

## Installation Guide and Support Manual

# PHOENIX

## Phase Converters

# GP5PL



VER 1.1.0





GENERAL SPECIFICATIONS	
HP	5
KW	3.3
KVA	4.43
HZ	50/60
ENCL	TEFC/NEMA 4
FRAME	184T
IDLER WEIGHT	110.25
PANEL WEIGHT	18

SINGLE PHASE ELECTRICAL SPECS	
VOLTAGE INPUT	208-250V
MOTOR LOAD BREAKER Minimum Size	10
MOTOR LOAD BREAKER Maximum Size	20
SERVICE KVA Minimum Size	15
SERVICE AMPS Minimum Size	30
COPPER WIRE Minimum Size	10

CONSTRUCTION, DIMENSIONS, WEIGHT	
ELECTRICAL PANEL	
ENCLOSURE TYPE	NEMA 4
ENCLOSURE CERTIFICATIONS	UL 508A (CSA C22.2 No. 14-13.), TUV, CE.
COLOR	Light Gray
HEIGHT	12
WIDTH	12
DEPT	4
MOUNTING	Wall Mount

THREE PHASE ELECTRICAL SPECS	
VOLTAGE OUTPUT	208-230 Volts Delta
MAX OUTPUT INDUCTIVE LOAD AMPS	14
MAX OUTPUT RESISTIVE LOAD AMPS	7
VOLTAGE BALANCING	+/-2%
WIRE SIZE MIN Idler/Generator	10
LARGEST SPINDLE MOTOR START	1
LARGEST COMPRESSOR LOAD START	1
TOTAL COMBINED HORSEPOWER RUN	3

**Optional Feature**

- 208, 460 Volt Output (includes transformer)
- AutoStart and AutoOff with load detection
- PL Model (includes Start and Stop with Built-in Mag Starter)
- GPX Model (includes WFI Cloud Controls, Timers, Energy Monitor)
- Wireless Remote ON/OFF

PHOENIX PHASE CONVERTERS

800-417-6568

# CAUTION

## READ INSTRUCTIONS BEFORE OPERATING

## READ FIRST - BEFORE INSTALLATION

- **Most important step to know.**
- NEVER Start the phase converter with a load, this includes transformers.
- Make sure you have the incoming service to start the phase converter, call your electric company verify the KVA size of the transformer, that KVA number should be larger then the HP of the idler motor.
- **DO NOT use WIRE NUTS for any connection, use the bolt down lugs. Check all make sure all connections even factory connections to the power block are secure, also recheck connections after a few week of using the converter.**
- **When powering up the unit, if the idler does NOT come up to FULL SPEED, then shut the phase converter down right away. If you don't understand then call us or a qualified electrician. if you do not turn the unit off you have a chance to damage the idler motor that will not be covered under warranty.**
- Must be installed by a license industrial electrician, our guidelines are not to supersede local and state laws.

# Power requirements

- You will need to use a **motor load** type breaker. NOT a quick blow or trip breaker.
- Sizing a breaker for a single machine with an inductive load (motors) double the amps size of the machine. Example if the equipment pulls 20 amps use a 40 amp breaker.
- Sizing the equipment for multiple machine double the amp of the largest machine and add the the other machine that will run at the same time. Example; 20 AMP Lathe. 9 amp saw, 6 amp milling machine.  $20 \times 2 = 40 + 9 + 6 = 45$  amps, use the next standard size breaker which would be 50 Amps two pole breaker.
- Use the chart to make sure you don't go over or under the Minimum and maximum size allowed. For rural areas increase the minimum size breaker by 20% Click on the next picture to see this chart.

# GP5

WIRE AND BREAKER SIZES	
SINGLE PHASE	8 AWG Copper under 50 feet
IDLER MOTOR	10 AWG COPPER
BREAKER/FUSE	15 MIN / 30 MAX



# Mounting the Phase Converter Panel

Mount the enclosure first, to a non-vibrating surface, there are two options provided for mounting, next install the back plate with the four nuts provided. Mounting the phase converter panel near the breaker panel is recommended the larger wire is you single phase line, that is best to keep as short as possible. Every 50 feet you will need to increase the size of the single phase wire.



Additional mounting brackets and hardware are inside the enclosure.



