



## Ski Doo XM/XP Rear Bumper

Thank you for purchasing our products. Below is a brief description on installation.

1. Remove factory rear bumper by removing the bolts located on the inside of the tunnel. Save the bolts, they will be re-used for the new bumper.
2. Set new bumper on rear of snowmobile and align the factory bolt holes in tunnel with holes on the bumper.
3. Re-use the factory bolts and install from the **INSIDE** of tunnel out through the bumper, use the metric flange nuts provided for these bolts. **DO NOT** put the nuts on the inside of tunnel as track will contact them.
4. Tighten all the bolts and nuts for the bumper.
5. Use a 3/16" drill bit and drill the holes in the tunnel by using the holes in the bumper as a guide. Install the provided rivets from the outside in and use the provided rivet washers on inside of tunnel.

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