



Thanks for your purchase of our Polaris Pro EXO Front Bumper.

Please read instructions and view pictures entirely before installation.

Here is what is included with the bumper:

- (2) M8x35mm Flanged bolt
- (2) Aluminum Spacers
- (4) Large Head Rivets
- (2) 1/4-20 Button Head Bolts
- (2) 14-20 Flanged Locking Nut
- Drill Template

1. Remove Hood and exhaust pipe.

2. Unbolt factory bumper from the over structure. (Be sure to reinstall the ground wires with factory bolt once bumper is removed.)

3. Drill factory rivets (3/16" drill bit) out holding the bumper to the belly pan and the plastic trim pieces attached to the bumper. Remove center bumper bolt and remove bumper.

4. Refer to pictures below to continue installation.

Any questions or concerns please call or email us!


B&M Fabrications

612-202-9245

info@bmfabrications.com

www.bmfabrications.com






These are factory rivets with or without a skid plate.

Line up the drill template as shown with the factory rivets. Be as precise as possible while lining up the holes. Take a breath, you'll be ok. Drill the rear holes with a 1/4" drill bit, you can start smaller and work your way up, keeping the drill as square as possible with the bottom of the sled. Drill one hole out to 1/4" and slide a bolt in to help assist in keeping plate aligned for 2nd hole.



A close-up photograph of a mechanical assembly. A red bumper is being positioned against a silver metal chassis. A silver aluminum spacer is placed between the bumper and the chassis. A white arrow points from the text 'Aluminum spacer' to the spacer. A red handle is visible in the background.

Aluminum spacer

Remove factory bolt in this location. Slide the bumper in place. You'll have to set a aluminum spacer inbetween the bumper and the chassis before installing the new supplied bolts. Do not tighten them yet.



Here is where the bottom bolts should come up through. Install these bolts next and start the nuts.




2. Drill a 3/16" hole and install a new rivet on each side of belly pan.

1. Install factory bolt in here. Make sure bumper is on correctly and tighten all the bolts



Reinstall these trim pieces with the last 2 rivets supplied. Align with plastics as shown. Double check fitment with hood if you'd like.



Bottom will look like this when you are done. Put the sled back together and enjoy!