

**Cut Board 7/8" out from tunnel  
back 2-1/8" from front of board**

**Drill the 2 foot well rivets out**

**Then taper back**

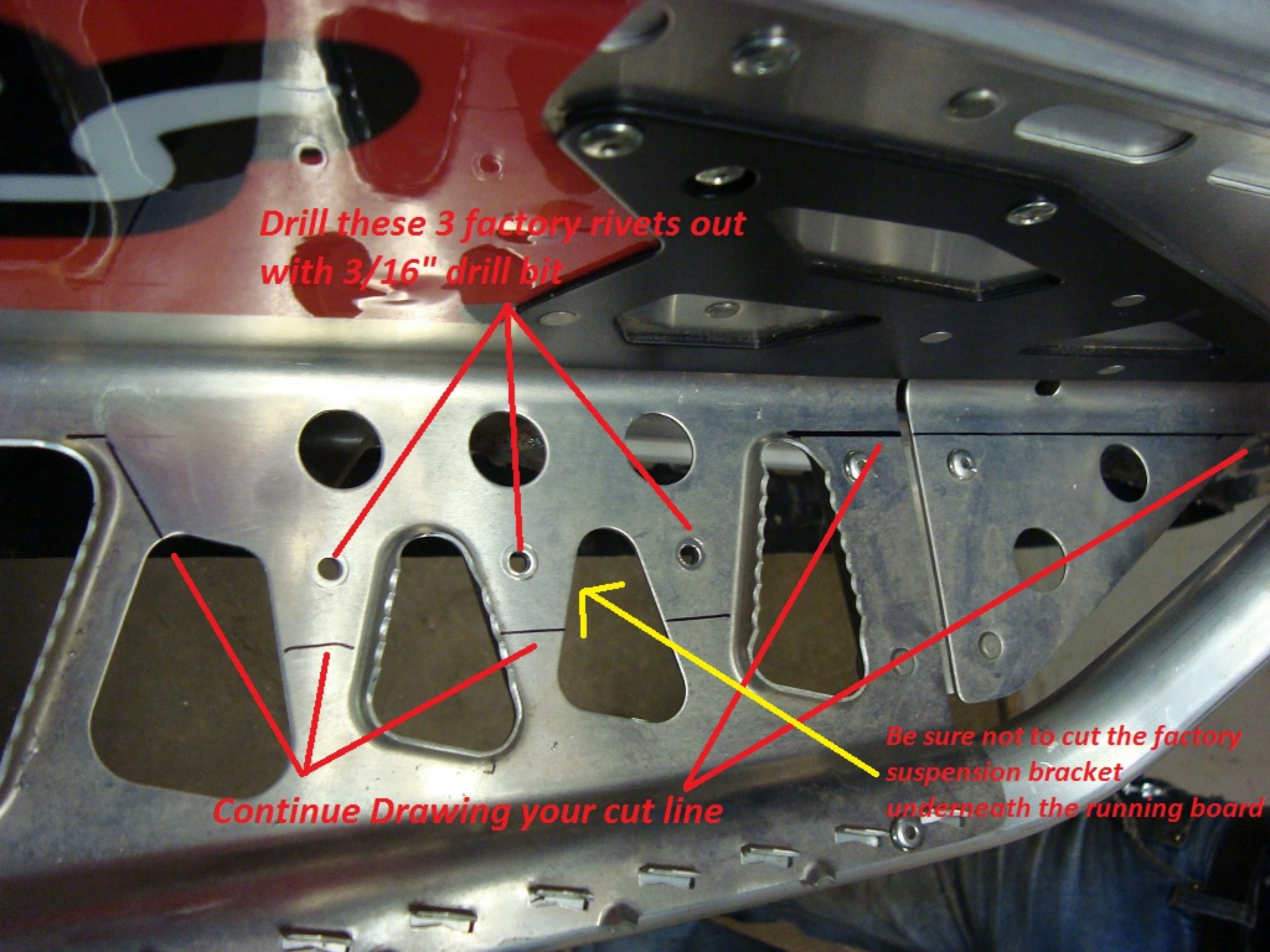
*Draw a line directly inline with the factory cut-outs*



