

## **CLIMBING LINES:** V-16<sup>™</sup> | PAGE 6 V-24<sup>™</sup> | PAGE 7 Velocity<sup>™</sup> | PAGE 8 Voyager<sup>™</sup> | PAGE 9 Vortex<sup>™</sup> | PAGE 10 ArborMaster® | PAGE 11 Mercury™ CE | PAGE 12 HyperClimb<sup>™</sup> | PAGE 13 HyperStatic<sup>™</sup> | PAGE 14 True-Blue<sup>™</sup> / True-White<sup>™</sup> | PAGE 15 Arbor-Plex<sup>™</sup> | PAGE 15

**RIGGING LINES:** 

Stable Braid<sup>™</sup> | PAGE 18

Tenex-TEC<sup>™</sup> | PAGE 19

Nystron<sup>™</sup> | PAGE 20

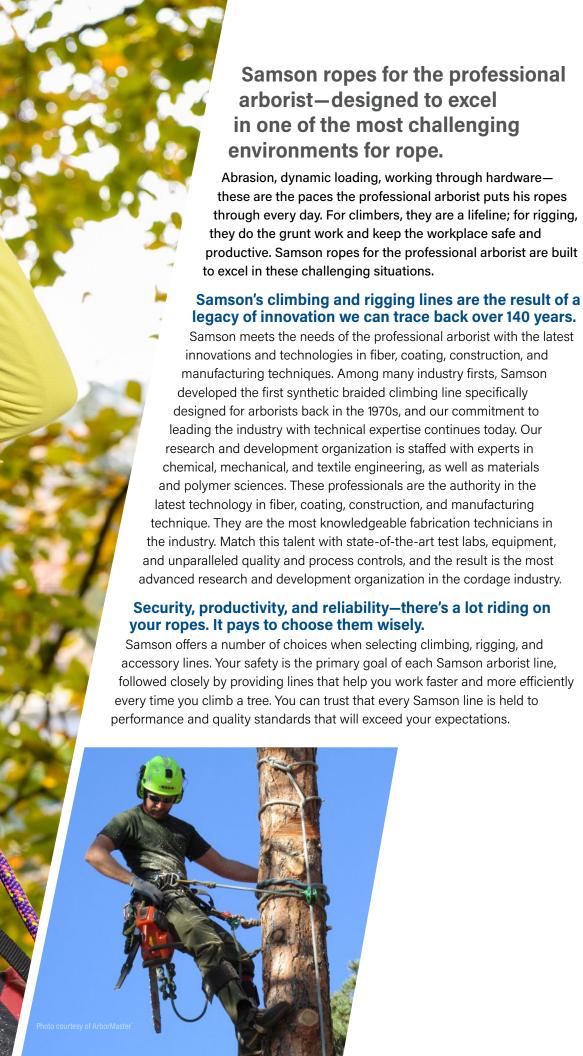
Arbor-Plex<sup>™</sup> | PAGE 20

Pro-Master™ | PAGE 21

Tree-Master<sup>™</sup> | PAGE 21







### **ACCESSORIES** & ROPE TOOLS:

Whoopie Sling<sup>™</sup> | PAGE 22 TreeRig Sling<sup>™</sup> | PAGE 22

Zing-It!" | PAGE 23



#### **CHIPPER WINCH LINES:**

AmSteel-Blue | PAGE 23

#### **PRUSIKS & TAILS:**

Prusik Cord<sup>™</sup> | PAGE 24

Ice Tail™ | PAGE 24

Tenex<sup>™</sup> | PAGE 25

Ultra-Tech™ | PAGE 25

Bail Out™& Bail Out XL™ | PAGE 26

#### **TECHNICAL RESOURCES:**

Climbing Systems | PAGE 27 Hitches & Terminations | PAGE 29 Rigging Information | PAGE 30











## NO WORRIES. THAT'S OUR PROMISE.

## Safe, reliable, hard-working Samson climbing lines for the professional arborist.

Halfway up the climbing line into the canopy, you shouldn't have to worry about the quality of your rope. Regardless of the technique you use—secured footlock, single rope or traditional, Samson makes climbing lines that excel. Samson has 50 years of research and development invested into making the best climbing lines in the marketplace, working closely with arborist industry organizations, universities, and working professionals.

Today, Samson is proud to offer some of the strongest and most durable ropes around. We have engineered products for all types of climbing styles and situations: high-value 16-strand lines, silky smooth double braids, and tough-as-nails static ropes.

# Size, strength, working load, and weight vary with all Samson climbing lines. Use the charts below to compare Samson's high-performance climbing lines. Elongation data and put-ups are available on the product information pages.

#### "BAG TO BRANCH" FEATURE



Samson climbing lines are flaked into the polybag packaging, rather than coiled, allowing you to transfer directly into your gear bags for immediate use. No need to uncoil the rope to avoid inducing twist, they're ready to go right out of the bag.

#### **CLIMBING LINE COMPARATIVE DATA**

		Weight	Average Strength		Working	J Load*
	DIAMETER	Per 100 ft.	UNSPLICED	SPLICED	UNSPLICED	SPLICED
ArborMaster® (2 sizes)	7/16"	6.3 lb	7,500 lb	5,000 lb	750 lb	500 lb
ArborMaster®	1/2"	7.7 lb	8,100 lb	6,500 lb	810 lb	650 lb
HyperClimb™	29/64"	6.5 lb	6,500 lb	N/A	650 lb	N/A
HyperStatic <sup>™</sup> (3 sizes)	7/16"	7.1 lb	6,400 lb	N/A	640 lb	N/A
HyperStatic™	5/32"	7.6 lb	6,800 lb	N/A	680 lb	N/A
HyperStatic™	1/2"	8.1 lb	7,200 lb	N/A	720 lb	N/A
Mercury™CE	7/16"	6.0 lb	8,600 lb	N/A	860 lb	N/A
V-16™	1/2"	7.4 lb	8,100 lb	N/A	810 lb	N/A
V-24™ (3 sizes)	7/16"	5.9 lb	6,300 lb	N/A	630 lb	N/A
V-24™	15/32"	6.7 lb	7,100 lb	N/A	710 lb	N/A
V-24™	1/2"	7.5 lb	7,400 lb	N/A	740 lb	N/A
Velocity™	7/16"	5.6 lb	7,400 lb	6,000 lb	740 lb	600 lb
Vortex™	1/2"	7.6 lb	10,200 lb	8,000 lb	1,020 lb	800 lb
Voyager™	15/32"	6.5 lb	9,400 lb	8,000 lb	940 lb	800 lb

		Weight	Average Strength		Working Load*	
	DIAMETER	Per 100 m	UNSPLICED	SPLICED	UNSPLICED	SPLICED
ArborMaster® (2 sizes)	11.5 mm	9.4 kg	3,400 kg	2,300 kg	340 kg	230 kg
ArborMaster®	<b>12</b> mm	11.5 kg	3,700 kg	2,900 kg	370 kg	290 kg
HyperClimb™	<b>11.7</b> mm	9.7 kg	2,900 kg	N/A	290 kg	N/A
HyperStatic <sup>™</sup> (3 sizes)	11.3 mm	10.6 kg	2,900 kg	N/A	290 kg	N/A
HyperStatic™	<b>11.7</b> mm	11.3 kg	3,100 kg	N/A	310 kg	N/A
HyperStatic™	12.5 mm	12.1 kg	3,300 kg	N/A	330 kg	N/A
Mercury™CE	<b>11</b> mm	8.9 kg	3,900 kg	N/A	390 kg	N/A
V-16™	12.8 mm	11.0 kg	3,700 kg	N/A	370 kg	N/A
V-24 <sup>™</sup> (3 sizes)	11 mm	8.8 kg	2,900 kg	N/A	290 kg	N/A
V-24™	<b>12</b> mm	10.0 kg	3,200 kg	N/A	320 kg	N/A
V-24™	<b>13</b> mm	11.2 kg	3,400 kg	N/A	340 kg	N/A
Velocity™	<b>11</b> mm	8.3 kg	3,400 kg	2,700 kg	340 kg	270 kg
Vortex™	12.7 mm	11.3 kg	4,600 kg	3,600 kg	460 kg	360 kg
Voyager™	11.8 mm	9.7 kg	4,300 kg	3,600 kg	430 kg	360 kg

\*Working loads shown here are calculated based on a safety factor of 10 and are for reference only. These working loads apply to all climbing lines throughout the catalog. The end user is responsible for choosing the correct working load for their application.







V-16 COOL



V-16 HOT

Our newest climbing line, V-16, is a renaissance in the construction of our traditional 16-strand arborist line. Taking a fresh look at the relationship between the core and cover, ensuring they work together seamlessly, *V-16* offers superior firmness for all climbing techniques. At 12.8mm, V-16 provides excellent grip, knot holding capability, and low stretch. V-16 is CE certified per EN 1891 (Type A).

