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Test Result

American National Standard for High-Visibility Safety Apparel

ANSI/ISEA 107-2020

Section 6 Design

(ANSI/ISEA 107-2020 Section 6)

Sample A Size: S

Clause 6.2.1 General

	Table 1.N	Minimum Areas of Visible	Materials	
Garment Type	Performance Class	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Materia
Type O Off-road and Non- Roadway Use	Class 1	0.14 m ² (217 in ²)	0.10 m ² (155 in ²)	25 mm (1 in.)
Type R Roadway and	Class 2*	0.50 m ² (775 in ²)	0.13 m ² (201 in ²)	25 mm (1 in.) ## 35 mm (1.38 in.)
Temporary Traffic Control Zones	Class 3**	0.80 m ² (1240 in ²)	0.20 m ² (310 in ²)	25 mm (1 in.)## 50 mm (2 in.)
	(1000 in2) of backgro	e offered in Type R, Perfo und material may be used es must use 0.80 m² (124	d to accommodate sm	
Type P Emergency and	Subsequent larger siz	es must use 0.80 m² (124 0.29 m² (450 in²)	0.13 m ² (201 in ²)	25 mm (1 in.) ##
Incident		(111 00+)	(201111)	50 mm (2 in)
Responders and Law Enforcement Personnel	Class 3	0.50 m ² (775 in ²)	0.20 m ² (310 in ²)	50 mm (2 in.) 25 mm (1 in.) ## 50 mm (2 in.)

When a Supplemental Class E item is worn with Performance Class 2 or 3, the overall classification for the ensemble shall be Performance Class 3.

For use with split-trim designs (See Section 6.3.1.2)

NOTE: Combined-performance materials can be counted toward the minimum area requirements for background material specified in Table 1.

Result Recommended classification	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Material
	0.87m ²	0.23m ²	50mm
	Type R Class 3		



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Clause	Requirements	Results	Pass/Fai
6.2.3	Type R HVSA		
	Type R Class 3		
6.2.3.2	Type R Class 3 HVSA shall utilize one or more horizontal bands of	Yes	Pass
0.2.0.2	retroreflective or combined- performance material around the torso, and	100	1 400
	shall include one or more encircling bands on the sleeves.		
6.3	Construction Requirements		
6.3.1	Retroreflective and Combined-Performance Materials		
	Minimum Widths		
6.3.1.1	The width of the retroreflective or combined-performance materials	50mm	Pass
0.0.1.1	incorporated into the HVSA shall not be less than the dimensions	3011111	1 433
	specified in Table 1.		
	Split-trim designs		
	Retroreflective or combined-performance material may be utilized in a		
	split-trim design. The split-trim design shall consist of two stripes of		
	retroreflective or combined-performance material with minimum width of		
6.3.1.2	25 mm (1 in.) that are positioned as a parallel pair on compliant	NA	/
	fluorescent background material of the same or contrasting color, or on a		
	non-compliant material of any color. The two paired stripes of		
	retroreflective or combined-performance material shall not be separated		
	by more than 50 mm (2 in.).		
	Spacing between Multiple Bands	Yes	
6.3.1.3	Whenever multiple bands are placed on the HVSA, the minimum distance		Pass
0.00	between bands of retroreflective or combined-performance material shall		1 400
	be at least equal to the width of the band.		
6.3.2	Placement of Retroreflective and Combined-Performance Materials		
	Distance from Bottom Edge of HVSA		
6.3.2.1	Horizontal retroreflective or combined-performance materials shall be	190mm	Pass
0.0.2.1	placed at least 50 mm (2 in.) above the bottom of the hem of the torso,	10011111	1 455
	long sleeve and long pant HVSA styles.		
	Encircling Arms and Legs		
6.3.2.2	Horizontal retroreflective or combined-performance materials placed on	Yes	Pass
0.0.2.2	arms or legs shall encircle them in such a manner to provide 360° visibility	103	1 433
	of the wearer at all viewing angles in a horizontal plane.		
	Long Sleeves		
	If upper bands of retroreflective or combined-performance materials are		
6.3.2.3	placed on long sleeves, the bands shall be placed between the elbow and	190mm	Pass
	the shoulder. Lower bands can be placed between the elbow and wrist but		
	shall be at least 50 mm (2 in.) above the bottom of the sleeve.		
	Gaps		
6.3.3	Gaps in retroreflective, combined-performance, and background materials	17mm	Pass
0.0.0	shall not be more than 50 mm (2 in.) horizontally to enable fastening or for		1 455
	seam allowance.		
	360° Visibility		
	Retroreflective or combined-performance and background materials for all		
	garment types and performance classes and headwear shall be	Yes	Pass
6.3.4	positioned on items in such a way as to provide 360° visibility of the		
0.0.4	wearer at all viewing angles in a horizontal plane.		
	A contiguous band of background or combined-performance material shall	Yes	
	fully encircle the wearer. Retroreflective or combined-performance	19mm	Pass
	material that intersects this band shall be permitted. This band may be	1911111	



