



Ski-Doo XP Running Boards

You will need basic cutting tools and drill bits for the install. The pictures shown here are a guideline on how to install them, you may have a different preference. The running boards will line up with some factory rivets, you will have to adjust the boards front to back to line things up. The XP running boards were updated recently and most of the changes are noted in the pictures. After you cut the factory boards off and BEFORE you drill factory rivets out, set a new board in place and make sure you are removing the rivets that will line up with our board.

Note: Once the factory running board is cut off, clamp the new boards in place tight. You will want to double check all the rivet locations to make sure they line up with the tube! Failure to do so will result in a poor installation. Some tweaking of the front hanger may be needed to get the outer rail to sit in a good location.

The board shown in the next pictures is slightly different than what you were shipped. We made some updates to these boards but overall install is the same except where noted.

The traction screws supplied need a 1/8" hole drilled first. The screws will then self-tap into the tube. 50 screws are supplied for each side to install as desired.

Remember, take your time cutting and DOUBLE check these pictures! If you have any questions feel free to contact us!

Thanks again for your purchase!

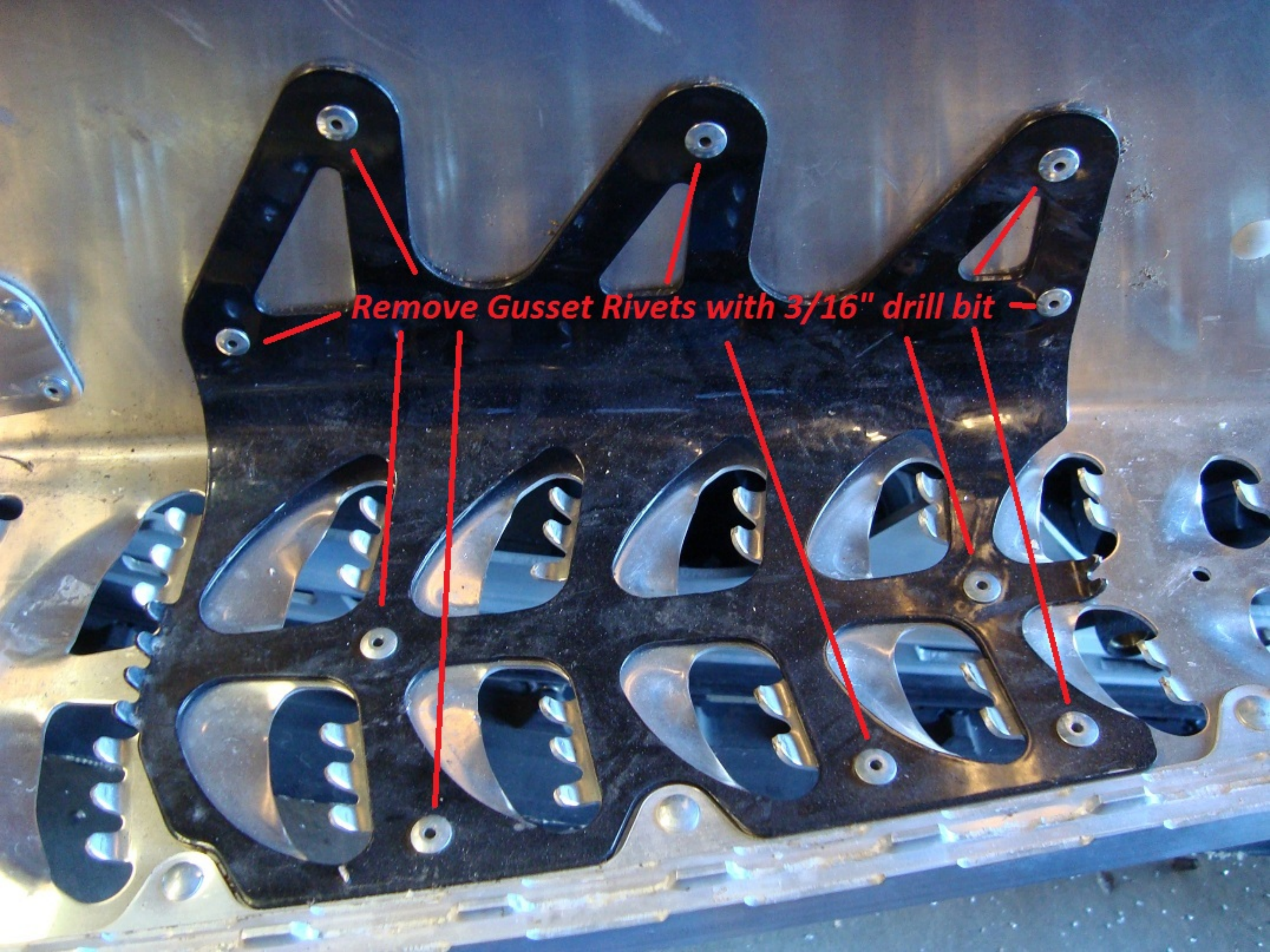
B&M Fabrications LLC

612-202-9245

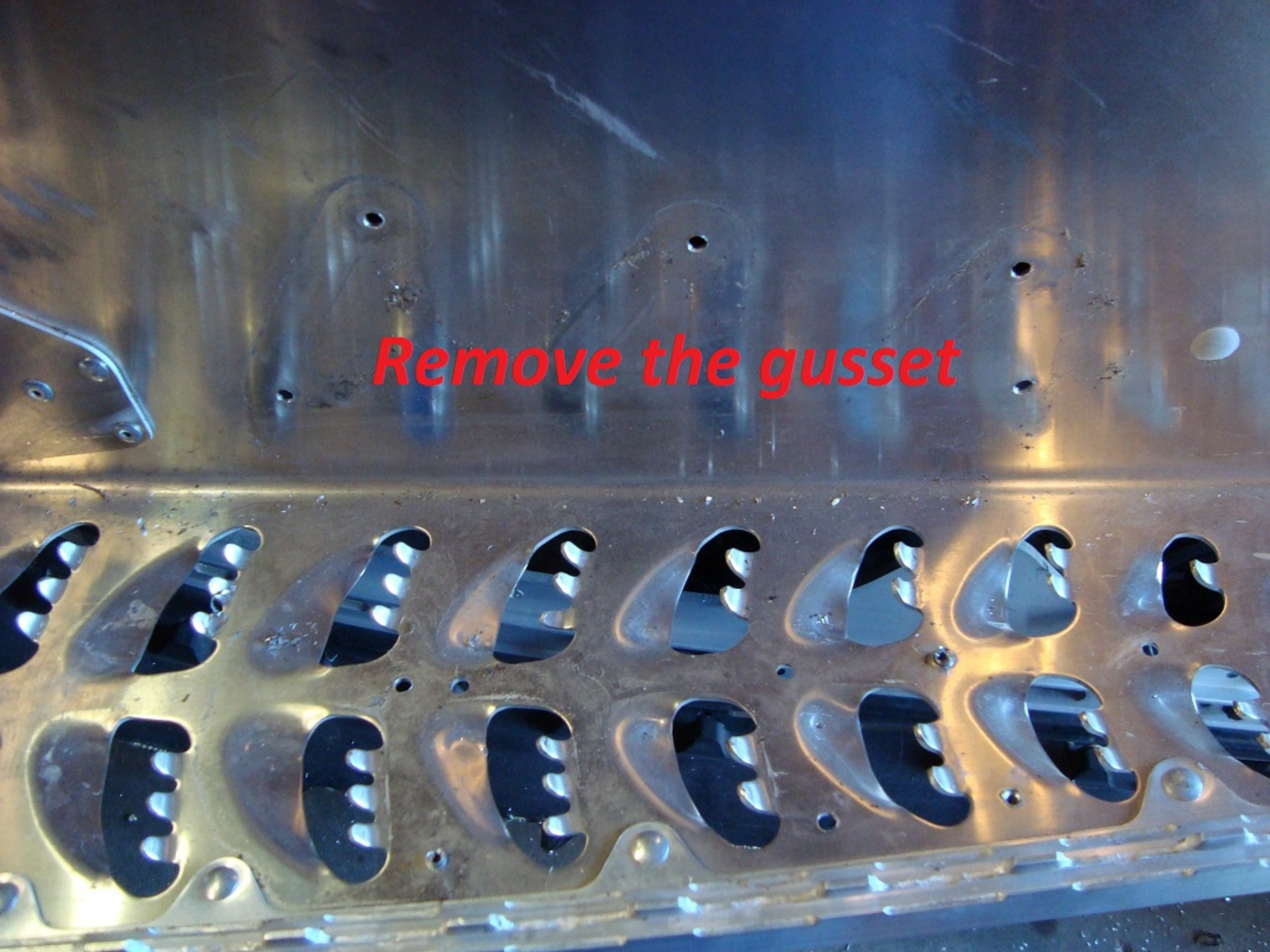
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Remove Gusset Rivets with 3/16" drill bit