*Drill these 3 factory rivets out  
with 3/16" drill bit*

*Continue Drawing your cut line*

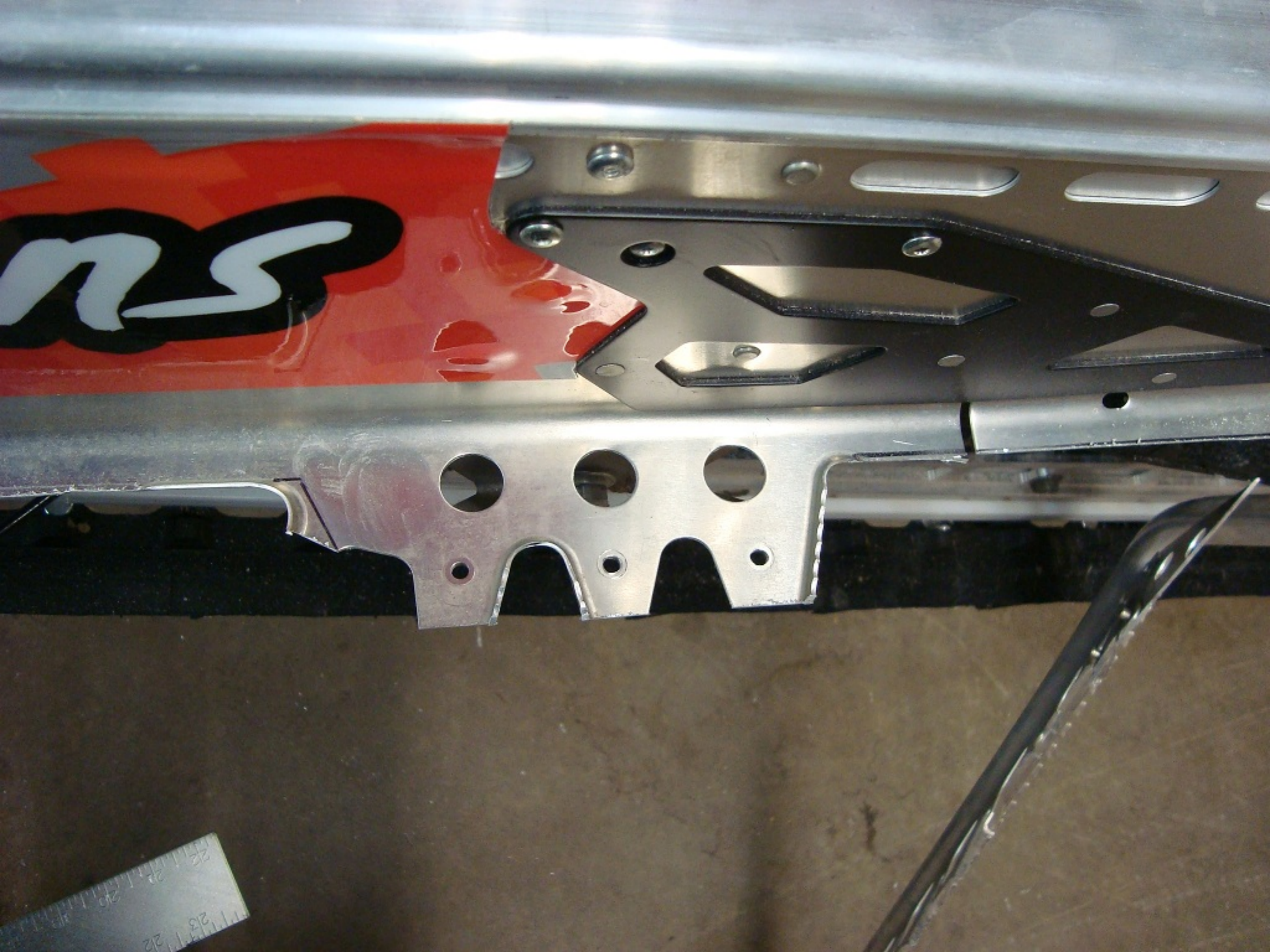
*Be sure not to cut the factory  
suspension bracket  
underneath the running board*



*Use cut-off tool or something  
similiar to cut the board*







**B&M Fabrication**



**B&M Fabrications**







*Clean up your cut edges so they are nice and smooth,  
no sharp edges.*



*It should look similar to this when viewed from underneath.*



*Test fit the B&M boards and  
grind down these lips as needed  
so the boards lay flat on tunnel  
edge*



