

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-19/0852  
of 12 March 2020

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Chemofast Wedge Anchor BA

Product family  
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

CHEMOFAST Anchoring GmbH  
Hanns-Martin-Schleyer-Straße 23  
47877 Willich  
DEUTSCHLAND

Manufacturing plant

Werk 2, Deutschland

This European Technical Assessment  
contains

16 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-00-0601

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**Specific Part**

**1 Technical description of the product**

The Chemofast Wedge Anchor BA of sizes M6, M8, M10, M12, M16 and M20 is a fastener made of zinc plated steel, stainless steel or high corrosion resistant steel which is placed in an drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment**

**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C3
Displacements (static and quasi-static loading)	See Annex C4
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B1

**3.2 Safety in case of fire (BWR 2)**

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

English translation prepared by DIBt

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

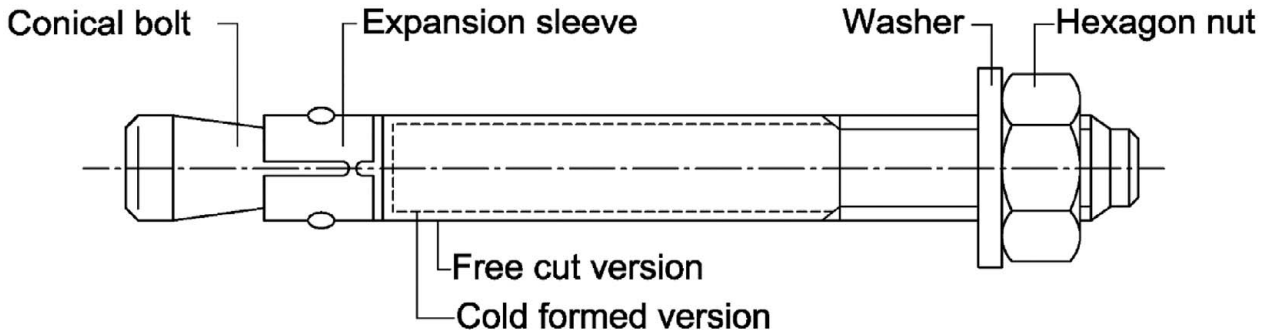
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 12 March 2020 by Deutsches Institut für Bautechnik

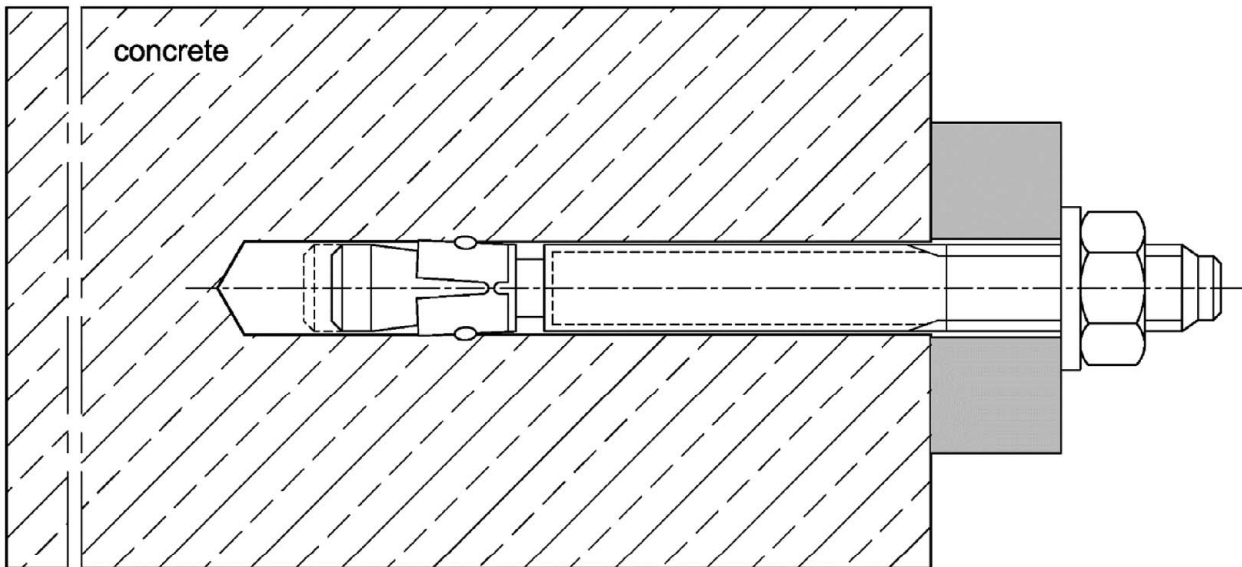
BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Baderschneider