Remove the gusset

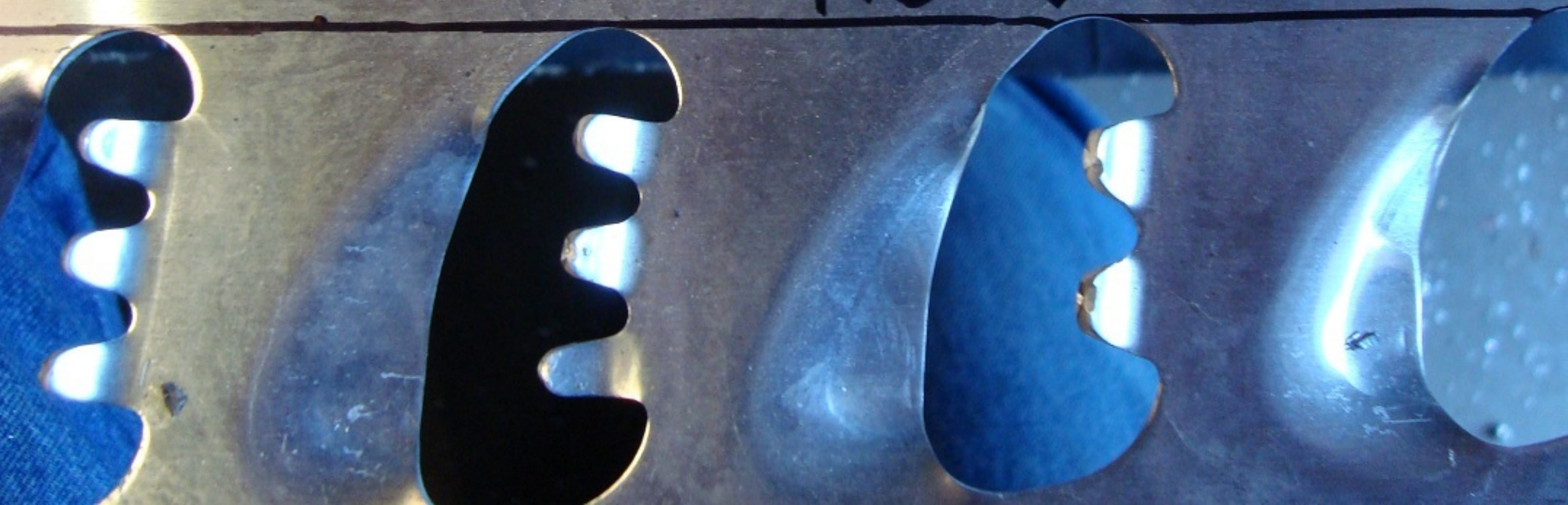


Remove the 2 rivets marked with "X." Black line are indicators as where to cut. Be sure NOT to cut the drop bracket for rear suspension.



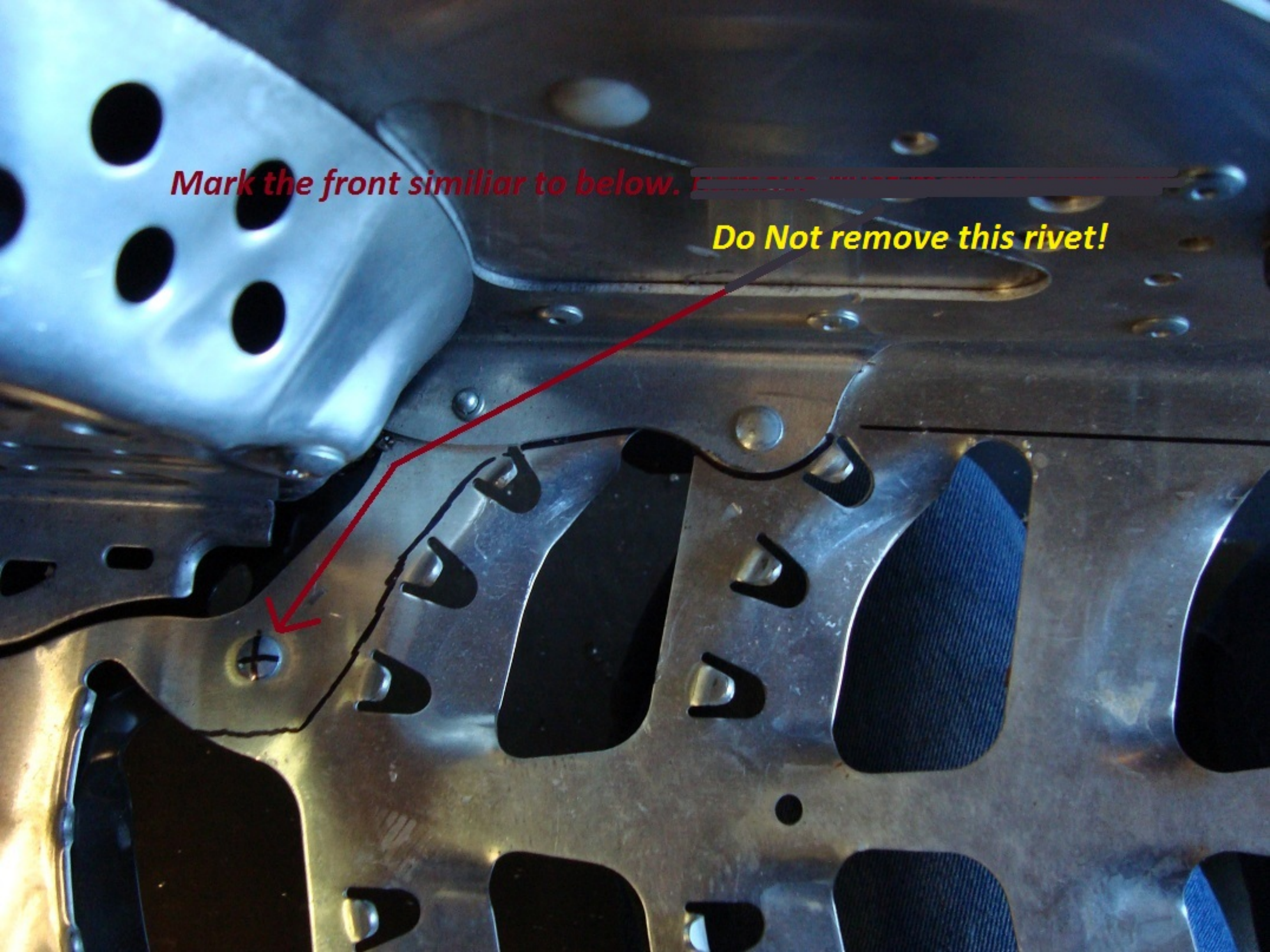
Measure out from tunnel sides $11/16$ " as shown the length of the running board.

