



### 2015+ Polaris AXYS EXO Front Bumper

Thank you for your purchase of our AXYS EXO Front Bumper

Please read instructions and view pictures entirely before installation.

You will need basic tools and drill bits for the install.

Here is what is included:

- Bumper
- (2) 1/4-20 x 1-1/4" Button head bolt
- (2) 1/4-20 x Flanged lock nuts
- (2) M6 x 30MM Bolt

1. Remove hood, side panels and exhaust pipe. Muffler can stay in the snowmobile.
2. Remove all bolts holding factory bumper in place and keep to re-use.
3. See picture for reference. Drill out the factory rivets that hold the belly pan to bottom of bulkhead to a 1/4" hole. Lower bumper mounts here.
4. Slide B&M bumper into place. Use the M6x30mm supplied bolt along with factory nuts to secure the top rear mount to chassis tabs. Do not forget any brackets and chassis grounds. Do not tighten at this time.
5. Use the supplied 1-1/4" long button head bolts and nuts to secure the bottom of the bumper to the bottom of bulkhead. Now tighten all the bolts. and install the factory bolts that hold the belly pan to the top of the bumper.
6. Re-install the pipe, hood and side panels.

Any questions or concerns please call or email us!



**These bolts utilize the factory rivet location. Drill the holes out to 1/4". You may also use a skid plate (shown here). Drill skid plate out to 1/4" as well.**

**Use the supplied M6x30mm bolt and factory nut in this location here. Dont forget exhaust spring brackets and ground wires.**



**Re-install factory bolts in these locations.**

