INSTRUCTIONS FOR INSTALLING MOTORS FOR

#5070 - 5077

1. Install green belt guard open side down onto the bottom of the motor mount with the supplied machine screw. Leave open side of guard towards base of motor mount facing down when installing.

2. Holding the handle, slide motor with motor mount into the bottom slots of the motor mount onto the two 1/4-20 bolts on back of unit. Slip V-belt over arbor pulley and motor pulley and tighten motor mounting bolts

> NOTE: The V-belt should be flexible but tight. If belt seems to slip, adjust the lower 5/16-18 bolt first. Then adjust top 114-20 bolts to keep in line.