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	divided by other materials but the gap with the band shall not exceed 50mm (2 in.).		
	Performance Class 3	Voc	
6.3.4.3	The band shall fully encircle the torso and each arm and shall be a minimum of 50mm (2 in.) wide.	Yes 50mm	Pass
	Material Use and Balance of Design	Background	
6.3.5	Garments shall be balanced in design so that not less than 40% of the minimum required amount of retroreflective or combined-performance and background materials specified in Table 1 is present on both the front and the back when laid flat.	Material Front 42 % Back 67 % Retroreflective or Combined-	Pass
	Additional retroreflective or combined- performance and background materials may be incorporated into garments as determined by the user.	Performance Materials Front 58 % Back 58 %	
	Shoulder Area		
6.3.6	HVSA without retroreflective or combined-performance material that encircles the arm shall have a minimum of 150 cm² (23.3 in²) of retroreflective material or combined-performance material in the shoulder area to provide 180° visibility of the wearer. See Figure 1. The shoulder area is most easily identified when the HVSA is folded flat with the front of the garment fully exposed and measuring 15 cm (5.9 in.) down from the shoulder high point, front and back.	NA	I

7	Criteria for Optional Features and Testing				
7.1	Pockets				
	Pockets of matching or contrasting compliant high-visibility materials shall not create gaps in retroreflective or combined-performance material of more than 50 mm (1.97 in.) horizontally.	0mm	Pass		
7.2	Identification Panels, Lettering and Logos (Type R and P)				
	Identification panels, lettering and logos shall not create gaps in retroreflective or combined-performance material of more than 50 mm (2 in.) horizontally.	NA	1		
	Identification panels, lettering and logos of contrasting non-compliant material shall not exceed a total of 465 cm ² (72 in ²) on the front and/or rear of the HVSA and such total amount may contribute to the minimum amount of visible background material specified in Table 1.	NA	1		
	Identification panels, lettering and logos of contrasting non-compliant material shall cover no more than 142 cm ² (22 in ²) of the minimum amount of visible retroreflective or combined-performance material specified in Table 1.	NA	1		



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Sample B Size: M

Clause 6.2.1 General

	Table 1.N	Minimum Areas of Visible	Materials	
Garment Type	Performance Class	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Material
Type O Off-road and Non- Roadway Use	Class 1	0.14 m ² (217 in ²)	0.10 m ² (155 in ²)	25 mm (1 in.)
Type R Roadway and	Class 2*	0.50 m ² (775 in ²)	0.13 m ² (201 in ²)	25 mm (1 in.) ## 35 mm (1.38 in.)
Temporary Traffic Control Zones	Class 3**	0.80 m ² (1240 in ²)	0.20 m ² (310 in ²)	25 mm (1 in.)## 50 mm (2 in.)
	(1000 in2) of backgro	e offered in Type R, Perfo und material may be use es must use 0.80 m² (12-	d to accommodate sm	
Type P		es must use 0.80 m² (124 0.29 m²	40 in²). 0.13 m²	25 mm (1 in.) ##
Emergency and Incident Responders and Law Enforcement Personnel	Class 3	(450 in²) 0.50 m² (775 in²)	(201 in²) 0.20 m² (310 in²)	50 mm (2 in.) 25 mm (1 in.) ## 50 mm (2 in.)
Supplemental Items# Pants, Overalls, Shorts, Rain Pants and Gaiters	Class E	0.30 m ² (465 in ²)	0.07 m ² (109 in ²)	25 mm (1 in.) ## 50 mm (2 in.)

When a Supplemental Class E item is worn with Performance Class 2 or 3, the overall classification for the ensemble shall be Performance Class 3.

For use with split-trim designs (See Section 6.3.1.2)

NOTE: Combined-performance materials can be counted toward the minimum area requirements for background material specified in Table 1.

