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48020101



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48020101 Can Am OEM Power Tip-Out Windshield **Installation Instructions**

2017 – 2023 Can Am Defender and Defender Max

Hardware Kit:

M6 x 35mm Button Head Bolt	(4)
M6 Hex Nuts	(6)
M8 x 20mm Button Head Bolt	(8)
M8 Serrated Flange Nut	(8)
1/4" Black Flat Washer	(4)
1/4" External Tooth Washers	(4)
1/4" Weld Stud	(2)
1/4" Serrated Flange Nut	(2)
Solder Seal Connectors	(4)
Terminal Connectors	(2)

Components:

Actuators		(2)
Lower Actuator Bracket	(480201CD / CP) (2)
Upper Prop Extension	(48020101 B)	(2)
Lower Actuator Mount	(48020101 A)	(2)
Rocker Panel Switch		(1)
Fuse Link		(1)
15 Amp Fuse		(1)



Rocker Panel Switch



Fuse Link and 15a Fuse





Actuators (x2)



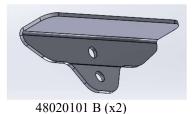
48020101 A (x2)



1/4" Weld Stud (x2)



480201 CD / CP



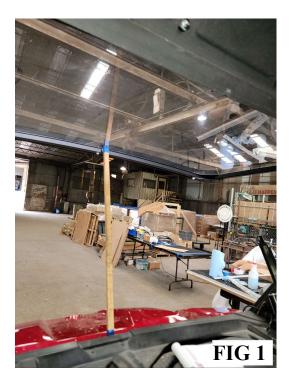


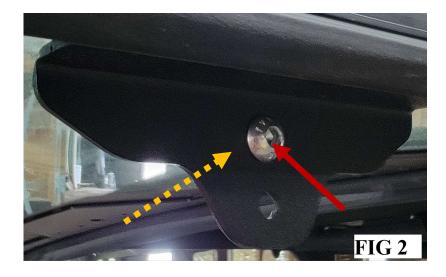
Solder Seal Connectors (x4)



Hardware:		Tools Required:
M8 x 20mm Button Head Bolts	(2)	5mm Allen Wrench
M8 Serrated Flange Nuts	(2)	13mm Socket & Ratchet or Wrench

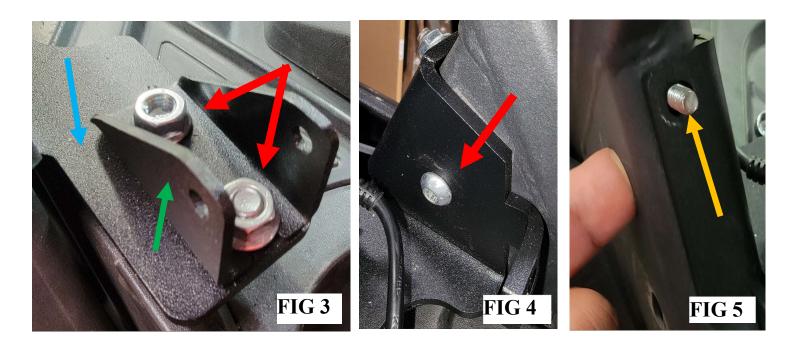
Prop the OEM Glass open as shown in <u>FIG 1</u>. Install the Upper Prop Extension to the factory glass prop bracket using (1) M8 x 20mm Button Head Bolt and (1) M8 Serrated Flange Nut as shown in <u>FIG 2</u>. (Driver side prop extension shown.) Repeat for passenger side.





