



Polaris RZR XP Rear Bumper Installation

Thank you for purchasing our product. Below you will find the steps necessary to properly install your new B&M Fabrications rear bumper.

1. Remove plastic exhaust shield.
2. Drill the upper bumper/accessory mounting holes through the frame by first inserting the aluminum spacer into the hole. Keep it centered and flat against the frame. Make sure to hold the drill parallel to the machine. Using this spacer as a guide, drill the hole through the frame.
3. With the spacer still inserted into the frame, loosely mount each of the upper mounting struts using the supplied 3/8 bolts, washers, and nuts.
4. Attach the bumper to the machine at the lower mounting area using the supplied 1/2" bolts and nuts. Do not tighten.
5. Attach the upper section of the bumper to the mounting struts using the Flanged 3/8" bolts.
6. Once all mounting bolts are installed, center the bumper and tighten all mounting areas.