#### **FEATURES & BENEFITS**

- > EN 1891 Type A certified
- > Excellent knot-holding capability
- > Lightweight
- > Works well with hardware

**CONSTRUCTION 16-Strand COVER Polyester** CORE Nivion eable lue/yellow)

V-16 COOL				CORE Nylon SPLICE Non-sp	alionabla		
				COLORS COO HOT (pink/blu	L (blue/ye	ellow)	
					ı	WEIGHT	ı
					DIAMETER INCHES	PER 100 ft POUNDS	AVERAGE UNS
	A CONTRACTOR				1/2"	7.4 lb	8,
					DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE
			ell'		12.8 mm	11.0 kg	3,7
A CONTRACTOR	Moreover		15	₹ 10-			
			S TO SECTION IN			T OF BREAK S	
	A WELL				10%	20%	30%
	至5.3%	100	to the second		3.00%	IC ELONGA 5.00%	6.00%
	The state of the s				*EE calculated	with spliced rop	oe strength.
	4				STANDAR	RD PUT-UI	P LENGT
					150' Polyb	pag	

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
1/2"	7.4 lb	8,100 в	810 в
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
12.8 mm	11.0 kg	3,700 kg	370 kg

AT PERCENT OF BREAK STRENGTH					
10%	20%	30%			
ELAST	IC ELONG	ATION*			
3.00%	5.00%	6.00%			



CE approval applies to unspliced rope only

150' Polybag	UNSPLICED
200' Polybag	UNSPLICED
600' Reel	UNSPLICED
1,200' Reel	UNSPLICED







A reimagining of 24-strand double braid construction, *V-24* is the newest addition to Samson's famous V-Series climbing lines. Meticulously designed to ensure the core and the cover act as efficiently as possible, *V-24* ensures the high strength and low stretch you expect from Samson climbing lines. Providing excellent knot-holding and footlocking, *V-24* works seamlessly with climbing hardware. *V-24* is CE certified per EN 1891 (11mm: Type B, 12mm and 13mm: Type A).

#### **FEATURES & BENEFITS**

- > Firm construction
- > High visibility
- > Low stretch
- > Sized for easy grip
- > Excellent knot-holding capability
- > Flexible
- > Spliceable at both ends

#### **CONSTRUCTION** Double Braid

COVER Polyester CORE Nylon SPLICE Class I Double Braid

COLORS Vary by diameter:

11 mm COOL (burgundy/gold)

11 mm HOT (gold/burgundy)

12 mm COOL (charcoal/neon green)
12 mm HOT (neon green/black)
13 mm COOL (navy/light blue)
13 mm HOT (light blue/navy)

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
7/16"	5.9 lb	6,300 lb	630 lb
15/32"	6.7 lb	7,100 lb	710 в
1/2"	7.5 lb	7,400 lb	740 lb

DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
<b>11</b> mm	8.8 kg	2,900 kg	290 kg
12 mm	10.0 kg	3,200 kg	320 kg
13 mm	11.2 kg	3,400 kg	340 kg

AT PERCENT OF BREAK STRENGTH				
10% 20% 30%				
ELASTIC ELONGATION*				
2.90%	5.00%	6.10%		



CE approval applies to unspliced rope only

\*EE calculated with spliced rope strength.

150' Polybag	UNSPLICED
200' Polybag	UNSPLICED
600' Reel	UNSPLICED
1,200' Reel	UNSPLICED







## Velocity™ PRODUCT CODE: 349 PRODUCT CODE: 351 (CE) Unspliced only







Velocity COOL





One of the lightest climbing lines in the 7/16" (11 mm) size, Velocity has excellent knot-holding ability, works well with hardware, and is great for footlocking.

#### **FEATURES & BENEFITS**

- > Lightweight
- > Excellent knot-holding capability
- > Works well with hardware
- > Exceptional access line
- > Great for footlocking

**CONSTRUCTION** Double Braid **COVER Polyester CORE Nylon SPLICE** Class I Double Braid COLORS COOL (blend of blue, green, and white) HOT (blend of orange, red, and white)

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE S	STRENGTH SPLICED	WORKIN	G LOAD SPLICED
7/16"	5.6 lb	7,400 lb	6,000 lb	740 lb	600 lb
7710	l WEIGHT	1,10015	0,000 15	7 10 10	O O O III
DIAMETER MM	PER 100 m KILOGRAMS	AVERAGE S UNSPLICED	STRENGTH SPLICED	WORKIN UNSPLICED	G LOAD SPLICED
11 mm	8.3 kg	3,400 kg	2,700 kg	340 kg	270 kg

AT PERCENT OF BREAK STRENGTH					
10%	20%	30%			
ELAST	ELASTIC ELONGATION*				
3.00%	5.00%	6.00%			
*EE calculated with spliced rope strength.					



120' Polybag	SPLICED / UNSPLICED
150' Polybag	SPLICED / UNSPLICED
200' Polybag	SPLICED / UNSPLICED
600' Reel	UNSPLICED
1,200' Reel	UNSPLICED





## PRODUCT CODE: 498 Voyager™

Voyager is the latest addition to Samson's V-Series of premium 24-strand cover double braid climbing lines. Progressive arborists require a rope that fits well with today's hardware and one that is fully compatible with single-rope technique climbing. Voyager meets this requirement, rounding out the V-Series product offering at 15/32" (11.8 mm) diameter. This light and flexible rope has superior knot-holding ability, works easily with hardware, and is excellent for footlocking. Voyager's high-visibility cool color blend of blue, neon green, and white allows for easy identification in the trees, and comes with the quality and performance you've come to trust from Samson.

#### **FEATURES & BENEFITS**

- > Lightweight
- > Works well with hardware

- > Excellent for footlocking
- > Great knot-holding capability

> Flexible

**CONSTRUCTION** Double Braid **COVER Polyester CORE Nylon SPLICE** Class I Double Braid

COLOR COOL (blend of blue, neon green, and white)

DIAMETER	WEIGHT PER 100 ft	AVERAGE	STRENGTH	WORKIN	G LOAD
INCHES	POUNDS	UNSPLICED	SPLICED	UNSPLICED	SPLICED
15/32"	6.5 lb	9,400 lb	8,000 lb	940 lb	800 lb
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE :	STRENGTH SPLICED	WORKIN UNSPLICED	G LOAD SPLICED
11.8 mm	9.7 kg	4,300 kg	3,600 kg	430 kg	360 kg

AT PERCENT OF BREAK STRENGTH				
10%	20%	30%		
ELASTIC ELONGATION*				
3.00%	5.00%	6.00%		

<sup>\*</sup>EE calculated with spliced rope strength.

SPLICED / UNSPLICED
SPLICED / UNSPLICED
SPLICED / UNSPLICED
UNSPLICED
UNSPLICED



Voyager COOL









Vortex HOT

Vortex climbing line is your safe and secure stronghold at the center of activity when you are ascending a tree. This 24-strand cover line is a true 1/2" (12.7 mm), and is the lightest premium climbing line of its size available. Like its counterpart Velocity, but a little larger for easy handling, Vortex has excellent knot-holding ability, works well with hardware, and is great for footlocking. Compared to ropes of similar size, Vortex has 25–30% lower elongation when used at the same load.

#### **FEATURES & BENEFITS**

- > Full 12.7 mm for easy handling
- > Lightweight and flexible
- > Excellent knot-holding capability
- > Works well with hardware
- > Great for footlocking

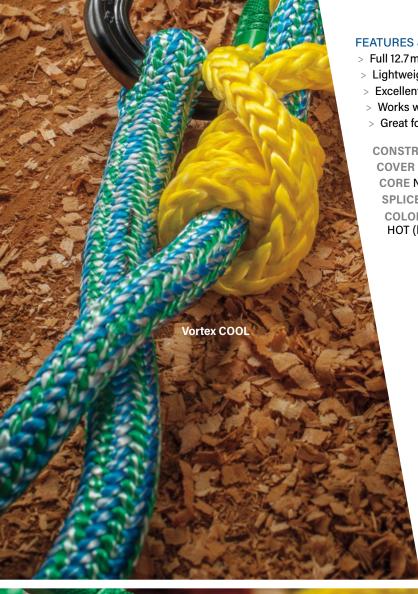
CONSTRUCTION Double Braid
COVER Polyester
CORE Nylon
SPLICE Class I Double Braid
COLORS COOL (blend of blue, green, and white)
HOT (blend of orange, red, and white)

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE S UNSPLICED	TRENGTH SPLICED	WORKING UNSPLICED	G LOAD SPLICED
1/2"	7.6 lb	10,200 lb	8,000 lb	1,020 в	800 lb
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE S UNSPLICED	TRENGTH SPLICED	WORKING UNSPLICED	G LOAD SPLICED
12.7 mm	11.3 kg	4,600 kg	3,600 kg	460 kg	360 kg

AT PERCENT OF BREAK STRENGTH					
10%	20%	30%			
ELAST	ELASTIC ELONGATION*				
3.00% 5.00% 6.00%					
*EE calculated with spliced rope strength.					

Compared to ropes of similar size, Vortex has 25–30% lower elongation when used at the same load. See graph on page 6.