*Loosely install the factory rear bolts.  
Do not tighten yet.*

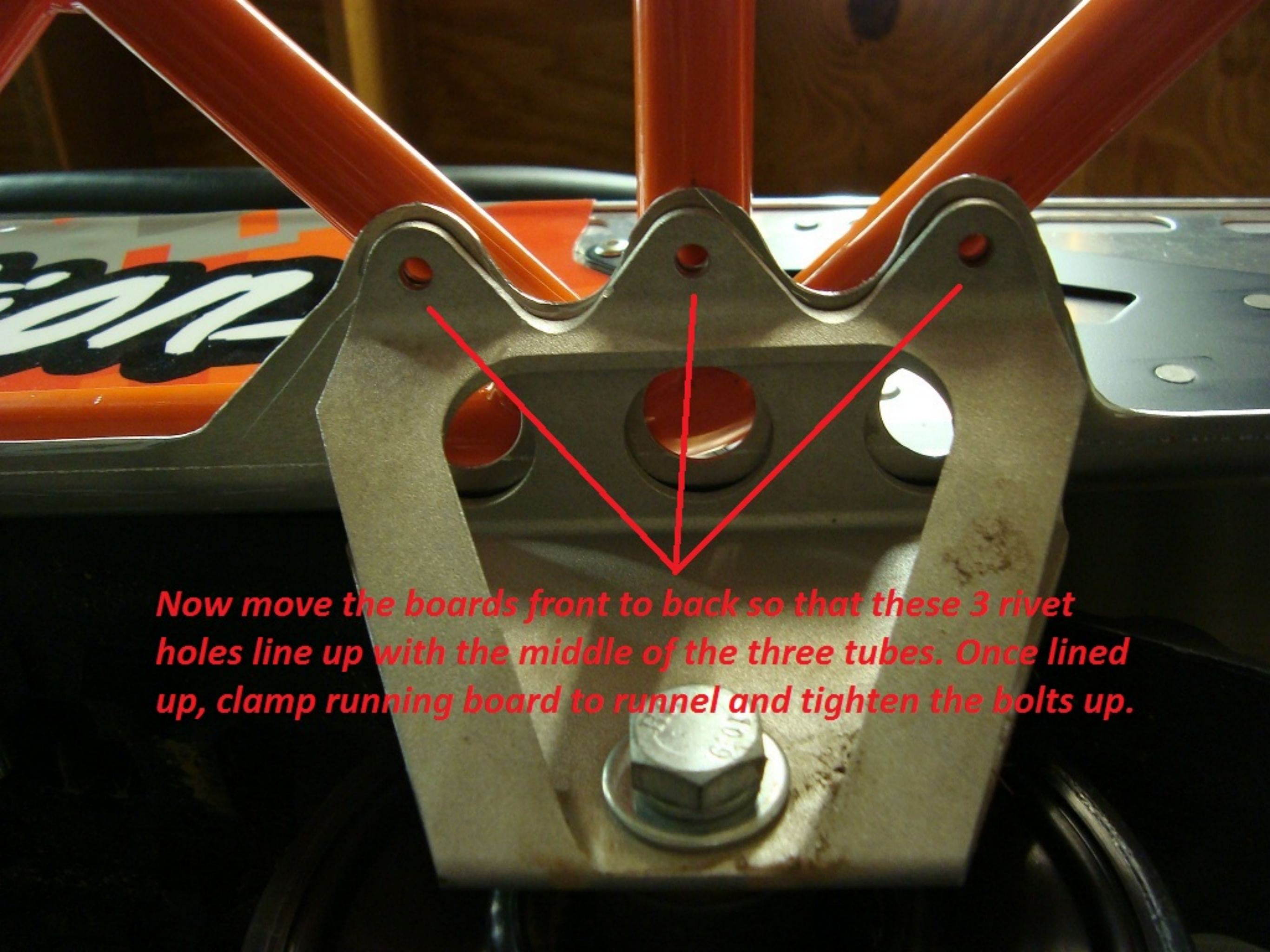
*Loosely install the front bolts as well.  
Do not tighten.*

