

DRAWING NUMBER:

CC200

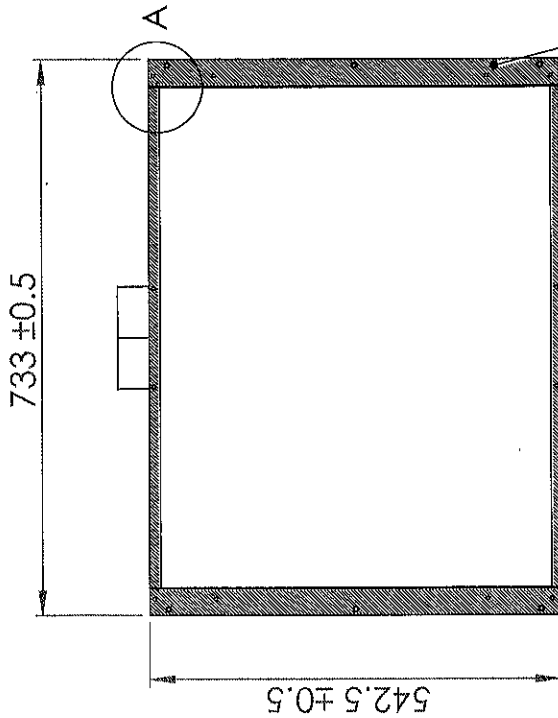
PAINT: HARD HAT 1078 Black- High

Temperature Resisting Paint.

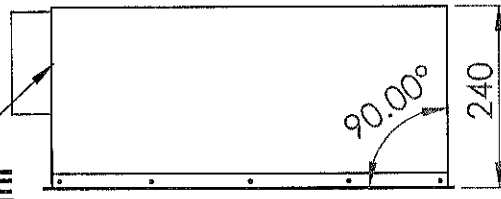
Resisting temperatures upto 600 °C continuous

NO OTHER PAINT MAYBE USED WITHOUT THE EXPRESS APPROVAL OF CVO.

Front Face of Flange **Must Be Flush and Square** All Around To Allow Safe Installation Seal.



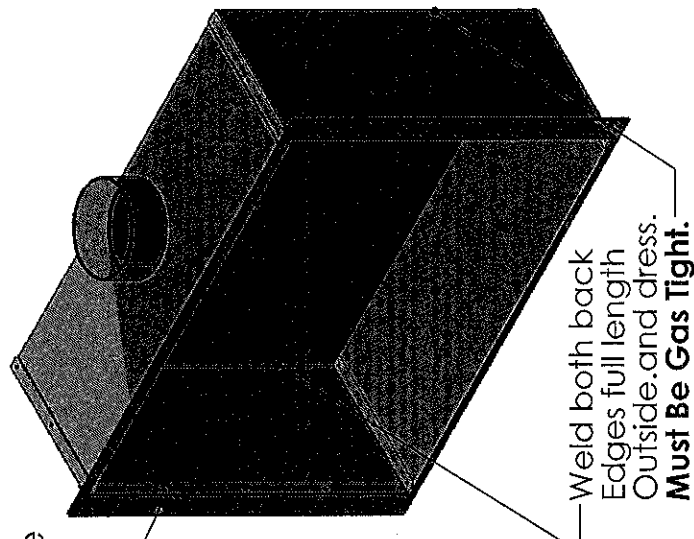
To Be Welded Fully Around Base. **Must Be Gas tight**



Collar to be Fully Aligned with Base When Welded

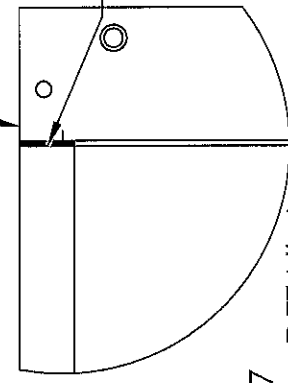
Paint Front Face Only. Minor Over Spray is Acceptable

Fabricator to Rivet Sides and Right & Left angle to Main body using 22 off Steel Sealed Dome Head Rivet Wurth 193704-10 Alternative RS 351-3537 - 4.0 x 10 or Equivalent to be Approved by CVO Before hand. Rivet from Inside.



Weld both back Edges full length Outside and dress. **Must Be Gas Tight.**

Top of angle to align with top of Flange when riveted to body.



Fully Weld gap and Dress Flush all 4 Corners. **Must Be Gas Tight**

DETAIL A
SCALE 1 : 2

1	Production Issue	IL	AM	AM	22/02/12
REV	DESCRIPTION	DRAWN	CHK'D	APP'D	DATE

SPRIT FIRES LTD UNIT 4 BENJAMIN SQUARE DURHAM WAY SOUTH ATCLIFFE INDUSTRIAL PARK COUNTY DURHAM DL5 6NN TEL: +44 (0) 1255 327231 FAX: +44 (0) 1255 327292 email: info@cvo.co.uk	I:\PRODUCTS + CAD\FIRES\	MATERIAL: As Parts	SCALE: 1:10	CVO FIRE
Blade Flue Box Enclosure	FINISH: As Parts	DO NOT SCALE DRAWING	A4	SHEET 6 OF 6
Blade Flue Box Angle Assy.	All Dimensions in mm U.N.I.C. 0.0 - 6.0 ± 0.1 >6.400 ± 0.8 >400 = ± 0.8 DEBUR AND BREAK SHARP EDGES	This drawing belongs to CVO and may not be copied without written consent.		
Default	Author - Date:			