120' Polybag	SPLICED / UNSPLICED
150' Polybag	SPLICED / UNSPLICED
200' Polybag	SPLICED / UNSPLICED
600' Reel	UNSPLICED
1,200' Reel	UNSPLICED





## PRODUCT CODE: 348 ArborMaster®

A durable 16-strand line, ArborMaster® offers the maximum firmness for all climbing techniques. Providing an easy grip, ArborMaster® has low stretch and excellent knot-holding capability. Spliceable at both ends without milking, it is easy to inspect, and the new 11.5mm size is perfect for use with climbing hardware in line clearance applications.





11.5 mm WILDCAT

11.5 mm SUPERSONIC





12mm RED/BLACK/WHITE

12mm BLUE STREAK

#### **FEATURES & BENEFITS**

- > Firm
- > High visibility
- > Low stretch
- > Sized for easy grip
- Excellent knot-holding capability
- > Flexible
- > Spliceable at both ends

**CONSTRUCTION 16-Strand COVER Polyester CORE Nylon SPLICE** Class I 16-Strand **COLORS** Vary by diameter:

11.5 mm SuperSonic (yellow/lime green)

Wildcat (red/blue)

Red/Black/White 12 mm

Blue Streak (blue/white) Hawkeye (bright green/grey)

DIAMETER	WEIGHT PER 100 ft	AVERAGE S	TRENGTH	WORKING	G LOAD
INCHES	POUNDS	UNSPLICED	SPLICED	UNSPLICED	SPLICED
7/16"	6.3 lb	7,500 в	5,000 lb	750 lb	500 lb
1/2"	7.7 lb	8,100 lb	6,500 lb	810 lb	650 lb

DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE S UNSPLICED	TRENGTH SPLICED	WORKING UNSPLICED	S LOAD SPLICED
11.5 mm	9.4 kg	3,400 kg	2,300 kg	340 kg	230 kg
12 mm	11.5 kg	3.700 kg	2.900 kg	370 kg	290 kg

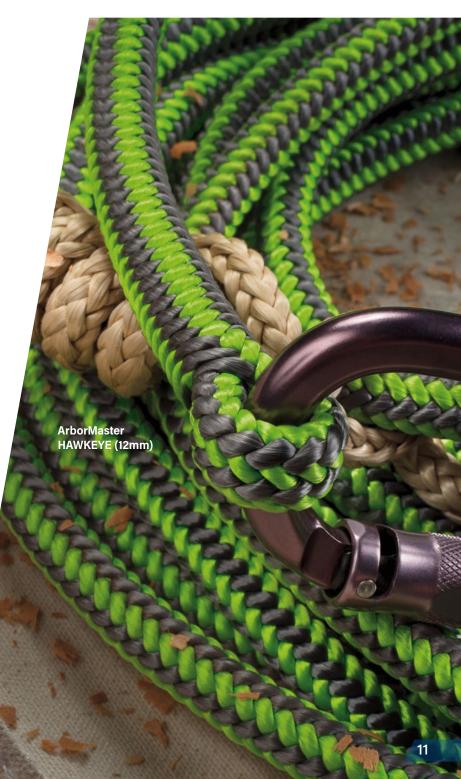
AT PERCEN	T OF BREAK	STRENGTH
10%	20%	30%
ELAST	IC ELONG	ATION*
3.00%	5.00%	6.00%



CE approval applies to unspliced 12mm ArborMaster only

\*EE calculated with spliced rope strength.

120' Polybag	SPLICED / UNSPLICED
150' Polybag	SPLICED / UNSPLICED
200' Polybag	SPLICED / UNSPLICED
600' Reel	UNSPLICED
1,200' Reel	UNSPLICED

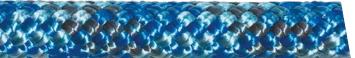


## $Mercury^{\mathsf{m}}\,CE_{\mathsf{PRODUCT}\,\mathsf{CODE}:\,\mathsf{485}}$

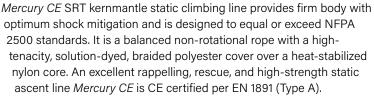




Mercury HOT



Mercury COOL



#### **FEATURES & BENEFITS**

- > Abrasion resistant
- > Excellent shock mitigation
- > High-tenacity nylon core
- > Retains shape with use

CONSTRUCTION Kernmantle
COVER Polyester
CORE Nylon
SPLICE Non-spliceable
COLORS COOL variegated blue
HOT variegated orange

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
7/16"	6.0 lb	8,600 lb	860 в
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
11 mm	8.9 kg	3,900 kg	390 kg

AT PERCENT OF BREAK STRENGTH			
10% 20% 30%			
ELASTIC ELONGATION*			
3.70% 6.60% 8.00%			
*EE calculated with spliced rope strength.			



CE approval applies to unspliced rope only

120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
200' Polybag	UNSPLICED
600' Reel	UNSPLICED





## PRODUCT CODE: 458 HyperClimb™

Introducing HyperClimb, our newest 11.7mm climbing line. Engineered for use with both moving and stationary rope systems, HyperClimb has excellent hand, is durable, and is perfect for long ascents. It's an excellent companion for climbers of all skill levels.

#### **FEATURES & BENEFITS**

- > Lightweight
- > Excellent knot-holding capability
- > Works well with hardware
- > Exceptional access line
- > Great for moving and stationary rope systems



HyperClimb COOL



HyperClimb HOT

**CONSTRUCTION** Double Braid **COVER Polyester CORE** Polyester **SPLICE** Class I Double Braid

**COLORS** COOL (purple with pink and yellow tracers) HOT (orange with blue and white tracers)

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
29/64"	6.5 lb	6,500 в	650 в
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
11.7 mm	9.7 kg	2,900 kg	290 kg

AT PERCENT OF BREAK STRENGTH			
10%	20%	30%	
ELAST	IC ELONG	ATION*	
1.60%	2.40%	3.20%	

<sup>\*</sup>EE calculated with spliced rope strength.

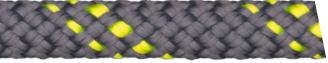
120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
200' Polybag	UNSPLICED
600' Reel	UNSPLICED





## HyperStatic™ PRODUCT CODE: 371





11.3 mm GRAY/BRIGHT GREEN



11.7 mm GRAY/BLUE



12.5 mm GRAY/PINK

HyperStatic is a tough-as-nails kernmantle static rope made of 100% high-tenacity polyester with high durability and low stretch, built for the high demands of rescue, rappelling and access applications. The core and the cover are uniquely engineered to work together as a single unit. Available in 11.3 mm, 11.7 mm, and 12.5 mm diameters for use with a variety of hardware, HyperStatic has excellent hand and knotability. HyperStatic is NFPA 2500 compliant.

#### **FEATURES & BENEFITS**

- > Durable
- > Extremely low stretch
- > High strength

**CONSTRUCTION** Kernmantle

**COVER** Polyester **CORE** Polyester SPLICE Non-spliceable

> 11.3 mm Gray/bright green 11.7 mm Gray/blue

		COLORS Vary by of 11.3 mm Gray, 11.7 mm Gray, 12.5 mm Gra	<i>liameter:</i> /bright gre /blue
		DIAMETER INCHES	WEIGHT PER 100 f
		7/16" 15/32"	7.1 lb 7.5 lb
		1/2"	8.1 lb
		DIAMETER	WEIGHT PER 100 r KILOGRAN
		11.3 mm	10.6 kg
F. 6. 1		11.7 mm	11.3 kg
N. A. S.		12.5 mm	12.1 kg
	-1801 200		
2000		A	T PERCENT (
	4		10%
			ELASTIC

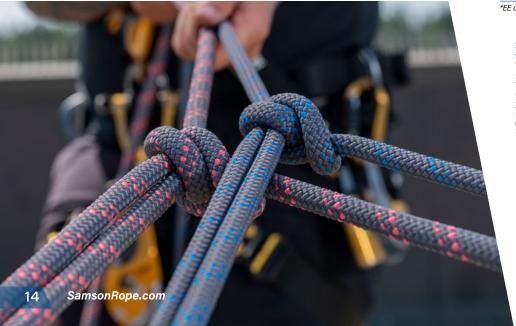
DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
7/16"	7.1 lb	6,400 lb	640 lb
15/32"	7.5 lb	6,800 lb	680 в
1/2"	8.1 lb	7,200 lb	720 lb

DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD UNSPLICED
11.3 mm	10.6 kg	2,900 kg	290 kg
11.7 mm	11.3 kg	3,100 kg	310 kg
12.5 mm	12.1 kg	3,300 kg	330 kg

AT PERCENT OF BREAK STRENGTH				
10% 20% 30%				
ELASTIC ELONGATION*				
1.20%	2.00%	2.90%		

<sup>\*</sup>EE calculated with spliced rope strength.

120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
200' Polybag	UNSPLICED
600' Reel	UNSPLICED





## TRUE-BLUE: 342 True-Blue & True-White True-White

This 12-strand, premium all-polyester climbing line has low stretch and high strength. It stays firm, round, and flexible with use and requires no milking. *True-Blue* and *True-White* are excellent for light-duty rigging applications.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
1/2"	8.8 lb	7,300 в	730 lb
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
<b>12</b> mm	13.1 kg	3,300 kg	330 kg

<sup>\*</sup>When used as a climbing line.

