:** No further relevant information available.**13 Disposal Considerations****· Waste treatment methods:****· Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Observe all federal, state and local environmental regulations when disposing of this material.

· Uncleaned packagings**· Recommendation:** Disposal must be made according to official regulations.***14 Transport Information****· UN-Number:****· DOT, ADR/ADN, IMDG, IATA**

UN3266

· UN proper shipping name:**· DOT**

Corrosive liquid, basic, inorganic, n.o.s.

· ADR/ADN

UN3266 Corrosive liquid, basic, inorganic, n.o.s.

· IMDG, IATA

CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S.

· Transport hazard class(es):**· DOT****· Class:**

8 Corrosive substances

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Trade name: Penetrate· **Label:** 8· **ADR/ADN**· **Class:** 8 (C5) Corrosive substances· **Label:** 8· **IMDG, IATA**· **Class:** 8 Corrosive substances· **Label:** 8· **Packing group:**· **DOT, ADR/ADN, IMDG, IATA** III· **Environmental hazards:** Not applicable.· **Special precautions for user:** Warning: Corrosive substances· **Danger code (Kemler):** 80· **EMS Number:** F-A,S-B· **Segregation groups:** Alkalis· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:** Not applicable.· **Transport/Additional information:**· **DOT**· **Quantity limitations:** On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L· **ADR/ADN**· **Excepted quantities (EQ):** Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml· **IMDG**· **Limited quantities (LQ):** 5L· **Excepted quantities (EQ):** Code: E1
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 1000 ml· **UN "Model Regulation":** UN 3266 CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S., 8,
III**15 Regulatory Information**· **Safety, health and environmental regulations/legislation specific for the substance or mixture:**· **SARA (Superfund Amendments and Reauthorization):**· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

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· Section 313 (Specific toxic chemical listings):		
None of the ingredients are listed.		
· TSCA (Toxic Substances Control Act):		
All ingredients are listed or exempt from listing.		
· California Proposition 65:		
· Chemicals known to cause cancer:		
None of the ingredients are listed.		
· Chemicals known to cause reproductive toxicity for females:		
None of the ingredients are listed.		
· Chemicals known to cause reproductive toxicity for males:		
None of the ingredients are listed.		
· Chemicals known to cause developmental toxicity:		
None of the ingredients are listed.		
· New Jersey Right-to-Know List:		
1310-58-3	Potassium Hydroxide	
· New Jersey Special Hazardous Substance List:		
1310-58-3	Potassium Hydroxide	CO, R1
· Pennsylvania Right-to-Know List:		
1310-58-3	Potassium Hydroxide	
· Pennsylvania Special Hazardous Substance List:		
1310-58-3	Potassium Hydroxide	E
· Carcinogenic categories:		
· EPA (Environmental Protection Agency):		
None of the ingredients are listed.		
· TLV (Threshold Limit Value established by ACGIH):		
None of the ingredients are listed.		
· NIOSH-Ca (National Institute for Occupational Safety and Health):		
None of the ingredients are listed.		

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms:**



GHS05 GHS07

· **Signal word:** Danger

· **Hazard-determining components of labeling:**

Potassium Hydroxide
Disodium Metasilicate

· **Hazard statements:**

H302 Harmful if swallowed.



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H314 Causes severe skin burns and eye damage.

Precautionary statements:

- P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a poison center/doctor.
P321 Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).
P363 Wash contaminated clothing before reuse.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

National regulations:

None of the ingredients are listed.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other Information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

Date of preparation / last revision: 09/28/2023 / 7**Abbreviations and acronyms:**

- ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety and Health
OSHA: Occupational Safety & Health Administration
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1A: Skin corrosion/irritation – Category 1A
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3