



Polaris RZR Pro-XP EXO Winch Bumper Installation

Thank you for purchasing our product. We have a detailed installation video for this product on YouTube. This video is recommended as it shows more detail on the various steps of installation. You can check that out here- [B&M Fabrications Polaris RZR Pro XP EXO Winch Bumper Installation - YouTube](#)

1. Remove the center and lower front fascia sections and separate them.
2. Remove the factory bumper and retain the hardware. Use two of the bolts to attach the new aluminum lower grill support bracket supplied with your kit. This bracket will slide under the plastic and against the top of the frame. Use the factory plastic push pins to attach the plastic to the center of the support bracket. Keep the other two factory bolts to use later.
3. Remove lower mounting bolts from the front of the machine. These are the bolts just above the tow hook.
4. Attach the winch and fairlead mounting plate (if applicable) to the bumper. * If you are using a Warn AXON winch, we recommend pre-wiring the machine as access to terminals is limited once the bumper is installed.
5. With the bumper face down, slide both sections of fascia onto the lower section of the bumper. Slide the small section on first, then the larger one. When sliding the larger fascia on, start with it upside down hooking the flap under the winch plate and rotating it back towards the bottom tubes. This should rotate down and then allow you to re-attach the two pieces together. At this time reinstall the bolts and secure them together.
6. Attach the bumper to the machine using the lower mounting bolts taken out in step 3. Leave these loose until all other bolts are started. Make sure the flap on the fascia slides into the slot above the grill support.
7. If running the Warn AXON now is the time to finish wiring the winch.
8. Using the supplied 3/8"x1" bolts attach the top mounts to the machine.
9. Using the remaining two bolts from the factory bumper, attach the center mount to the machine.
10. Tighten all mounting bolts.
11. Re-install all front fascia bolts.