Hardware:		Tools Required:
M8 x 20mm Button Head Bolt	(6)	5mm Allen Wrench
M8 Serrated Flange Nut	(6)	13mm Socket & Ratchet or Wrench
1/4" Weld Stud	(2)	7/16" Wrench
1/4" Serrated Flange Nut	(2)	

Install the Lower Actuator Mount to the Lower Actuator Bracket using (2) M8 x 20mm Button Head Bolts and (2) M8 Serrated Flange Nuts (<u>FIG 3</u>). Make sure to tighten the hardware before installing the Lower Actuator Bracket to the A-pillar. Attach the Lower Actuator Bracket using (1) M8 x 20mm Button Head Bolt and (1) M8 Serrated Flange Nut into the Apillar (<u>FIG 4</u>). Use the 13mm Socket & Ratchet to tighten the flange nut while using the 5mm Allen Wrench on the bolt. Install (1) 1/4" Weld Stud in the front of the pillar using (1) 1/4" Serrated Flange Nut and use the 7/16" Wrench to tighten as shown in <u>FIG 5</u>.



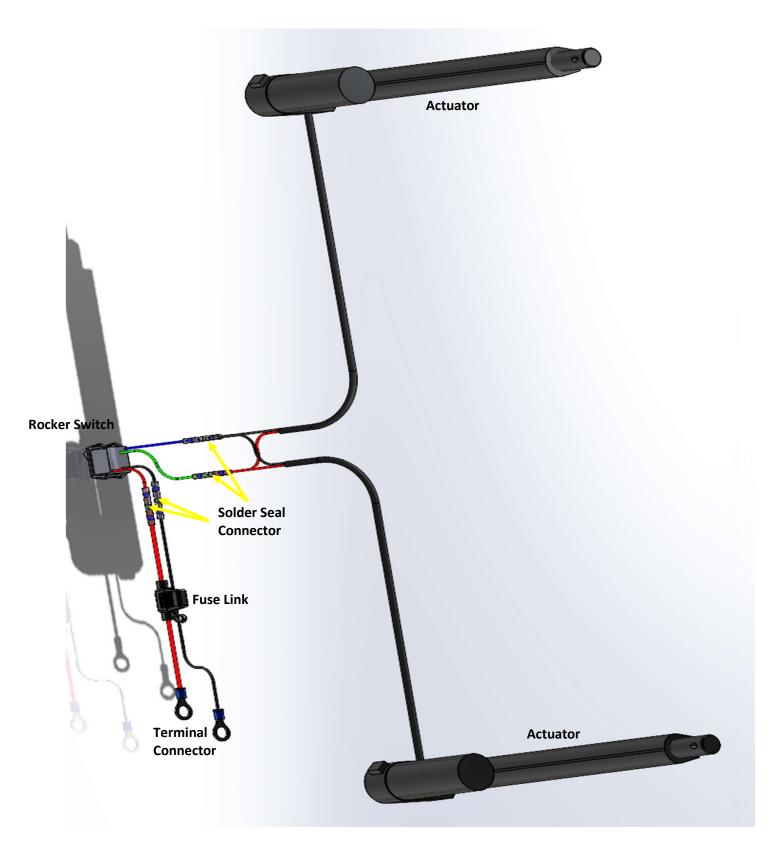
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Hardware:		Tools Required:
M6 x 35mm Button Head Bolt	(2)	4mm Allen Wrench
M6 Hex Nut	(2)	10mm Wrench
Black Flat Washer	(2)	
1/4" External Tooth Washer	(2)	
Actuators	(2)	

Attach the lower part of the actuator to the Lower Actuator Mount using (1) M6 x 35mm Button Head Bolt, (1) 1/4"Black Flat Washer, (1) 1/4" External Tooth Washer and (1) M6 Hex Nut as shown in FIG 6 and FIG 7. Run your lead wire from the actuator through the tab on the Lower Actuator Bracket as shown in FIG 8. Repeat for passenger side.



Wiring Harness Diagram

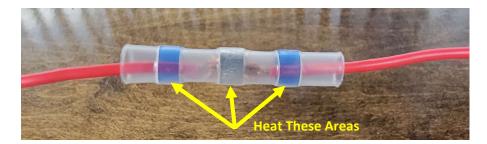


Solder Seal Connectors

Prepare the wires by stripping back a 1/4'' off the end of each wire that is going to be connected. Slide a butt connector over one of the wires. You are going to then twist the exposed wire strands together and twist.



