

EPOXYTABLE 5 (iCrystal 5-five)

Proportion (A) 100 : (B) 55

Ratio table of epoxy resin (component A) with hardener (component B)

Weight in grams

A	B	Total
100	55	155
150	82.5	232.5
200	110	310
250	137.5	387.5
300	165	465
350	192.5	542.5
400	220	620
450	247.5	697.5
500	275	775
550	302.5	852.5
600	330	930
650	357.5	1007.5
700	385	1085
750	412.5	1162.5
800	440	1240
850	467.5	1317.5
900	495	1395
950	522.5	1472.5
1000	550	1550
1100	605.0	1705.0
1200	660	1860
1300	715	2015
1400	770	2170
1500	825	2325
1600	880	2480

A	B	Total
1700	28.6	80.6
1800	29.7	83.7
1900	30.8	86.8
2000	31.9	89.9
2100	33.0	93.0
2200	34.1	96.1
2300	35.2	99.2
2400	36.3	102.3
2500	37.4	105.4
2600	38.5	108.5
2700	39.6	111.6
2800	40.7	114.7
2900	41.8	117.8
3000	42.9	120.9
3100	44.0	124.0
3200	45.1	127.1
3300	46.2	130.2
3400	47.3	133.3
3500	48.4	136.4
3600	49.5	139.5
3700	50.6	142.6
3800	51.7	145.7
3900	52.8	148.8
4000	53.9	151.9
4100	55.0	155.0

A	B	Total
4200	2310	6510
4300	2365	6665
4400	2420	6820
4500	2475	6975
4600	2530	7130
4700	2585	7285
4800	2640	7440
4900	2695	7595
5000	2750	7750
5100	2805	7905
5200	2860	8060
5300	2915	8215
5400	2970	8370
5500	3025	8525
5600	3080	8680
5700	3135	8835
5800	3190	8990
5900	3245	9145
6000	3300	9300
6100	3355	9455
6200	3410	9610
6300	3465	9765
6400	3520	9920
6500	3575	10075
6600	3630	10230

A	B	Total
6700	83.6	235.6
6800	84.7	238.7
6900	85.8	241.8
7000	86.9	244.9
7100	88.0	248.0
7200	89.1	251.1
7300	90.2	254.2
7400	91.3	257.3
7500	92.4	260.4
7600	93.5	263.5
7700	94.6	266.6
7800	95.7	269.7
7900	96.8	272.8
8000	97.9	275.9
8100	99.0	279.0
8200	100.1	282.1
8300	101.2	285.2
8400	102.3	288.3
8500	103.4	291.4
8600	104.5	294.5
8700	105.6	297.6
8800	106.7	300.7
8900	107.8	303.8
9000	108.9	306.9
9100	110.0	310.0

A	B	Total
9200	5060	14260
9300	5115	14415
9400	5170	14570
9500	5225	14725
9600	5280	14880
9700	5335	15035
9800	5390	15190
9900	5445	15345
10000	5500	15500
10100	5555	15655
10200	5610	15810
10300	5665	15965
10400	5720	16120
10500	5775	16275
10600	5830	16430
10700	5885	16585
10800	5940	16740
10900	5995	16895
11000	6050	17050
11100	6105	17205
11200	6160	17360
11300	6215	17515
11400	6270	17670
11500	6325	17825
11600	6380	17980

Component weights are in grams. Use an electronic scale to weigh
Rounding up to 1 gram possible