



Polaris RZR PRO-XP Sport Front Bumper

1098A001

Thank you for purchasing our product. Below is a brief description on installation. This bumper was designed to work with OEM style winch mounting to the front of the machine.

Hardware List:

(2) M10x1.5x30mm Bolt

(2) M10 Washer

(4) 1/4 -20 Rivnut (Preinstalled)

(4) 1/4-20 x 3/4 SS BHCS

(2) 1/4" thick. M10 Spacer (alum.)

(2) 5/16 x 3/4 long Flanged Bolt

(2) 5/16 Flanged Lock Nut

1. Remove grill and front fascia. If equipped, remove factory front bumper. At this time remove the skid plate from new bumper to aid in installation clearance.
2. If you do not have the factory front bumper and are NOT running a winch you will need the following brackets from Polaris. **Right mount #5267508-458, Left mount #5267507-458, Hardware x2- #7518460**
3. You will need to re-install the front fascia and bumper at the same time. If you are not using a winch at all, the small center plastic trim cannot be used unless you trim the bottom portion of to clear the lower bumper tubes. We feel it looks great without that piece. You choose. This allowed us to bring the bumper down low to protect the front of the machine.
4. Two aluminum spacers are provided. If you are not using a winch then these spacers go behind the lower bumper mounting plate. If you have a winch, do not use the spacers. The M10 bolts and washers are for this location.
5. The 5/16x3/4" long flanged bolts and nuts are for the top mount. We suggest getting the bumper fully bolted up before installing the fascia screws. It helps to move it around while you are tightening up the top and bottom bolts. Make sure the top of the fascia can snap back into the grill surround trim. Its easy to have it slide underneath. There is holes in the bumper to re-install the factory plastic push pins.
6. Re-install all hardware associated with the front fascia. If you have a winch, now is the time to put your fairlead and rope/cable through the bumper.

www.bmfabrications.com

612-202-9245