## Chemofast Wedge Anchor BA



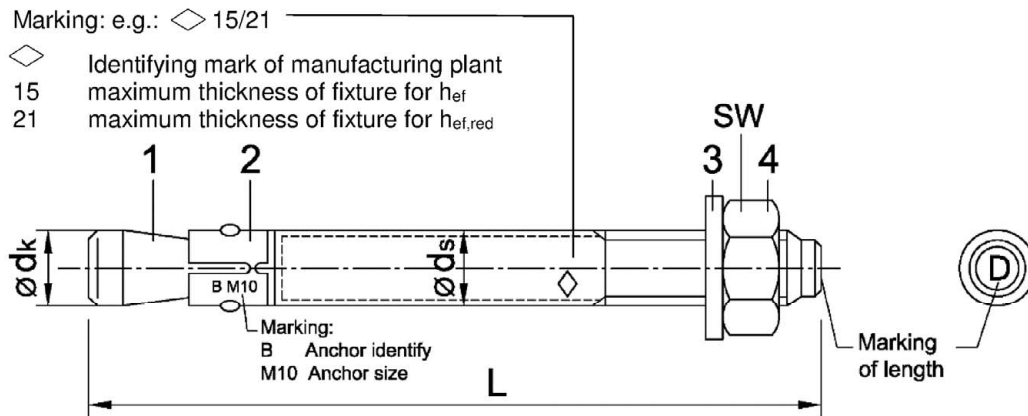
## Installation condition



## Chemofast Wedge Anchor BA

Product description  
Installation situation

Annex A1



Marking of length	A	B	C	D	E	F	G	H	I	J	K	L	M
Length of anchor min $\geq$	38,1	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5
Length of anchor max $<$	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2

Marking of length	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Length of anchor min $\geq$	203,2	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2
Length of anchor max $<$	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	483,0

Dimensions in mm

**Table A1: Dimensions, steel zinc plated**

Anchor size	$\varnothing d_k$	$\varnothing d_s$	Anchor length L		Wrench size [SW]
			Standard anchorage depth	Reduced anchorage depth	
Steel electroplated, hot-dip galvanized and sherardized					
M6	6	6 / 5,3 <sup>1)</sup>	$t_{fix} + 57,4$	$t_{fix\ hef,red} + 47,4$	10
M8	8	8 / 7,1 <sup>1)</sup>	$t_{fix} + 66,4$	$t_{fix\ hef,red} + 57,4$	13
M10	10	10 / 8,9 <sup>1)</sup>	$t_{fix} + 74,0$	$t_{fix\ hef,red} + 68,0$	17
M12	12	12 / 10,7 <sup>1)</sup>	$t_{fix} + 97,3$	$t_{fix\ hef,red} + 82,3$	19
M16	16	16 / 14,5 <sup>1)</sup>	$t_{fix} + 121,0$	$t_{fix\ hef,red} + 103,0$	24
M20	20	20 / 18,2 <sup>1)</sup>	$t_{fix} + 142,7$	$t_{fix\ hef,red} + 120,7$	30

<sup>1)</sup> cold formed version

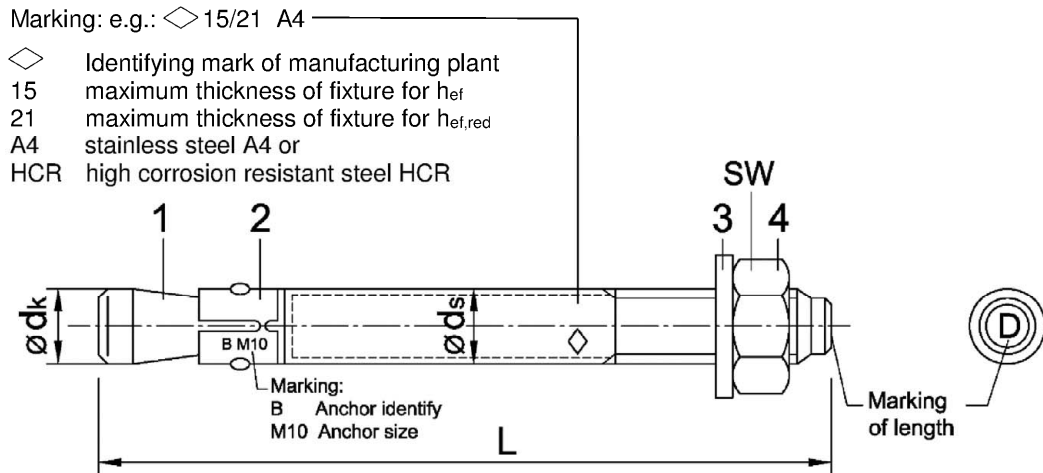
**Table A2: Materials, steel zinc plated**

