# *Nanovia PETG GF UV :*

*Glass fiber reinforced*

Nanovia PETG GF UV is a FFF filament suitable for the production of structural and technical objects for outdoor applications. Water and temperature resistant up to 80 °C, it's enriched with UV resistant additives. Its glass fibre reinforced matrix makes it 40% more resistant than native PETG. These glass fibers, in addition to facilitating the 3D printing process, also increase part rigidity.


## *Advantages :*

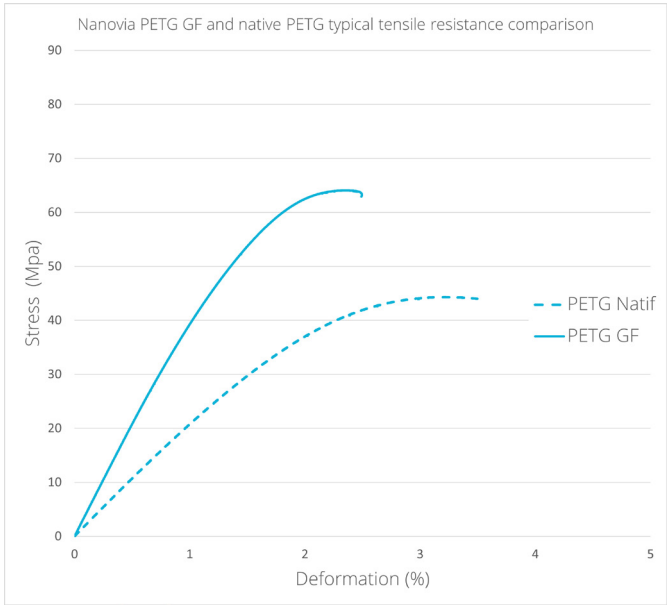
*UV and water resistant • Rigide • Easy to print • Insulating*

### 3D Printing

| | | |
|---|---|---|
| Extrusion temperature | 220 - 240 | °C |
| Plate temperature | 80 - 90 | °C |
| Enclosure temperature | 20 | °C |
| Nozzle (minimal) | 0,5 | mm |

### Mechanical properties

| | | | |
|---|---|---|---|
| **Physique** | | | |
| Density | 1,42 | g/cm³ | ISO 1183 |
| **Traction (0°)** | | | |
| Young's modulus | 4284 | MPa | ISO 527 |
| Ultimate strength | 63 | MPa | ISO 527 |
| Elongation ultimate strength | 2,3 | % | ISO 527 |
| **Traction (+45° -45°)** | | | |
| Young's modulus | 2810 | MPa | ISO 527 |
| Ultimate strength | 42 | MPa | ISO 527 |
| Elongation ultimate strength | 2,6 | % | ISO 527 |
| **Traction (90°)** | | | |
| Young's modulus | 2313 | MPa | ISO 527 |
| Ultimate strength | 27 | MPa | ISO 527 |
| Elongation ultimate strength | 1,5 | % | ISO 527 |

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For more information on this filament, please visit :

**www.nanovia.tech/petg-gf-uv**

Nanovia • ZA de Saint Paul • 22540 Louargat • France • +33 (0) 296 43 36 90 • contact@nanovia.tech
**www.nanovia.tech**

**Thermal properties**

| | | |
|---|---|---|
| Tg | 80 | °C |

# Application

**Storage**

- Store Nanovia PETG GF in a dry and dark location, if possible with a desiccant.
- In order to guarantee good printing conditions, dehydrate at 60 °C for 4 hours or longer, when the spool has been exposed to moisture for an extended period.

# Health and safety

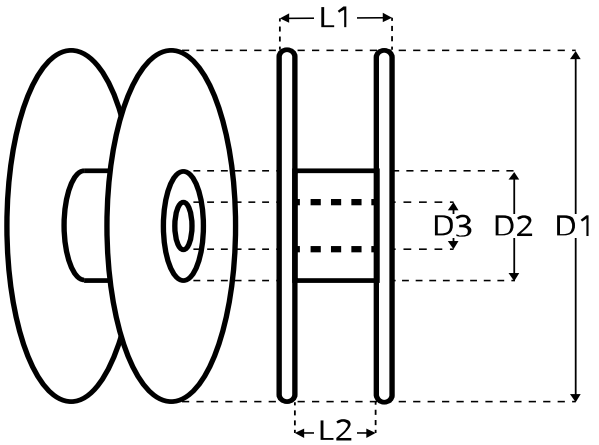
**Post treatment**

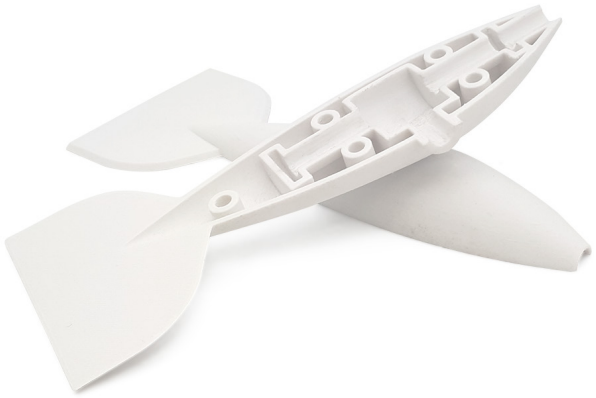
- We recommend wearing standard safety equipment during the post treatment of your prints.

# Packaging

- Spools are equipped with both a material traciblity and a production series number.
- Spools are packed in individual boxes, vacuum sealed with desiccant.
- Nanovia PETG GF is also availble in pellet form for plastic extrusion and 3D FGF pellet printing.

| Spool | L1 | L2 | D1 | D2 | D3 | weight |
|---|---|---|---|---|---|---|
| 500 g | 50 | 45 | 200 | 105 | 52 | 182 g |
| 2 kg | 93 | 87 | 300 | 195 | 52 | 668 g |



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