# Intertype STANDARD LEADERS

# HORIZONTAL and VERTICAL \* DOT and HYPHEN

Standard leaders have been designed to meet the need for leaders of identical WEIGHT and SPACING of dots or hyphens when using types of different point sizes in the same work. Made in two designs, dot or hyphen, they are intended to supplement and not supplant the regular leaders supplied with a fount of matrices.

# Vertical Leaders

The diagram on the left of a two-letter hyphen VERTICAL leader matrix illustrates how vertical leaders are cast *horizontally* and the slug lines then turned to the *vertical* position where rules are inserted as required.

# CAST HORIZONTALLY and

CAST

# Horizontal Leaders

MATERIAL

AMOUNT

This illustration of a two-letter hyphen HORIZONTAL leader matrix shows how the leaders are cast horizontally as a normal line of type and easily made up horizontally.

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ZIPTOOL COMPANY LIMITE	D
MELTON AVENUE	
GUILDFORD, SURREY	

HORI. HY.

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Address .....

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DESCRIPTION	QTY.	A	MOUN	ΥТ
ZIPTOOL BENCH SAW				
ZIPTOOL DRILLING MACHINE				
ZIPTOOL GRINDER				
ZIPTOOL SANDER				
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Some typical examples of **Ruled Forms using INTERTYPE Standard leaders** 

The key below is a guide for the setting details in the Standard Leader specimens

Hori. Dot: Horizontal Dot Hori. Hy.: Horizontal Hyphen Vert. Dot: Vertical Dot Vert. Hy .: Vertical Hyphen

### MONTHLY SALES ANALYSIS

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## PURCHASE LEDGER DOCUMENT SUMMARY

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## STANDARD

# VERTICAL LEADERS

#### DOT

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Fourteen point 7-dot

#### HYPHEN

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Ten	poi	nt 5	-hy	ph	en							***
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Twe	lve	poi	nt 6	-hy	phe	en						
	-	-	-	1	-	-	-	1	1	1	-	
Four	tee	n p	oint	7-1	hyp	her	1					

Standard vertical leaders are made in five point sizes on a 2 point body size of brass (British Standard point system · 0277"; Didot point system · 0297" · 7518 mm.) for use in ruled forme and tabular work and are punched vertically on the matrix.

Spaces are inserted between vertical leaders to obtain the desired linear spacing in the columns.

# **INTERTYPE** LIMITED

Slough Buckinghamshire England

### STANDARD

# HORIZONTAL LEADERS

#### DOT

Six point 3-dot	 
Eight point 4-dot	 
Ten point 5-dot.	 
Twelve point 6-dot	
Fourteen point 7-dot	 ·····

#### HYPHEN

Six point 3-hyphen		
Eight point 4-hyphen	 	
Ten point 5-hyphen		
Twelve point 6-hyphen		

#### Fourteen point 7-hyphen

Single dot or single hyphen leaders are shown in each line above.

Standard horizontal leaders are cut on the British Standard and Didot point systems, either English or American depth. Three classes of horizontal leaders are made:

- 1. Duplexed character-leaders on both alignments.
- 2. Em space/leaders-leaders on auxiliary alignment.
- 3. Leaders/em space-leaders on regular alignment.

Punched on the standard alignment for each particular point size of type, they can be used with all faces of standard alignment.

#### British Standard point system

British Standard point system horizontal leaders are cut on the em body size of the true point system. Brass sizes are as follows: 6 point · 083"; 8 point · 1107"; 10 point · 1383"; 12 point · 166"; 14 point · 1937". Single dot (or hyphen) horizontal leaders are made on a 2 point

(.0277") brass body size in all sizes from 6 to 14 point. 12 point 3-dot (or hyphen) horizontal leaders on the en body '083" are also available.

#### Didot point system

Didot point system horizontal leaders are cut on the em body size of the cicero system. The brass sizes are as follows:

6 point · 089" 2 · 255 mm.; 8 point · 118" 3 · 007 mm.; 10 point · 148" 3 · 759 mm.; 12 point · 178" 4 · 511 mm.