Part	Designation	Material		
		Steel, electroplated $\geq 5\ \mu\text{m}$ acc. to EN ISO 4042:1999	Steel, hot-dip galvanized $\geq 40\ \mu\text{m}$ , acc. to EN ISO 1461:2009	Steel, sherardized $\geq 45\ \mu\text{m}$ , acc. to EN ISO 17668:2016
1	Conical bolt	Cold formed or machined steel		
2	Expansion sleeve	Steel, acc. to EN 10088:2005, material No. 1.4301 or 1.4303		
3	Washer	Steel, zinc plated		
4	Hexagon nut	Property class 8 acc. to EN ISO 898-2:2012		

**Chemofast Wedge Anchor BA**

**Product description**  
Anchor dimensions, marking and materials, **steel zinc plated**

**Annex A2**



Marking of length	A	B	C	D	E	F	G	H	I	J	K	L	M
Length of anchor min $\geq$	38,1	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5
Length of anchor max $<$	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2

Marking of length	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Length of anchor min $\geq$	203,2	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2
Length of anchor max $<$	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	483,0

Dimensions in mm

**Table A3: Dimensions, stainless steel A4/HCR**

Anchor size	$\varnothing d_k$	$\varnothing d_s$	Anchor length L		Wrench size [SW]
			Standard anchorage depth	Reduced anchorage depth	
Stainless steel A4 / HCR					
M6	6	6 / 5,3 <sup>1)</sup>	$t_{fix} + 57,4$	$t_{fix\ h_{ef,red}} + 47,4$	10
M8	8	8 / 7,1 <sup>1)</sup>	$t_{fix} + 66,4$	$t_{fix\ h_{ef,red}} + 57,4$	13
M10	10	10 / 8,9 <sup>1)</sup>	$t_{fix} + 74,0$	$t_{fix\ h_{ef,red}} + 68,0$	17
M12	12	12 / 10,7 <sup>1)</sup>	$t_{fix} + 96,5$	$t_{fix\ h_{ef,red}} + 81,5$	19
M16	16	16 / 14,5 <sup>1)</sup>	$t_{fix} + 117,8$	$t_{fix\ h_{ef,red}} + 101,8$	24
M20	19,7	19,7 / 18,2 <sup>1)</sup>	$t_{fix} + 142,7$	$t_{fix\ h_{ef,red}} + 120,7$	30

<sup>1)</sup> cold formed version

**Table A4: Materials, stainless steel A4/HCR**

Part	Designation	Stainless steel A4	High corrosion resistant steel HCR
1	Conical bolt	Stainless steel 1.4401, 1.4404, 1.4571, 1.4578, 1.4362, EN 10088:2014, coated	High corrosion resistant steel 1.4529, 1.4565, EN 10088:2014, coated
2	Expansion sleeve	Stainless steel 1.4401, 1.4404, 1.4571, 1.4362, EN 10088:2014	
3	Washer	Stainless steel, EN 10088:2014	High corrosion resistant steel 1.4529, 1.4565, EN 10088:2014
4	Hexagon nut	EN ISO 3506-2:2009, stainless steel A4-70, EN 10088:2014, coated	EN ISO 3506-2:2009, strength class 70, high corrosion resistant steel 1.4529, 1.4565, EN 10088:2014, coated

**Chemofast Wedge Anchor BA**

**Product description**  
Anchor dimensions, marking and materials, **stainless steel A4/HCR**

**Annex A3**

## Specifications of intended use

Chemofast Wedge Anchor BA			M6	M8	M10	M12	M16	M20
Materials	Steel zinc plated	electroplated	✓	✓	✓	✓	✓	✓
		hot-dip galvanized	-	✓	✓	✓	✓	✓
		sherardized	✓	✓	✓	✓	✓	✓
	Stainless steel	A4	✓	✓	✓	✓	✓	✓
	High corrosion resistant steel	HCR	✓	✓	✓	✓	✓	✓
Static or quasi-static action								✓
Reduced anchorage depth								✓
Uncracked concrete								✓

### Base materials:

- Compacted, reinforced or unreinforced normal weight concrete (without fibers) acc. to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013

### Use conditions (Environmental conditions):

Structures subject to dry internal conditions	zinc plated steel, stainless steel A4, high corrosion resistant steel HCR
Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist	stainless steel A4, high corrosion resistant steel HCR
Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist <sup>1)</sup>	high corrosion resistant steel HCR

<sup>1)</sup> Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 or TR 055

### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- Anchor installation such that the effective anchorage depth is complied with. This compliance is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor in accordance with Annex A1 and A2 and the hexagon nut is placed at the end of the conical bolt as delivered by the manufacturer.

