



Thank you for your purchase of our Polaris Matryx EXO Front Bumper. This installation guide will be updated in detail when our production machines arrive. Use our AXYS EXO installation guide for photos of the bumper installation. If you have any questions about the installation, feel free to call or email us.

Tools needed for this installation:

- 3/16" and 1/4" Drill Bits
- Rivet Tool
- 10mm and 7/16" wrenches
- 5/32 allen socket

Hardware included in the installation kit:

- (2) 1/4-20 x 1-1/4" Button Head Bolts
- (2) 1/4-20 Flanged Lock Nuts
- (2) M6 x 30MM Bolts
- (4) Large Head Rivets

Installation

1. Remove hood, side panels, and exhaust pipe.
2. Remove all bolts holding factory bumper and keep to re-use. Once the bumper is removed, drill out rivets holding hood brackets to the factory bumper. The brackets will also be re-used.
3. Drill out factory rivets that hold the belly pan to the bottom of the bulkhead. Use the 1/4" drill bit to drill through the holes for bolt clearance.
4. Slide the B&M Bumper into place and use the M6x30mm supplied bolts with your factory nuts to secure the top rear mount to chassis tabs. Do not forget the brackets and chassis grounds. Do not fully tighten at this time.
5. Use the supplied 1-1/4" long button head bolts and nuts to secure the bottom of the bumper to the bottom of the bulkhead. Now tighten all bolts and install the remaining factory bolts that hold the belly pan to the bumper.

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6. Re-install the pipe and place hood back on the machine.
7. With the bumper installed and the hood back on the machine, place the hood brackets back in the holes in the hood as pictured. Holding the bracket in place drill the first hole into the B&M Bumper. Holding the bracket tight to the bumper, install the first rivet. Repeat on the other side.
8. Once the first rivets are in and the brackets are held tightly in place, remove the hood and drill/install rivets on the remaining holes in the brackets.
9. Re install hood and side panels.

If you have any questions feel free to email us at [info@bmfabrications.com](mailto:info@bmfabrications.com)



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