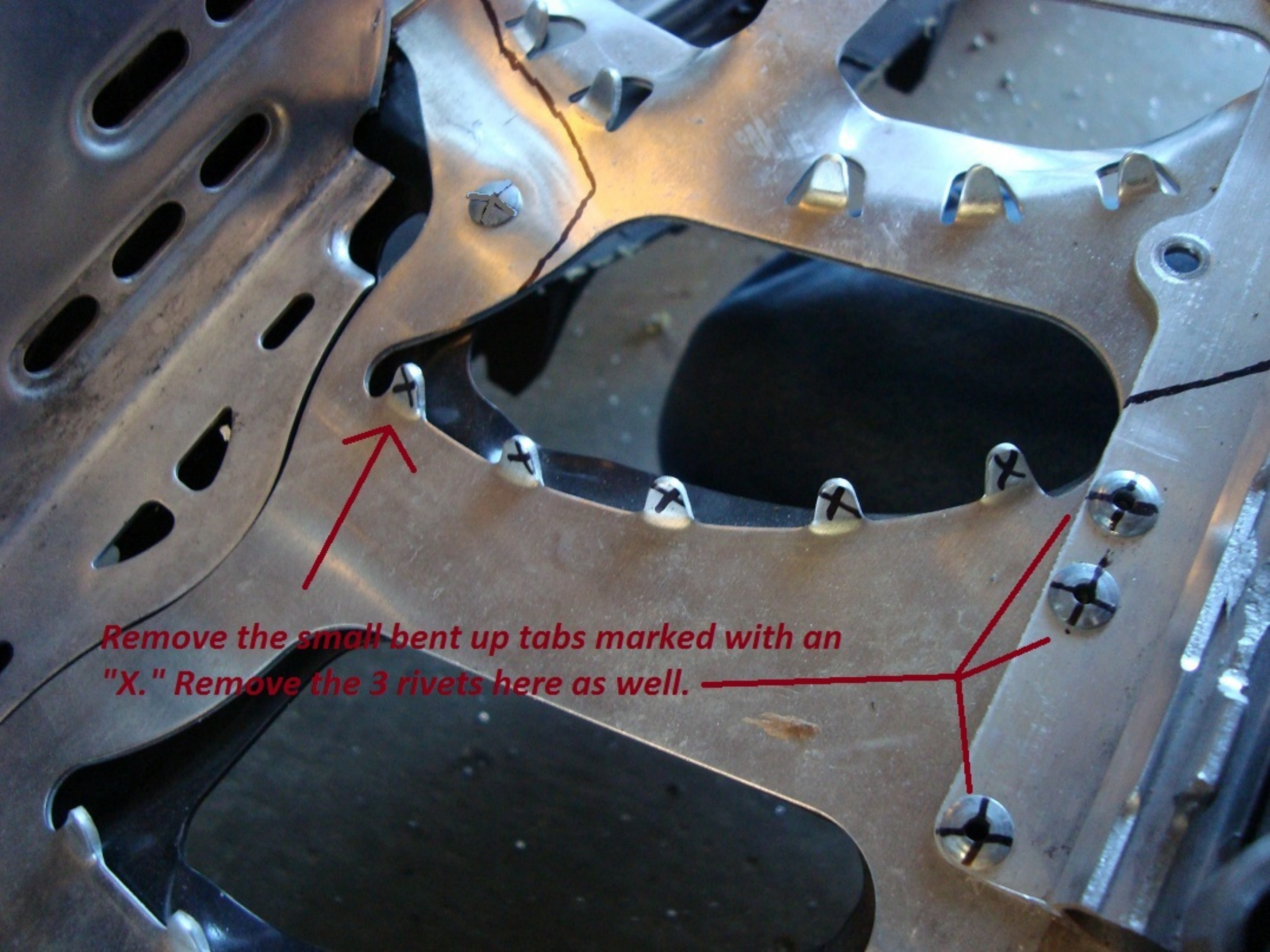
$11/16$ " \updownarrow



Mark the front similiar to below.

Do Not remove this rivet!





Remove the small bent up tabs marked with an "X." Remove the 3 rivets here as well.

Start cutting the outer rail off as below. It will allow easier access to cut the running board.

DO NOT remove this rivet!