Slide the connector over the exposed ends of the wire lining up the center of the wire to the center of the connector. Apply heat with a heat gun or lighter until the solder on the inside melts and flows around the wire strands. Make sure to apply heat evenly to all sides of the connector to ensure a good connection.



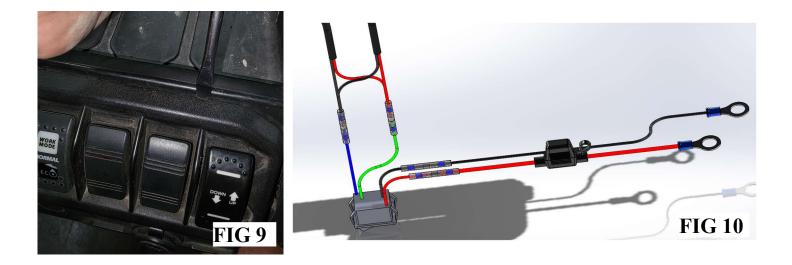
Allow the connector to cool before handling the wire. The solder will harden as it cools to create a permanent connection. Inspect the connection to make sure the wires are securely connected and to make sure the tubing is completely sealed around the connection.





Hardware:		Tools Required:
Rocker Panel Switch	(1)	Heat Gun or Lighter
Fuse Link	(1)	Wire Cutters
15a Fuse	(1)	Wire Crimpers
Terminal Connectors	(2)	Dremel Tool
Solder Seal Connectors	(4)	Flat Screwdriver

Remove the rocker panel from the dashboard using a flat screwdriver. Choose the location on which you want to mount the Rocker Switch. Using a Dremel (or similar cutting apparatus) cut the dash panel to accommodate the Rocker Switch as shown in FIG 9. Next, you will need to run the actuator leads from both the driver and the passenger side down behind the dashboard. Insert the (2) black wires from the actuators and place them inside one end of the Solder Seal Connector and insert the blue wire from the Rocker Switch into the other end of the Solder Seal Connector and shrink the connector using a heat gun or lighter as mentioned on the previous page as shown in FIG 10 and FIG 11. Do the same for the (2) red wires and insert the green wire from the Rocker Switch to the other end of the Solder Seal Connector and install a terminal connector and shrink as mentioned. Next, insert the black wire from the rocker switch and install a terminal connector on one side and use the last remaining Solder Seal Connector on the other end to connect to the red wire on the rocker switch as shown in FIG 12. Run the terminal connectors to the bus bar under the dash and install as shown in FIG 13. Turn vehicle to the "On" position to insure that power is going to the rocker switch to activate the actuators.



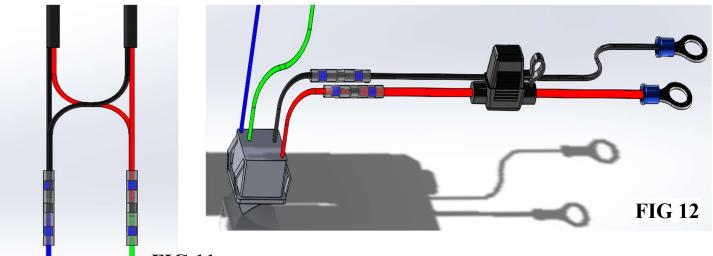


FIG 11



Installation Completion

Hardware:		Tools Required:	
M6 x 35mm Button Head Bolts	(2)	4mm Allen Wrench	
M6 Hex Nuts	(4)	10mm Wrench	
1/4" External Tooth Washers	(2)		
Black Flat Washers	(2)		

Instructions:

Press the "Up" position on the Rocker Switch to extend the Actuators out. You will connect the extended end of the actuators to the Upper Prop Extension Bracket using (1) M6 x 35mm Button Head Bolt, (1) Black Flat Washer, (2) M6 Hex Nuts and (1) External Tooth Washer as shown in FIG 14. Tighten the M6 Hex Nut that goes between the actuator and the Upper Prop Extension Bracket finger tight only, to allow the actuator to pivot while in use. Repeat the process for the passenger side.

