

| Substrate | Preparation | Putty | Sanding | Cleaning | Sealing | Primer |
|------------------------|--|-----------------|---------------------------|---------------------------------------|---------|----------------------------------|
| MDF | Handle projected part of nail and tacker | Polyester -type | Grit #180 -#240 Sandpaper | Clean by brush and cloth | Sealing | Primer (Water - based works too) |
| Lauan Basswood | Handle projected part of nail and tacker | Putty | Grit #180 -#240 Sandpaper | Clean by brush and cloth | Sealing | Primer (Water - based works too) |
| Plaster board | Handle projected part of nail and tacker | Putty | Grit #180 -#240 Sandpaper | Clean by brush and cloth | Sealing | Primer (Water - based works too) |
| Calcium Silicate Board | Handle projected part of nail and tacker | Putty | Grit #180 -#240 Sandpaper | Clean by brush and cloth | Sealing | Primer (Water - based works too) |
| Concrete Mortar | Finish by concrete Trowel | Putty | Grit #180 -#240 Sandpaper | Clean by brush and cloth | Sealing | Primer (Water - based works too) |
| Stainless Steel Board | Cleaning : Remove grease and stain | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or lacquer thinner | — | Apply primer |
| Aluminium Board | Cleaning : Remove grease and stain | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or lacquer thinner | —*3 | Apply primer |
| Galvanized Steel Board | Cleaning : Remove rust, grease and stain | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or lacquer thinner | —*3 | Apply primer |
| Painted Steel Board | Pre-check of painted layer*1 | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or neutral detergent | — | Apply primer |
| PVC Coated Steel Board | Pre-check of painted layer*2 | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or neutral detergent | — | Apply primer |
| HPL | — | Polyester -type | Grit #180 -#240 Sandpaper | Clean by alcohol or lacquer thinner | — | Apply primer |

*1 Some of painting materials might include substances which interfere adhesion with belbien. Also, oil-based painting materials might swell when primer is applied. In this case, please shave the painted surface and apply belbien directly onto the metal substrate.

*2 PVC layer might transubstantiate and interfere adhesion. Shaving the surface and applying belbien directly onto metal substrate is recommended. In case of applying primer onto PVC layer, please work promptly and completely dry out.

*3 For exterior use, primer for exterior use is necessary.