



Polaris RZR XP and Turbo-S EXO-M Winch Bumper Installation

Thank you for purchasing our product. We have a detailed installation video for this product on YouTube. This video is recommended as it shows more detail on the various steps of installation. You can check that out here- [B&M](#)

[Fabrications Polaris RZR EXO M Winch Bumper Installation - YouTube](#)

1. Remove grill and lower valence. On Turbo-S Models remove the lower tow hook and its nut plate.
2. Install the long nut plate under the frame section right in front of the radiator. The cross section of the frame with the holes will line up to our nut plate.
3. Place the supplied bumper bracing on the same section of the frame and install the ½" x 1 Bolts. On the XP chassis this brace will sit just behind the factory bumper mounting plate. Snug the bolts up and verify that the holes line up with the existing frame bracket. (XP only).
4. Re-install the lower valance.
5. Attach the bumper to the machine using the supplied ½" bolts. For this attachment point- the XP will use ½" x 1.5" bolts, on the Turbo-S use the ½" x 1" bolts.
6. Place the lower nut plate into position in the lower mounting area. And attach the lower section of the bumper using the supplied 3/8" bolts.
7. Once all bolts are in place, square up the bumper to the machine and tighten all mounting points.
8. Re-install the grill.
9. Install your winch and fairlead plate if applicable.