

### Conversion Firing Schedule for NOVUS Controller

Minutes	Degrees Difference	Target Temperature	Corresponding Ramp Speed
60	300	100	300° / hour
		400	
120	600	400	300° / hour
		1000	
60	250	1000	250° / hour
		1250	
60	250	1250	250° / hour
		1500	
30	550	1500	As Fast As Possible
		950	
180	0	950	3 Hour Hold for Annealing
		950	
300	750	950	150° / hour
		200	