

## 2/4 seat Polaris General and General XP Slider Installation

Thank you for purchasing our product. Below is a brief description on installation. Installation is basically the same for all products mentioned above.

This Installation is available on youtube here- <u>B&M Fabrications Polaris General XP Rock Slider Installation</u> - YouTube

- 1. Remove Front Fender Flairs if equipped as well as skid plate (crew) to allow access to mounting areas. 2.
- 2. Remove the factory bolts that hold the plastic bodywork from the slider mounting area. Inspect the larger holes for debris. On some machines we have found welding slag from the factory welding process that may need to be cleaned up to allow the spacer to slide in correctly.
- 3. Temporarily install the spacer into each hole and use as a centering guide for drilling. Use a 3/8" Drill bit. \*Pay special attention to the rear drilling as it is important to drill straight through. Failure to drill correctly could cause your hole to be blocked by a cross section of the frame.
- 4. Once you have started the hole, remove the spacer and complete the drill through the frame. Repeat for each hole.
- 5. Re-install the sliders into the holes and mount the new rock slider using the factory bolts removed at the beginning of the installation.
- 6. Install the 3/8 bolts through the frame. If you have an XP the rear bolt will use the special nut provided in your hardware kit. This nut is required due to the frame gusset position blocking access for a typical wrench.

