

B&M Fabrications

Polaris Switchback/600 RMK Running Boards

You will need basic cutting tools and drill bits for the install. The pictures shown here are a guideline on how to install them, you may have a different preference.

Note: Once the factory running board is cut off, clamp the new boards in place tight. You will want to double check all the rivet locations to make sure they line up with the tube! Failure to do so will result in a poor installation. Some tweaking of the front hanger may be needed to get the outer rail to sit in a good location.

The traction screws supplied need a 1/8" hole drilled first. The screws will then self-tap into the tube. 50 screws are supplied for each side to install as desired.

Remember, take your time cutting and DOUBLE check these pictures! If you have any questions feel free to contact us!

Thanks again for your purchase!

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1. Remove rear suspension. This allows accessing the backside of the tunnel rivets easier.
2. Remove the factory running board gusset. Start by grinding the backside of the rivets (inside of tunnel and bottom of running board). Once they are ground flush, it will gently pry off the tunnel.
3. Unbolt the factory outer rail near the footwell and on the tunnel.
4. Remove the large head rivets on the bottom of the footwell holding the belly pan on. This will aid in cutting the running boards off.
5. Follow along now in the pictures. Take your time and make sure everything lines up and is clamped in place before you start drilling rivet holes.
6. Any questions feel free to call!

Mark a straight line 11/16" away from side of tunnel.

Carefull not to cut into the suspension hanger!

Drill out these 3 factory rivets with a 3/16" drill bit.



Cut footwell bracket as shown



Make sure to cut around this rivet. The belly pan will rivet back into this location when you are done with installation.

You will have to grind the top of the rear hanger to look like this. This will ensure the running board will seat evenly.





Once everything is cut and smoothed out. Clamp the running board in place and make sure to line up these 3 rivets first! Make sure running board is tight against the tunnel. The long rivets will go in these locations. Use a 3/16 drill bit for all the rivets.



Start in the front near the rivet that holds the belly pan in. Measure every 3 inches along the bottom of tunnel. Drill 3/16" holes and use the short rivets supplied. Then drill and rivet footwell plate to front tube.



Trim the belly pan near front of running board to look like this. Rivet in place with the large head rivet. The traction screws will need a 1/8" drill bit. There is 50 screws supplied to each board. How you place them is up to you. These screws are 2" apart on the outter rail.