

This is a 4 side LightSAFE. It is completely enclosed on all 4 sides. This could be used in an island welding center, and or is movable (option). To figure out the cost of a 4 side system decide the length of each wall. Minimum practical size is $6 \mathrm{ft} \times 8 \mathrm{ft}$. LightSAFE wall systems are available in $2^{\prime}$ and $4^{\prime}$ sections. Each wall section can be connected to another or reconfigured as LightWELD welding stations are added. A 4' Hingeless door, with interlock to the LightWELD, is included in every system, with Laser window. Ceiling and LED lighting are options. Use the 4 S price per linear foot to calculate 4 sided LightSAFE cost. \$220 per linear foot - 10' $\times 10^{\prime}=40 \times \$ 220=\$ 8,800$


This a 3 sided LightSAFE with the $4^{\text {th }}$ wall the building structure. This would be in plants where the welding area is along a wall. Only 3 sides are needed on the LightSAFE system. To figure the cost decide the length of each of 3 walls. A $4^{\prime}$ hingeless door with interlock, is included in the 3 sided system. Optional 6 ' (single door), 8 ' and 12 ' (double doors) are available according to part size needed. Standard height is $8^{\prime}, 10^{\prime}$ and 12 ' optional. Use the 35 price per linear foot to calculate 3 sided LightSAFE cost. 3L cost per linear foot = $\$ 225$ foot including one door ( 4 foot ) with Laser window. Optional windows are available. If this is $10^{\prime} \times 10^{\prime}$ space cost $=30 \times \$ 225=\$ 6750$.


> This is a 2 sided LightSAFE and is used in a corner installation. Only 2 sides are needed on the LightSAFE system. To figure the cost decide the length of the 2 LightSAFE walls needed. A bracket will be included to attach the LightSAFE to the 2 existing walls. $4^{\prime}$ barn style door with interlock, is included. Optional $5^{\prime}, 8$, and $10^{\prime}$ doors are available. Use the 2 S price per linear foot to calculate 2 sided LightSAFE cost. If this is a $10^{\prime} \times$ $10^{\prime}$ space cost = $20 \times \$ 235=\$ 4700$. Lighted Sign interlocked to LightWELD = $\$ 350$

LightWELD and Wire Feeder Shelfs Are Available - Add \$395


GET A QUOTE ON A LIGHTSAFE - WORKSHEET - EMAIL IPGLIGHTWELD@SERRALASER.COM


1. CHOOSE TYPE OF LIGHTSAFE CONFIGURATION - Available in $\mathbf{2} \mathrm{ft}$ and $\mathbf{4} \mathbf{f t}$ increments


2 WALL -


## LightSAFE Options

B
LightWELD and Wire Feed Shelf - $\$ 395$
6 foot Door Option - $\$ 795$ - opening is 69 inches Laser On Sign Interlocked - \$350
Beam Blocker Panel - $\$ 12$ per foot - attaches to wall Ceiling for 2nd Story Operations - $\$ 30$ foot LED Hi Intensity Lighting - $\$ 495$ per fixture Free Stroke Bearings (movable panels) - $\$ 50$ panel Optional 10 'and 12 ' Heights Available - POR Optional Windows Available - POR Custom Logos On Doors - POR
A. $\qquad$ FEET X $\qquad$ MULTI BOOTH
B. $\qquad$ FEET X $\qquad$ MULTI BOOTH

All LightSAFES include LightWELD Magnetic Door Interlock and Wiring - Attach points for Shelfs - Beam Blocker