#### **STANDARD PUT-UP LENGTHS**

120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
600' Reel	UNSPLICED
2,400' Reel	UNSPLICED

#### **FEATURES & BENEFITS**

- > Low stretch
- > High strength
- > Firm
- > Stays round with use
- > Maintains flexibility
- > Durable

CONSTRUCTION 12-Strand FIBER Polyester SPLICE Non-spliceable COLORS Blue or White

AT PERCENT OF BREAK STRENGTH						
10% 20% 30%						
ELAST	ELASTIC ELONGATION					
2.60%	3.00%	4.00%				







PRODUCT CODE: 346 Arbor-Plex<sup>™</sup>

The first synthetic rope designed specifically for the arborist industry, *Arbor-Plex* is a lightweight, high strength 12-strand climbing line that continues to be one of the most widely used rigging lines in the arborist industry. It resists snags and has excellent knot-holding ability. *Arbor-Plex* works well when wet and is very durable.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
1/2"	6.8 lb	6,000 lb	600 lb
DIAMETER MM	WEIGHT PER 100 m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
<b>12</b> mm	10.1 kg	2,700 kg	270 kg

<sup>\*</sup>When used as a climbing line.

#### STANDARD PUT-UP LENGTHS

120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
600' Reel	UNSPLICED
2,400' Reel	UNSPLICED

#### **FEATURES & BENEFITS**

- > Durable
- > Snag resistant
- > Works well in wet conditions
- > Economical

Polyester Blend

> Has a no-twist stripe

CONSTRUCTION 12-Strand FIBER Polypropylene-

SPLICE Non-spliceable COLOR White with green longitudinal hanging line

AT PERCEN	T OF BREAK	STRENGTH
10%	20%	30%
ELAST	<b>IC ELONG</b>	ATION
3.00%	3.30%	4.20%









### YOUR PRIORITIES ARE SAMSON'S PRIORITIES.

## Rigging puts higher demand on your rope than anything else on your job site.

Rigging is perhaps the most advanced and demanding aspect of tree work. The tools and techniques to safely lower tree sections or limbs when free-falling vary with the worksite and situation. Samson makes rigging ropes optimized for strength and control—ropes with controlled elongation to ease the strain of shock loading.

Keep your rope tool bag a little lighter by replacing fixed-size slings with Samson's fully adjustable Whoopie Slings. Round out your rope tools with Samson's TreeRig Slings in either Stable Braid or Tenex-TEC and don't forget Zing-It!, the professional arborist's choice for best throw line.

See pages 30 and 31 for additional technical rigging information.

#### RIGGING LINE COMPARATIVE DATA

A quick reference on strengths and weights of popular sizes of Samson's ropes typically used for rigging operations. See product pages for elongation data and put-ups available. Working load specifications are available for some products online at SamsonRope.com.

#### WEIGHT PER 100 ft/100 m

RIGGING LINE	3/8"	1/2"	9/16"	5/8"	3/4"	7/8"	1"	9 mm	12 mm	14 mm	16 mm	18 mm	22 mm	24 mm
Stable Braid	— lb	8.2 lb	11.0 lb	14.0 lb	18.0 lb	27.1 lb	<b>—</b> lb	<u>—</u> kg	12.2 kg	16.4 kg	20.8 kg	26.8 kg	40.3 kg	— kg
Tenex-TEC*	4.3 lb	9.2 lb	— lb	14.8 lb	17.7 lb	26.7 lb	34.7 lb	6.4 kg	13.7 kg	<u>—</u> kg	22.0 kg	26.3 kg	39.7 kg	51.6 kg
Nystron*	4.4 lb	7.7 lb	10.0 lb	12.6 lb	17.3 lb	19.0 lb	34.0 lb	6.5 kg	11.5 kg	14.9 kg	18.7 kg	25.7 kg	28.3 kg	50.6 kg
Arbor-Plex*	— lb	6.8 lb	— lb	12.0 lb	16.2 lb	<del></del> lb	<b>—</b> lb	— kg	10.1 kg	— kg	17.9 kg	24.1 kg	<u>—</u> kg	<del>-</del> kg
Pro-Master"	3.7 lb	6.5 lb	— lb	9.6 lb	13.9 lb	18.0 lb	22.0 lb	5.5 kg	9.7 kg	— kg	14.3 kg	20.7 kg	26.8 kg	32.7 kg
Tree-Master*	— Ib	8.0 lb	— Ib	13.0 lb	18.5 lb	— Ib	— lb	<u>—</u> ka	11.9 kg	— ka	19.3 kg	27.5 kg	— ka	— ka

#### **AVERAGE STRENGTH** (SPLICED)

RIGGING LINE	3/8"	1/2"	9/16"	5/8"	3/4"	7/8"	1"	9 mm	12 mm	14 mm	16 mm	18 mm	22 mm	24 mm
Stable Braid <sup>™</sup>	<u>—</u> Ib	10,400 lb	13,300 lb	16,300 lb	20,400 lb	29,900 lb	— lb	— kg	4,700 kg	6,000 kg	7,400 kg	9,300 kg	13,600 kg	<u>—</u> kg
Tenex-TEC	6,100 lb	13,100 lb	<b>—</b> lb	18,800 lb	24,800 lb	34,200 lb	44,500 lb	2,800 kg	5,900 kg	— kg	8,500 kg	11,200 kg	15,500 kg	20,200 kg
Nystron*	5,600 lb	10,500 lb	13,200 lb	16,300 lb	23,000 lb	27,000 lb	37,000 lb	2,500 kg	4,800 kg	6,000 kg	7,400 kg	10,400 kg	12,200 kg	16,800 kg
Arbor-Plex*	<u>—</u> Ib	6,000 lb	— lb	9,000 lb	12,000 lb	— lb	— lb	<del>–</del> kg	2,700 kg	— kg	4,100 kg	5,400 kg	— kg	— kg
Pro-Master	3,200 lb	5,700 lb	— lb	7,700 lb	10,000 lb	14,500 lb	17,500 lb	1,500 kg	2,600 kg	<u>—</u> kg	3,500 kg	4,500 kg	6,600 kg	7,900 kg
Tree-Master*	— lb	7,000 lb	— lb	11,300 lb	15,200 lb	<b>—</b> Ib	<b>—</b> Ib	<u>—</u> kg	3,200 kg	— kg	5,100 kg	6,900 kg	— kg	— kg

#### MINIMUM STRENGTH (SPLICED)

RIGGING LINE	3/8"	1/2"	9/16"	5/8"	3/4"	7/8"	1"	9 mm	12 mm	14 mm	16 mm	18 mm	22 mm	24 mm
Stable Braid <sup>™</sup>	<u>—</u> lb	8,800 lb	11,300 lb	13,900 lb	17,300 lb	25,400 lb	— lb	— kg	4,000 kg	5,100 kg	6,300 kg	7,900 kg	11,500 kg	<del>-</del> kg
Tenex-TEC*	5,500 lb	11,800 lb	— lb	16,900 lb	22,300 lb	30,800 lb	40,100 lb	2,500 kg	5,300 kg	— kg	7,700 kg	10,100 kg	14,000 kg	18,200 kg
Nystron*	4,800 lb	8,900 lb	11,200 lb	13,900 lb	19,600 lb	23,000 lb	31,500 lb	2,200 kg	4,000 kg	5,100 kg	6,300 kg	8,900 kg	10,400 kg	14,300 kg
Arbor-Plex <sup>**</sup>	— lb	5,400 lb	<b>—</b> lb	8,100 lb	10,800 lb	<b>—</b> lb	<b>—</b> lb	<u>—</u> kg	2,400 kg	<u>—</u> kg	3,700 kg	4,900 kg	<u>—</u> kg	<u>—</u> kg
Pro-Master"	2,900 lb	5,100 lb	<b>—</b> lb	6,900 lb	9,000 lb	13,100 lb	15,800 lb	1,300 kg	2,300 kg	— kg	3,100 kg	4,100 kg	5,900 kg	7,100 kg
Tree-Master	— lb	6,300 lb	<b>—</b> lb	10,200 lb	13,700 в	<b>—</b> lb	<b>—</b> lb	— kg	2,900 kg	<u>—</u> kg	4,600 kg	6,200 kg	<u>—</u> kg	— kg

## Stable Braid PRODUCT CODE: 806



BLACK
This con Sa
BLUE
CLEAR
GREEN
ORANGE

YELLOW

This double braid is a low stretch, high strength-to-weight ratio, and torque-free construction. It is durable with excellent snag, abrasion, and UV resistance. Samthane coating enhances these characteristics and improves visibility.

