

20V CORDLESS DRILL



**RATED
POWER**
20V

**MAX
TORQUE**
25Nm

**CHARGE
TIME**
3-5 hours

**NO-LOAD
SPEED**
650 RPM

Thank you for purchasing this NETTA product.

Please read the user manual carefully before operating this appliance.

We will update our instruction manuals if necessary.

For the most up-to-date user manual, please visit our official website:
www.nettdirect.com.

You can download a copy of up to date user manuals at any time in electronic format. We do not supply you with a paper-based user manual after each revision.

Require a larger version of this Instruction Manual?

Please download electronically from our website and use PDF reader on your device to enlarge the text if needed.

www.nettdirect.com

SAFETY & WARNINGS...

INTENDED USE

NETTA Design is for domestic and indoor use only. This product is not intended for use by people who have lack of experience and knowledge or have reduced ability, or sensory and metal capabilities. Keep supervised when groups of people use this item.

REGULAR CHECKUPS

- Check cables every time before plugging into a socket, make sure power cables are not burst or snapped and that the power-plug has no damage.
- Check all the knobs are functioning correctly.

GENERAL CAUTIONS

- Always follow this instruction manual and go through all the safety checks.
- This is not toy - do not let children play with it.
- **DO NOT** modify this product in any way.
- Keep work areas clean and well lit.
- Do not operate tools in explosive atmospheres.
- Before using an electric powered appliance, check the rating label and voltage information on this manual, or the rating label on back of the machine.
- Always connect the device to a socket with Residual Current Device (RCD) fitted with your home circuits.
- If you are unsure, please seek a certified election for advice.
- The appliance must not be immersed in liquid.
- Do not use power tools in wet or damp conditions.
- Do not overload your power tools. Match each tool to the task.
- Do not use any power tool if the on/off switch is damaged.
- Check that the moving parts of your tool operate smoothly and are not cracked or damaged.

RISK OF PERSONAL INJURY

- DO NOT use the appliance other than for the intended use.
- Use personal protective equipment. Always use eye protection.
- Use ear protection.
- Do not wrap the device in a cloth or other material to suppress noise. This will hinder the proper ventilation of the device. This could ignite a fire and cause burns.
- Wear soft gloves when using this tool to prevent discomfort.
- Hold the power tool firmly to reduce the vibration levels.
- Ensure the switch is in the off position before connecting to a power source, picking up or carrying the tool.
- Remove any adjusting keys or wrenches before turning the tool on.
- Do not overreach. Keep proper balance at all times.
- Do not wear loose clothing or jewellery.
- Take a break if you feel vibration-related discomfort.
- DO NOT operate any appliance with a damaged cord or plug or after the appliance malfunctions or is dropped or damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair or electrical or mechanical adjustment.
- If the supply cord is damaged it must be replaced by the manufacturer or an authorized service agent or a qualified technician in order to avoid a hazard.
- The use of accessories is not recommended by the manufacturer as they may cause injuries to persons.
- Do not let the cord hang over the edge of a table or counter or touch a hot surface.
- Do not place on or near a hot gas or electric burner or in a heated oven.
- Unplug from outlet when not in use and before cleaning.

Keyless
Chuck
10mm

Torque
Adjustment
Collar

Forward/Reverse
Switch

Variable
Speed Trigger

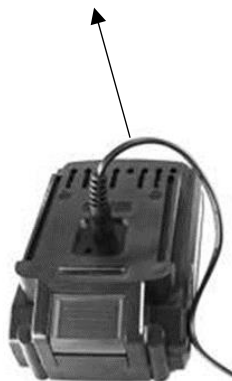


Battery Release
Button

Loading
Socket



Battery



Plug
Adaptor



OPERATING THE PRODUCT

Charging the Battery

The battery must be charged before first use. Only after several charge and discharge cycles the battery will attain full capacity.

Only use the provided adaptor to charge the battery set.

Only charge the battery set when the ambient temperature is within 10° - 40 °C.

Plug the adaptor to a 230 V alternating voltage source.

The battery should under no circumstances be disassembled.

To remove the battery, press the battery release button on the top side of the battery set and extract the battery.