## Chemofast Wedge Anchor BA

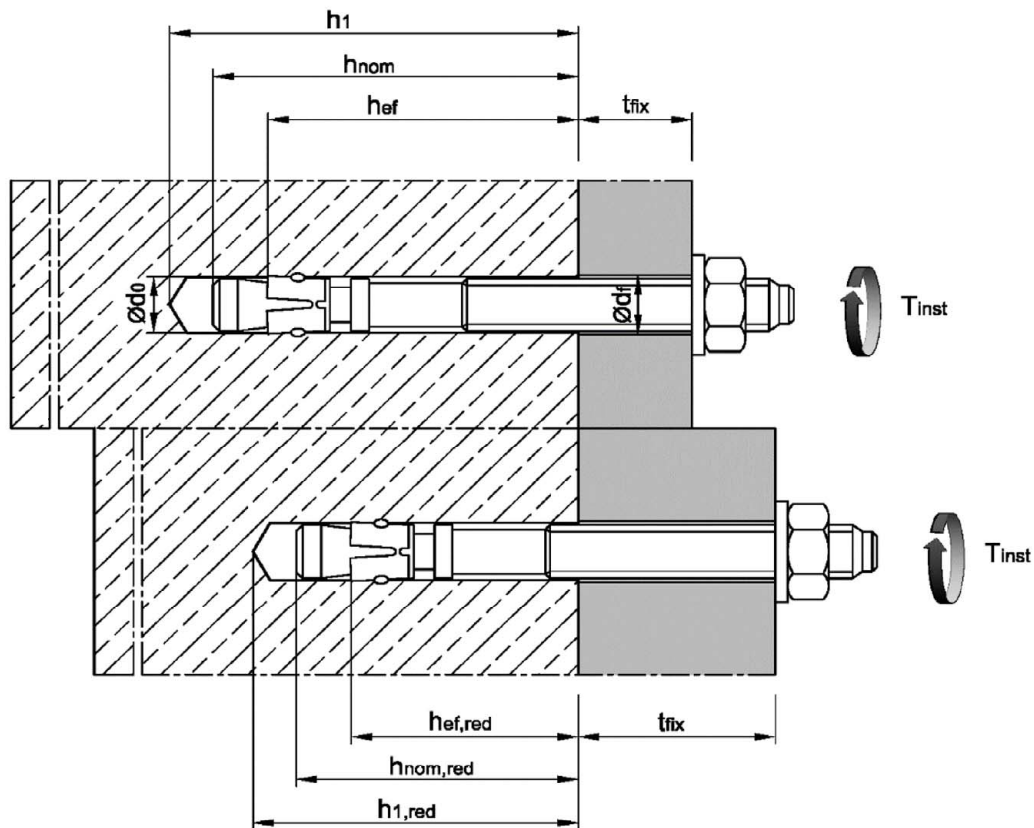
Intended use  
Specifications

**Annex B1**



**Table B1: Installation parameters, steel zinc plated**

Anchor size		M6	M8	M10	M12	M16	M20
Nominal drill hole diameter	$d_0 =$ [mm]	6	8	10	12	16	20
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	6,40	8,45	10,45	12,5	16,5	20,55
Installation torque (electroplated)	$T_{inst} =$ [Nm]	8	15	30	50	100	200
Installation torque (hot-dip galvanized)	$T_{inst} =$ [Nm]	-	15	30	40	90	120
Installation torque (sherardized)	$T_{inst} =$ [Nm]	5	15	30	40	90	120
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	7	9	12	14	18	22
<b>Standard anchorage depth</b>							
Depth of drill hole	$h_1 \geq$ [mm]	55	65	70	90	110	130
Embedment depth	$h_{nom} \geq$ [mm]	49	56	62	82	102	121
Effective anchorage depth	$h_{ef} \geq$ [mm]	40	44	48	65	82	100
<b>Reduced anchorage depth</b>							
Depth of drill hole	$h_{1,red} \geq$ [mm]	45	55	65	75	95	110
Embedment depth	$h_{nom,red} \geq$ [mm]	39	47	56	67	84	99
Effective anchorage depth	$h_{ef,red} \geq$ [mm]	30	35	42	50	64	78