NO

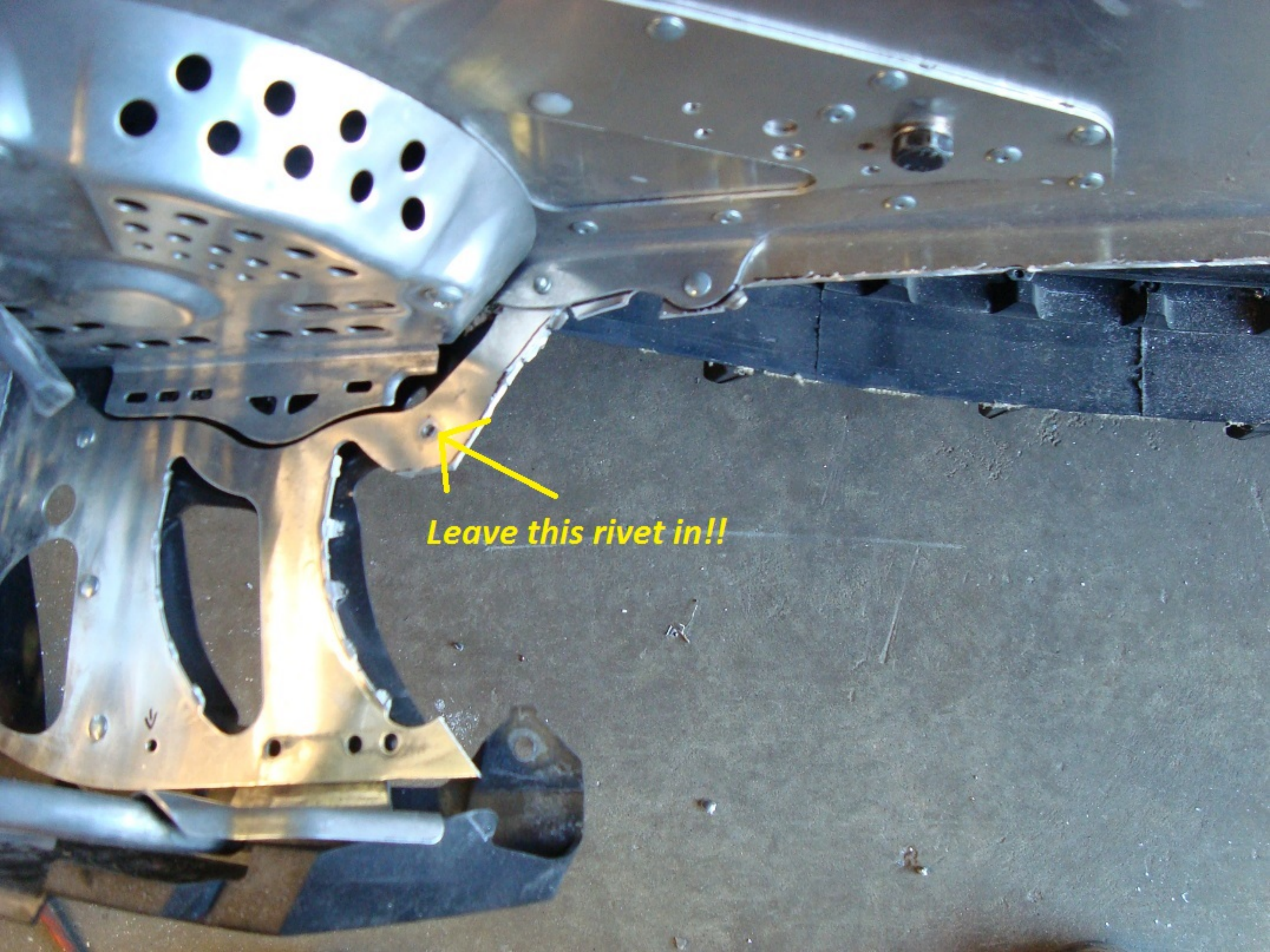


Remove this piece of the outer rail in the front as shown below.



Finish removing existing running board as shown.

