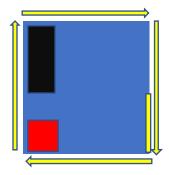
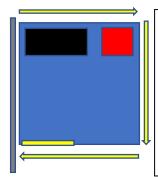
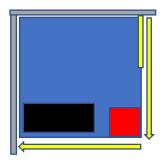
LightSAFE Layout Systems and Examples for 4 side, 3 side, 2 side, and Multiple Unit systems



This is a 4 side LightSAFE. It is completely enclosed on all 4 sides. This could be used in an island welding center, and or is movable (option). To figure out the cost of a 4 side system decide the length of each wall. Minimum practical size is 6 ft x 8ft. LightSAFE wall systems are available in 2' and 4' sections. Each wall section can be connected to another or reconfigured as LightWELD welding stations are added. A 4' Hingeless door, with interlock to the LightWELD, is included in every system, with Laser window. Ceiling and LED lighting are options. Use the 4S price per linear foot to calculate 4 sided LightSAFE cost. \$220 per linear foot $-10' \times 10' = 40 \times $220 = $8,800$

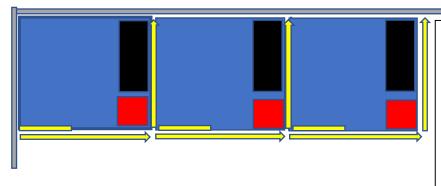


This a 3 sided LightSAFE with the 4^{th} wall the building structure. This would be in plants where the welding area is along a wall. Only 3 sides are needed on the LightSAFE system. To figure the cost decide the length of each of 3 walls. A 4' hingeless door with interlock, is included in the 3 sided system. Optional 6' (single door), 8' and 12' (double doors) are available according to part size needed. Standard height is 8', 10' and 12' optional. Use the 3S price per linear foot to calculate 3 sided LightSAFE cost. 3L cost per linear foot = \$225 foot including one door (4 foot) with Laser window. Optional windows are available. If this is $10' \times 10'$ space cost = $30 \times $225 = 6750 .



This is a 2 sided LightSAFE and is used in a corner installation. Only 2 sides are needed on the LightSAFE system. To figure the cost decide the length of the 2 LightSAFE walls needed. A bracket will be included to attach the LightSAFE to the 2 existing walls. 4' barn style door with interlock, is included. Optional 5', 8, and 10' doors are available. Use the 2S price per linear foot to calculate 2 sided LightSAFE cost. If this is a 10' x 10' space cost = $20 \times 235 = 4700$. Lighted Sign interlocked to LightWELD = 350

LightWELD and Wire Feeder Shelfs Are Available - Add \$395



Multiple booth systems share a common wall which reduces total LightSAFE cost. This type of system can be added too as more LightWELDers are added. Price as series of 2L systems. Door is included with each unit 2L Linear cost for multiple units is \$235 foot. This system is 6 walls total. (3) 10'x 10' welding booths cost = 6 x 10 x \$235 = \$14,100 including doors w/windows.

GET A QUOTE ON A LIGHTSAFE - WORKSHEET - EMAIL IPGLIGHTWELD@SERRALASER.COM



4 WALL -

D









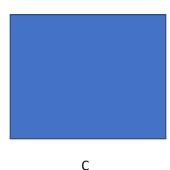






1. CHOOSE TYPE OF LIGHTSAFE CONFIGURATION - Available in 2 ft and 4 ft increments

Α



В

A. _____ FEET

B. _____ FEET

C. _____ FEET

D. _____ FEET

TOTAL E. _____ X \$220 =

DOORS 4FT 6FT 8FT 12FT CIRCLE - MULTIPLE OK

A 3 WALL - B

A. _____ FEET X _____ MULTI BOOTH

B. _____ FEET X _____ MULTI BOOTH

C. _____ FEET X _____ MULTI BOOTH

TOTAL _____ X \$ 225 = ____

DOORS 4FT 6FT 8FT 12FT CIRCLE - MULTIPLE OK

2 WALL -



C

A. _____ FEET X ____ MULTI BOOTH

B. _____ FEET X ____ MULTI BOOTH

TOTAL X \$235 = _____

DOORS 4FT 6FT 8FT 12FT CIRCLE - MULTIPLE OK

LightSAFE OptionsLightWELD and Wire Feed Shelf - \$395

6 foot Door Option - \$795 - opening is 69 inches
Laser On Sign Interlocked - \$350
Beam Blocker Panel - \$12 per foot - attaches to
wall Ceiling for 2nd Story Operations - \$30 foot
LED Hi Intensity Lighting - \$495 per fixture
Free Stroke Bearings (movable panels) - \$50 panel
Optional 10' and 12' Heights Available - POR
Optional Windows Available - POR
Custom Logos On Doors - POR





Standard Colors are Grey and Black - others on Request