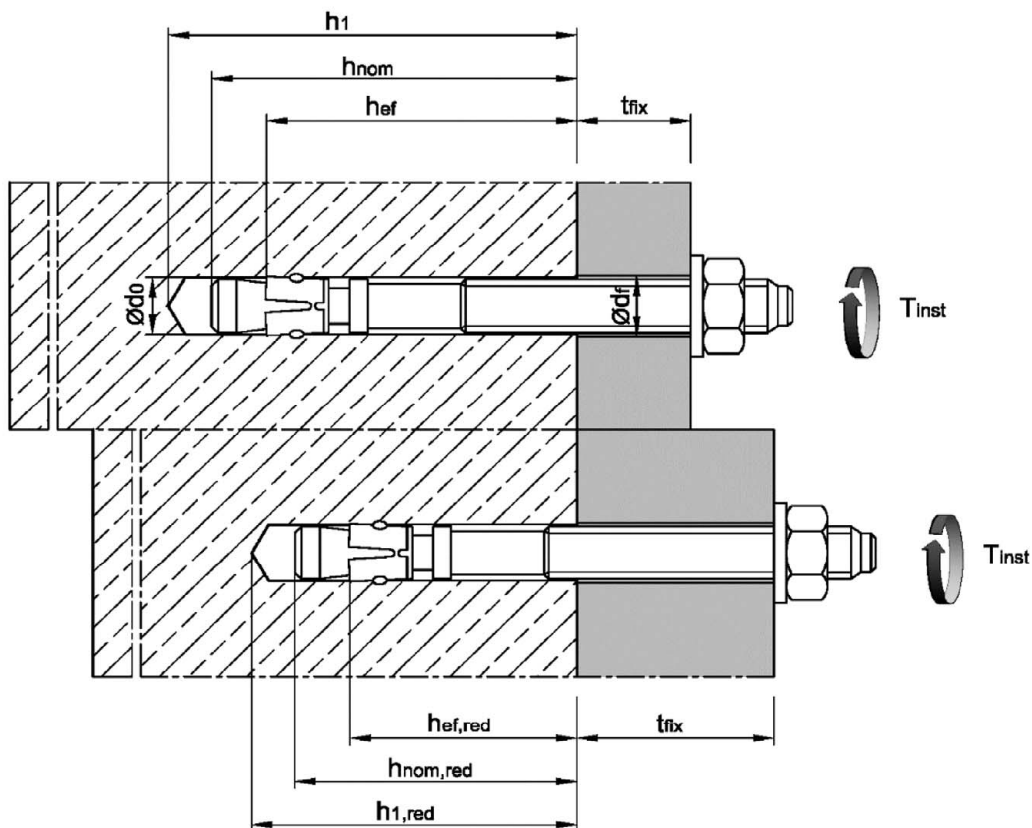
**Chemofast Wedge Anchor BA**

**Intended use**  
Installation data, **steel zinc plated**

**Annex B2**

**Table B2: Installation parameters, stainless steel A4 / HCR**

Anchor size		M6	M8	M10	M12	M16	M20
Nominal drill hole diameter	$d_0 =$ [mm]	6	8	10	12	16	20
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	6,40	8,45	10,45	12,5	16,5	20,55
Installation torque	$T_{inst} =$ [Nm]	6	15	25	50	100	160
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	7	9	12	14	18	22
<b>Standard anchorage depth</b>							
Depth of drill hole	$h_1 \geq$ [mm]	55	65	70	90	110	130
Embedment depth	$h_{nom} \geq$ [mm]	49	56	62	81	99	121
Effective anchorage depth	$h_{ef} \geq$ [mm]	40	44	48	65	80	100
<b>Reduced anchorage depth</b>							
Depth of drill hole	$h_{1,red} \geq$ [mm]	45	55	65	75	95	110
Embedment depth	$h_{nom,red} \geq$ [mm]	39	47	56	66	83	99
Effective anchorage depth	$h_{ef,red} \geq$ [mm]	30	35	42	50	64	78



**Chemofast Wedge Anchor BA**

**Intended use**  
Installation data, stainless steel A4/HCR

**Annex B3**

**Table B3: Minimum spacings and edge distances, steel zinc plated**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Standard anchorage depth <math>h_{ef}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	100	100	100	130	170	200
Minimum spacing	$s_{min}$	[mm]	35	40	55	75	90	105
Minimum edge distance	$c_{min}$	[mm]	40	45	65	90	105	125
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	80	80	100	100	130	160
Minimum spacing	$s_{min}$	[mm]	35	40	55	100	100	140
Minimum edge distance	$c_{min}$	[mm]	40	45	65	100	100	140