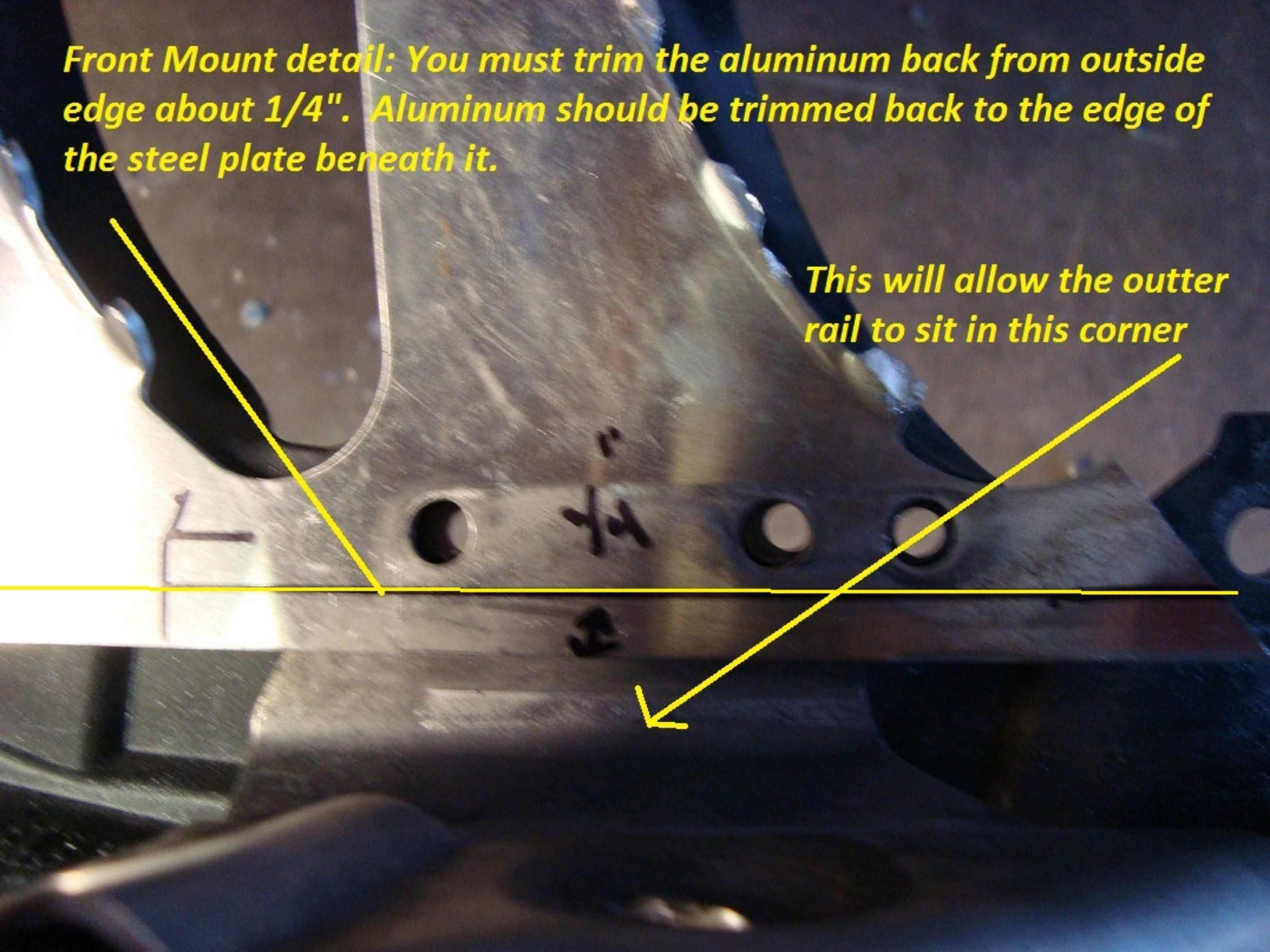




Leave this rivet in!!

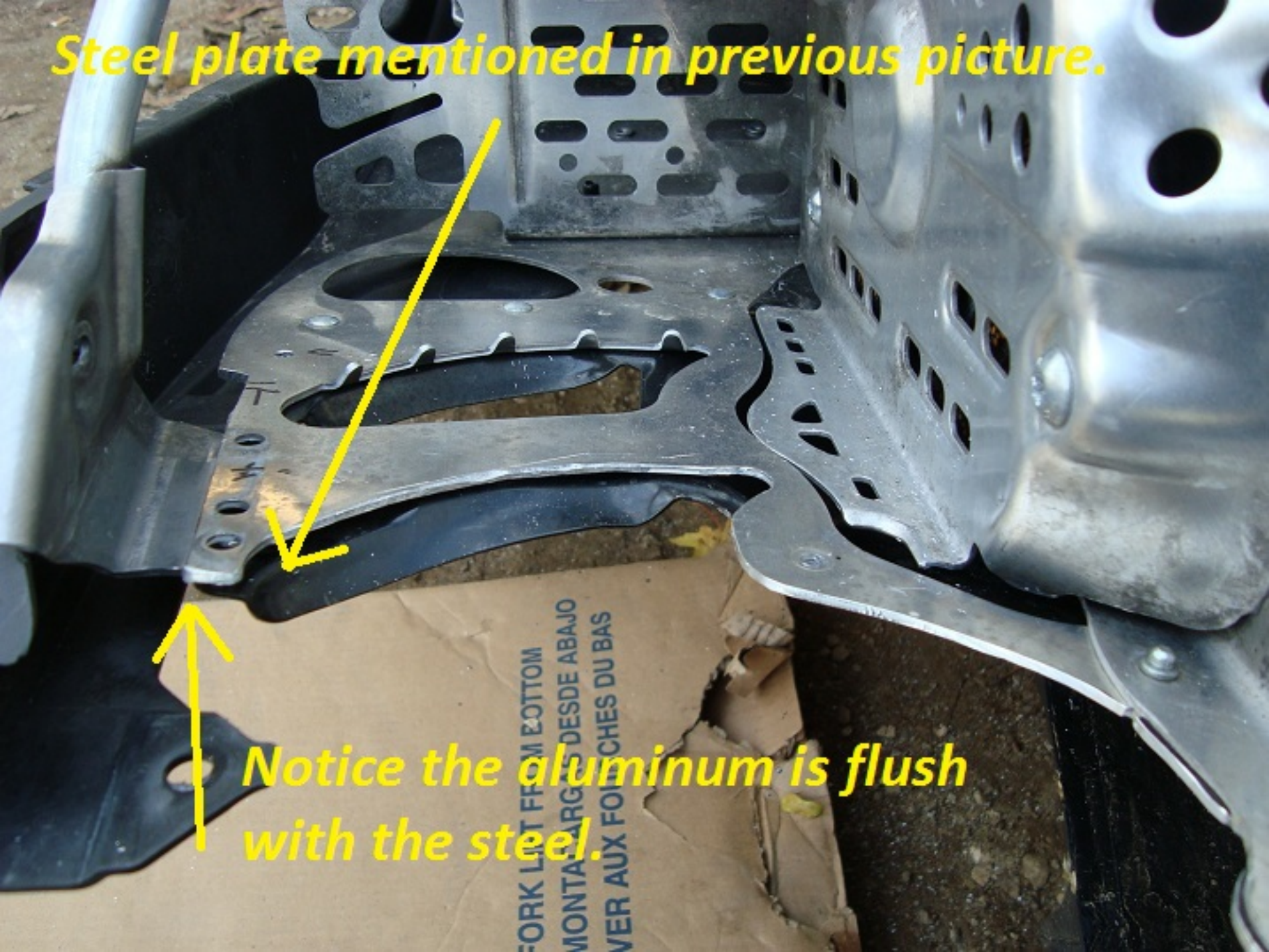
Front Mount detail: You must trim the aluminum back from outside edge about 1/4". Aluminum should be trimmed back to the edge of the steel plate beneath it.

