

ROSBACK COMPANY

Manufacturer of Quality Handcrafted Bindery & Finishing Equipment since 1881

Rosback 202 Stitcher Stagger Stitch Setup Instructions

Setup Instructions:

1. Cycle machine until connecting rod (Fig.1, ref.2) is fully back, far right.
2. Loosen set screws in crank plate (Fig.2, ref.4) and disengage gears (Fig.2, ref.3 & 5).
3. Check eccentric pin and be sure scratch mark on pin is at top or twelve o'clock in this position, and its setscrew is tight with Stagger Stitch Arm on the RH side.
4. Re-mesh gears (Fig.2) and tighten crank plate setscrews and check for stagger.
5. Cycle machine once and place pencil mark on saddle plate at rear most position of feed finger (feed finger carries book to stitching position). Cycle machine one more time and place pencil mark, as before. If feed finger returns to first pencil mark, flip red bracket to other side of gearbox. If second pencil mark is about 5/8 of an inch from first pencil mark, you have now set stagger stitch.
6. If second pencil mark is quite short of 5/8 of an inch, you may be one or more gear teeth off from best setting.

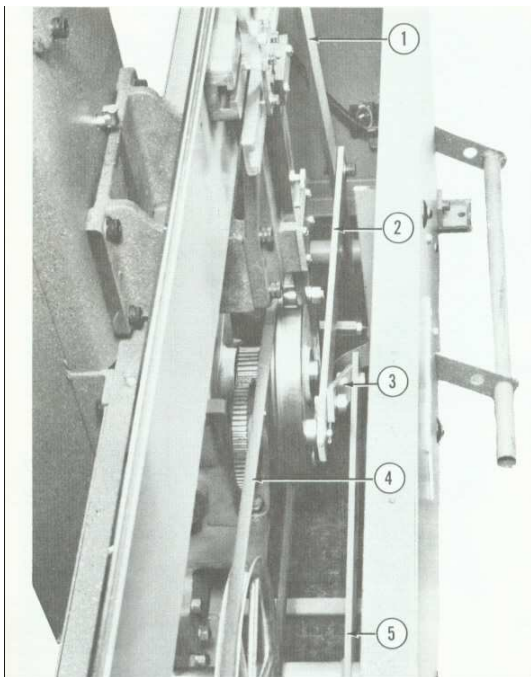


Fig 1

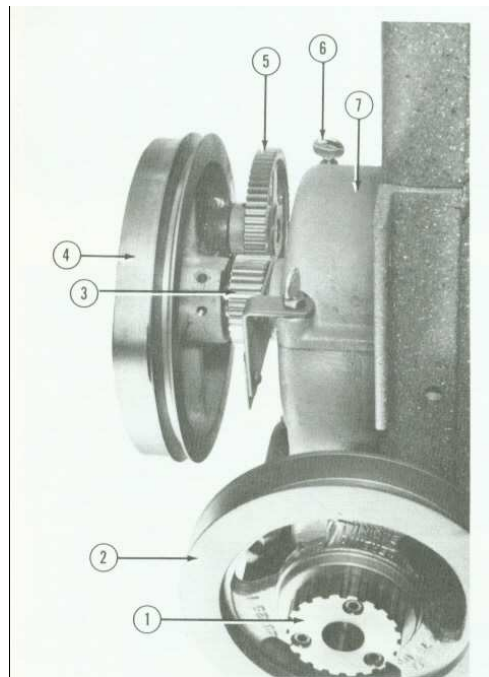


Fig 2

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