#### **FEATURES & BENEFITS**

- > Low stretch
- > Excellent abrasion resistance
- > High strength-to-weight ratio
- > High abrasion resistance
- > Flexible
- > UV resistant
- > Torque free
- > Easy to handle
- > Spliceable

**CONSTRUCTION** Double Braid

**COVER Polyester** 

**CORE** Polyester

**SPLICE Class I Double Braid** 

COLORS Coated black, blue, clear, green, orange, red, or yellow — all with a blue ID

handle		

ILLEOW	5/8"
	3/4"
CONTROL OF WAR ALL STOPPED A	7/8"
	DIAMETEI
	MM
	<b>12</b> mm
	<b>14</b> mm
	<b>16</b> mm
	<b>18</b> mm
	<b>22</b> mm
	AT PERCE
	10% ELAS
	1.10%
	*EE calculate
	STANDA
	150' Poly
	600' Ree
Stable Braid Orange	
18 SamsonRope.com	

DIAMETER	WEIGHT PER 100ft	AVERAGE STRENGTH	MINIMUM STRENGTH
INCHES	POUNDS	SPLICED	SPLICED
1/2"	8.2 lb	10,400 lb	8,800 lb
9/16"	11.0 lb	13,300 lb	11,300 ๒
5/8"	14.0 lb	16,300 lb	13,900 в
3/4"	18.0 lb	20,400 lb	17,300 в
7/8"	27.1 lb	29,900 lb	25,400 լե

DIAMETER	WEIGHT PER 100m	AVERAGE STRENGTH	MINIMUM STRENGTH
MM	KILOGRAMS	SPLICED	SPLICED
<b>12</b> mm	12.2 kg	4,700 kg	4,000 kg
<b>14</b> mm	16.4 kg	6,000 kg	5,100 kg
16 mm	20.8 kg	7,400 kg	6,300 kg
<b>18</b> mm	26.8 kg	9,300 kg	7,900 kg
<b>22</b> mm	40.3 kg	13,600 kg	11,500 kg

## AT PERCENT OF BREAK STRENGTH 10% 20% 30% ELASTIC ELONGATION\* 110% 170% 2.70%

\*EE calculated with spliced rope strength.

#### **STANDARD PUT-UP LENGTHS**

150' Polybag UNSPLICED 600' Reel UNSPLICED PRODUCT CODE: 825 (SLING CONSTRUCTION; 2 ENDS/CARRIER)

## Tenex-TEC<sup>™</sup>

BLACK

BLUE

CLEAR

GREEN

**ORANGE** 

YELLOW

RED

*Tenex-TEC* is a high-strength, low-stretch rope designed with two ends per carrier. This construction allows more rope surface conformance to objects being lifted than standard single-braid constructions. It is Samthane coated to enhance wear life.

#### **FEATURES & BENEFITS**

- > Snag resistant
- > Abrasion resistant
- > High strength
- > Good grip
- > Easy to inspect
- > Easy to splice

**CONSTRUCTION 12-Strand** 

**FIBER Polyester** 

SPLICE Class I 12-Strand

COLORS Coated black, blue, clear, green,

orange, red, or yellow

DIAMETER	WEIGHT PER 100 ft	AVERAGE STRENGTH	MINIMUM STRENGTH
INCHES	POUNDS	SPLICED	SPLICED
3/8"	4.3 lb	6,100 lb	5,500 lb
1/2"	9.2 lb	13,100 lb	11,800 lb
5/8"	14.8 в	18,800 lb	16,900 lb
3/4"	17.7 в	24,800 lb	22,300 lb
7/8"	26.7 lb	34,200 lb	30,800 lb
1"	34.7 в	44,500 lb	40,100 lb

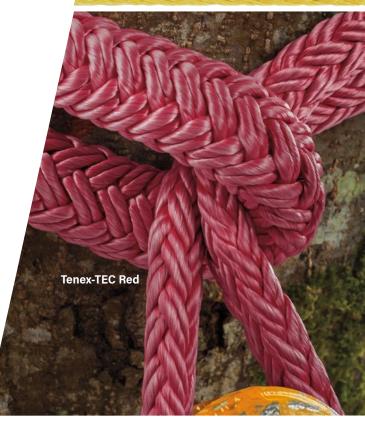
DIAMETER MM	WEIGHT PER 100m KILOGRAMS	AVERAGE STRENGTH SPLICED	MINIMUM STRENGTH SPLICED
<b>9</b> mm	6.4 kg	2,800 kg	2,500 kg
<b>12</b> mm	13.7 kg	5,900 kg	5,300 kg
<b>16</b> mm	22.0 kg	8,500 kg	7,700 kg
<b>18</b> mm	26.3 kg	11,200 kg	10,100 kg
<b>22</b> mm	39.7 kg	15,500 kg	14,000 kg
<b>24</b> mm	51.6 kg	20,200 kg	18,200 kg

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELAST	IC ELONG/	ATION*
1.40%	2.30%	3.00%

<sup>\*</sup>EE calculated with spliced rope strength.

#### STANDARD PUT-UP LENGTHS

600' Reel UNSPLICED



### **Rope Tools**



**EYE-AND-EYE TAIL** 

While these fabricated tools are not offered by Samson, professional arborists have found both Tenex-TEC and Tenex to be the perfect products for producing these rope tools.



SPIDER LEG BALANCER



**ENDLESS LOOP SLING** 



LOOPIE

## Nystron™ PRODUCT CODE: 891







#### **FEATURES & BENEFITS**

- > Stronger than an all-polyester rope
- Excellent shock-load mitigation
- > Excellent abrasion resistance
- > Spliceable

**CONSTRUCTION** Double Braid **COVER Polyester CORE Nylon SPLICE Class I Double Braid** 

COLORS Coated blue, green, orange, or yellow - all with blue ID

AT PERCENT OF BREAK STRENGTH		
10% 20% 30%		30%
ELASTIC ELONGATION*		
2.40% 4.50% 5.90%		
*FE calculated with spliced rope strength		

Please see page 31 for technical information on energy absorption for arborist rigging applications.

This double-braid provides the advantages of high strength retention and excellent abrasion resistance with superior energy absorption and shock mitigation for controlled and safe lowering of loads. It is fully spliceable. Additional sizes available at SamsonRope.com

DIAMETER INCHES	WEIGHT PER 100ft POUNDS	AVERAGE STRENGTH SPLICED	MINIMUM STRENGTH SPLICED
1/2"	7.7 lb	10,500 lb	8,900 lb
9/16"	10.0 lb	13,200 lb	11,200 в
3/4"	17.3 lb	23,000 lb	19,600 lb
7/8"	19.0 lb	27,000 lb	23,000 lb

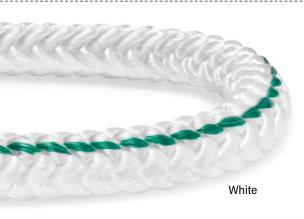
DIAMETER MM	WEIGHT PER 100m KILOGRAMS	AVERAGE STRENGTH SPLICED	MINIMUM STRENGTH SPLICED
12 mm	11.5 kg	4,800 kg	4,000 kg
<b>14</b> mm	14.9 kg	6,000 kg	5,100 kg
18 mm	25.7 kg	10,400 kg	8,900 kg
<b>22</b> mm	28.3 kg	12,200 kg	10,400 kg

#### STANDARD PUT-UP LENGTHS

600' Reel UNSPLICED.

## Arbor-Plex™ PRODUCT CODE: 346





#### **FEATURES & BENEFITS**

- > Durable
- Snag resistant
- Works well in wet conditions
- > Economical
- > Has a no-twist stripe

**CONSTRUCTION 12-Strand** 

Polypropylene-Polyester Blend

**SPLICE** Non-spliceable

**COLOR** White with green longitudinal hanging line

AT PERCEN	T OF BREAK	STRENGTH
10% 20% 30%		
ELAST	<b>IC ELONG</b>	ATION
3.00%	3.30%	4 20%

Please see page 31 for technical information on energy absorption for arborist rigging applications.

The first synthetic rope designed specifically for the arborist industry, Arbor-Plex is a lightweight, high strength 12-strand climbing line, and the most widely used rigging line in the arborist industry. It resists snags and has excellent knotholding ability. Arbor-Plex works well when wet and is very durable.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
1/2"	6.8 <sub>lb</sub>	6,000 lb	1,200 lb
5/8"	12.0 lb	9,000 lb	1,800 в
3/4"	16.2 <sub>lb</sub>	12,000 lb	2,400 в
DIAMETER MM	WEIGHT PER 100m KILOGRAMS	AVERAGE STRENGTH UNSPLICED	WORKING LOAD* UNSPLICED
12 mm	10.1 kg	2,700 kg	540 kg
16 mm	17.9 kg	4,100 kg	820 kg
18 mm	24.1 kg	5,400 kg	1,100 kg

<sup>\*</sup>When used as a rigging line.

