











## STANDARD

# VERTICAL LEADERS

### DOT

Six point 3-dot

Eight point 4-dot

Ten point 5-dot

Twelve point 6-dot

Fourteen point 7-dot

### HYPHEN

Six point 3-hyphen

Eight point 4-hyphen

Ten point 5-hyphen

Twelve point 6-hyphen

Fourteen point 7-hyphen

Standard vertical leaders are made in five point sizes on a 2 point body size of brass (British Standard point system  $\cdot 0277''$ ; Didot point system  $\cdot 0297'' \cdot 7518$  mm.) for use in ruled forme and tabular work and are punched vertically on the matrix.

Spaces are inserted between *vertical* leaders to obtain the desired linear spacing in the columns.

## STANDARD

# HORIZONTAL LEADERS

### DOT

Six point 3-dot.....

Eight point 4-dot.....

Ten point 5-dot.....

Twelve point 6-dot.....

Fourteen point 7-dot.....

### HYPHEN

Six point 3-hyphen.....

Eight point 4-hyphen.....

Ten point 5-hyphen.....

Twelve point 6-hyphen.....

Fourteen point 7-hyphen.....

*Single dot or single hyphen leaders are shown in each line above.*

Standard horizontal leaders are cut on the British Standard and Didot point systems, either English or American depth. Three classes of horizontal leaders are made:

1. Duplexed character—leaders on both alignments.
2. Em space/leaders—leaders on auxiliary alignment.
3. Leaders/em space—leaders on regular alignment.

Punched on the standard alignment for each particular point size of type, they can be used with all faces of standard alignment.

### British Standard point system

British Standard point system horizontal leaders are cut on the em body size of the true point system. Brass sizes are as follows:

6 point  $\cdot 083''$ ; 8 point  $\cdot 1107''$ ; 10 point  $\cdot 1383''$ ;  
12 point  $\cdot 166''$ ; 14 point  $\cdot 1937''$ .

Single dot (or hyphen) horizontal leaders are made on a 2 point ( $\cdot 0277''$ ) brass body size in all sizes from 6 to 14 point. 12 point 3-dot (or hyphen) horizontal leaders on the en body  $\cdot 083''$  are also available.

### Didot point system

Didot point system horizontal leaders are cut on the em body size of the cicero system. The brass sizes are as follows:

6 point  $\cdot 089'' \cdot 2 \cdot 255$  mm.; 8 point  $\cdot 118'' \cdot 3 \cdot 007$  mm.;  
10 point  $\cdot 148'' \cdot 3 \cdot 759$  mm.; 12 point  $\cdot 178'' \cdot 4 \cdot 511$  mm.

Single dot (or hyphen) horizontal leaders are made on a 2 point ( $\cdot 0297'' \cdot 7518$  mm.) brass body size in four sizes from 6 point to 12 point. Also 12 point 3-dot (or hyphen) horizontal leaders on the en body  $\cdot 089'' \cdot 2 \cdot 255$  mm. are available.

### Suggested method of using Standard Leaders

One suggested method of using these Standard Leaders is to have a set of horizontal leaders, comprising 20 matrices per size, combined to run in channel 90. Then they can be run in the magazine to be used when required as an alternative to the regular fount 3-dot leaders. The vertical leader matrices are invariably run pi. A set of three hair space matrices ( $\cdot 007'' \cdot 178$  mm.,  $\cdot 014'' \cdot 356$  mm.,  $\cdot 021'' \cdot 534$  mm.) make a useful supplement to these matrices for narrow column composition.

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# STANDARD LEADERS

## HORIZONTAL *and* VERTICAL

Standard leaders have been designed to meet the need for leaders of *identical* WEIGHT *and* SPACING of dots or hyphens when using types of different point sizes in the same work. They are made in two designs, dot and hyphen, and three classes of the horizontal leaders:

- a) Duplexed character—Leaders on both alignments.
- b) Em space/Leaders—Leaders on auxiliary alignment.
- c) Leaders/em space—Leaders on regular alignment.

Standard Horizontal Leaders are cut on the em body size of the true point system. The brass sizes are as follows:

6 point ·083"	8 point ·1107"
10 point ·1383"	12 point ·166"
14 point ·1937"	

Also available in the 12 point are 3-dot (or hyphen) horizontal leaders on the *en* body ·083".

Each size is punched on the standard alignment for its particular point size of type and can be used with all faces of standard alignment.

Standard Leaders are intended to supplement rather than supplant the regular leaders supplied with a fount of matrices.

One suggested method of using these Standard Leaders is to have a set of horizontal leaders, comprising 20 matrices per size, combined to run in channel 90. Then they can be run in the magazine to be used when required as an alternative to the regular fount 3-dot leaders. The vertical leader matrices are invariably run pi. A set of hair space matrices (three sizes ·007", ·014" and ·021") make a useful supplement to these matrices for close column composition.

## STANDARD Horizontal LEADERS

### DOT

Six point 3-dot.....

Eight point 4-dot.....

Ten point 5-dot.....

Twelve point 6-dot.....

Fourteen point 7-dot.....

### HYPHEN

Six point 3-hyphen.....

Eight point 4-hyphen.....

Ten point 5-hyphen.....

Twelve point 6-hyphen.....

Fourteen point 7-hyphen.....

## STANDARD Vertical LEADERS

Standard vertical leaders in the five point sizes are made on a thin body size of brass (·0277") for use in tabular work and are punched *vertically* on the matrix.

Spaces are inserted between vertical leaders to obtain space as desired between the lines in the columns.

The slugs are made up longitudinally in the forme, thus providing horizontal lines of any column width according to the body size and number of slugs used. The make-up and handling of tabular jobs is simplified and speeded up.

### DOT

Six point 3-dot

Eight point 4-dot

Ten point 5-dot

Twelve point 6-dot

Fourteen point 7-dot

### HYPHEN

Six point 3-hyphen

Eight point 4-hyphen

Ten point 5-hyphen

Twelve point 6-hyphen

Fourteen point 7-hyphen

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Typical example showing use of

# Intertype Horizontal and Vertical Standard Leaders

← **HORIZONTAL** → 10 point      ← **VERTICAL** → 6 point    8 point    10 point    12 point    14 point

This.....  
 example.....  
 shows the.....  
 use of.....  
 10 point.....  
 horizontal.....  
**DOT** leaders.....  
 in use.....  
 with the.....  
 five sizes.....  
 of vertical.....  
 dot leaders.....

← **HORIZONTAL** → 10 point      ← **VERTICAL** → 6 point    8 point    10 point    12 point    14 point

This.....  
 example.....  
 shows the.....  
 use of.....  
 10 point.....  
 horizontal.....  
**HYPHEN** leaders.....  
 in use.....  
 with the.....  
 five sizes.....  
 of vertical.....  
 hyphen leaders.....

**HERE IS HOW IT IS DONE**

**VERTICAL** Dot or Hyphen Leaders are cast *horizontally* as a normal line of

..... 6 point  
 ..... 8 point  
 ..... 10 point  
 ..... 12 point  
 ..... 14 point

↓  
 type, turned to the vertical position and rules inserted

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