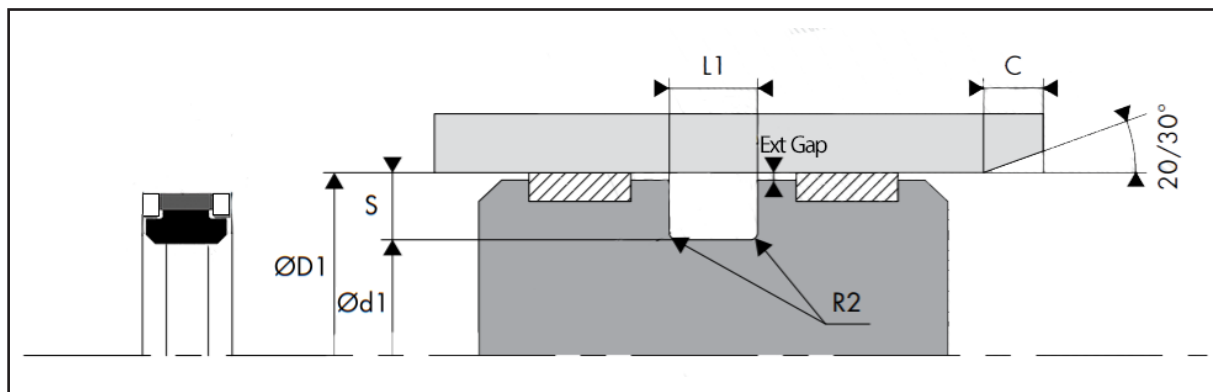
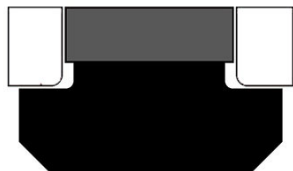


D/A PISTON SEALS

P23LF



TECHNICAL DATA

Temperature	-30°C / +100°C
Pressure	700 bar/10000 psi
Speed	1.0 m/sec
Media	Mineral hydraulic oils

S (Standard Cross Sections)	Radius & Chamfers		Max Radial Extrusion Gap			
			BAR/PSI			
	R2 (mm)	C (mm)	260/3800	400/5800	500/7250	700/10000
5.00 - 7.00mm (0.187" - 0.240")	0.4	4.5	0.50 mm (0.020")	0.40mm (0.015")	0.30mm (0.012")	0.12mm (0.004")
>7.00 - 10.00mm (0.280" - 0.390")	0.4	5.0	0.50 mm (0.020")	0.40mm (0.015")	0.30mm (0.012")	0.12mm (0.004")
>10.00 - 11.50mm (0.453")	0.4	6.5	0.50 mm (0.020")	0.40mm (0.015")	0.30mm (0.012")	0.12mm (0.004")
14.00mm (0.551" - 0.560")	0.4	8.0	0.50 mm (0.020")	0.40mm (0.015")	0.30mm (0.012")	0.12mm (0.004")

TOLERANCES

ØD1	H9
Ød1	h10
L1	+0.20mm - 0.00mm

SURFACE ROUGHNESS

Roughness	Dynamic surface area	Static surface area	Groove flanks
Ra	0.1 - 0.4 µm	≤1.6 µm	≤ 3.2 µm
Rz	0.63 - 1.44 µm	≤6.3 µm	≤10.0 µm
Rmax	1.0 - 4.0 µm	≤10.0 µm	≤16.0 µm

MATERIALS

Energiser

NBR 80 Shore A

Profiled Seal

PU 60 Shore D - Grey

Back-up rings

Polyoxymethylene - POM

DESCRIPTION

Our P23LF-XSL is a high pressure, heavy duty profile seal. It utilizes a 60 Shore D self-lubricating polyurethane face. It incorporates an NBR energiser and two acetal Anti-Extrusion rings. The self-lubricated material offers high extrusion & wear resistance, and is suitable in the most arduous of applications capability.

ADVANTAGES

- High Pressure Performance
- Very good sealing effect
- Increase in possible extrusion gaps
- Excellent extrusion resistance even during pressure peaks
- Excellent abrasion resistance
- Assembled by deformation

APPLICATIONS

- Mobile hydraulics
- Hydraulic cylinders
- Underground mining equipment