Indoor or outdoor enclosure



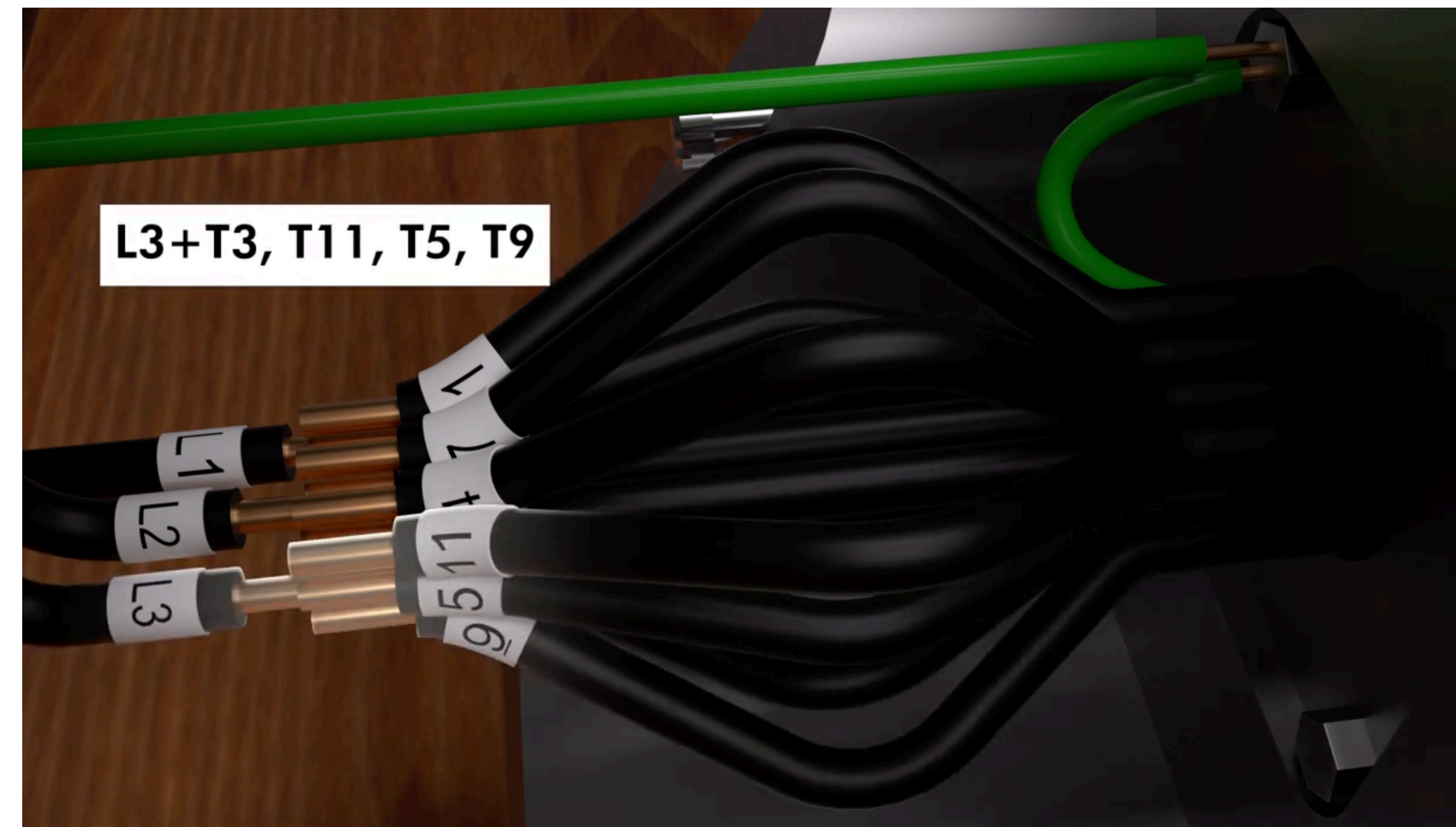
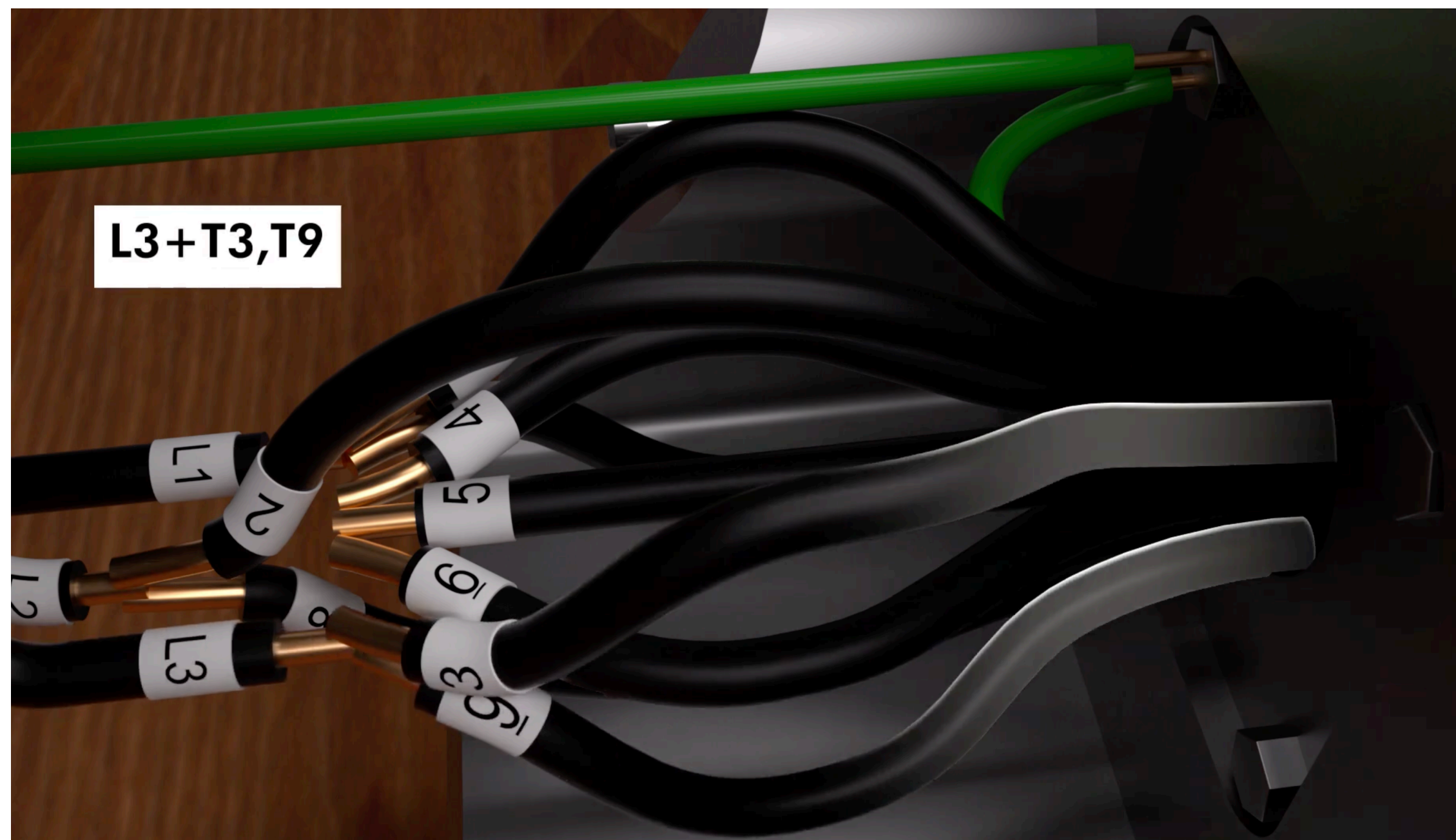


