



## 2016+ Polaris AXYS RMK Rear Bumper

Thank you for your purchase.

Please read instructions and view pictures entirely before installation.

You will need basic tools and drill bits for the install.

All rivets (including factory rivets) require a 3/16" Drill bit. You may have to hammer the mandrel out of the rivet to finish drilling them out.

Remove factory bumper. Drill out the rivets in the bottom tunnel lip. You will re-install SHORT rivets in this location. You will have to remove factory rivets BEFORE install bumper. (Shown in pic)

Here is what is included:

- Bumper
- (4) - SHORT rivets (6 on a 163" Track)
- (8) - LONG rivets
- (8) - Rivet washers (USE ON INSIDE OF TUNNEL WITH THE LONG RIVETS!)
- (4) - 1/4-20 x 5/8" Button Head Bolt
- (4) - 1/4-20 x 1" Button Head Bolt
- (8) - M6 Fender Washers
- (8) - 1/4-20 Nylock Nuts

1. After Removing factory rivets, install new bumper plates. Use the 5/8" long button head along with a washer in the forward most bolt holes. Head of bolt on inside of tunnel.

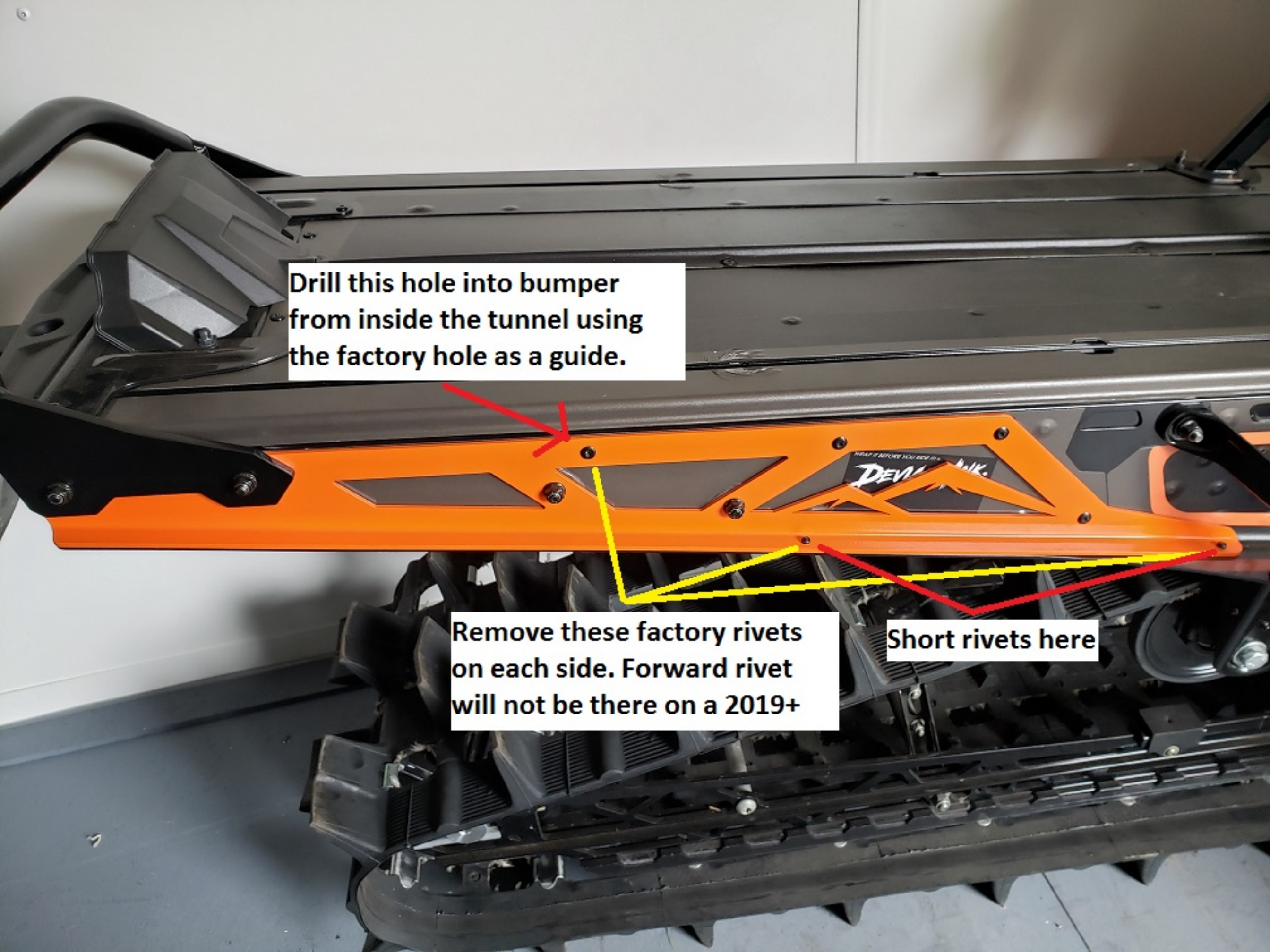
2. Align the rear holes and install bumper handle with the 1" button head bolt, washers and nylock nuts.

3. Clamp the bumper plates tight to the tunnel lip. If it is damaged or bent, straighten the lip before install. You will want the bumper plates to sit tight against the lip. Tighten all bolts at this time.

4. Refer to picture for rivet location. The forward most rivet on the tunnel lip will not be there on 2019+ chassis, you will have to add this hole. 2018 and down will already have a rivet there (must be removed before installation). The 4 short rivets will go in the tunnel lip from the bottom up with NO rivet washer.

5. Use the Long rivets for the tunnel sides with a rivet washer on the inside of tunnel.

Any questions or concerns please call or email us!



**Drill this hole into bumper  
from inside the tunnel using  
the factory hole as a guide.**

**Remove these factory rivets  
on each side. Forward rivet  
will not be there on a 2019+**

**Short rivets here**