*Supplied with kit.*



**Bat**



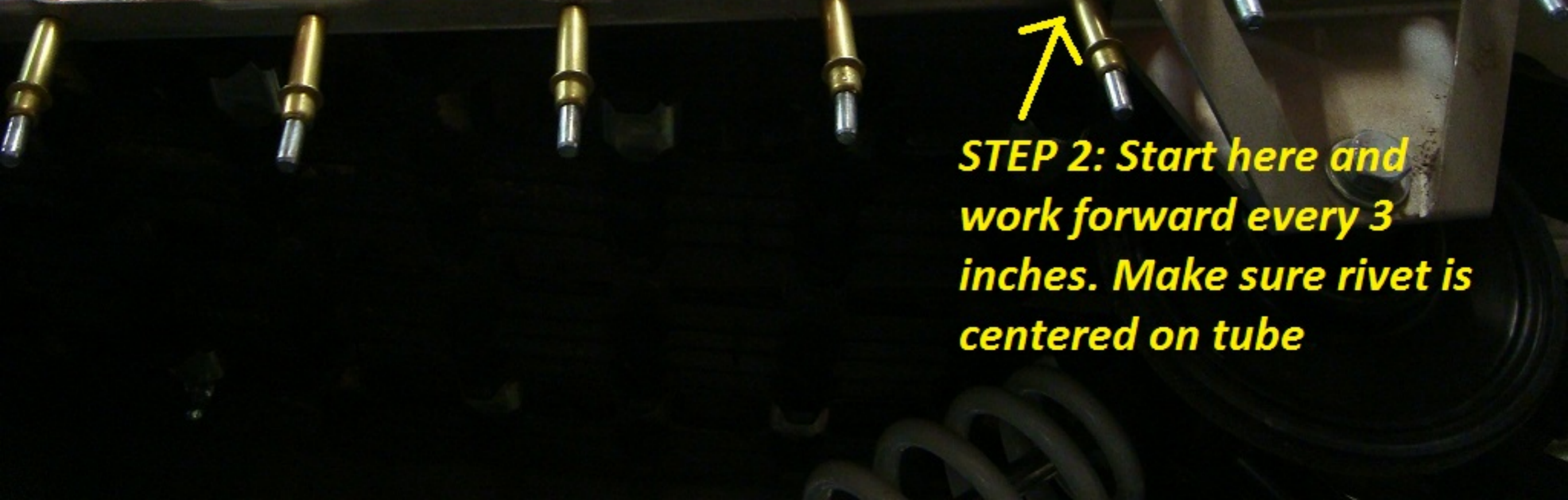


*Now move the boards front to back so that these 3 rivet holes line up with the middle of the three tubes. Once lined up, clamp running board to runnel and tighten the bolts up.*

