



Thanks for your purchase of our Ski Doo Gen 4 EXO Modular Rear Bumper.

Please read instructions entirely before installation. Use caution when drilling into the snowmobile.

1. Remove factory rear bumper and hardware.
2. Bolt the new bumper side plates on tunnel using the new hardware provided. Put the 1/4" washers against the 5/8" long button head bolt and install from the inside of tunnel out. You want the nuts to be on the **outside of tunnel** so they do not rub the track. Tighten up all the bolts.
3. Using the small holes in bumper as a drill guide, drill a 3/16" hole to install the rivets. Install rivets with the rivet washers on the inside of tunnel.
4. Towards the rear of the bumper plates will be two 1/4" holes per side. Use these as a drill guide and drill 1/4" holes in tunnel side.
5. Using the 1" long button head bolts and nylock nuts provided, bolt the bumper handle onto the sled. You may have the bolt heads on the outside of the tunnel. These will not contact the track.

Any questions or concerns please call or email us!

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