This will allow the outer rail to sit in this corner



Steel plate mentioned in previous picture.

Notice the aluminum is flush with the steel.





UPDATE: Trim this piece farther forward marked in yellow

Clean up all sharp cut edges. Front of sled is ready for the new running boards!



Detail of rear hanger area cleaned up and ready for the new boards!

Back of sled

NO



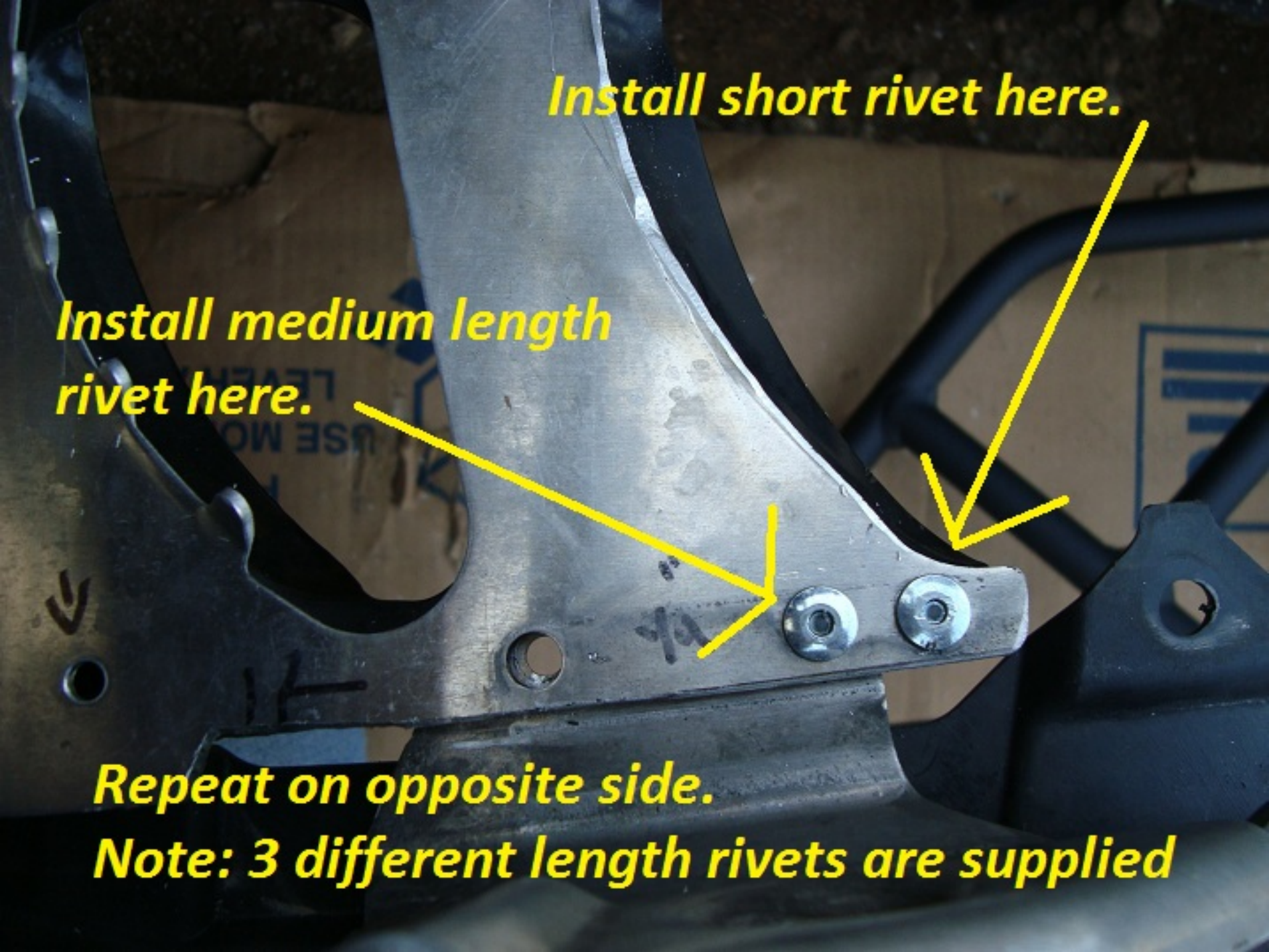
DO NOT remove the rivet that is circled. This picture is inaccurate.