**STEP1: drill the 3  
suspension holes first  
and insert a rivet or cleco**



**STEP 2: Start here and  
work forward every 3  
inches. Make sure rivet is  
centered on tube**



**B&M Fabrications**







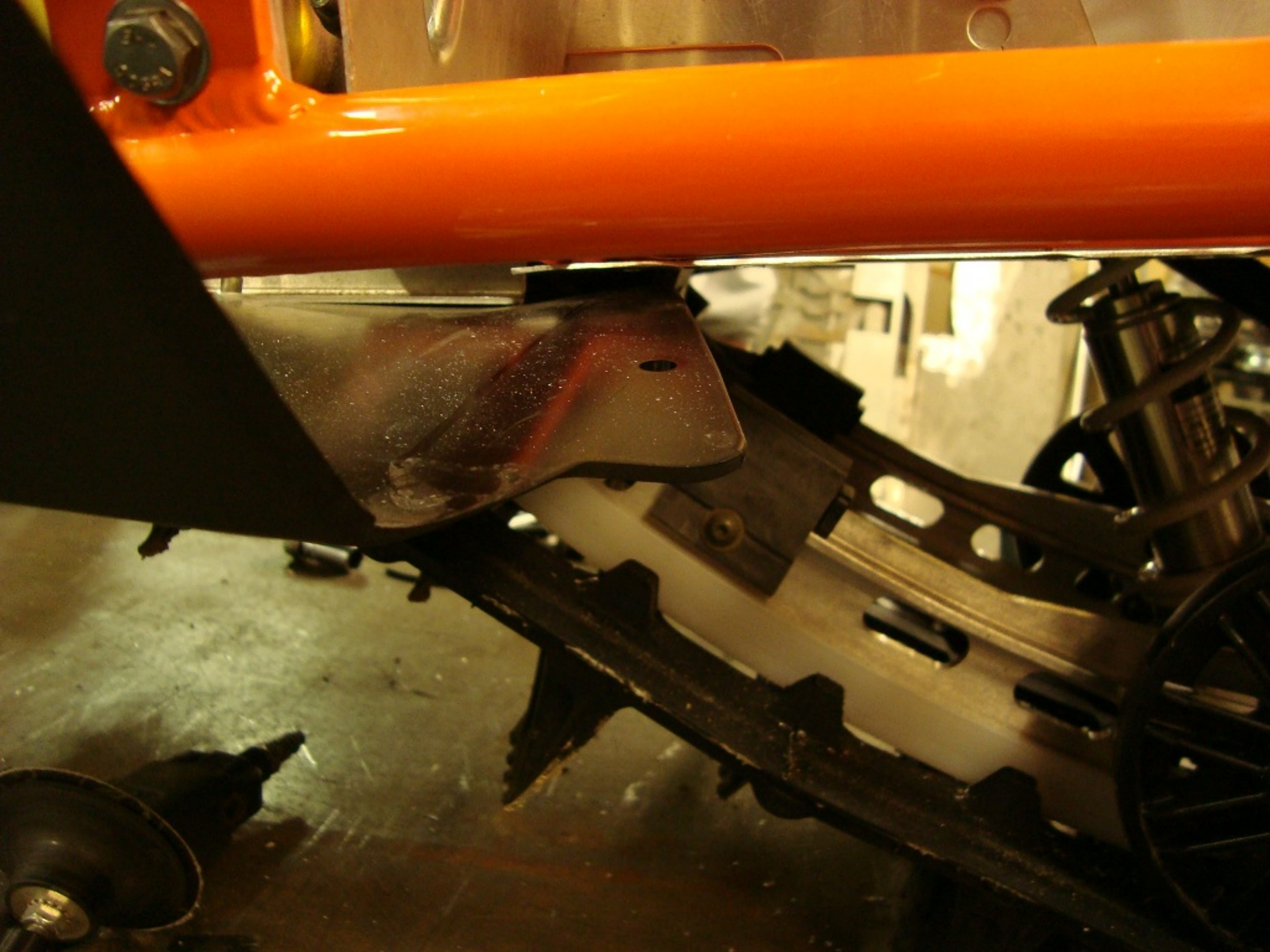
A close-up photograph of an orange metal frame assembly. The frame consists of several parallel orange bars connected by cross-braces. Silver metal brackets are being attached to the frame using long rivets. The background shows a white surface with orange and black graphics, possibly a vehicle body. A yellow and black 'PRO JAPAN' logo is visible on a component in the upper left.

*Use the long rivets for the suspension bracket and shorts along the tunnel.*

*Once all the holes are drilled you may rivet the board on.*

A close-up photograph of a bright orange metal frame, likely part of a vehicle or piece of machinery. The frame consists of several cylindrical tubes joined together. A yellow arrow points to a specific joint where two tubes meet. Another yellow arrow points to a small hole in the metal, which is a rivet hole. The background shows a dark, textured surface, possibly a floor or a panel, and some other mechanical components.

**Mark plastic for cutting.  
Remember to leave the inside  
rivet hole intact!**





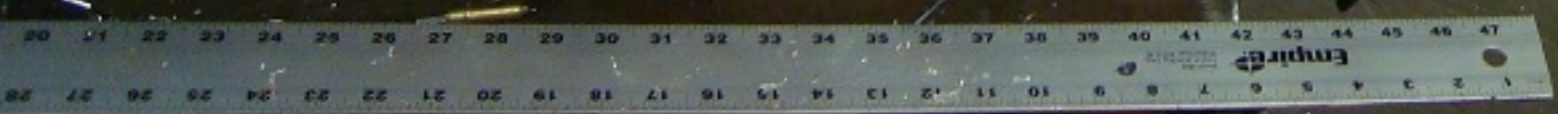
**Use supplied large rivet here.**

*The ice screws shown here are spaced apart every 2 inches on the outer rail. We supply 100 screws to place where you would like. Use a 1/8" drill bit to pilot drill.*



POLARIS

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Fabrications







**Once board is secure. Drill a 1/4" hole in tunnel for the 3rd mounting hold. Use a old bolt and nut that was removed from the front mount.**





*Dont forget about the two rivets for the  
footwell plate.*