## CONNECTING THE IDLER MOTOR WIRES

THIS IS JUST A ILLUSTRATION OF WHAT WIRES GET CONNECTED TOGETHER, **DO NOT USE WIRE NUTS**, USE BOLT DOWN LUGS

IF YOU HAVE 9 LEADS AT THE MOTOR CLICK HERE

IF YOU HAVE 12 LEADS AT THE MOTOR CLICK HERE

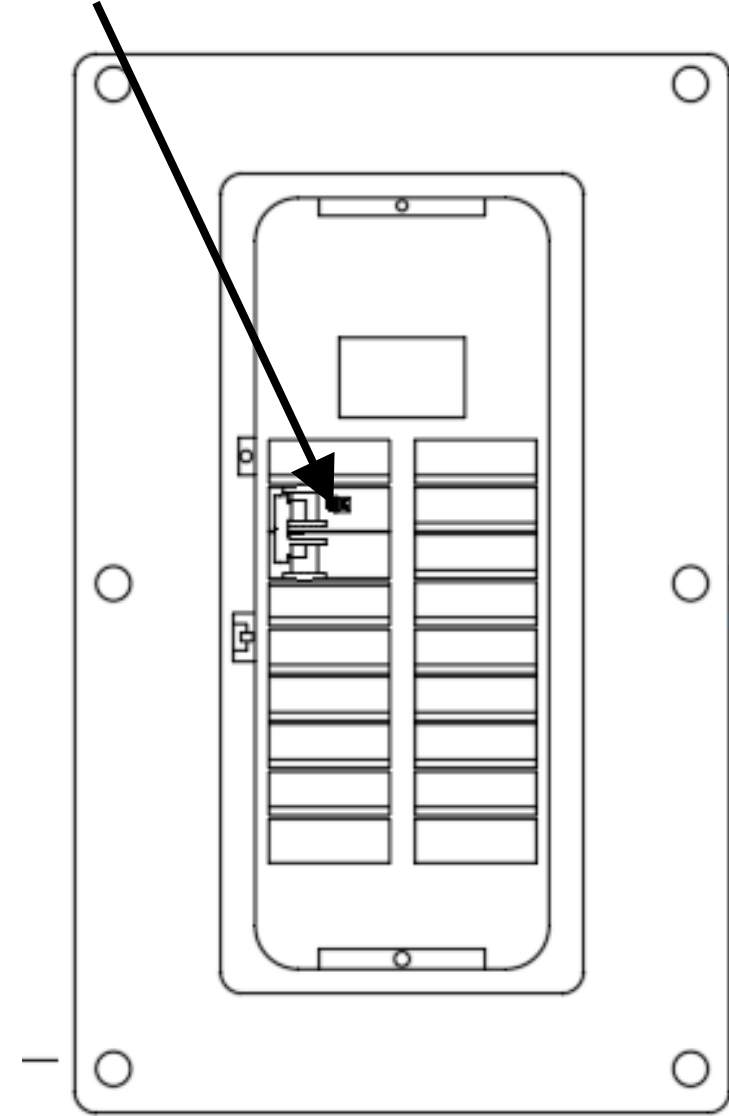