Result Recommended	Result	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Material
	0.88m ²	0.23m ²	50mm	
Recommended classification	Type R Class 3			

Clause	Requirements	Results	Pass/Fail
6.2.3	Type R HVSA		
	Type R Class 3		
6.2.3.2	Type R Class 3 HVSA shall utilize one or more horizontal bands of retroreflective or combined- performance material around the torso, and shall include one or more encircling bands on the sleeves.	Yes	Pass
6.3	Construction Requirements		



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6.3.1	Retroreflective and Combined-Performance Materials		
	Minimum Widths		
6.3.1.1	The width of the retroreflective or combined-performance materials	50mm	Pass
0.3.1.1	incorporated into the HVSA shall not be less than the dimensions	3011111	F a 5 5
	specified in Table 1.		
	Split-trim designs		
	Retroreflective or combined-performance material may be utilized in a	NA	
	split-trim design. The split-trim design shall consist of two stripes of		
	retroreflective or combined-performance material with minimum width of		
6.3.1.2	25 mm (1 in.) that are positioned as a parallel pair on compliant		1
	fluorescent background material of the same or contrasting color, or on a		
	non-compliant material of any color. The two paired stripes of		
	retroreflective or combined-performance material shall not be separated		
	by more than 50 mm (2 in.).		
	Spacing between Multiple Bands		
6.3.1.3	Whenever multiple bands are placed on the HVSA, the minimum distance	Yes	Pass
0.3.1.3	between bands of retroreflective or combined-performance material shall	163	F a 3 3
	be at least equal to the width of the band.		
6.3.2	Placement of Retroreflective and Combined-Performance Materials		
	Distance from Bottom Edge of HVSA		
6.3.2.1	Horizontal retroreflective or combined-performance materials shall be	192mm	Pass
0.3.2.1	placed at least 50 mm (2 in.) above the bottom of the hem of the torso,		Fa55
	long sleeve and long pant HVSA styles.		
	Encircling Arms and Legs	Yes	
6.3.2.2	Horizontal retroreflective or combined-performance materials placed on		Pass
0.3.2.2	arms or legs shall encircle them in such a manner to provide 360° visibility	168	Fa55
	of the wearer at all viewing angles in a horizontal plane.		
	Long Sleeves		
	If upper bands of retroreflective or combined-performance materials are		
6.3.2.3	placed on long sleeves, the bands shall be placed between the elbow and	192mm	Pass
	the shoulder. Lower bands can be placed between the elbow and wrist but		
	shall be at least 50 mm (2 in.) above the bottom of the sleeve.		
	Gaps		
6.3.3	Gaps in retroreflective, combined-performance, and background materials	17mm	Pass
0.3.3	shall not be more than 50 mm (2 in.) horizontally to enable fastening or for	17111111	F a 5 5
	seam allowance.		
	360° Visibility		
	Retroreflective or combined-performance and background materials for all		
	garment types and performance classes and headwear shall be	Yes	Pass
	positioned on items in such a way as to provide 360° visibility of the		
6.3.4	wearer at all viewing angles in a horizontal plane.		
0.3.4	A contiguous band of background or combined-performance material shall		
	fully encircle the wearer. Retroreflective or combined-performance	Yes	
	material that intersects this band shall be permitted. This band may be	19mm	Pass
	divided by other materials but the gap with the band shall not exceed	1311111	
	50mm (2 in.).		
	Performance Class 3	Yes	
6.3.4.3	The band shall fully encircle the torso and each arm and shall be a	50mm	Pass
	minimum of 50mm (2 in.) wide.	JOHN	
	Material Use and Balance of Design	Background	
6.3.5	Garments shall be balanced in design so that not less than 40% of the	Material	Pass
	minimum required amount of retroreflective or combined-performance and	Front 43 %	



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	background materials specified in Table 1 is present on both the front and the back when laid flat.	Back 68 %	
	Additional retroreflective or combined- performance and background materials may be incorporated into garments as determined by the user.	Retroreflective or Combined- Performance Materials Front 58 % Back 58 %	
	Shoulder Area		
6.3.6	HVSA without retroreflective or combined-performance material that encircles the arm shall have a minimum of 150 cm² (23.3 in²) of retroreflective material or combined-performance material in the shoulder area to provide 180° visibility of the wearer. See Figure 1. The shoulder area is most easily identified when the HVSA is folded flat with the front of the garment fully exposed and measuring 15 cm (5.9 in.) down from the shoulder high point, front and back.	NA	1

7	Criteria for Optional Features and Testing				
	Pockets				
7.1	Pockets of matching or contrasting compliant high-visibility materials shall not create gaps in retroreflective or combined-performance material of more than 50 mm (1.97 in.) horizontally.	0mm	Pass		
7.2	Identification Panels, Lettering and Logos (Type R and P)				
	Identification panels, lettering and logos shall not create gaps in retroreflective or combined-performance material of more than 50 mm (2 in.) horizontally.	NA	1		
	Identification panels, lettering and logos of contrasting non-compliant material shall not exceed a total of 465 cm ² (72 in ²) on the front and/or rear of the HVSA and such total amount may contribute to the minimum amount of visible background material specified in Table 1.	NA	1		
	Identification panels, lettering and logos of contrasting non-compliant material shall cover no more than 142 cm ² (22 in ²) of the minimum amount of visible retroreflective or combined-performance material specified in Table 1.	NA	1		



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