120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
600' Reel	UNSPLICED

PRODUCT CODE: 168

## **Pro-Master**<sup>™</sup>

*Pro-Master* is a tough, durable, 3-strand rigging rope. It remains firm, round, and flexible with use. It has a soft hand with excellent lock-grip and knot-holding capabilities.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH SPLICED	MINIMUM STRENGTH SPLICED
3/8"	3.7 lb	3,200 lb	2,900 lb
1/2"	6.5 lb	5,700 lb	5,100 в
5/8"	9.6 lb	7,700 lb	6,900 lb
3/4"	13.9 lb	10,000 lb	9,000 в
7/8"	18.0 lb	14,500 lb	13,100 в
1"	22.0 lb	17,500 lb	15,800 lb
DIAMETER MM	WEIGHT PER 100m KILOGRAMS	AVERAGE STRENGTH SPLICED	MINIMUM STRENGTH SPLICED
9 mm	5.5 kg	1,500 kg	1,300 kg

2,600 kg

3,500 kg

4,500 kg

6,600 kg

7,900 kg

9.7 kg

14.3 kg

20.7 kg

26.8 kg

32.7 kg

2,300 kg

3,100 kg

4,100 kg

5,900 kg 7,100 kg

#### **FEATURES & BENEFITS**

- > Excellent abrasion resistance
- > High strength-to-weight ratio
- > Flexible
- > UV resistant
- > Easy to handle
- > Easy to splice

CONSTRUCTION 3-Strand
FIBER Ultra Blue
Polyolefin-Polyester Blend
SPLICE Class I 3-Strand
COLOR White with green ID

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELASTIC ELONGATION*		
2.00% 3.20% 3.90%		
*EE calculated with spliced rope strength.		



150' Polybag	UNSPLICED
600' Reel	UNSPLICED



_	
Class	STRAND CONSTRUCTION

12 mm

16 mm

18 mm

**22** mm

24 mm

## PRODUCT CODE: 166 Tree-Master™

Tree-Master is a premium 3-strand climbing and rigging line coated with Pro-Gard to extend life and provide smooth operation when working with Prusik knots. It is made using a 4-stage rope construction that stays firm under load and has excellent abrasion resistance to maximize wear life.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH SPLICED	WORKING LOAD* SPLICED
1/2"	8.0 lb	7,000 lb	1,400 в
5/8"	13.0 в	11,300 в	2,300 в
3/4"	18.5 в	15,200 в	3,000 в
DIAMETER MM	WEIGHT PER 100m KILOGRAMS	AVERAGE STRENGTH SPLICED	WORKING LOAD* SPLICED
<b>12</b> mm	11.9 kg	3,200 kg	640 kg
16 mm	19.3 kg	5,100 kg	1,000 kg

<sup>\*</sup>When used as a rigging line.

#### **FEATURES & BENEFITS**

- > Durable
- > Excellent abrasion resistance
- > Remains firm under load
- > Economical

CONSTRUCTION 3-Strand
FIBER Polyester
SPLICE Product specific
COLOR White with green fleck

AT PERCENT OF BREAK STRENGTH						
10% 20% 30%						
ELAST	*NOITA					
2.90%	5.60%	8.20%				

\*EE calculated with spliced rope strength.



120' Polybag	UNSPLICED
150' Polybag	UNSPLICED
600' Reel	UNSPLICED

## Whoopie Sling™ PRODUCT CODE: 689





Adjustable, load-rated two-eye lifting slings. The sling has a permanent eye splice at one end, and an adjustable eye at the other end that allows it to adapt to loads of various sizes. The adjustment allows snug lifting control and minimizes the number of fixed-length slings required. Each sling is permanently tagged with its capacity, polybagged and shipped in a carton.

#### **FEATURES & BENEFITS**

- > A permanent eye splice at one end and an adjustable eve at the other
- > Adapts to varying loads
- > Snug lifting control
- > Minimizes the number of fixed-length slings required
- > Three sizes to choose from
- > Permanently tagged with capacity

Size			Adjustment	Permanent	RATE	CAPACIT	IES*
Diameter INCHES	Color	Unit Weight POUNDS	Length FEET	Eye Size INCHES	Single Leg POUNDS	Choker POUNDS	Basket POUNDS
1/2 in	Blue	1.2 lb	2.5-4 ft	5 in	2,200 lb	1,760 lb	4,400 lb
5/8 in	Red	1.7 lb	3-5 ft	6 in	3,200 lb	2,560 в	6,400 lb
3/4 in	Orange	2.8 lb	3.5 - 6 ft	<b>7</b> in	4,200 lb	3,380 lb	8,400 lb

Size Diameter MILLIMETERS	Color	Unit Weight	Adjustment Length METERS	Permanent Eye Size MILLIMETERS	Single Leg KILOGRAMS	Choker KILOGRAMS	Basket KILOGRAMS
12 mm	Blue	0.5 kg	0.8 – 1.2 m	125 mm	1,000 kg	800 kg	2,000 kg
16 mm	Red	0.8 kg	0.9 – 1.5 m	150 mm	1,500 kg	1,200 kg	2,900 kg
18 mm	Orange	1.3 kg	1.1-1.8 m	180 mm	1,900 kg	1,500 kg	3,800 kg

<sup>\*</sup>Rated capacities are for slings in vertical lift use and spliced in accordance with Samson factory procedure.

1/2" (12 mm) diameter 2.5 - 4 ft. length, 5" permanent eye



5/8" (16 mm) diameter 3-5 ft. length, 6" permanent eye



3/4" (18 mm) diameter 3.5 - 6 ft. length, 7" permanent eye



TABLE 1. SLING ANGLE AND LOAD ANGLE FACTOR.

Sling Angle (measured from vertical)	0°	15°	30°	45°	60°	75°
Load Angle Factor	1.00	.966	.866	.707	.500	.259

For angles other than vertical, multiply the rated capacity by the "Load Angle Factor" in the table shown to obtain the reduced rating based on the calculated sling lift angle.

## TreeRig Sling™ PRODUCT CODE: 825 (Tenex-TEC") PRODUCT CODE: 806 (Stable Braid")



Also known as "dead eye" slings, Samson's TreeRig Sling is fabricated from Samthane-coated Stable Braid and Tenex-TEC. TreeRig Slings come prespliced and are designed to work effectively with Samson climbing lines.



#### Tenex-TEC TreeRig 8" EYE-SPLICE

ı	Size DIAMETER	COLOR	Length FEET
	1/2"	Blue	10'
	5/8"	Red	6', 8', 10', 12', 16'
	3/4"	Orange	12, 15'
	7/8"	Green	20'
	1"	Yellow	16'

#### Stable Braid TreeRig 6" EYE-SPLICE

ı	PRODUCT CODE. 000				
	Size DIAMETER	COLOR	Length FEET		
	9/16"	Yellow	8', 10', 14', 20'		
	5/8"	Red	6', 8', 10', 14', 20'		
	3/4"	Orange	10, 14, 20'		
	7/8"	Green	10, 14, 20'		

## PRODUCT CODE: 872 AmSteel®-Blue

#### CHIPPER WINCH LINES

AmSteel\*-Blue is a torque-free 12-strand single braid that yields the maximum in strength-to-weight ratio and, size for size, is the same strength as steel—yet it floats. AmSteel\*-Blue has extremely low stretch and superior flex fatigue and wear resistance. Made with Dyneema® fiber, AmSteel®-Blue is Samthane coated, which enhances the fiber's already high-abrasion and cutresistant characteristics.

DIAMETER	WEIGHT PER 100 ft	AVERAGE STRENGTH
INCHES	POUNDS	SPLICED
5/16"	2.7 lb	13,700 в
3/8"	<b>3.4</b> lb	19,600 lb
DIAMETER	WEIGHT PER 100m	AVERAGE STRENGTH
MM	KILOGRAMS	SPLICED
<b>8</b> mm 4.0 kg		6,200 kg
<b>9</b> mm 5.1 kg		8,900 kg

#### **STANDARD PUT-UP LENGTHS**

600' Reel	UNSPLICED
oud neel	UNSPLICED

#### **FEATURES & BENEFITS**

- > Lightweight
- > High strength
- > Abrasion resistant
- > Low stretch
- > Torque free
- > Superior wear
- > Superior flex fatigue
- > Easy to splice

**CONSTRUCTION 12-Strand** FIBER HMPE **SPLICE** Class II 12-Strand **COLOR Blue** 

AT PERCENT OF BREAK STRENGTH					
10%	20%	30%			
ELASTIC ELONGATION*					
0.46%	0.96%				
	1.1 11 1				

\*EE calculated with spliced rope strength.



Zing-It! offers extremely high strength while Samthane urethane coating provides excellent abrasion resistance and an easy gliding surface. The exceptionally low stretch allows for control, and Zing-It! is conveniently packaged to achieve higher throws with lighter weight.

