

B&M Fabrications

Arctic Cat ProClimb Running Boards

You will need basic cutting tools and drill bits for the install. The pictures shown here are a guideline on how to install them, you may have a different preference. Please preview entire directions before proceeding.

Note: Once the factory running board is cut off, clamp the new boards in place tight. You will want to double check all the rivet locations to make sure they line up with the tube! Failure to do so will result in a poor installation.

All rivets require a 3/16" Drill bit. There is 4 different rivets used.

1. Large head rivet (For Plastics)
2. Short rivet (Front tube mount at tunnel qty. 2)
3. Medium Rivet (Every where else EXCEPT where noted)
4. Long rivet (SEE PICTURES)

Where the plastic side panel connects to the front upright running board tube, you will have to drill a pilot hole to reinstall factory screw.

The traction screws supplied need a 1/8" hole drilled first. The screws will then self-tap into the tube. 50 screws are supplied for each side to install as desired.

Step 1. Remove the outer running board rail. You will have to drill out all rivets associated with the rail(3/16" drill bit). You will have to unbolt the rear suspension to remove the bolt from the front tube where it connects to the tunnel. Tip: Use a center punch to drive the center of the rivet in. This will aid in drilling.

Step 2. Refer to pictures.

Remember, take your time cutting and **DOUBLE** check these pictures! If you have any questions feel free to contact us!

Thanks again for your purchase!

B&M Fabrications LLC

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St. Paul, MN 55119

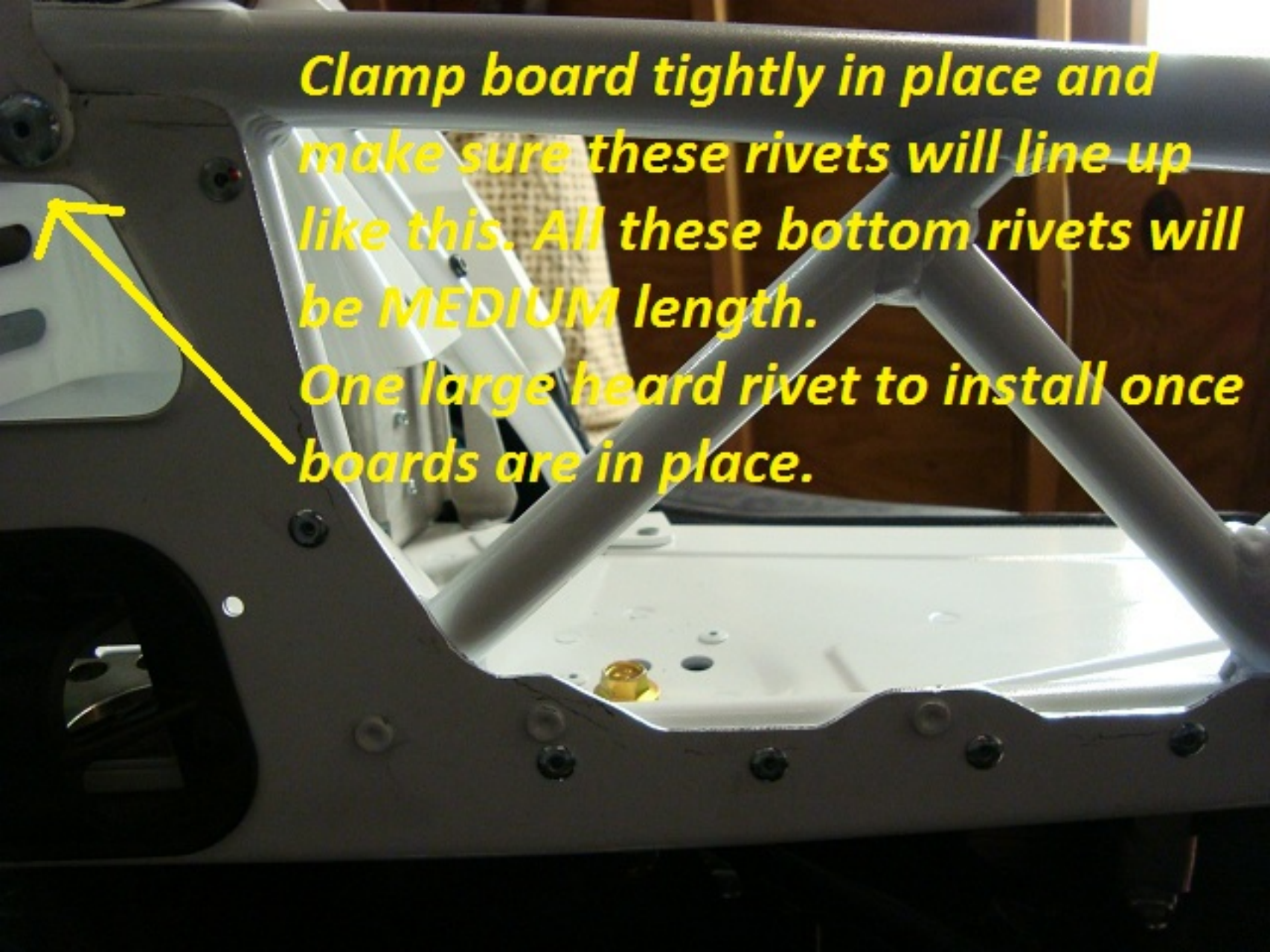
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Drill rivets and remove factory brace in this location. Dotted line is a reference where to cut. Do not cut layer underneath.