Single dot (or hyphen) horizontal leaders are made on a 2 point (·0297" ·7518 mm.) brass body size in four sizes from 6 point to 12 point. Also 12 point 3-dot (or hyphen) horizontal leaders on the en body  $\cdot 089'' 2 \cdot 255$  mm. are available.

#### Suggested method of using Standard Leaders

One suggested method of using these Standard Leaders is to have a set of horizontal leaders, comprising 20 matrices per size, combinated to run in channel 90. Then they can be run in the magazine to be used when required as an alternative to the regular fount 3-dot leaders. The vertical leader matrices are invariably run pi. A set of three hair space matrices ('007" '178 mm., ·014" · 356 mm., ·021" · 534 mm.) make a useful supplement to these matrices for narrow column composition.



# STANDARD LEADERS

#### HORIZONTAL and VERTICAL

Standard leaders have been designed to meet the need for leaders of *identical* WEIGHT and SPACING of dots or hyphens when using types of different point sizes in the same work. They are made in two designs, dot and hyphen, and three classes of the horizontal leaders:

- a) Duplexed character-Leaders on both alignments.
- b) Em space/Leaders-Leaders on auxiliary alignment.
- c) Leaders/em space-Leaders on regular alignment.

Standard Horizontal Leaders are cut on the em body size of the true point system. The brass sizes are 6 point .083" as follows: 8 point ·1107"

DOT

10 point ·1383" 12 point ·166" 14 point ·1937"

Also available in the 12 point are 3-dot (or hyphen) horizontal leaders on the en body '083".

Each size is punched on the standard alignment for its particular point size of type and can be used with all faces of standard alignment.

Standard Leaders are intended to supplement rather than supplant the regular leaders supplied with a fount of matrices.

One suggested method of using these Standard Leaders is to have a set of horizontal leaders, comprising 20 matrices per size, combinated to run in channel 90. Then they can be run in the magazine to be used when required as an alternative to the regular fount 3-dot leaders. The vertical leader matrices are invariably run pi. A set of hair space matrices (three sizes 007", 014" and 021") make a useful supplement to these matrices for close column composition.

### STANDARD Horizontal LEADERS

#### Six point 3-dot... Six point 3-hyphen... Eight point 4-dot... Eight point 4-hyphen... Ten point 5-dot.... Ten point 5-hyphen Twelve point 6-dot Twelve point 6-hyphen Fourteen point 7-dot Fourteen point 7-hyphen

#### STANDARD Vertical LEADERS

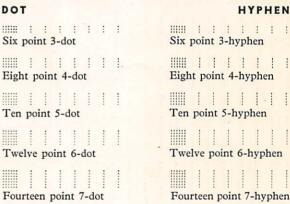
#### HYPHEN

HYPHEN

Standard vertical leaders in the five point sizes are made on a thin body size of brass (.0277") for use in tabular work and are punched vertically on the matrix.

Spaces are inserted between vertical leaders to obtain space as desired between the lines in the columns.

The slugs are made up longitudinally in the forme, thus providing horizontal lines of any column width according to the body size and number of slugs used. The make-up and handling of tabular jobs is simplified and speeded up.



# INTERTYPE LIMITED · FARNHAM ROAD · SLOUGH · BUCKS · ENGLAND

#### Telephone number: Slough 25502

# Typical example showing use of Intertype Horizontal and Vertical Standard Leaders

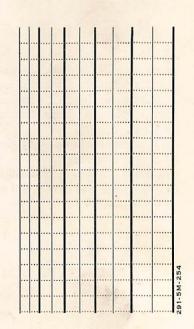
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This													
example													
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<b>DOT</b> leaders						••••••							
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HORIZONTAL	<u>→</u>	VERTICAL										
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10 point												
horizontal												
HYPHEN leaders												
in use												
with the												
five sizes												
of vertical												
hyphen leaders												

#### HERE IS HOW IT IS DONE

VERTICAL Dot or Hyphen Leaders are cast horizontally as a normal line of type, turned to the vertical position and rules inserted

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	 	 	 		 				:					8 point	
	 	 	 											10 point	
	 	 	 											12 point	
	 	 	 		 									14 point	



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