DIAMETER	WEIGHT PER 100 ft	AVERAGE STRENGTH
INCHES	POUNDS	UNSPLICED
1/16"	0.12 lb	500 в
3/32"	0.16 в	650 lb
	WEIGHT	AVERAGE
DIAMETER	PER 100 m	STRENGTH
INCHES	POUNDS	UNSPLICED
1.75 mm	0.18 kg	230 kg
<b>2.20</b> mm	0.24 kg	290 kg

#### STANDARD PUT-UP LENGTHS

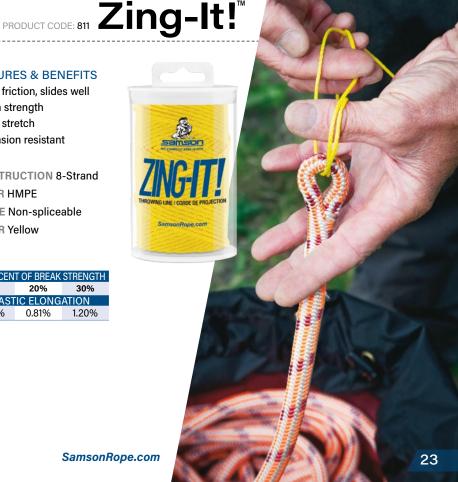
1.75 mm / 2.2 mm	180' tube
2.2 mm	1,000' tube

#### **FEATURES & BENEFITS**

- > Low friction, slides well
- > High strength
- > Low stretch
- > Abrasion resistant

**CONSTRUCTION 8-Strand COVER HMPE SPLICE** Non-spliceable **COLOR Yellow** 

AT PERCENT OF BREAK STRENGTH		
10% 20% 30%		
ELASTIC ELONGATION		
0.40%	0.81%	1.20%



## Prusik Cord PRODUCT CODE: 340





Blue and White

#### **FEATURES & BENEFITS**

- > Flexible
- > Retains its shape with use
- > Durable
- > Good grip
- > Economical
- > Soft hand

CONSTRUCTION Double Braid
COVER Polyester
CORE Polyester
SPLICE Class I Double Braid
COLOR Blend of blue and white

AT PERCENT OF BREAK STRENGTH			
10% 20% 30%			
ELASTIC ELONGATION*			
1.10%	2.20%	3.50%	

\*EE calculated with spliced rope strength.

*Prusik Cord* was designed to complement our existing line of climbing products. It is a high quality polyester cord that is soft and flexible with great gripping ability.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH SPLICED
3/8"	<b>4.1</b> lb	5,000 lb
DIAMETER MM	WEIGHT PER 100 ft KILOGRAMS	AVERAGE STRENGTH SPLICED
<b>9</b> mm	6.1 kg	2,300 kg

#### STANDARD PUT-UP LENGTHS

300' Reel	UNSPLICED

## Bail Out<sup>™</sup> & Bail Out-XL<sup>™</sup>



2,400 kg



#### **FEATURES & BENEFITS**

- > Incredibly tough
- > Firm hand
- > Will not melt
- > Will not flatten out
- Excellent knot-holding capability

CONSTRUCTION Double Braid
COVER Aramid
CORE Aramid
SPLICE Non-spliceable

COLOR Beige (Bail Out) or beige with blue tracers (Bail Out-XL)

AT PERCENT OF BREAK STRENGTH			
10% 20% 30%			
ELASTIC ELONGATION*		ATION*	
1.00%	1.20%	1.60%	

\*EE calculated with spliced rope strength.

Bail Out is a double braid prusik cord that has a firm feel. It offers the ultimate in heat resistance. It will not melt or flatten out. It is incredibly durable and long lasting.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH UNSPLICED
5/16"	3.0 lb	4,200 lb
3/8"	4.2 lb	5,300 lb
DIAMETER MM	WEIGHT PER 100 ft KILOGRAMS	AVERAGE STRENGTH UNSPLICED
Q mm	4.5 kg	1 900 1/0

#### STANDARD PUT-UP LENGTHS

300' Reel	UNSPLICE
300 11001	ONOI LICEL

6.2 kg

**BAIL OUT Beige** 



BAIL OUT-XL Beige with Blue Tracers



## PRODUCT CODE: 889 ICE Tail™

*Ice Tail* is a single braid tail with a soft feel. It's easy to splice and will not melt or be seared by heat. *Ice Tail* is great for heat resistant eye-and-eye tails.

DIAMETER INCHES	WEIGHT PER 100ft POUNDS	AVERAGE STRENGTH SPLICED
5/16"	3.1 lb	8,500 lb
DIAMETER MM	WEIGHT PER 100ft KILOGRAMS	AVERAGE STRENGTH SPLICED
<b>8</b> mm	4.6 kg	3,900 kg

#### STANDARD PUT-UP LENGTHS

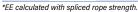
300' Reel	UNSPLICED

#### **FEATURES & BENEFITS**

- > Excellent heat resistance
- > Soft hand
- > Durable
- > Easy to splice

CONSTRUCTION 12-Strand
FIBER Aramid-Polyester blend
SPLICE Class II 12-Strand
COLORS Coated black,
blue, or clear

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELASTIC ELONGATION*		
1.08%	1.61%	164%









Tenex™



Great for rope tools, *Tenex* is a 12-strand single braid that offers high strength with low stretch and Samthane coating provides abrasion resistance, enhances wear life, resists snagging, and increases ease of splicing.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH SPLICED
3/8"	3.9 в	6,300 lb
7/16"	6.3 в	9,300 lb
1/2"	8.0 lb	12,500 lb
5/8"	12.0 в	18,500 lb
3/4"	17.2 в	24,400 lb
7/8"	25.8 lb	36,200 lb
DIAMETER	WEIGHT PER 100m	AVERAGE STRENGTH
MM	KILOGRAMS	SPLICED
<b>9</b> mm	5.8 kg	2,900 kg
<b>11</b> mm	9.4 kg	4,200 kg
<b>12</b> mm	11.9 kg	5,700 kg
<b>16</b> mm	17.9 kg	8,400 kg
<b>18</b> mm	25.6 kg	11,100 kg
<b>22</b> mm	38.4 kg	16,400 kg

#### STANDARD PUT-UP LENGTHS

600' Reel	UNSPLICED

#### **FEATURES & BENEFITS**

- > Snag resistant
- > Abrasion resistant
- > High strength-to-weight ratio
- Easy to splice
- > Samthane coated

CONSTRUCTION 12-Strand FIBER Polyester SPLICE Class I 12-Strand COLORS Black, blue, clear, green, orange, red, or yellow

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELASTIC ELONGATION*		
1.40%	2.30%	3.00%

\*EE calculated with spliced rope strength.



Yellow

Orange
Green
Clear
Blue



SamsonRope.com

## Tech-12<sup>™</sup> PRODUCT CODE: 890







#### **FEATURES & BENEFITS**

- > High strength
- > Heat resistant
- > Easy to splice
- > Flexible

**CONSTRUCTION 12-Strand FIBER Aramid SPLICE Class II 12-Strand** COLORS Black, blue, green, or red

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELASTIC ELONGATION*		
0.63% 0.96% 1.20%		
*EE calculated with spliced rope strength.		

This Samthane-coated 12-strand is made with 100% aramid fiber and offers excellent heat resistance in addition to high resistance to flex fatigue.

DIAMETER INCHES	WEIGHT PER 100 ft POUNDS	AVERAGE STRENGTH SPLICED
5/16"	3.2 lb	13,000 lb
3/8"	4.3 lb	18,000 lb
DIAMETER   WEIGHT PER 100 m   AVERAGE STRENGTH MM   KILOGRAMS   SPLICED		
<b>8</b> mm	4.8 kg	5,900 kg
<b>9</b> mm	6.4 kg	8,200 kg

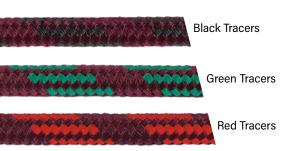
#### STANDARD PUT-UP LENGTHS

00010	LINIODI IOED
600' Reel	UNSPLICED

## Ultra-Tech™ PRODUCT CODE: 443







#### **FEATURES & BENEFITS**

- > High strength
- > Heat resistant
- > Low stretch

**CONSTRUCTION** Double Braid **COVER Polyester CORE** Aramid **SPLICE** Class II Double Braid COLORS Burgundy with black, blue, green, or red tracers

AT PERCENT OF BREAK STRENGTH		
10%	20%	30%
ELASTIC ELONGATION*		
0.63%	0.97%	1.24%

\*EE calculated with spliced rope strength.

Well-suited for climbing and rigging applications, this core-dependent double braid is a firm, flexible rope with a cover made of polyester and a core made with aramid fiber. Known for its high strength and low stretch, the aramid core is heat resistant and will not fail if the cover is burned.

INCHES	POUNDS	SPLICED
5/16"	4.0 lb	7,800 lb
3/8"	4.6 lb	10,000 lb
DIAMETER	WEIGHT PER 100 m	AVERAGE STRENGTH
MM	KILOGRAMS	SPLICED
<b>8</b> mm	6.0 kg	3,500 kg
<b>9</b> mm	6.8 kg	4,500 kg

DIAMETER | WEIGHT PER 100ft | AVERAGE STRENGTH

500' Reel	UNSPLICED

## **Moving Rope Tree Climbing Systems**

In today's ever-evolving world of tree climbing, there are essentially two types of systems in use. There are Moving Rope Tree Climbing Systems and Stationary Rope Tree Climbing Systems. Both involve the use of one climbing line, however in a Moving Rope System, the climber is working on two parts of rope (doubled), whereas in a Stationary Rope System the climber is generally only working on a single part of rope.

#### **Moving Rope Tree Climbing Systems**

There are fundamentally two types of Moving Rope or Doubled Rope Technique (DdRT) Tree Climbing Systems used today. The Traditional One Rope Tree Climbing System and the Modern Split-Tail or Split-Bridge Tree Climbing System. These are known as Moving Rope Systems because, as the climber ascends and descends on the rope, both parts of the climbing line are moving.