**Table B4: Minimum spacings and edge distances, stainless steel A4 / HCR**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Standard anchorage depth <math>h_{ef}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	100	100	100	130	160	200
Minimum spacing	$s_{min}$	[mm]	35	35	45	60	80	100
	for $c \geq$	[mm]	40	65	70	100	120	150
Minimum edge distance	$c_{min}$	[mm]	35	45	55	70	80	100
	for $s \geq$	[mm]	60	110	80	100	140	180
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>								
Minimum member thickness	$h_{min}$	[mm]	80	80	100	100	130	160
Minimum spacing	$s_{min}$	[mm]	35	60	55	100	110	140
Minimum edge distance	$c_{min}$	[mm]	40	60	65	100	110	140

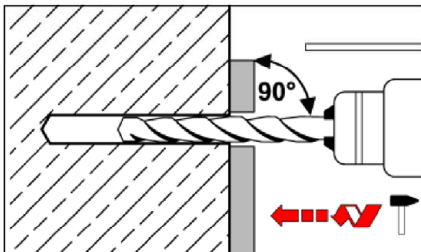
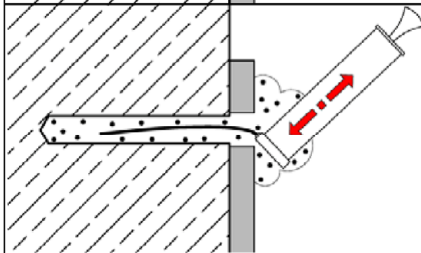
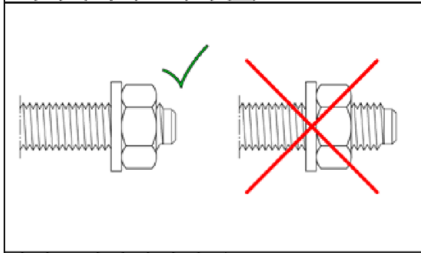
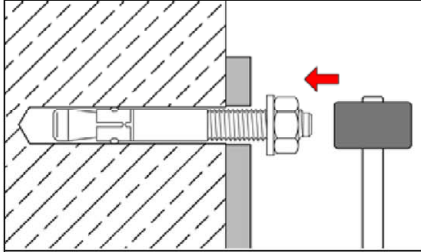
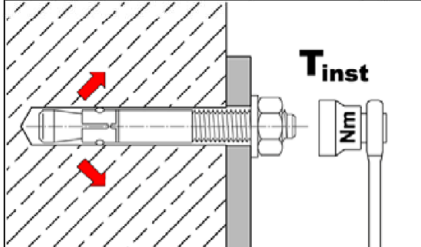
Intermediate values by linear interpolation.

**Chemofast Wedge Anchor BA**

**Intended use**  
Minimum spacings and edge distances

**Annex B4**

### Installation instructions

	<p>Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement.</p>
	<p>Blow out dust.</p>
	<p>Check position of nut.</p>
	<p>Drive in anchor, such that <math>h_{ef}</math> or <math>h_{ef,red}</math> is met. This is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor in accordance with Annex A2 and A3.</p>
	<p>Apply installation torque <math>T_{inst}</math> as specified in Table B2.</p>

### Chemofast Wedge Anchor BA

Intended use  
Installation instructions

Annex B5

**Table C1: Characteristic values for tension loads, steel zinc plated**

Anchor size			M6	M8	M10	M12	M16	M20
Installation factor	$\gamma_{inst}$	[-]	1,0					
<b>Steel failure</b>								
Characteristic resistance	$N_{Rk,s}$	[kN]	8,7	15,3	26	35	65	107
Partial factor	$\gamma_{Ms}$	[-]	1,5			1,6		
<b>Pull-out</b>								
<b>Standard anchorage depth <math>h_{ef}</math></b>								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	9	12	16	1)	1)	1)
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>								
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	6 <sup>2)</sup>	1) 2)	1)	1)	1)	1)
Increasing factor for $N_{Rk,p}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$					
<b>Splitting</b>								
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	min [ $N_{Rk,p}$ ; $N^0_{Rk,c}$ ]					
<b>Standard anchorage depth <math>h_{ef}</math></b>								
Spacing	$S_{cr,sp}$	[mm]	160	220	240	330	410	500
Edge distance	$C_{cr,sp}$	[mm]	80	110	120	165	205	250
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>								
Spacing	$S_{cr,sp}$	[mm]	180	210	230	240	320	400
Edge distance	$C_{cr,sp}$	[mm]	90	105	115	120	160	200
<b>Concrete cone failure</b>								
<b>Standard anchorage depth <math>h_{ef}</math></b>								
Effective anchorage depth	$h_{ef} \geq$	[mm]	40	44	48	65	82	100
Spacing	$S_{cr,N}$	[mm]	3 $h_{ef}$					
Edge distance	$C_{cr,N}$	[mm]	1,5 $h_{ef}$					
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>								
Effective anchorage depth	$h_{ef,red} \geq$	[mm]	30 <sup>2)</sup>	35 <sup>2)</sup>	42	50	64	78
Spacing	$S_{cr,N}$	[mm]	3 $h_{ef,red}$					
Edge distance	$C_{cr,N}$	[mm]	1,5 $h_{ef,red}$					
Factor for $k_1$	$k_{ucr,N}$	[-]	11,0					

