



Thanks for your purchase of our Polaris Pro Slim Front Bumper.

Please read instructions and view pictures entirely before installation.

Here is what is included with the bumper:

- (2) M8x35mm Flanged bolt
- (2) Aluminum Spacers
- (4) Large Head Rivets

1. Remove Hood and exhaust pipe.

2. Unbolt factory bumper from the over structure. (Be sure to reinstall the ground wires with factory bolt once bumper is removed.)

3. Drill factory rivets (3/16" drill bit) out holding the bumper to the belly pan and the plastic trim pieces attached to the bumper. Remove center bumper bolt and remove bumper.

4. Refer to pictures below to continue installation.

Any questions or concerns please call or email us!

B&M Fabrications

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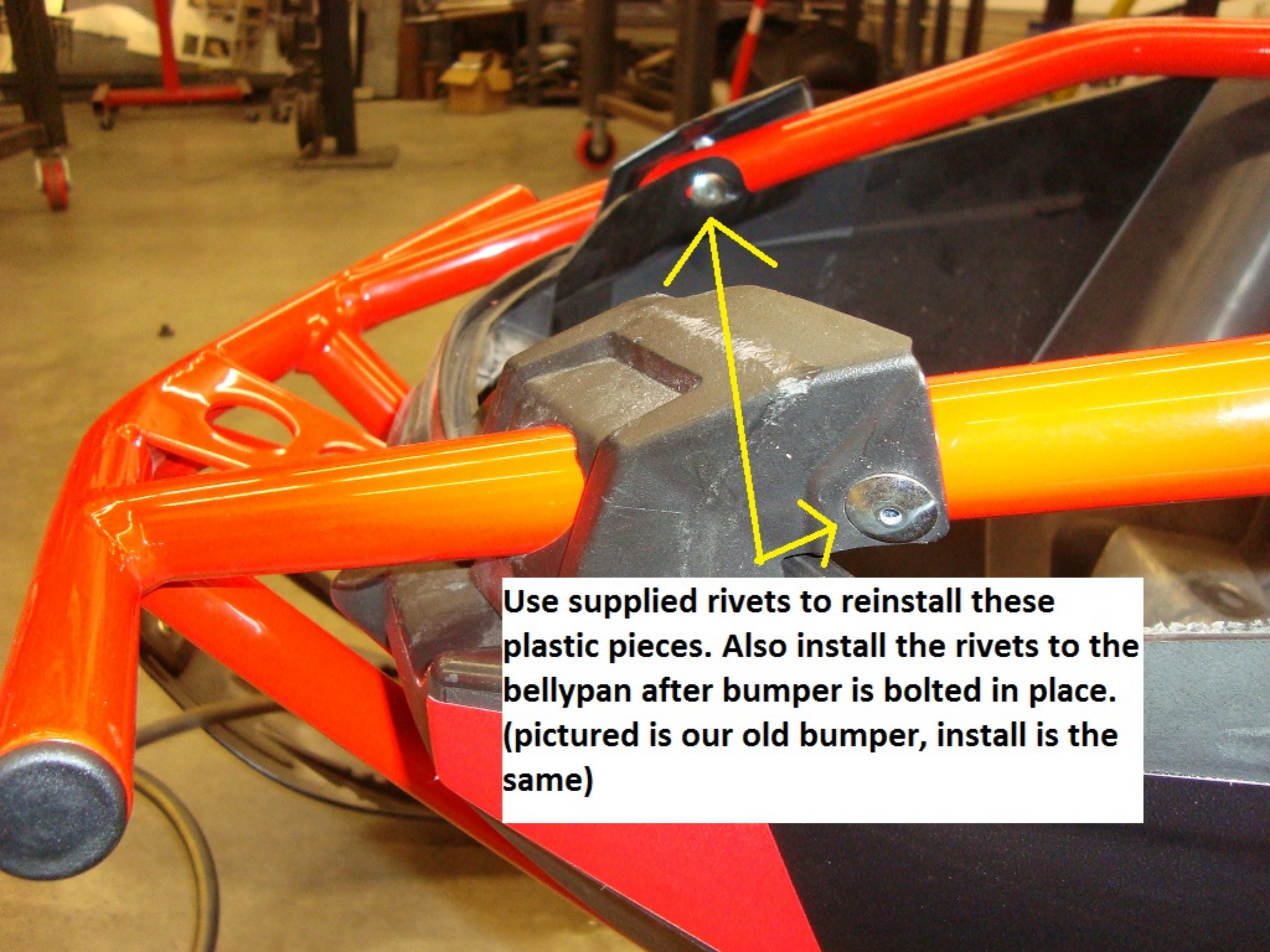
The image shows the underside of a vehicle, focusing on the chassis and suspension components. A large, dark, curved metal plate is the central focus. A white text box is overlaid on this plate, containing the instruction: "Remove these factory bolts for the over structure." Two yellow arrows point from the corners of this text box towards the upper edges of the dark plate, where several bolts are visible. The surrounding area includes various mechanical parts like suspension arms, springs, and a central metal bar. The vehicle is positioned on a light-colored wooden floor.

**Remove these factory bolts  
for the over structure.**



**Aluminum Spacer Here**

**Install bumper with supplied bolts and spacers here.  
Install all bumper bolts before tightening.**



**Use supplied rivets to reinstall these plastic pieces. Also install the rivets to the bellypan after bumper is bolted in place. (pictured is our old bumper, install is the same)**