Install short rivet here.

Install medium length rivet here.

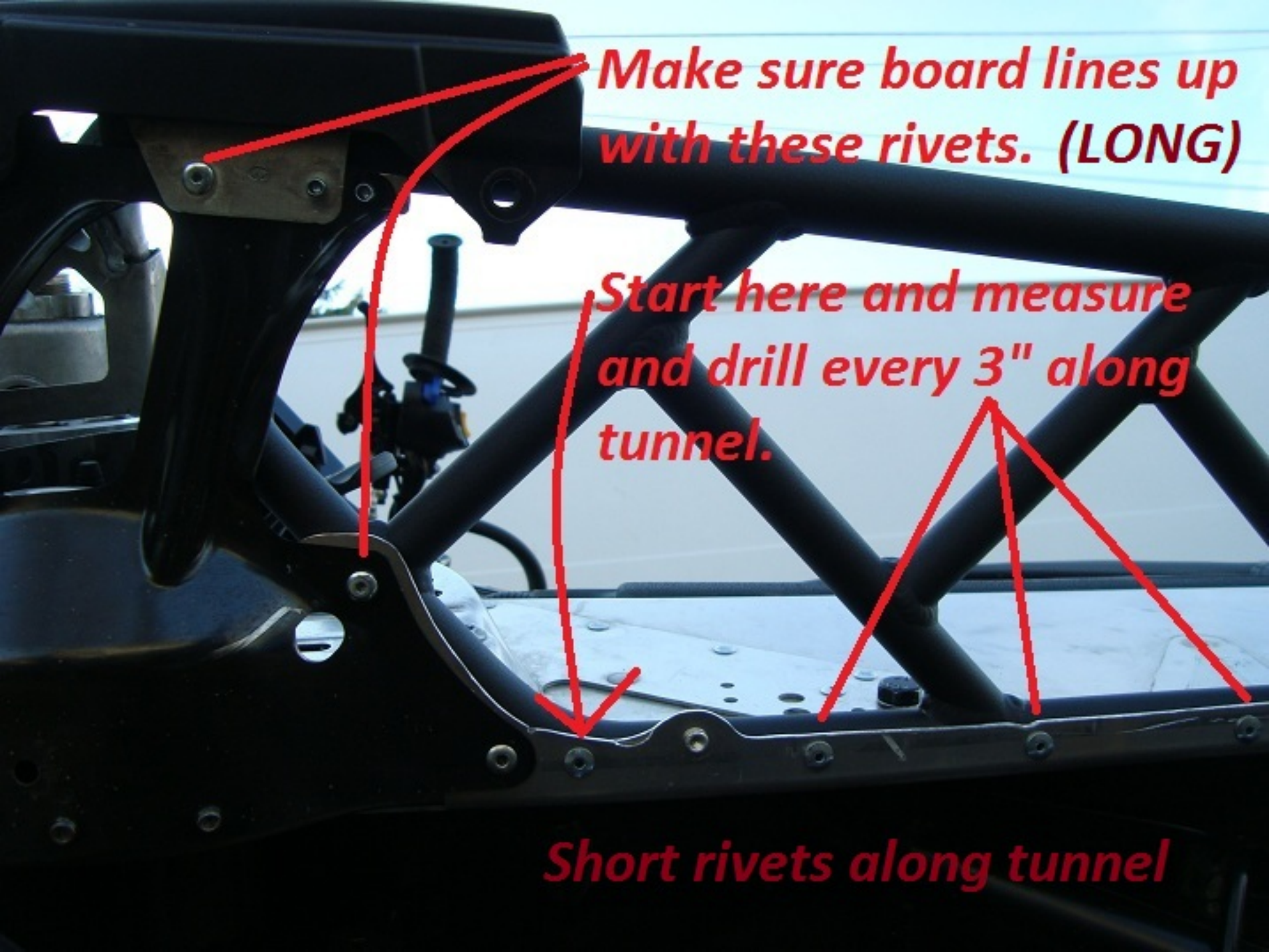
Repeat on opposite side.

Note: 3 different length rivets are supplied



Rear tubes will line up with these 2 rivet holes. You will install the long rivets in these locations.

Set board on tunnel. Be sure to clamp tube tight against tunnel.



Make sure board lines up with these rivets. (LONG)

Start here and measure and drill every 3" along tunnel.

Short rivets along tunnel



Rear hanger will look like this when done.

this tube no longer exists on the updated boards

You will still line up the board of these two rivets.



Drill three 1/4" holes here for the supplied allen bolts.



Traction screws are spaced 2" apart on outer rail. Drill a 1/8" pilot bit, then install screws. 100 screws are supplied to install as desired.