### TRADITIONAL ONE ROPE TREE CLIMBING SYSTEM

The one-rope, or traditional, tree climbing system utilizes one climbing line that is attached to the saddle, typically with a bowline leaving a long tail. The tail is then attached to the other part of the climbing line with a climbing hitch, originally a tautline hitch. The Blakes Hitch was popularized in the early 1990s and it has become the climbing hitch of choice for this application.





#### MODERN SPLIT-TAIL TREE CLIMBING SYSTEM

Advances in technology have led to the growing popularity of the Split Tail or Split Bridge system. The end of the climbing line is passed over a tree crotch or through a false crotch in the tree canopy and attached to a connecting link with a splice or a secure termination knot. A short piece of rope (Split Tail) is attached to a connecting link in a similar way and then secured to the other part of the climbing line with a climbing hitch. Mechanical climbing hitches may also be used.

#### Benefits of the Modern Split-Tail Tree Climbing System

- > Ability to replace tail without reducing length of climbing line
- > Two attachment points on saddle for added comfort and work positioning
- > Easier to change tie-in point
- > Allows you to use climbing line as a second lanyard
- > Helps make climbing line more versatile
- > Contrasting colors for easy identification of lines
- > Many climbing hitch options

## **Stationary Rope Climbing Systems**

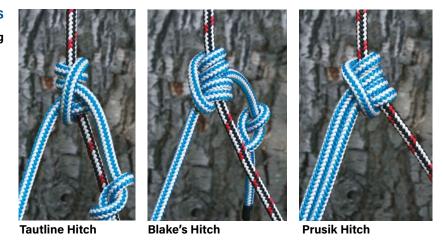


## **Hitches & Termination Knots**

The advent of the Modern Split-Tail system introduced the use of one- and two-eye climbing tails. Shown below are various popular hitches that are used for one- and two-eye tails.

#### **ONE-EYE HITCHES**

#### **Traditional Climbing**



#### **TWO-EYE HITCHES**

### High-Performance Climbing

Two-eye tails, or eye-and-eye tails, can be made from Tech-12, single-end Tenex, Ice Tail, Bail Out, or Prusik Cord.



This system offers the climber the benefits of having both ends attached to the saddle, in addition to a balanced hitch that cannot roll out.

#### **TERMINATIONS**

Here are three popular termination knots that can be an effective replacement for a splice.

#### KNOTS:





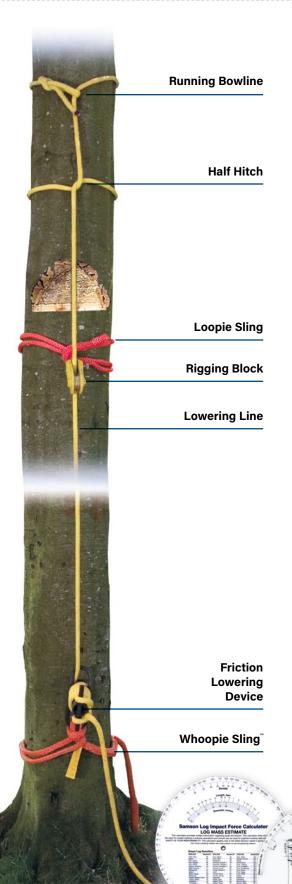


**Buntline** 



**Triple Fisherman** 

## **Technical Aspects of Rigging**



Rigging for tree removal is more complicated than climbing. It demands experience and an understanding of the effects various knots and hitches have on the rope. It is widely known that knots can significantly reduce rope strength and corresponds to a reduction in the workload limit recommended by a manufacturer. The rigging techniques and knots presented here are meant to give a general overview of the basic principles of rigging. Prior to beginning any tree work, it is important to thoroughly examine the tree for structural imperfection, faults or weaknesses that could compromise safety. This text is not a substitute for proper training.

One of the most potentially dangerous aspects of rigging is "chunking out" large trunk sections of wood that are rigged vertically upon themselves.

Safety, as always, is the primary concern. It is important when rigging to minimize shockloading and manage friction efficiently. This is easiest to achieve when using arborist-grade rigging blocks in conjunction with appropriate friction; lowering devices, both of which have been tested and rated.

Excessive shock loading must always be considered when rigging. The rigging system should be constructed to withstand the maximum shock-load potential. Generally, maximum shock loads are experienced in a rigging system when the rigged piece is "snubbed off" and not gradually decelerated.

Avoid "snubbing off" whenever possible. Testing and research show that the block and sling can experience more than double the shock-load force in this situation.

#### **RUNNING BOWLINE WITH HALF HITCH**

These knots are used in conjunction with one another to attach rigging lines to tree sections that are being rigged for removal. The running bowline is easily untied. It securely chokes the piece when steady pressure is applied. The half hitch increases safety and provides stability and holding power.

#### **ADJUSTABLE SLINGS**

Loopies or Whoopie Slings are an excellent alternative to the traditional timber hitch as they cannot come untied. The timber hitch can be used to attach a rigging block or a friction device to a tree to use as a hoisting mechanism. Tendency for the hitch to come untied can be minimized by tucking for at least five wraps, spreading out the tucks over as much of the circumference of the trunk as possible and ensuring that the hitch is loaded "against the bight" whenever possible.

#### The Samson Log Impact Force Calculator ("Rigging Wheel")

A handy tool for estimating peak loads on your Samson rigging lines, it combines information from a Green Log Weight chart with the ratings for Samson ropes, and the length of lines in the system to estimate peak force that will be applied in a negative-blocking situation. Easy to use, instructions are on the wheel sleeve.

Made from durable, weather-resistant materials, it's a handy tool for rigging and training.

## **Energy Absorption**

When rigging trees for limb or top removal, care must be taken to avoid failure of any part of the system, including the limbs and hardware that support you in the tree. Perhaps the most important tools are the ropes that provide your way in and out of the tree, keep you safe while in the tree, and assist with the work you do to the tree.

The strength of rope is based on the maximum load or force it can withstand without failure. However, when selecting rope for a given job you must take into consideration that the actual load placed on the rope can be more than the weight of the object being suspended.

For example, when a tree-rigging operation is set up for the purpose of limb removal and the rigging point is below the load, the portion of the tree being cut will fall a significant distance. The rope will reach its peak load and be shock loaded when it catches the limb and brings it to a stop. The type of rope, or fiber content of the rope involved, will determine whether the rope fails under the forces at work in this situation. A rope made of 100% polyester, such as *Stable Braid*, has lower elongation than a rope made with a blend of polyester and nylon, such as *Nystron*. A rope made of 100% nylon has extremely high elongation and is not recommended for this application.

To absorb the amount of energy it takes to stop a falling limb using a rope with higher elongation will result in lower peak forces than using a rope with lower elongation. Ropes with high elongation, such as *Nystron*, have a number of advantages when compared to a less elastic rope, such as *Stable Braid*:

- > Reduced peak loading
- > Reduced risk of system failure due to:
  - · Less stress on the rope
  - · Less stress on rigging hardware
  - · Less stress on the tree
  - More energy absorption by the rope

### As a result of the reduced risk of failure in the rigging system, the margin of safety increases.

> The disadvantages of using a rope with higher elongation include:

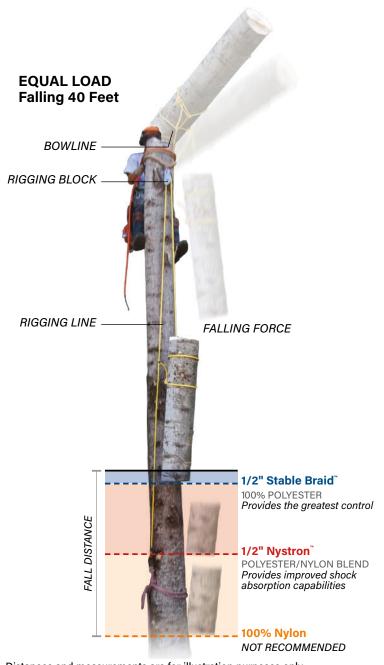
Reduced control of the position of the object

### We recommend that the arborist use the right tool for the job:

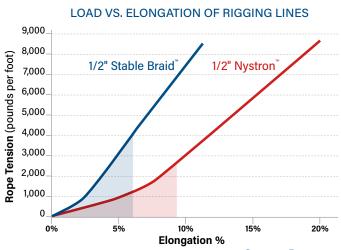
- > For top roping and dropping loads in tight spaces: Stable Braid provides the greatest control for rigging of objects.
- > Rigging objects above the anchor point and dropping in open spaces:

Nystron provides improved shock absorption capabilities and reduces the chance of failure with a dropped load.

The load vs. elongation curves of two ropes with similar breaking strengths. The shaded area beneath each of the curves represents the energy absorbed as the rope stretches. The two areas shown are equal representations of the same energy absorption, catching the same falling load. As shown, Nystron absorbs the energy while reaching the lowest load, but stretching the farthest.



Distances and measurements are for illustration purposes only.







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#### ACKNOWLEDGEMENTS:

Thanks to Ken Palmer, Rip Tompkins, and the ArborMaster' team, James Luce with Arboriculture Canada, Dave Stice with WesSpur, and Steven Conrad and Rich Keeton with Urban Forester Tree Service for their technical assistance.

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