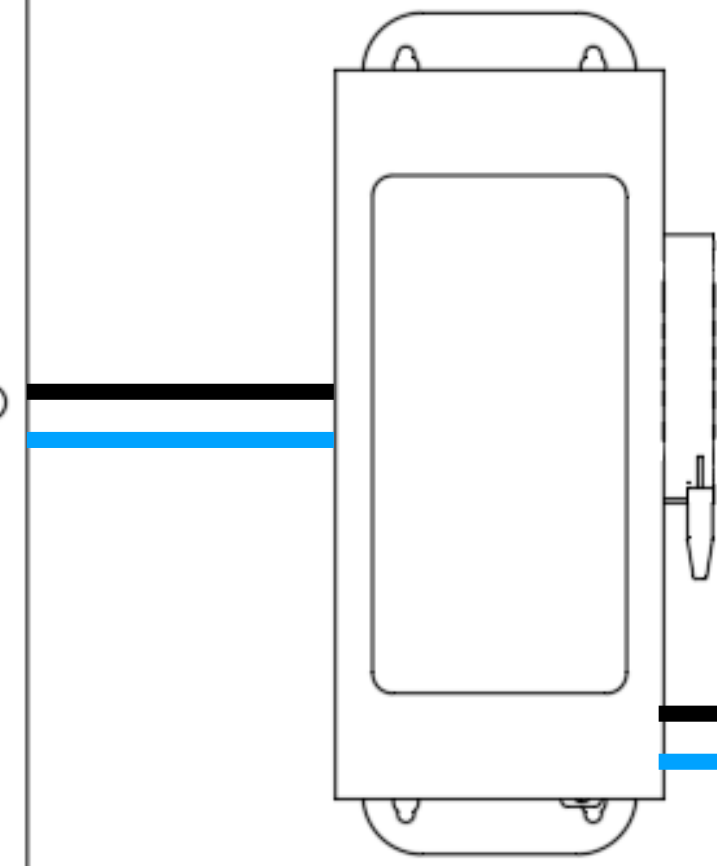
# PL AND PH MODELS

MUST BE INSTALLED BY A INDUSTRIAL LICENSED ELECTRICIAN

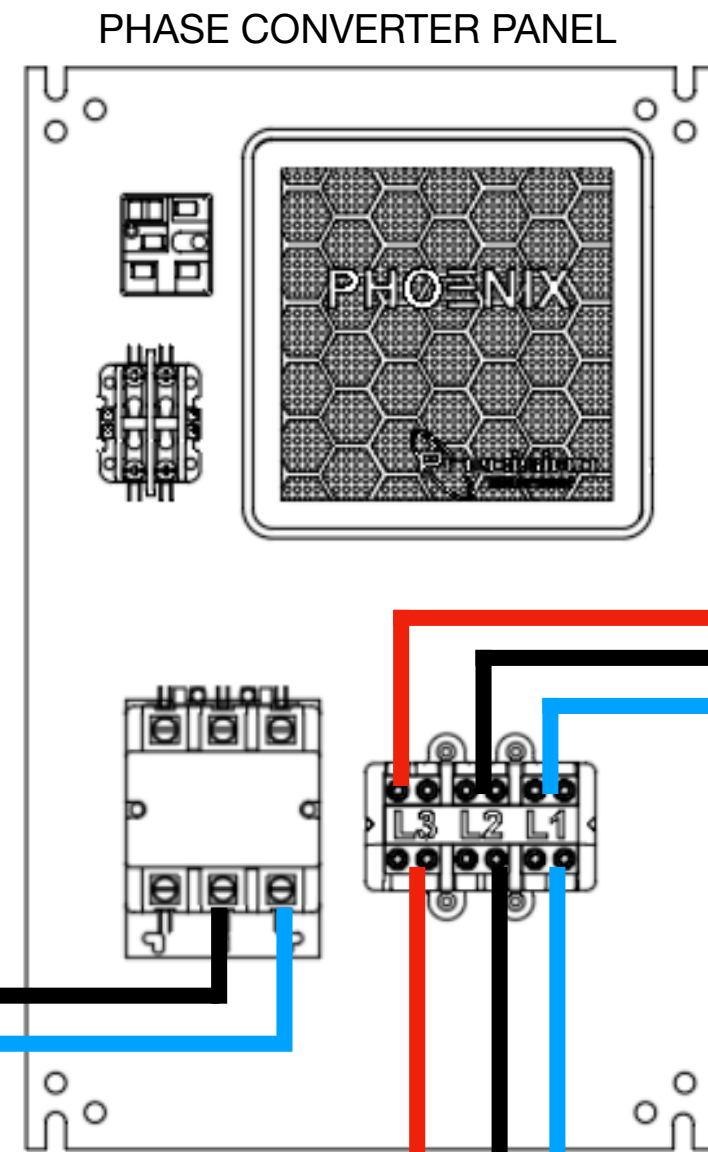
Motor Load Breaker should be size  
Twice the full load amps of your  
equipment