Clamp board tightly in place and make sure these rivets will line up like this. All these bottom rivets will be MEDIUM length. One large heard rivet to install once boards are in place.



short rivet here

Factory bolts

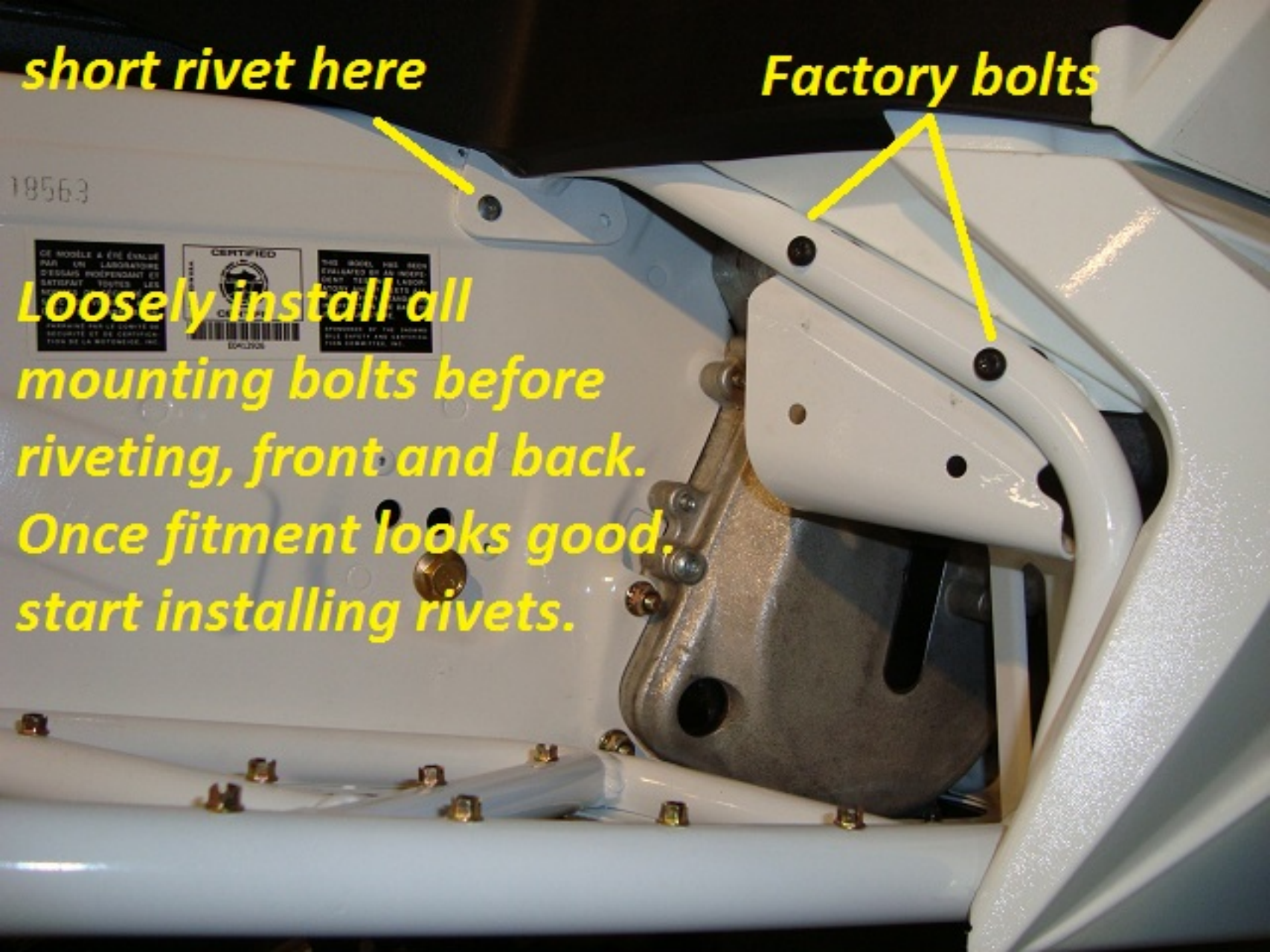
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CE MODELE A ÉTÉ EXAMINÉ
PAR UN LABORATOIRE
CÉRAMS INDÉPENDANT ET
SATISFAIT TROUVE. LES
MONTAGES SONT EN
CONFORMITÉ AVEC LES
RÈGLES DE LA NORME EN
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CERTIFIED
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THIS MODEL HAS BEEN
EVALUATED BY AN INDEP-
ENDENT TEST LABOR-
ATORY AND FOUND TO BE
IN CONFORMANCE WITH
THE REQUIREMENTS OF
THE STANDARD. THE
MOUNTING IS IN ACCORDANCE
WITH THE REQUIREMENTS
OF THE STANDARD.

**Loosely install all
mounting bolts before
riveting, front and back.
Once fitment looks good,
start installing rivets.**



A white metal frame structure is shown in a workshop setting. A vertical tunnel is visible on the right side, with several rivets spaced along its length. The frame consists of multiple horizontal and diagonal bars. The background shows a workshop with various tools and materials.

Install rivets along the tunnel every 2 inches. Make sure they will hit the center of the tube!

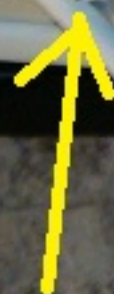
Make sure inner tube is tight against tunnel!



The factory bolt hidden in this picture shown will need a pilot hole drilled.