Connect the plug of the charger to the loading-socket of the battery set.

A red LED will light once the battery has been connected to the charger and the charging procedure will proceed.

The battery set is completely loaded and ready for use once the green LED is lit and the red LED is OFF – after approximately 3-5 hours.



Defective or used battery sets must be disposed of in specialised refuse and must not be placed in domestic refuse.



Positioning and Removing a Drill or Screw Bit

This tool is equipped with a keyless chuck.

- Open the chuck by turning the collar.
- Insert the drill or screw bit in the chuck.
- Close the chuck by firmly tightening the front collar.
- To remove the drill or screw bit proceed in reverse order. Before positioning or removing a drill or screw bit always remove the battery from the machine.

Forward/Reverse Switch

- Push the forward/reverse switch from right to left side to drill holes and fasten screws.
- Push the forward/reverse switch from left to right side to loosen screws. Always wait until the motor has come to a complete standstill before changing the direction of rotation.

Adjusting the Torque

- Turn the adjustment collar clockwise to reduce the torque and counterclockwise to increase the torque. The correct setting depends on the type and size of the screw and the work piece. □
- In case of doubt, start with the lowest setting and increase the torque until you have reached the desired result. □
- For drilling, turn the adjustment collar fully counterclockwise (to the drilling symbol).

8.5 Switching On and Off

- To switch on the machine, press the on/off switch.
- To switch off the machine, release the on/off switch.

8.6 Variable Speed

- Applying more pressure to the On/Off switch will increase the speed.
- Applying less pressure to the On/Off switch will decrease the speed.

8.7 Torque Settings

The battery powered drill is fitted with a torque setting.



- For screwing turn the ring to screw symbol and the torque with adjustable ring, to achieve different screw thread projections. The higher the adjustment number, the higher the torque.



- For drilling, turn the ring to the drill symbol, which will provide the highest possible torque.

CLEANING & STORAGE

Cleaning

- Keep the ventilation slots of the machine clean to prevent overheating of the engine. □
- Regularly clean the machine housing with a soft cloth, preferably after each use.
- Keep the ventilation slots free from dust and dirt.
- If the dirt does not come off use a soft cloth moistened with soapy water

Storage

- Thoroughly clean the whole machine and its accessories.
- Store it out of the reach of children, in a stable and secure position, in a cool and dry place, avoid too high and too low temperatures.
- Protect it from exposure to direct sunlight. Keep it in the dark, if possible.
- Do not keep it in plastic bags to avoid humidity build-up.

SPARE PARTS/REPAIR

We hope our products will last as long as possible to reduce the build-up of electrical waste in the world.

If any consumable parts need replacing, please check our website for stock availability and purchase.

If our website does not have the parts listed, but you still need consumable parts, please contact our customer support to check availability and process your order.

To order replacement parts, please go to www.nettdirect.com/parts.

You will need PDC information from your product, user manual or carton box. Alternatively, go to our website and use search bar to find the parts available.

You can also find this code on the back of this User Manual.

For our Repair Service, please contact our customer support with email on support@nettdirect.com they will provide with more details of repair service with NETTA.

DISPOSAL OF PRODUCT

IMPORTANT INFORMATION FOR CORRECT DISPOSAL OF THE PRODUCT IN ACCORDANCE WITH EC DIRECTIVE 2002/96/EC.

DISPOSAL:

Please dispose of this product responsibly. This item cannot be disposed of with general waste. Please contact your local council authority for more information on how to dispose this product. If this product is disposed of with general waste, it will end up in a landfill and will leak hazardous substances into the groundwater – effecting our food chain.



YOUR WARRANTY

If you purchased with NETTADIRECT, or one of our authorised resellers, you will automatically enrol your warranty for 1 (ONE) year. You do not need to register again for your warranty. All warranties will be carry out our terms and conditions include warranty conditions you will find out from our website at www.nettdirect.com.

PLEASE NOTE: Consumable parts will not be covered by warranty. If a consumable part needs replacing, you need purchase separately from our website.

Please quote with your original proof of purchase (invoice) and name or delivery address, postcode, so we can locate you when you contact us for warranty.

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