



Thanks for your purchase of our Ski Doo XM/XP EXO Front Bumper.

Please read instructions and view pictures entirely before installation.

Here is what is included with the bumper:

- (2) M10x80mm bolt
- (1) Aluminum peanut shaped spacer
- (4) Large Head Rivets
- (1) 1/4-20 Button Head Bolt
- (1) 14-20 Flanged Locking Nut
- (2) M10x70 Socket head cap screws

1. Remove Hood, exhaust pipe and unbolt factory bumper. You will have to drill 4 rivets out holding bumper to belly pan. Use 3/16" drill bit.

2. Support front of sled so upper shock bolts may be removed.

3. Remove all 4 lower A-arm bolts. Now refer to pictures on where to trim the plastics to fit the bumper through. Trimming is ONLY necessary on XM models. XP does NOT need trimming.

4. The socket head cap screws will be used to secure the top of the bumper into the original shock mounting locations. Reuse the factory nuts.

Any questions or concerns please call or email us!

B&M Fabrications

612-202-9245

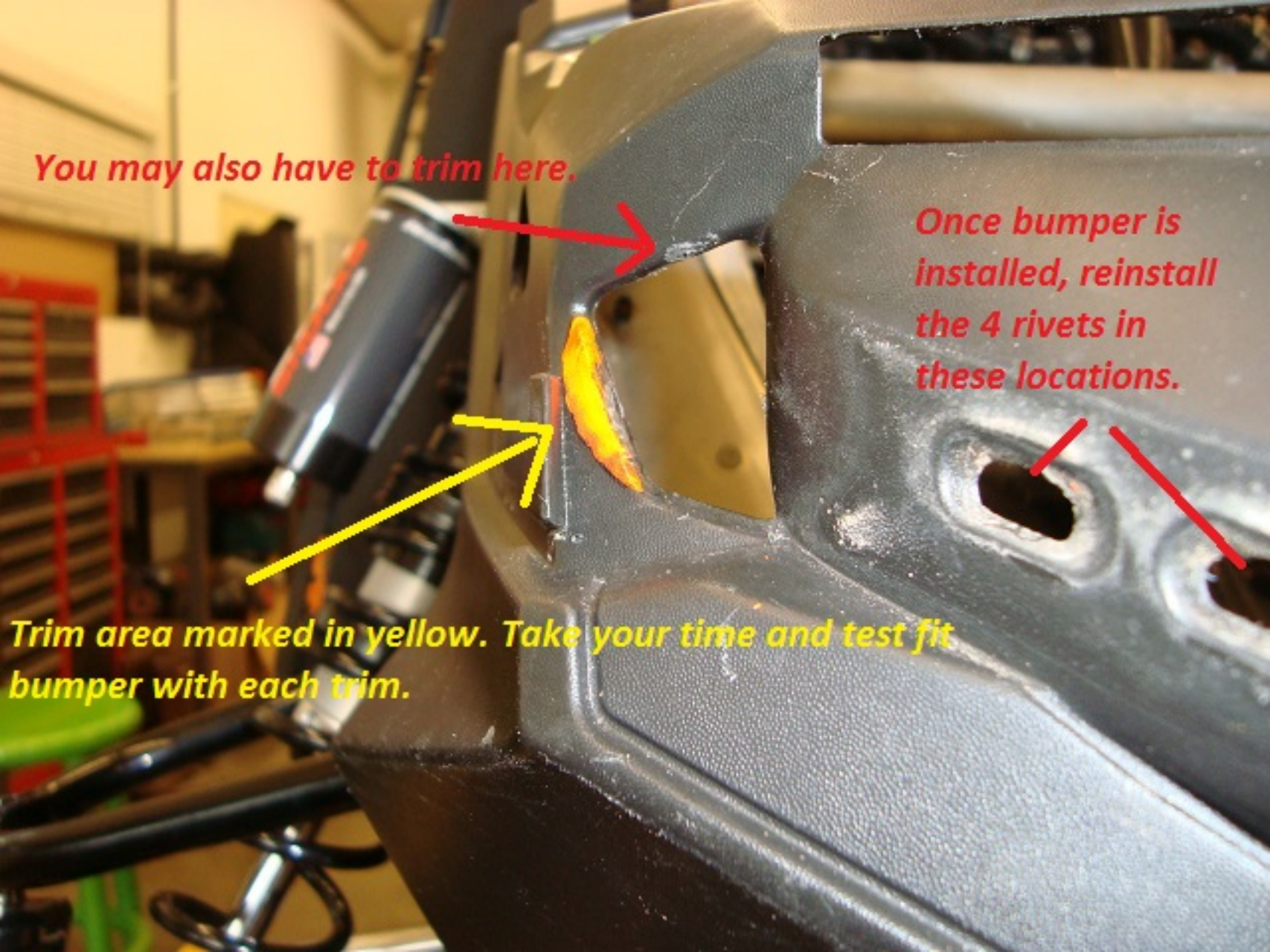
[info@bmfabrications.com](mailto:info@bmfabrications.com)