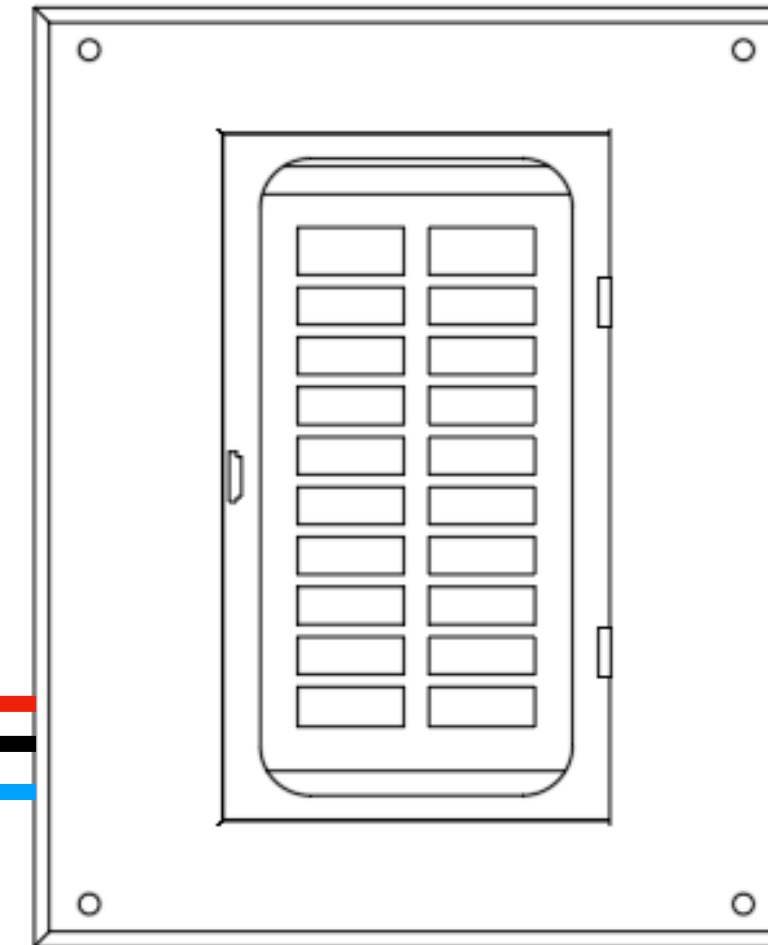
SINGLE PHASE CIRCUIT  
BREAKER PANEL



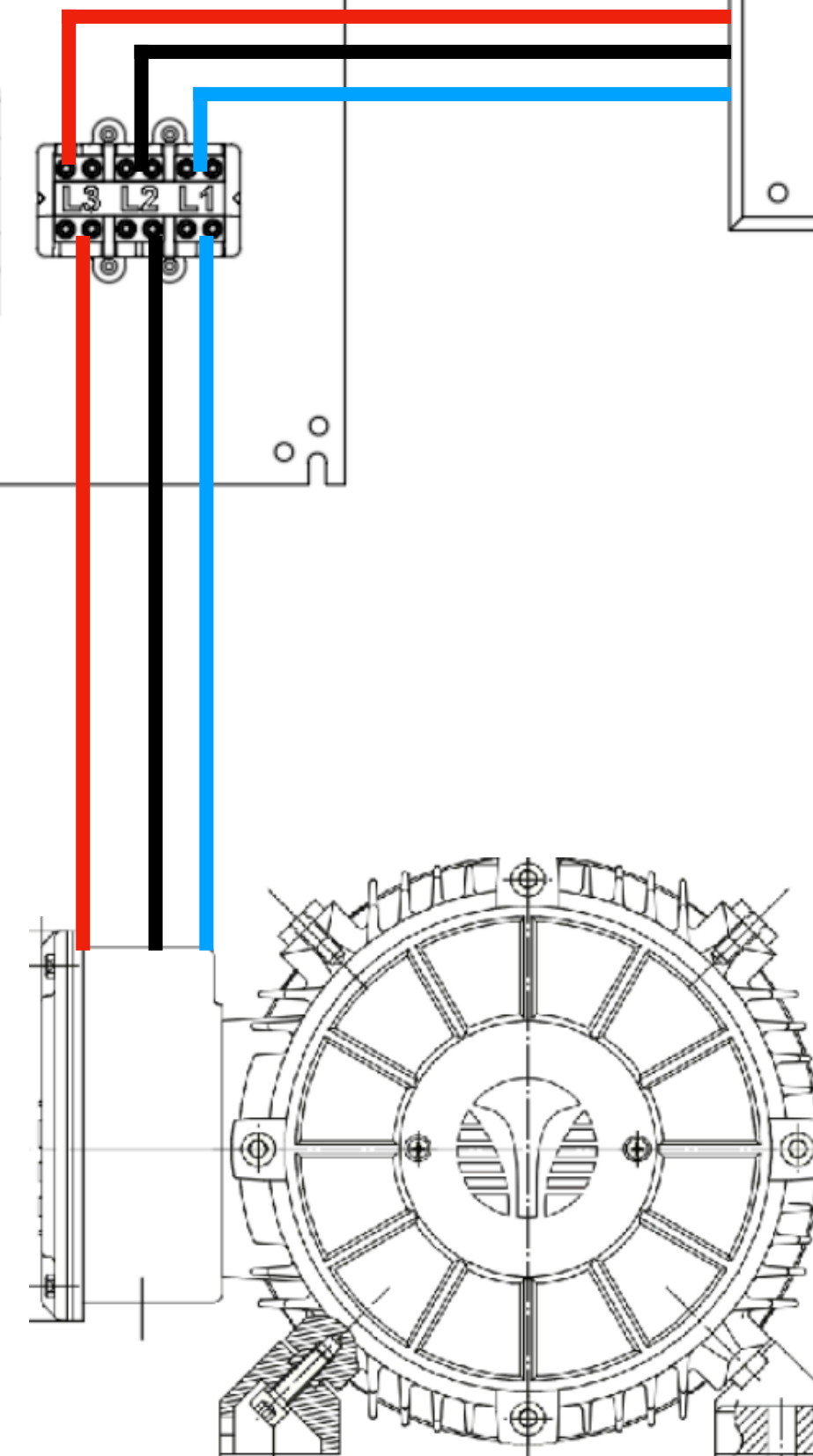
DISCONNECT  