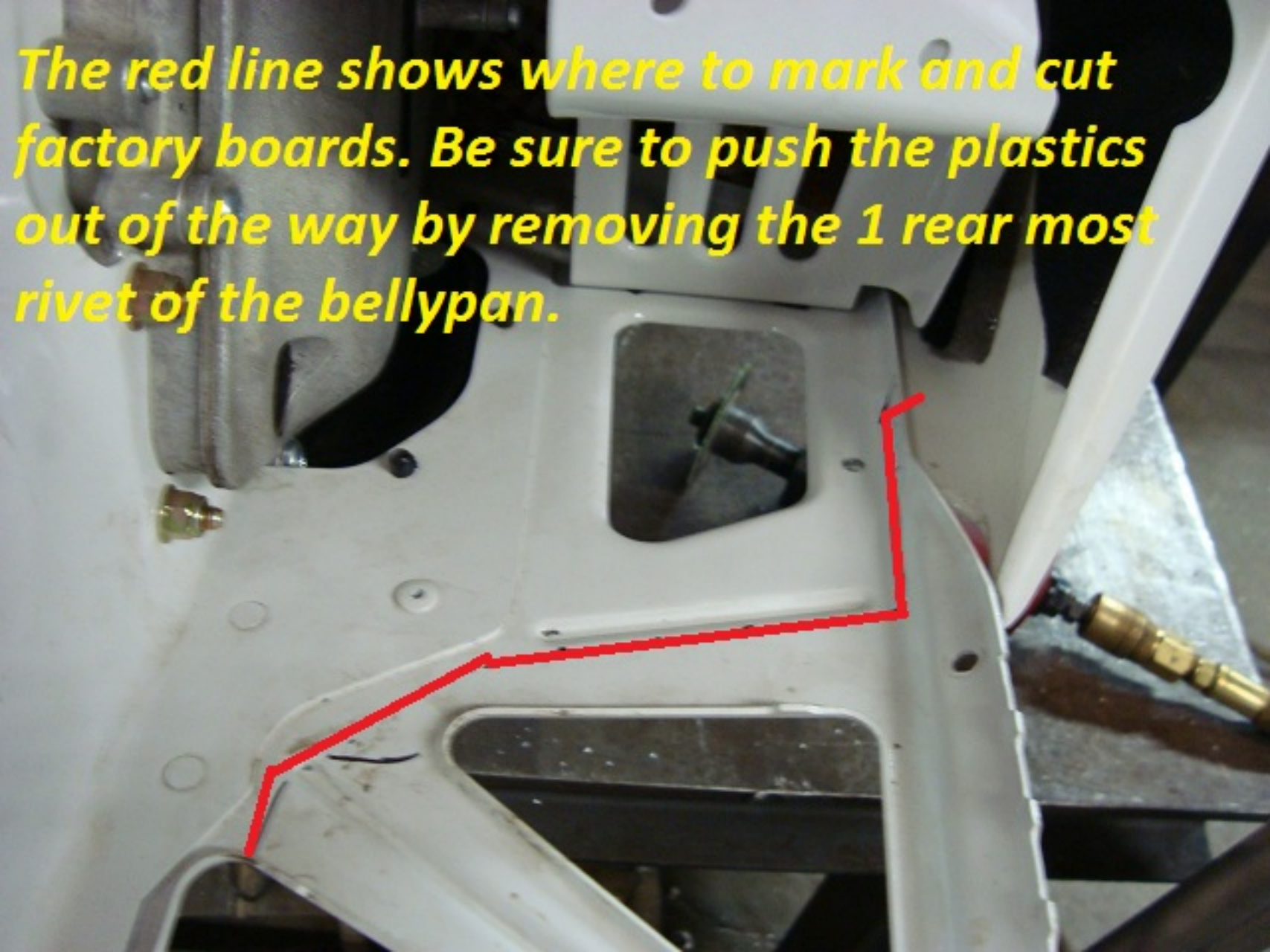
Make sure plastics line up nicely before putting this bolt in.

Install traction screws as desired. These outer rail screws are spaced 2 inches apart. Double check all hardware and enjoy!



