



2015+ Polaris AXYS EXO Front Bumper

Thank you for your purchase of our AXYS EXO Front Bumper

Please read instructions entirely before installation.

You will need basic tools and drill bits for the install.

Here is what is included:

- Bumper
- (2) M6 x 30MM Bolt

1. Remove hood, side panels and exhaust pipe. Careful of exhaust sensor. Muffler can stay in the snowmobile.
2. Remove all bolts holding factory bumper in place and keep to re-use.
3. Slide B&M bumper into place. Use the M6x30mm supplied bolt along with factory nuts to secure the top rear mount to chassis tabs. Do not forget any brackets and chassis grounds. Do not tighten at this time.
5. Re-install the front factory center mount bolt to belly pan. Now tighten all the bolts and install the factory bolts that hold the belly pan sides to the top of the bumper.
6. Re-install the pipe, hood and side panels.

Any questions or concerns please call or email us!