SHOULD BE USED  
IF YOUR RUN IS  
OVER 50 FEET



PHASE CONVERTER PANEL



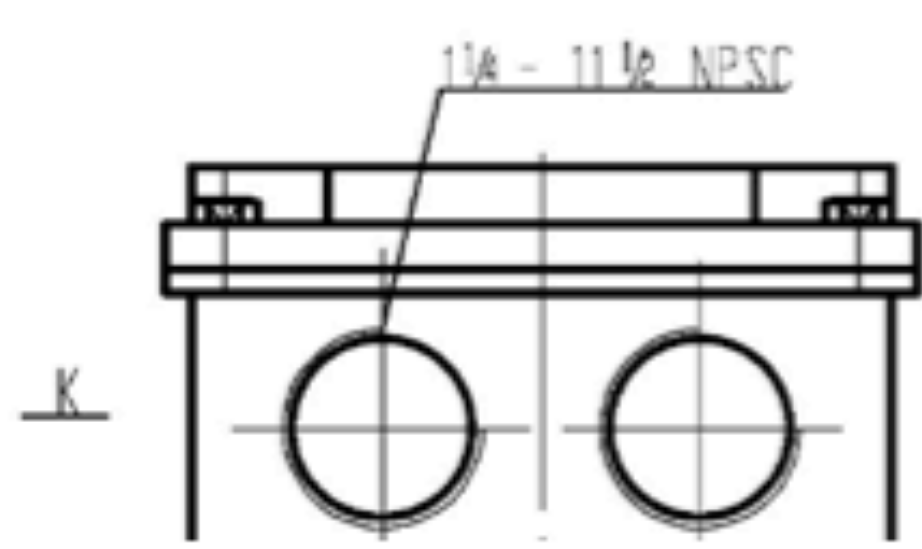