<sup>1)</sup> Pullout failure is not decisive

<sup>2)</sup> Use restricted to anchorages of indeterminate structural components

**Chemofast Wedge Anchor BA**

**Performance**  
Characteristic values for tension loads, steel zinc plated

**Annex C1**

**Table C2: Characteristic values for tension loads, stainless steel A4 / HCR**

Anchor size			M6	M8	M10	M12	M16	M20	
Installation factor	$\gamma_{inst}$	[-]	1,0						
<b>Steel failure</b>									
Characteristic resistance	$N_{Rk,s}$	[kN]	10	18	30	44	88	134	
Partial factor	$\gamma_{Ms}$	[-]	1,50						1,68
<b>Pull-out</b>									
<b>Standard anchorage depth <math>h_{ef}</math></b>									
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	7,5	12	16	25	1)	1)	
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>									
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	6 <sup>2)</sup>	9 <sup>2)</sup>	12	1)	1)	1)	
<b>Splitting</b>									
<b>Standard anchorage depth <math>h_{ef}</math></b>									
The higher one of the decisive resistances of Case 1 and Case 2 is applicable.									
Case 1									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	6	9	12	20	30	40	
Spacing	$s_{cr,sp}$	[mm]	3 $h_{ef}$						
Edge distance	$c_{cr,sp}$	[mm]	1,5 $h_{ef}$						
Case 2									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	7,5	12	16	25	1)	1)	
Spacing	$s_{cr,sp}$	[mm]	160	220	240	340	410	560	
Edge distance	$c_{cr,sp}$	[mm]	80	110	120	170	205	280	
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>									
Characteristic resistance in uncracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	6 <sup>2)</sup>	9 <sup>2)</sup>	12	1)	1)	1)	
Spacing	$s_{cr,sp}$	[mm]	180	210	230	300	320	400	
Edge distance	$c_{cr,sp}$	[mm]	90	105	115	150	160	200	
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$	$\psi_C$	[-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$						
<b>Concrete cone failure</b>									
<b>Standard anchorage depth <math>h_{ef}</math></b>									
Effective anchorage depth	$h_{ef}$	[mm]	40	44	48	65	80	100	
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$						
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$						
<b>Reduced anchorage depth <math>h_{ef,red}</math></b>									
Effective anchorage depth	$h_{ef,red}$	[mm]	30 <sup>2)</sup>	35 <sup>2)</sup>	42	50	64	78	
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$						
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$						
Factor for $k_1$	$k_{ucr,N}$	[-]	11,0						

<sup>1)</sup> Pullout failure is not decisive.

<sup>2)</sup> Use restricted to anchorages of indeterminate structural components subject to internal exposure conditions.

**Chemofast Wedge Anchor BA**

**Performance**  
Characteristic values for tension loads, stainless steel A4 / HCR

**Annex C2**

**Table C3: Characteristic values for shear loads, steel zinc plated**

Anchor size			M6	M8	M10	M12	M16	M20
Installation factor	$\gamma_{inst}$	[-]	1,0					
<b>Steel failure without lever arm</b>								
Characteristic resistance	$V_{Rk,s}^0$	[kN]	5	11	17	25	44	69
Ductility factor	$k_7$	[-]	1,0					
<b>Steel failure with lever arm</b>								
Characteristic bending resistance	$M_{Rk,s}^0$	[Nm]	9	23	45	78	186	363
Partial factor for $V_{Rk,s}^0$ and $M_{Rk,s}^0$	$\gamma_{Ms}$	[-]	1,25				1,33	
<b>Concrete pry-out failure</b>								
Factor for $h_{ef}$	$k_8$	[-]	1,0	1,0	1,0	2,0	2,0	2,0
Factor for $h_{ef,red}$	$k_8$	[-]	1,0 <sup>1)</sup>	1,0 <sup>1)</sup>	1,0	1,0	2,0	2,0
<b>Concrete edge failure</b>								
Effective length of anchor in shear loading for $h_{ef}$	$l_f$	[mm]	40	44	48	65	82	100
Effective length of anchor in shear loading for $h_{ef,red}$	$l_f$	[mm]	30 <sup>1)</sup>	35 <sup>1)</sup>	42	50	64	78
Outside diameter of anchor	$d_{nom}$	[mm]	6	8	10	12	16	20

