



Greenlight Marine Grade Epoxy Resin

MIX RATIO CHART (by Weight)

2 parts Resin : 1 part Hardener by Volume | 100 parts Resin : 45 parts Hardener by Weight

Total Resin Mix (OZ)	Amount Resin (OZ)	Amount Hardener (OZ)	Total Resin Mix (Grams)	Amount Resin (Grams)	Amount Hardener (Grams)
1	0.69	0.31	28	19	9
2	1.38	0.63	57	39	18
3	2.06	0.94	85	58	27
4	2.75	1.25	113	78	35
5	3.44	1.56	142	97	44
6	4.13	1.88	170	117	53
7	4.81	2.19	198	136	62
8	5.50	2.50	227	156	71
9	6.19	2.81	255	175	80
10	6.88	3.13	283	195	89
11	7.56	3.44	312	214	97
12	8.25	3.75	340	234	106
13	8.94	4.06	369	253	115
14	9.63	4.38	397	273	124
15	10.31	4.69	425	292	133
16	11.00	5.00	454	312	142
17	11.69	5.31	482	331	151
18	12.38	5.63	510	351	159
19	13.06	5.94	539	370	168
20	13.75	6.25	567	390	177
21	14.44	6.56	595	409	186
22	15.13	6.88	624	429	195
23	15.81	7.19	652	448	204
24	16.50	7.50	680	468	213
25	17.19	7.81	709	487	221
26	17.88	8.13	737	507	230
27	18.56	8.44	765	526	239
28	19.25	8.75	794	546	248
29	19.94	9.06	822	565	257
30	20.63	9.38	850	585	266
31	21.31	9.69	879	604	275
32	22.00	10.00	907	624	283
33	22.69	10.31	936	643	292
34	23.38	10.63	964	663	301
35	24.06	10.94	992	682	310
36	24.75	11.25	1021	702	319
37	25.44	11.56	1049	721	328
38	26.13	11.88	1077	741	337
39	26.81	12.19	1106	760	346
40	27.50	12.50	1134	780	354