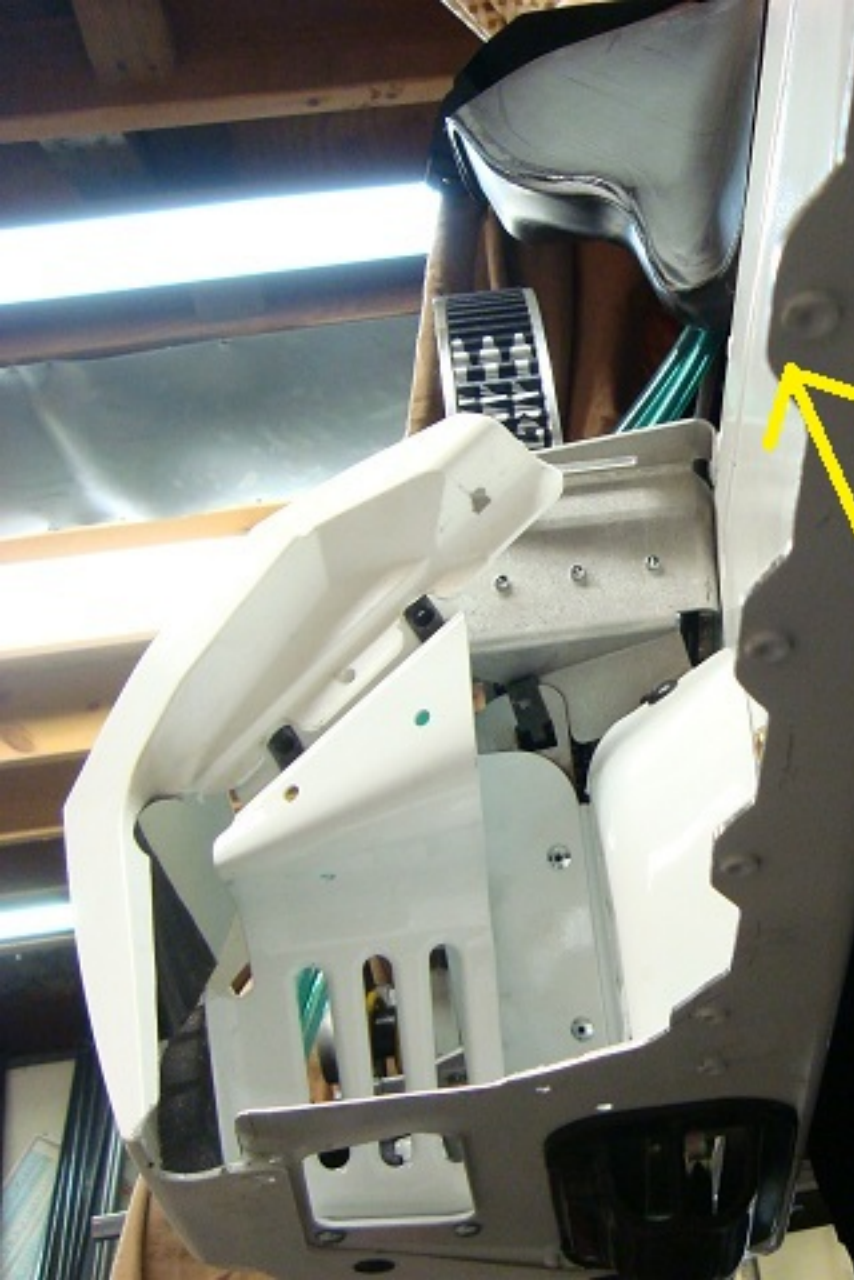
Make sure to tighten rear hanger bolts. The forward most bolt will line up with the factory rivet hole.

The red line shows where to mark and cut factory boards. Be sure to push the plastics out of the way by removing the 1 rear most rivet of the bellypan.



This shows how the front should look after cutting. Clean all sharp edges.





Cut along the tunnel like this, leaving factory rivets. Smooth out the corners and trim close to the factory hammer rivet

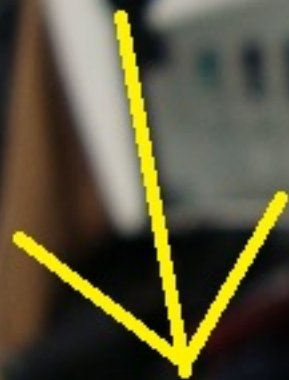


Top view of tunnel side.



Rear hanger should look like this once cut. Do not cut brace underneath.

We cut the top layer back to rivet hole to allow the weld and new boards to sit flat.





Bottom view of rear hanger.



Reinstall MEDIUM length rivets back in factory location BEFORE setting your new boards in place. Just 2 rivets per side!