<sup>1)</sup> Use restricted to anchorages of indeterminate structural components

**Table C4: Characteristic values for shear loads, stainless steel A4/HCR**

Anchor Size			M6	M8	M10	M12	M16	M20
Installation factor	$\gamma_{inst}$	[-]	1,0					
<b>Steel failure without lever arm</b>								
Characteristic resistance	$V_{Rk,s}^0$	[kN]	7	12	19	27	50	86
Ductility factor	$k_7$	[-]	1,0					
<b>Steel failure with lever arm</b>								
Characteristic bending resistance	$M_{Rk,s}^0$	[Nm]	10	24	49	85	199	454
Partial factor for $V_{Rk,s}^0$ and $M_{Rk,s}^0$	$\gamma_{Ms}$	[-]	1,25				1,4	
<b>Concrete pry-out failure</b>								
Factor for $h_{ef}$	$k_8$	[-]	1,0	1,0	1,0	2,0	2,0	2,0
Factor for $h_{ef,red}$	$k_8$	[-]	1,0 <sup>1)</sup>	1,0 <sup>1)</sup>	1,0	1,0	2,0	2,0
<b>Concrete edge failure</b>								
Effective length of anchor in shear loading with $h_{ef}$	$l_f$	[mm]	40	44	48	65	80	100
Effective length of anchor in shear loading with $h_{ef,red}$	$l_f$	[mm]	30 <sup>1)</sup>	35 <sup>1)</sup>	42	50	64	78
Outside diameter of anchor	$d_{nom}$	[mm]	6	8	10	12	16	20

<sup>1)</sup> Use restricted to anchorages of indeterminate structural components subject to internal exposure conditions.

**Chemofast Wedge Anchor BA**

**Performance**  
Characteristic values for shear loads

**Annex C3**

**Table C5:** Displacements under **tension loads, steel zinc plated**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Standard anchorage depth</b>								
Tension load	N	[kN]	4,3	5,8	7,6	11,9	16,7	23,8
Displacement	$\delta_{N0}$	[mm]	0,4	0,5				
	$\delta_{N\infty}$	[mm]	0,7	2,3				
<b>Reduced anchorage depth</b>								
Tension load	N	[kN]	2,9	5,0	6,5	8,5	12,3	16,6
Displacement	$\delta_{N0}$	[mm]	0,3	0,4				
	$\delta_{N\infty}$	[mm]	0,6	1,8				

**Table C6:** Displacements under **tension loads, stainless steel A4/HCR**

Anchor size			M6	M8	M10	M12	M16	M20
<b>Standard anchorage depth</b>								
Tension load	N	[kN]	3,6	5,7	7,6	11,9	17,2	24,0
Displacement	$\delta_{N0}$	[mm]	0,7	0,9	0,5	0,6	0,9	2,1
	$\delta_{N\infty}$	[mm]	1,8					4,2
<b>Reduced anchorage depth</b>								
Tension load	N	[kN]	2,9	4,3	5,7	8,5	12,3	16,6
Displacement	$\delta_{N0}$	[mm]	0,4	0,7	0,4	0,4	0,6	1,5
	$\delta_{N\infty}$	[mm]	1,3					2,9

**Table C7:** Displacements under **shear loads, steel zinc plated**

Anchor size			M6	M8	M10	M12	M16	M20
Shear load	V	[kN]	2,9	6,3	9,7	14,3	23,6	37,0
Displacement	$\delta_{V0}$	[mm]	1,2	1,5	1,6	2,6	3,1	4,4
	$\delta_{V\infty}$	[mm]	2,4	2,2	2,4	3,9	4,6	6,6

**Table C8:** Displacements under **shear loads, stainless steel A4/HCR**

Anchor Size			M6	M8	M10	M12	M16	M20
Shear load	V	[kN]	4,0	6,9	10,9	15,4	28,6	43,7
Displacement	$\delta_{V0}$	[mm]	1,1	2,0	1,2	2,0	2,2	2,1
	$\delta_{V\infty}$	[mm]	1,7	3,0	1,8	3,0	3,3	3,2

**Chemofast Wedge Anchor BA**

Performance  
Displacements

**Annex C4**