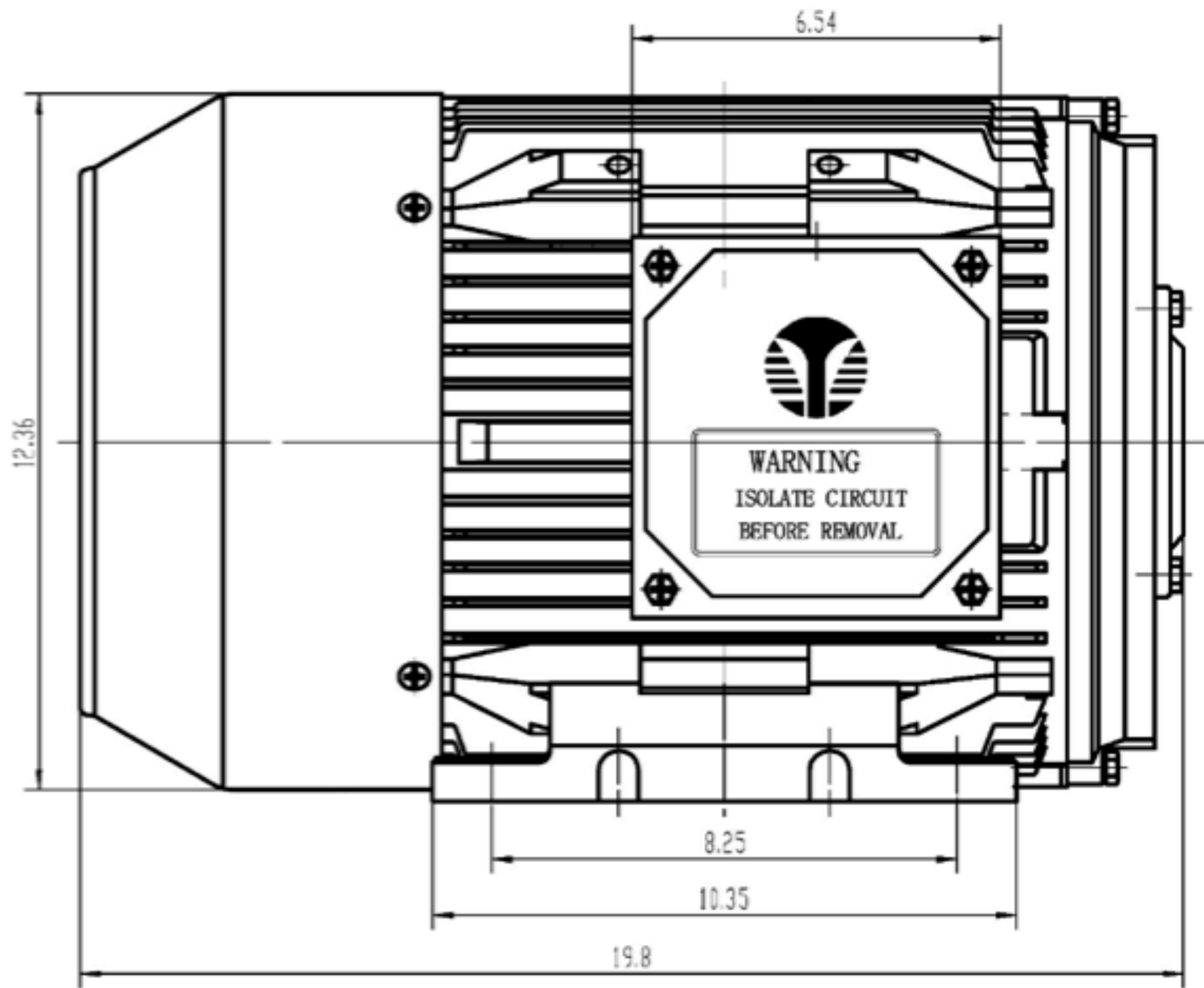
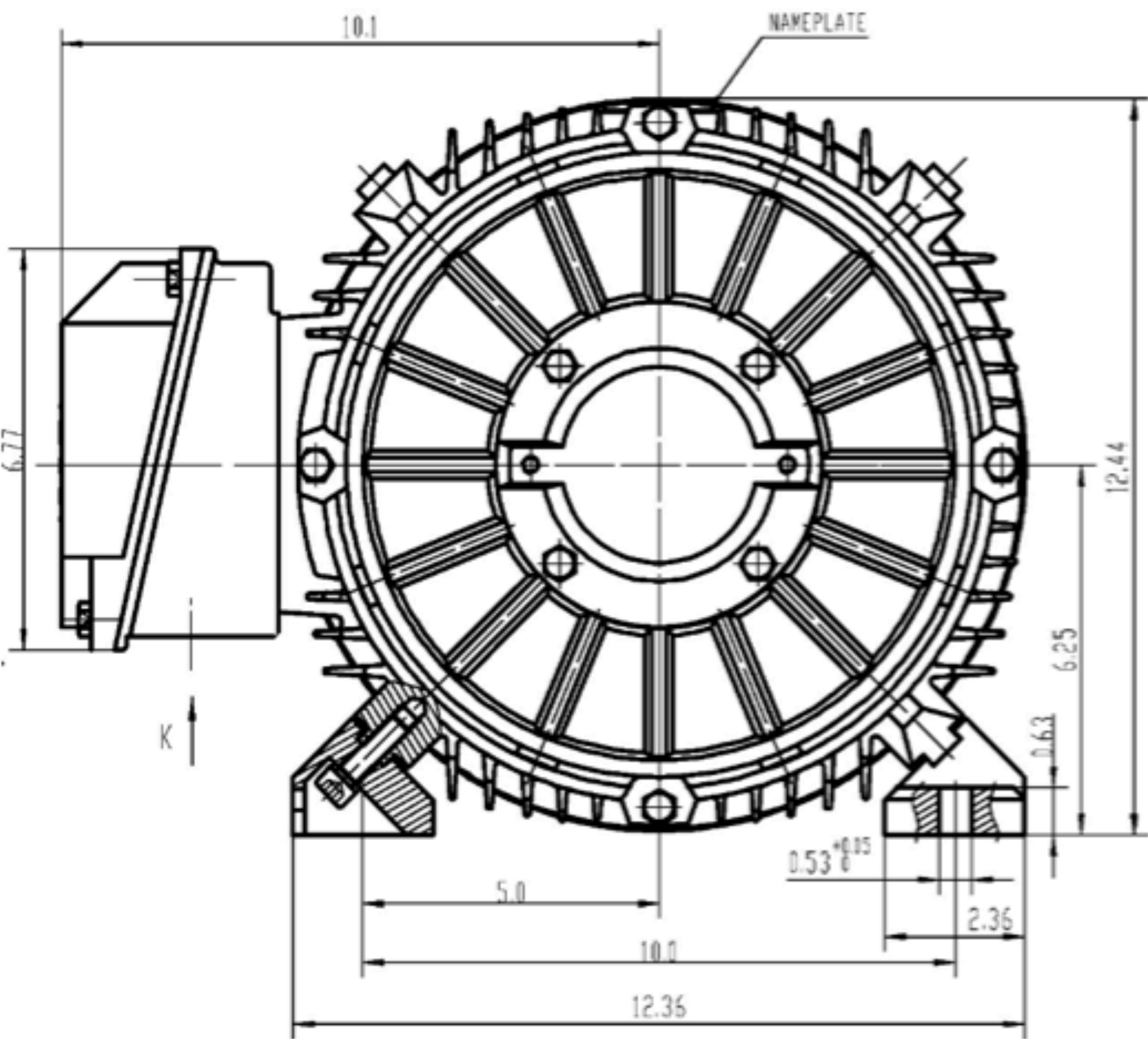
LOAD CENTER,  
3PH BREAKER  
PANEL, OR  
EQUIPMENT