[www.bmfabrications.com](http://www.bmfabrications.com)

*You may also have to trim here.*

*Once bumper is installed, reinstall the 4 rivets in these locations.*

*Trim area marked in yellow. Take your time and test fit bumper with each trim.*



*Should look similar to this when trimmed*



**FRONT**

*Re-install factory bolts in front arms. Use included washers if needed to fill gap.*

**BACK**

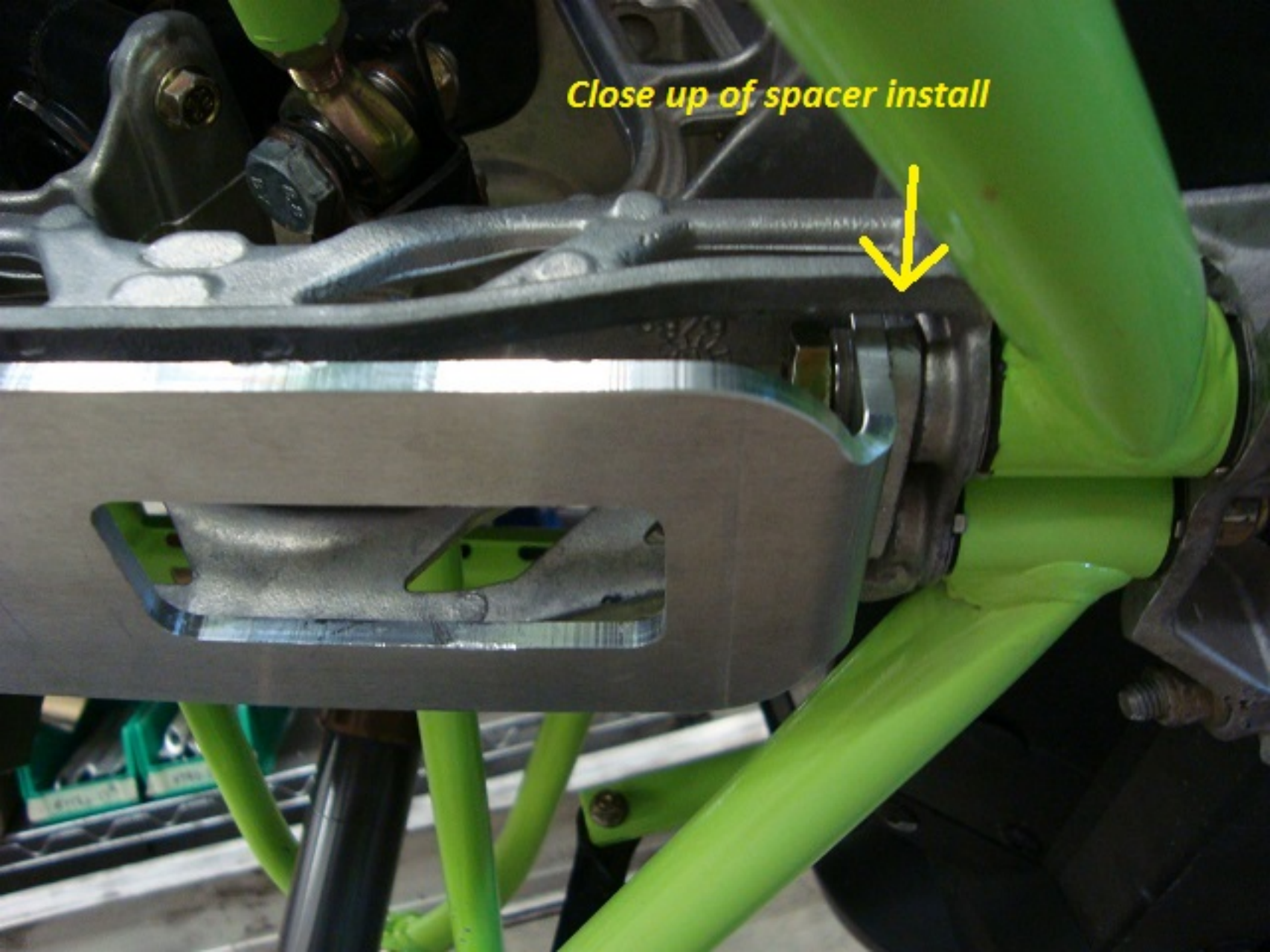
*Use the included longer bolts in rear arms.*

*Make sure plate is positioned like this*

*Peanut shaped spacer goes in rear. If using aftermarket brace, spacer is not needed.*




*Close up of spacer install*





***Slide bumper in place and install the upper shock bolts. Install the bottom bolt and nut into the brace. Tighten bolts once placement is determined.***



*If using a skid plate. Make sure bumper is in place with upper bolts and use a 1/4" bit to drill through bumper hole as a guide, into skidplate and through existing hole in the brace.*