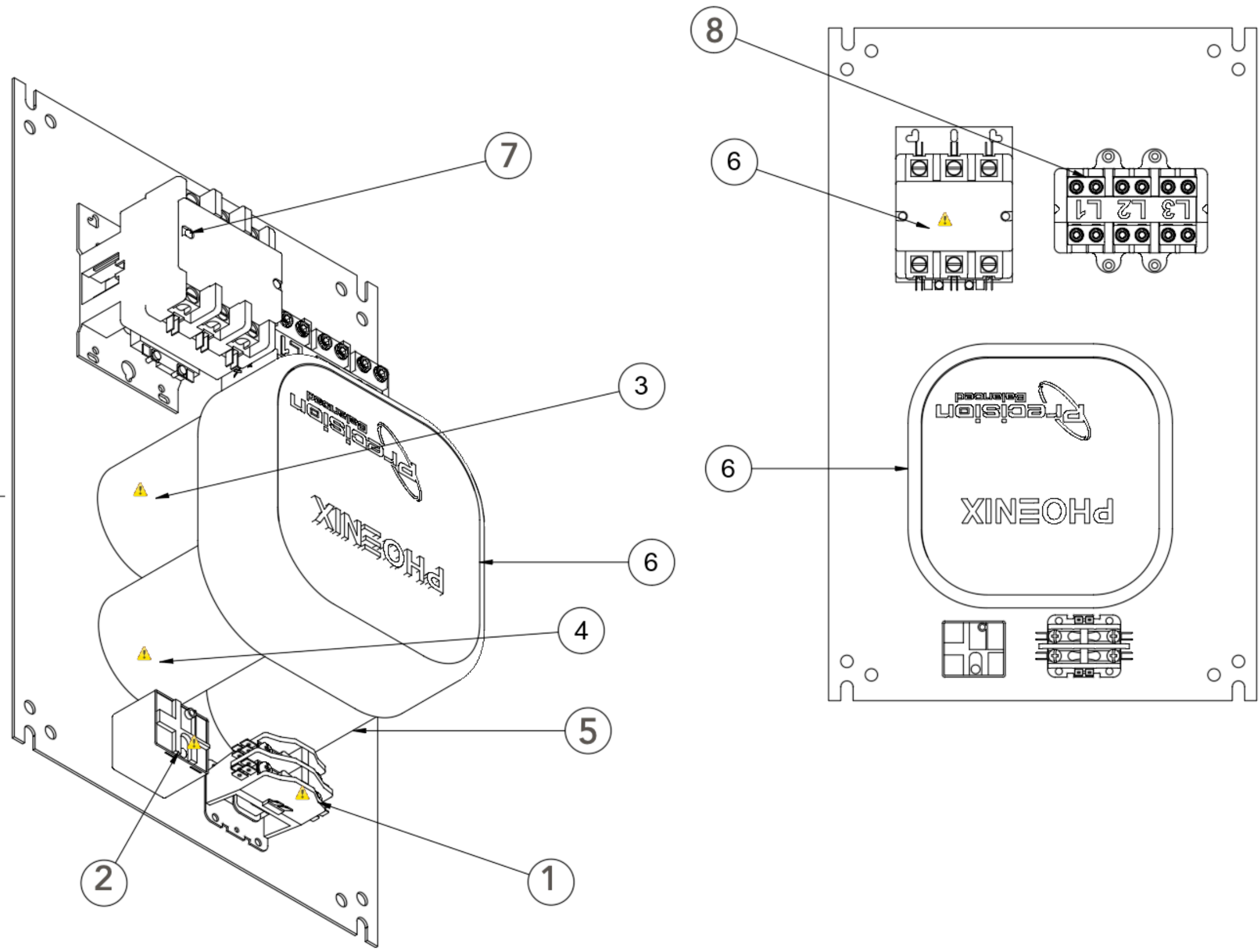
IDLER/GENERATOR  
MOTOR

230V Connection for NL and PL Models (low voltage)

460V Connection for NH and PH Models (high voltage)







5 HP Rotary Phase Converter Components				
Item Number	Description (click on the description to visit the link to the item)	Quantity in Model	PRICE	SKU# Click SKU for 3d Viewing
1	<a href="#">Two Pole Contactor - 230 Volts 30-40 Amps</a>	1	28.00	<a href="#">GP2P30A</a>
2	<a href="#">Relay 90-66</a>	1	47.00	GP90-66
3	<a href="#">100 MFD 370V Run Capacitor (SILVER CAP)</a>	2	26.00	
4	<a href="#">630 MFD 220V Start Capacitor (BLACK LARGER CAP)</a>	1	24.14	
5	<a href="#">270-324 MFD 220V Start Capacitor (BLACK SMAL CAP)</a>	1	18.00	
6	Capacitor Holder and Lid	1	115.00	
7	<a href="#">3 Pole Contactor 50-60 AMP 230 Volts</a>	1	52.84	<a href="#">C375C</a>
8	<a href="#">5 HP 3 Pole Power Block</a>	1	45.00	